

Part 21 (PAR)

Event # 47706

Rep Org: FISHER CONTROLS INTERNATIONAL	Notification Date / Time: 02/28/2012 15:21 (EST)
Supplier: FISHER CONTROLS INTERNATIONAL	Event Date / Time: 02/24/2012 (CST)
	Last Modification: 02/28/2012
Region: 3	Docket #:
City: MARSHALLTOWN	Agreement State: Yes
County:	License #:
State: IA	
NRC Notified by: BILL FITZGERALD	Notifications: ANN MARIE STONE R3DO
HQ Ops Officer: CHARLES TEAL	MARK FRANKE R2DO
Emergency Class: NON EMERGENCY	PART 21 GROUP EMAIL
10 CFR Section: 21.21	UNSPECIFIED PARAGRAPH

PART 21 REPORT - POTENTIAL MINIMUM WALL VIOLATION ON SEISMIC PLATE VALVE BODIES

"While reviewing Valve Body drawing 16B2201, it was discovered that an area in the packing bore has the possibility to not meet the minimum wall requirements of ASME B16.34 for a Class 150 valve at the minimum material condition due to a potential stack up of tolerances.

"Upon discovery of this possible failure to comply, an investigation was performed on all NPS 3-12 Type A11 Class 150 Seismic Plate Valve Bodies and it was determined that this issue was isolated to the NPS 8 Type A11 Class 150 Seismic Plate Valve Body per drawing 16B2201.

"It is the opinion of Fisher that there is no inherent safety risk associated with this situation. Fisher will be working with the individual plants [Clinton Power Station and Watts Bar] in question to measure the actual dimensions of the bodies to determine if a problem exists and will take appropriate corrective action."

Fisher Information Notice: FIN 2012-01

JE19
NRK



Facsimile

301 South First Ave
Marshalltown, IA 50158

T 641-754-2688
F 641-754-2845

To: Vernon Hodge - NRC
Fax: 301-816-5151
From: Dennis Swanson
Date: 2/28/2012
Pages: 4
(incl cover)

Attachment: Fisher Information Notice: FIN 2012-01

For technical questions, please contact George Baitinger (641) 754-2026, or Dennis Swanson (641) 754-2381. Any other questions, give me a call.

Trish Crosser | Executive Assistant | Fisher Division
Emerson Process Management | 301 S. 1st Avenue | Marshalltown, Iowa 50158 | USA
T +1 641.754.2688 | F +1 641.754.2688
Trish.Crosser@Emerson.com



Fisher Controls International LLC
 301 South First Ave.
 P.O. Box 190
 Marshalltown, Iowa 50158-0190
 USA
 T (641) 754-3011
 F (641) 754-2830

Fisher Information Notice: FIN 2012-01

February 24, 2012

Subject: NPS 8 Class 150 Type A11 Potential Minimum Wall Violation on Seismic Plate Valve Bodies

From:

Bill Fitzgerald
 Vice President, Nuclear Business Unit
 Fisher Controls International LLC
 301 South First Avenue
 Marshalltown, IA 50158
 Fax: (641) 754-2854

Equipment Affected By This Information Notice:

NPS 8 Class 150 Type A11 Seismic Plate Valve Bodies Manufactured per Fisher Drawing Number 16B2201 for the following Order and Item Numbers shipped from Marshalltown, Iowa:

Order Number	Item Number	Serial Number	Utility	Plant Site
014-A107131941	0001	16747009	Exelon	Clinton Power Station
014-A107209414	0005	16986262	Exelon	Clinton Power Station
014-A107209414	0006	16986263	Exelon	Clinton Power Station
014-T107276947	002A	19040424	Exelon	Clinton Power Station
014-T107276947	002B	19040425	Exelon	Clinton Power Station
025-D230254781	0003	12421	TVA	Watts Bar Unit 2



Fisher Information Notice: FIN 2011-01**Purpose:**

The purpose of this Fisher Information Notice ("FIN") is to alert customers that as of February 15, 2012 Fisher Controls International LLC ("Fisher") became aware of a possible failure to comply.

Pursuant to 10 CFR 21.21(b), Fisher is providing the required written notification of a failure to comply.

Receipt of this notice does not necessarily mean that the recipient has been shipped any of the subject equipment. Fisher records indicate that only the listed serial numbers are the affected units. It is expected that the recipients of this notice will review the information for applicability to their facilities, and if required, take the appropriate action as described in the section at the end of this notice.

Applicability:

This notice applies only to the equipment identified in the table above. The table lists Fisher Order and Item Numbers that were delivered to Exelon and TVA. No other items were affected.

Discussion:

While reviewing Valve Body drawing 16B2201 (NPS 8 Type A11 Class 150 Seismic Plate Valve Body), it was discovered that an area in the packing bore has the possibility to not meet the minimum wall requirements of ASME B16.34 for a Class 150 valve at the minimum material condition due to a potential stack up of tolerances.

Upon discovery of this possible failure to comply, an investigation was performed on all NPS 3-12 Type A11 Class 150 Seismic Plate Valve Bodies and it was determined that this issue was isolated to the NPS 8 Type A11 Class 150 Seismic Plate Valve Body per drawing 16B2201.

It is the opinion of Fisher that there is no inherent safety risk associated with this situation. Fisher will be working with the individual plants in question to measure the actual dimensions of the bodies to determine if a problem exists and will take appropriate corrective action.

Fisher will revise the drawing to ensure that this issue is corrected.



Fisher Information Notice: FIN 2011-01

Action Required:

No action is required at this time. The affected customers are being contacted to resolve any situation that exists.

10CFR21 Implications:

Fisher requests that the recipient of this notice review it and take appropriate action in accordance with 10CFR Part 21.

If there are any technical questions or concerns, please contact:

George Baitinger
Manager, Quality
Fisher Controls International LLC
301 South First Avenue
Marshalltown, IA 50158
Fax: (641) 754-2854
Phone: (641) 754-2026
George.Baitinger@Emerson.com

