

February 28, 2012

Mr. Peter J. Miner, Director
Regulatory Affairs and Quality Assurance
USEC Inc.
6903 Rockledge Drive
Bethesda, MD 20817-1818

SUBJECT: REVIEW OF PROPOSED CHANGES TO SECURITY PROGRAM ACP-011 FOR ALLIANT TECHSYSTEMS, INC./ALLEGANY BALLISTICS LABORATORY, AMERICAN CENTRIFUGE PROGRAM, ROCKET CENTER, WEST VIRGINIA (TAC NO. L33185)

Dear Mr. Miner:

I am responding to your letter dated October 3, 2011 (ACM 11-0005), in which you requested the U.S. Nuclear Regulatory Commission's (NRC's) review and approval of proposed changes to Security Program ACP-011 for Alliant Techsystems, Inc./Allegany Ballistics Laboratory (ATK/ABL), American Centrifuge Program, Rocket Center, West Virginia. The proposed changes relate to the transportation of classified matter from ATK/ABL to a waste incinerator facility for the purpose of destruction.

By letter dated January 13, 2012 (Agencywide Documents Access and Management System [ADAMS] Accession Number ML12009A088) from Mr. Osiris Siurano, Project Manager, the NRC transmitted a Request for Additional Information (RAI). On February 8, 2012, a conference call was held with USEC Inc. (USEC) to further discuss, and provide clarification on, the RAI. Following the call, by letter dated February 8, 2012 (ACM12-0002), USEC transmitted its responses to the RAI.

The NRC staff completed its review of your request and found that the proposed changes to Security Program ACP-011 for ATK/ABL are acceptable. Therefore, the proposed changes are approved.

This action completes the efforts on TAC L33185.

In accordance with Title 10 of the *Code of Federal Regulations* 2.390(d) of the NRC's "Rules of Practice," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records System component of NRC's document system (ADAMS). ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

P. Miner

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If you have any questions regarding this license, please contact Mr. Osiris Siurano-Perez at (301) 492-3117, or via email to osiris.siurano-perez@nrc.gov.

Sincerely,

/RA/

Brian W. Smith, Chief
Uranium Enrichment Branch
Division of Fuel Cycle Safety
and Safeguards
Office of Nuclear Material Safety
and Safeguards

Docket Nos. 70-7003, 70-7004
License Nos. SNM-7003, SNM-2011

cc: Michael G. Knight, USEC Inc.

P. Miner

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Sincerely,

/RA/

Brian W. Smith, Chief
Uranium Enrichment Branch
Division of Fuel Cycle Safety
and Safeguards
Office of Nuclear Material Safety
and Safeguards

Docket Nos. 70-7003, 70-7004
License Nos. SNM-7003, SNM-2011

cc: Michael G. Knight, USEC Inc.

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