


MITSUBISHI HEAVY INDUSTRIES, LTD.
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TOKYO, JAPAN

January 31, 2012

Document Control Desk
U.S. Nuclear Regulatory Commission
Washington, DC 20555-0001

Attention: Mr. Jeffrey A. Ciocco

Docket No. 52-021
MHI Ref: UAP-HF-12019

**Subject: MHI's Amended Response to US-APWR DCD RAI No. 815-5986
Revision 3 (SRP 06.03)**

Reference: [1] "Request for Additional Information No. 815-5986 Revision 3, SRP Section: 06.03 – Emergency Core Cooling System –Application Section: 6.3." dated August 23, 2011.
[2] MHI Letter UAP-HF-11449, "Updated Closure Plan for Issues Associated with GSI-191 for the US-APWR Design Certification" dated December 21, 2011

With this letter, Mitsubishi Heavy Industries, Ltd. ("MHI") transmits to the U.S. Nuclear Regulatory Commission ("NRC") the documents listed in the Enclosure.

Enclosed is the amended response to the RAI contained in Reference 1, as well as some additional supporting information related to the amended RAI response.

The enclosed RAI response and supplemental information are related to GSI-191. The supplemental document titled "Summary of Design Change in Recirculation Flow Path" (Enclosures 2 and 4) provides additional details of the design change that was briefly described in the revised GSI-191 Closure Plan (Reference 2) that was submitted to the NRC in December 2011. The amended response to RAI 815-5986 (Enclosures 3 and 5) reflects the effect of this design change on the evaluation of debris transport time to the core.

As indicated in the enclosed materials, this document contains information that MHI considers proprietary, and therefore should be withheld from public disclosure pursuant to 10 C.F.R. § 2.390 (a)(4) as trade secrets and commercial or financial information which is privileged or confidential. A non-proprietary version of the document is also being submitted with the information identified as proprietary redacted and replaced by the designation "[]".

This letter includes a copy of the design change (Enclosure 2) and response (Enclosure 3), a copy of the non-proprietary version of the design change (Enclosure 4) and response (Enclosure 5), and the Affidavit of Yoshiki Ogata (Enclosure 1) which identifies the reasons MHI respectfully requests that all materials designated as "Proprietary" in Enclosure 2 and 3 be withheld from public disclosure pursuant to 10 C.F.R. § 2.390 (a)(4).

DOB /
MRO

Please contact Mr. Joseph Tapia, General Manager of Licensing Department, Mitsubishi Nuclear Energy Systems, Inc. if the NRC has questions concerning any aspect of the submittal. His contact information is below.

Sincerely,

A handwritten signature in black ink, appearing to read "Y. Ogata". The signature is fluid and cursive, with the first letter of each name being capitalized and prominent.

Yoshiki Ogata,
Director - APWR Promoting Department
Mitsubishi Heavy Industries, LTD.

Enclosure:

1. Affidavit of Yoshiki Ogata
2. Summary of Design Change in Recirculation Flow Path (proprietary version)
3. MHI's Amended Response to Request for Additional Information No. 815-5986
Revision 3 (proprietary version)
4. Summary of Design Change in Recirculation Flow Path (non-proprietary version)
5. MHI's Amended Response to Request for Additional Information No. 815-5986
Revision 3 (non-proprietary version)

CC: J. A. Ciocco
J. Tapia

Contact Information

Joseph Tapia, General Manager of Licensing Department
Mitsubishi Nuclear Energy Systems, Inc.
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Enclosure 1

Docket No. 52-021
MHI Ref: UAP-HF-12019

MITSUBISHI HEAVY INDUSTRIES, LTD.

AFFIDAVIT

I, Yoshiki Ogata, state as follows:

1. I am Director, APWR Promoting Department, of Mitsubishi Heavy Industries, LTD ("MHI"), and have been delegated the function of reviewing MHI's US-APWR documentation to determine whether it contains information that should be withheld from public disclosure pursuant to 10 C.F.R. § 2.390 (a)(4) as trade secrets and commercial or financial information which is privileged or confidential.
2. In accordance with my responsibilities, I have reviewed the enclosed document entitled "MHI's Amended Response to Request for Additional Information No. 815-5986 Revision 3" and "Summary of Design Change in Recirculation Flow Pat" dated January 31, 2012, and have determined that portions of the document contain proprietary information that should be withheld from public disclosure. Those pages containing proprietary information are identified with the label "Proprietary" on the top of the page and the proprietary information has been bracketed with an open and closed bracket as shown here "[]". The first page of the document indicates that all information identified as "Proprietary" should be withheld from public disclosure pursuant to 10 C.F.R. § 2.390 (a)(4).
3. The information identified as proprietary in the enclosed document has in the past been, and will continue to be, held in confidence by MHI and its disclosure outside the company is limited to regulatory bodies, customers and potential customers, and their agents, suppliers, and licensees, and others with a legitimate need for the information, and is always subject to suitable measures to protect it from unauthorized use or disclosure.
4. The basis for holding the referenced information confidential is that it describes the unique design and methodology developed by MHI for performing the nuclear design of the US-APWR reactor.
5. The referenced information is being furnished to the Nuclear Regulatory Commission ("NRC") in confidence and solely for the purpose of information to the NRC staff.
6. The referenced information is not available in public sources and could not be gathered readily from other publicly available information. Other than through the provisions in paragraph 3 above, MHI knows of no way the information could be lawfully acquired by organizations or individuals outside of MHI.
7. Public disclosure of the referenced information would assist competitors of MHI in

their design of new nuclear power plants without incurring the costs or risks associated with the design of the subject systems. Therefore, disclosure of the information contained in the referenced document would have the following negative impacts on the competitive position of MHI in the U.S. nuclear plant market:

- A. Loss of competitive advantage due to the costs associated with development of methodology related to the analysis.
- B. Loss of competitive advantage of the US-APWR created by benefits of modeling information.

I declare under penalty of perjury that the foregoing affidavit and the matters stated therein are true and correct to the best of my knowledge, information and belief.

Executed on this 31st day of January, 2012.

A handwritten signature in black ink, appearing to read "Y. Ogata". The signature is cursive and somewhat stylized, with a long horizontal stroke at the end.

Yoshiaki Ogata,
Director - APWR Promoting Department
Mitsubishi Heavy Industries, LTD.

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Enclosure 4

UAP-HF-12019
Docket No. 52-021

Summary of Design Change in Recirculation Flow Path

January 2012
(Non-Proprietary)

Summary of Design Change in Recirculation Flow Path

1. Design Considerations

1.1 Purpose

The US-APWR design incorporates an internal RWSP to improve the long term core cooling performance following a Loss of Coolant Accident (LOCA). The recirculation flow path has been designed to ensure the RCS break flow and the CV spray water systematically returns to the RWSP. In the current design, two flow paths are formed early after a LOCA initiation. A portion of RCS break flow and CV spray is transported into dry compartments such as Reactor Cavity through openings in the floor of the SG Compartments, and the remaining water flows outside of SG Compartments returning to RWSP directly through the transfer piping. After the dry compartments are filled with the drain water, recirculation flow travels toward the transfer pipes or overflow lines. Although the current configuration would meet all regulatory requirements, determining the relative contributions from each of the recirculation flow paths is difficult.

In order to confirm these relative contributions to the recirculation, the return water flow paths have been simplified. There is no impact to ITAAC or COL Items (e.g. cleanliness, housekeeping and foreign materials exclusion program).

2.2 Approach

Fig. 1-1 provides a representation of the approach to be used to simplify the flow paths for recirculation. Debris-laden water is directed to dry areas first, and then returns to the RWSP through overflow pipes from the dry areas. All 10 transfer pipes arranged vertically in the second floor outside the SG Compartments have been removed and new floor openings have been installed in the SG Compartments. The debris contaminated RCS break flow is transported directly into the Reactor Cavity, the Header Compartment and the CV Drain Pump Room, which are dry during normal operation. New overflow pipes have been installed in the Reactor Cavity and the Header Compartment to direct the RCS break and CV spray water into the RWSP. The second floor area outside the SG Compartments no longer has a direct RCS recirculation flow path to the RWSP. The portion of the CV spray water that falls outside the SG Compartments now flows into the SG Compartments and mixes with the break flow from the RCS.

Additionally, the nominal water level of the RWSP will be raised slightly to increase the initial water inventory.



Fig. 1-1 Conceptual Schematic of New Design

2. Scope of Design Change

Fig. 2-1 compares the current design and the new design. Fig.2-2 through 2-4 shows the arrangement of the new design.



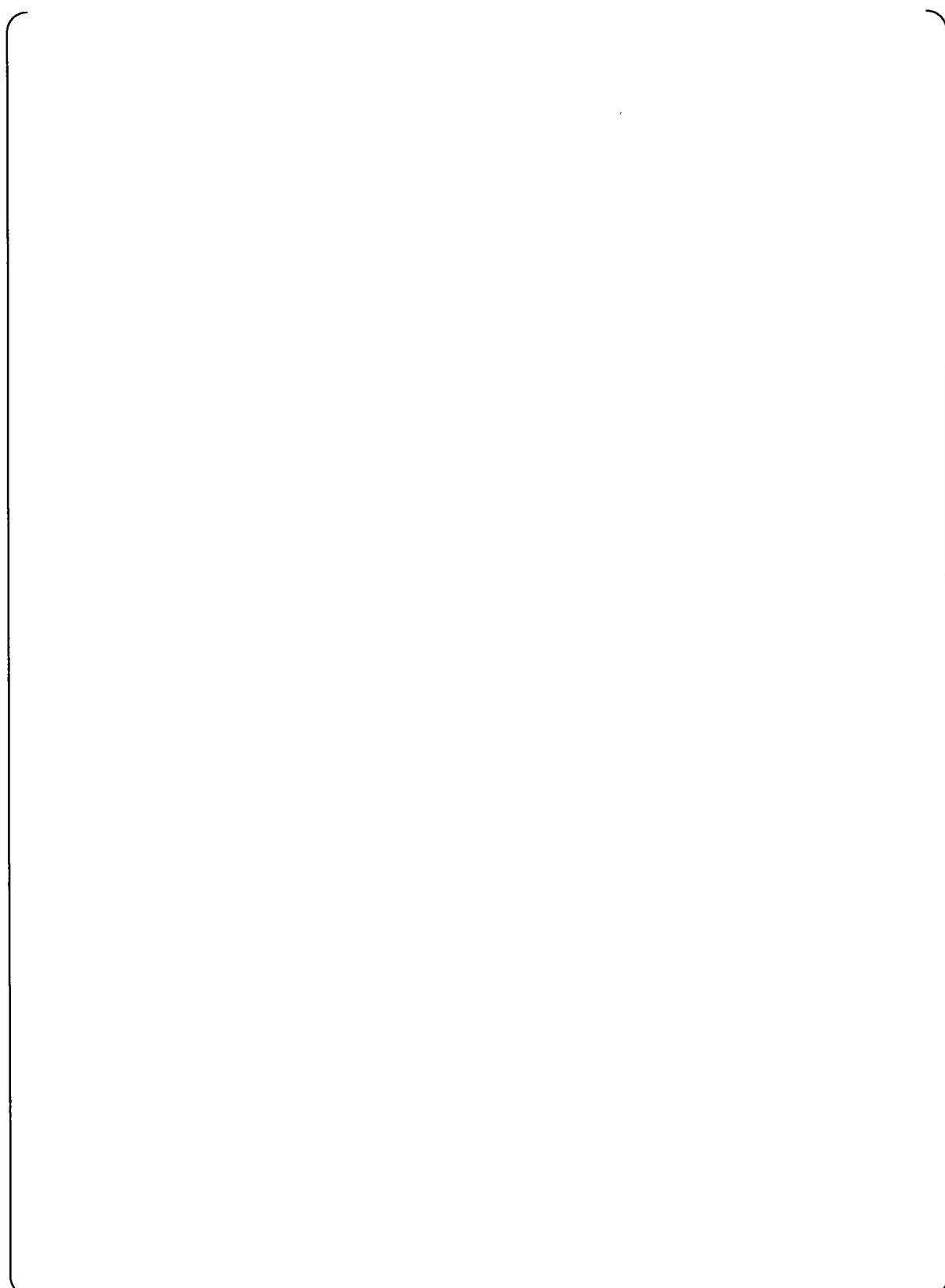


Fig. 2-1 Recirculation System Configuration

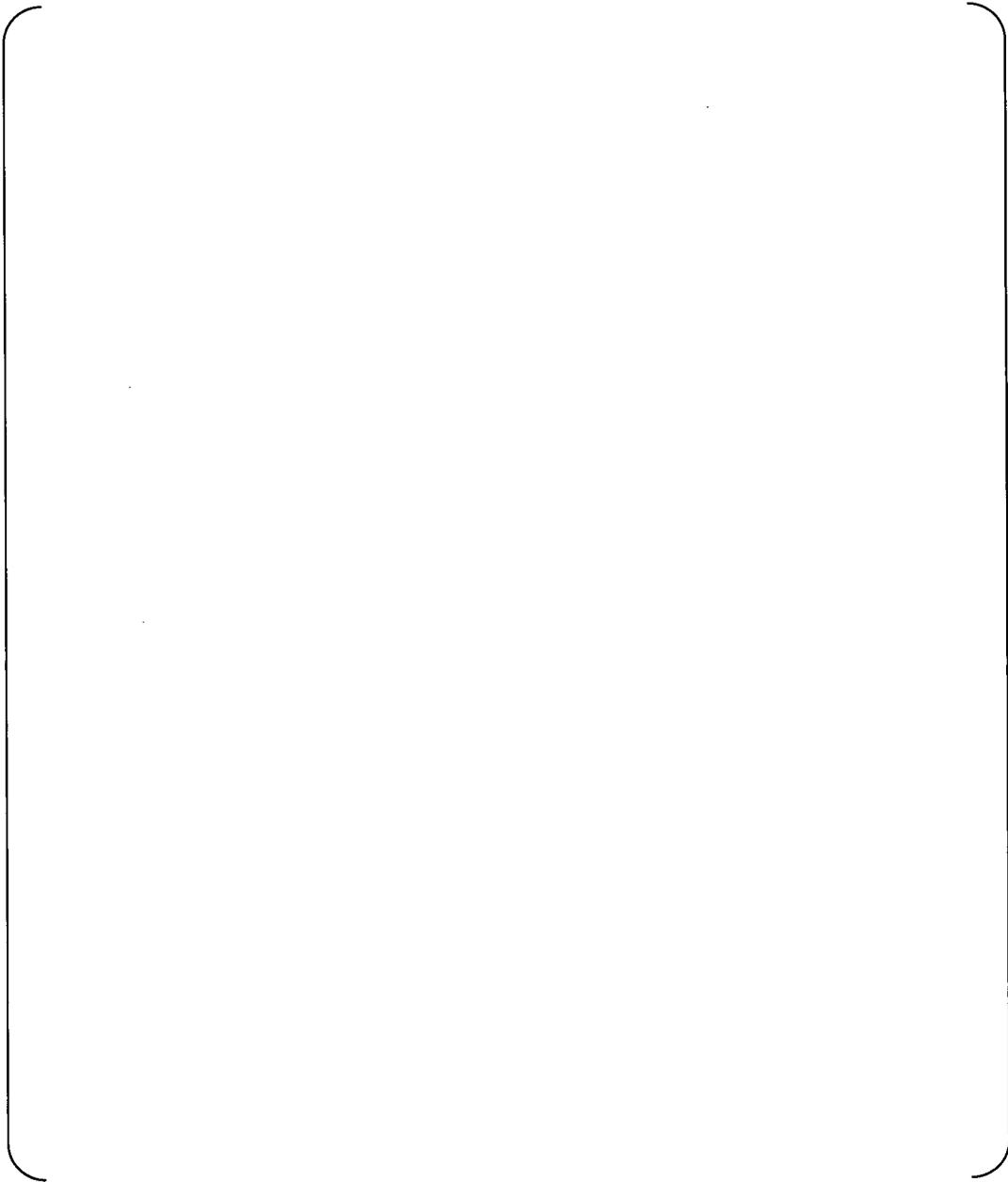


Fig. 2-2 Floor Opening Arrangement (2F Level)

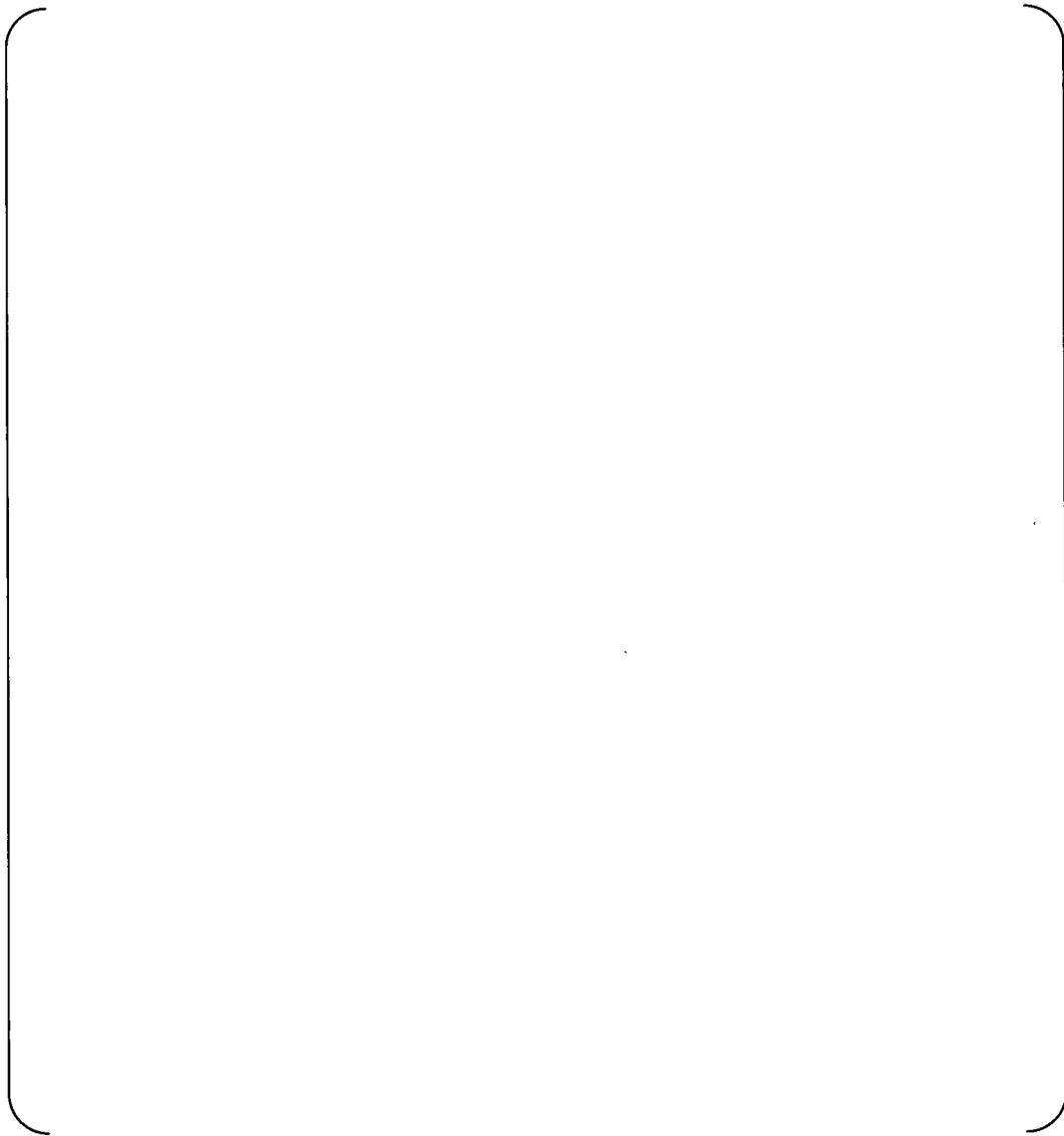


Fig. 2-3 Overflow Piping Arrangement (1F Level)

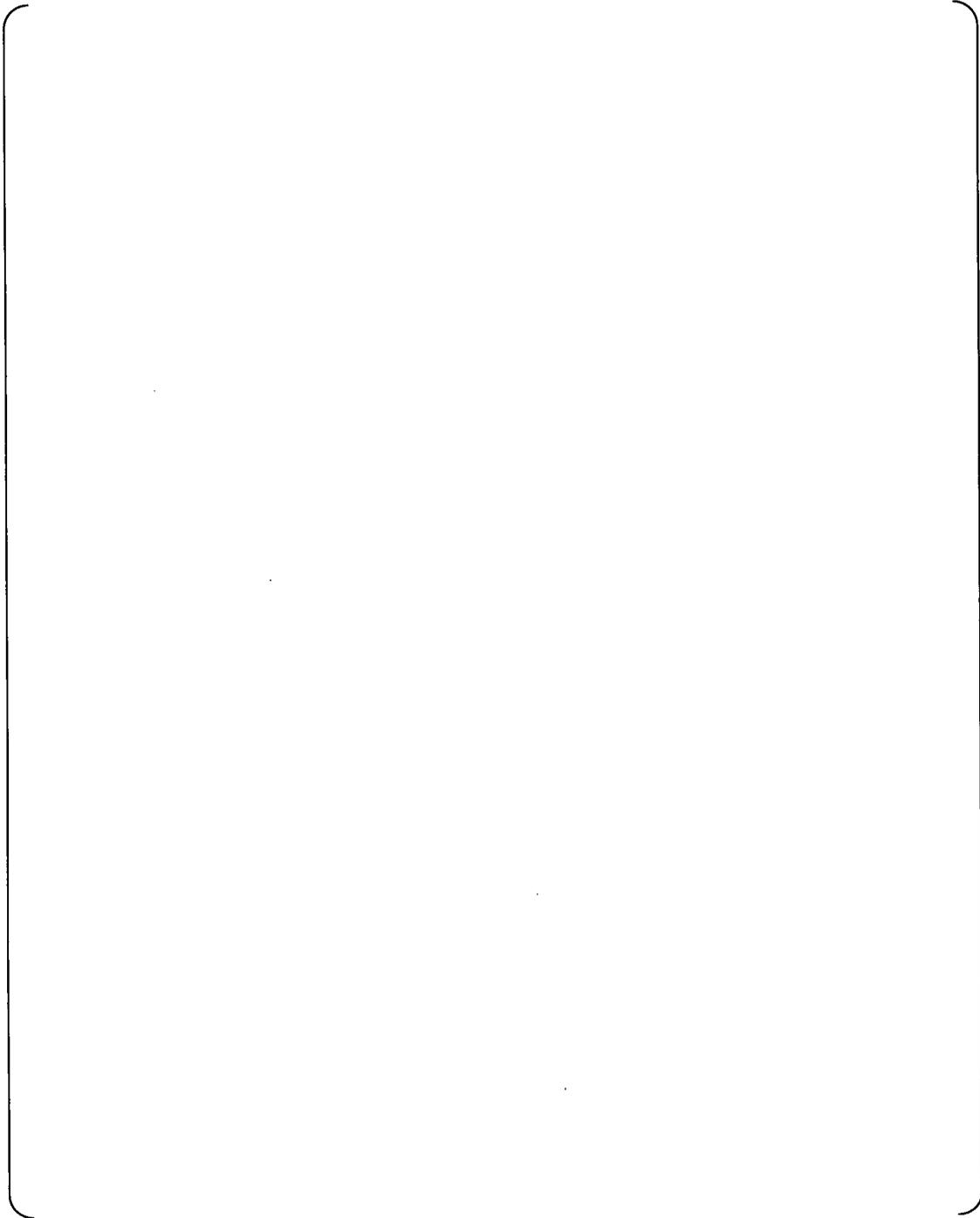


Fig. 2-4 Overflow Piping Arrangement (Section View)

3. Feasibility of New Design

The feasibility of the new design has been confirmed from the view points of safety and functional requirements, interface with other systems and components, and impact on the various evaluations that use the design value around the RWSP, etc.

Table 3-1 through 3-4 show the summary of evaluation results.

Table 3-1 Effect on function for normal and refueling operation

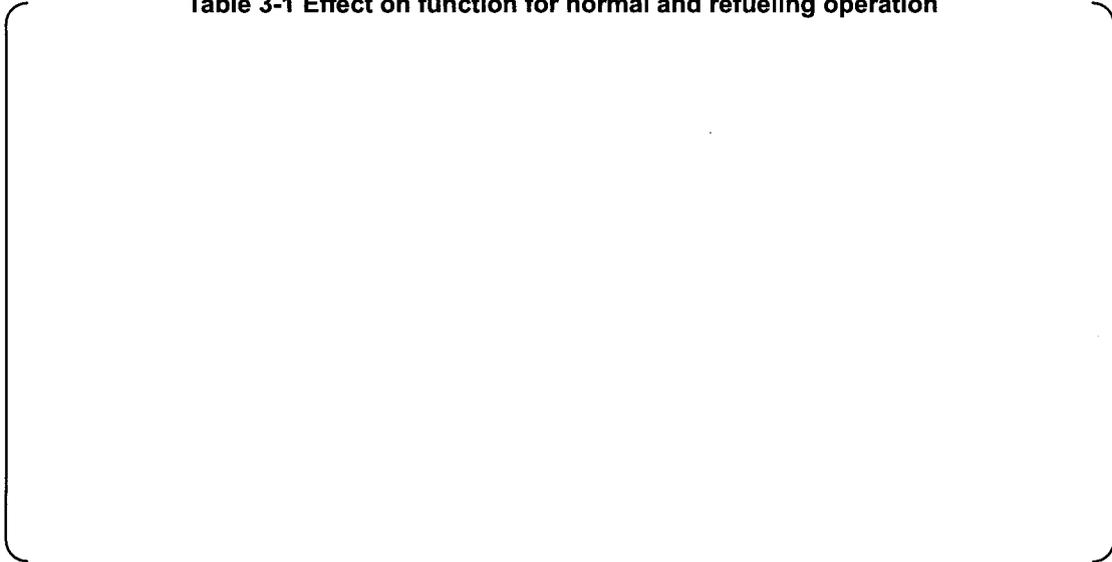
A large, empty rectangular frame with rounded corners, intended for the content of Table 3-1. The frame is currently blank.

Table 3-2 Effect on functions for accidents

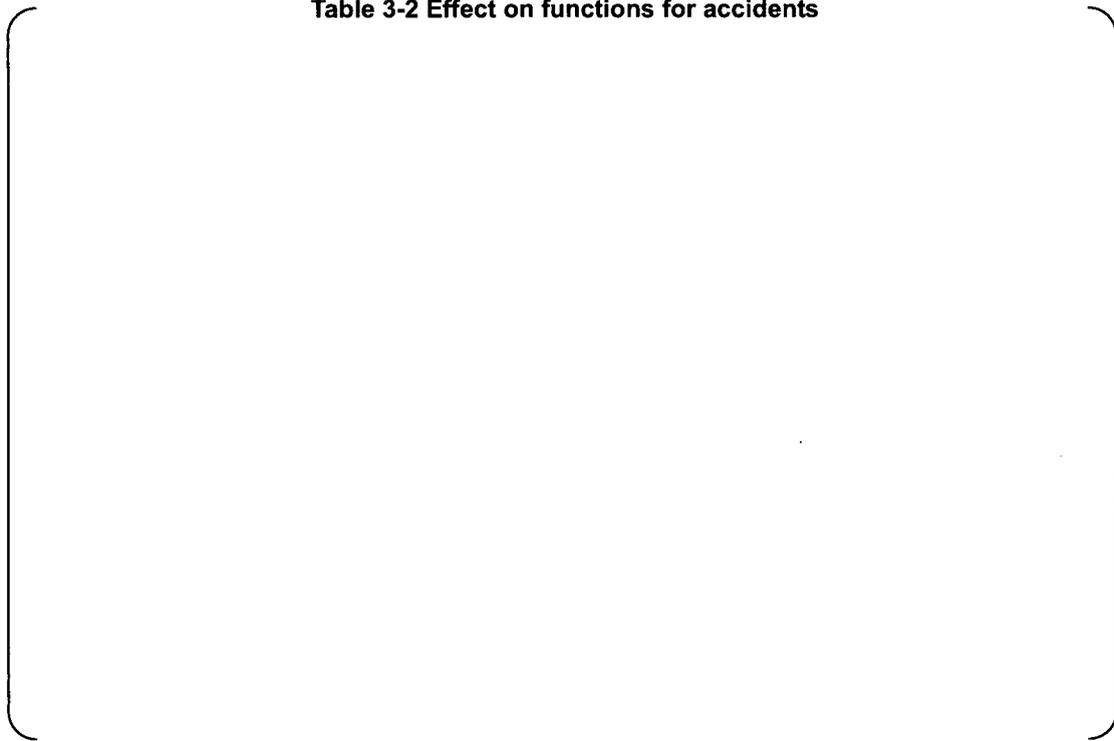


Table 3-3 Effect on functions for seismic event

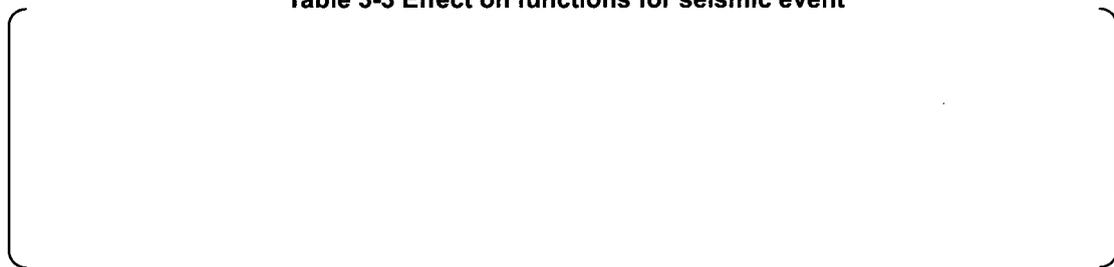
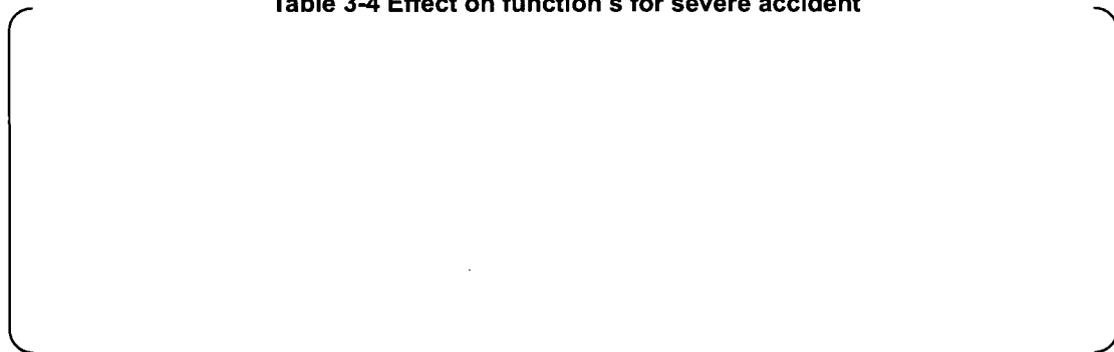


Table 3-4 Effect on functions for severe accident



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Enclosure 5

UAP-HF-12019
Docket No. 52-021

MHI's Amended Response to Request for Additional Information
No. 815-5986 Revision 3

January 2012
(Non-Proprietary)

RESPONSE TO REQUEST FOR ADDITIONAL INFORMATION

1/31/2012

**US-APWR Design Certification
Mitsubishi Heavy Industries, Ltd.
Docket No. 52-021**

RAI No.: NO. 815-5986 REvision 3
SRP Section: 06.03 – EMERGENCY CORE COOLING SYSTEM
APplication Section: 6.3
DATE of RAI issue: 8/23/2011

QUESTION NO.: 06.03-102

The calculation for the delay time for debris reaching the RWSP in Appendix E of MUAP-08013 Rev. 1 has the following seeming non-conservatisms: neglecting the RCS and accumulator volumes, the possibility of not filling or bypassing ineffective pools, the possibility of reduced return flow to the RWSP and the inclusion of minimum water level (margin for design basis). In light of these seeming non-conservatisms, justify the calculational methodology used for determining the delay time.

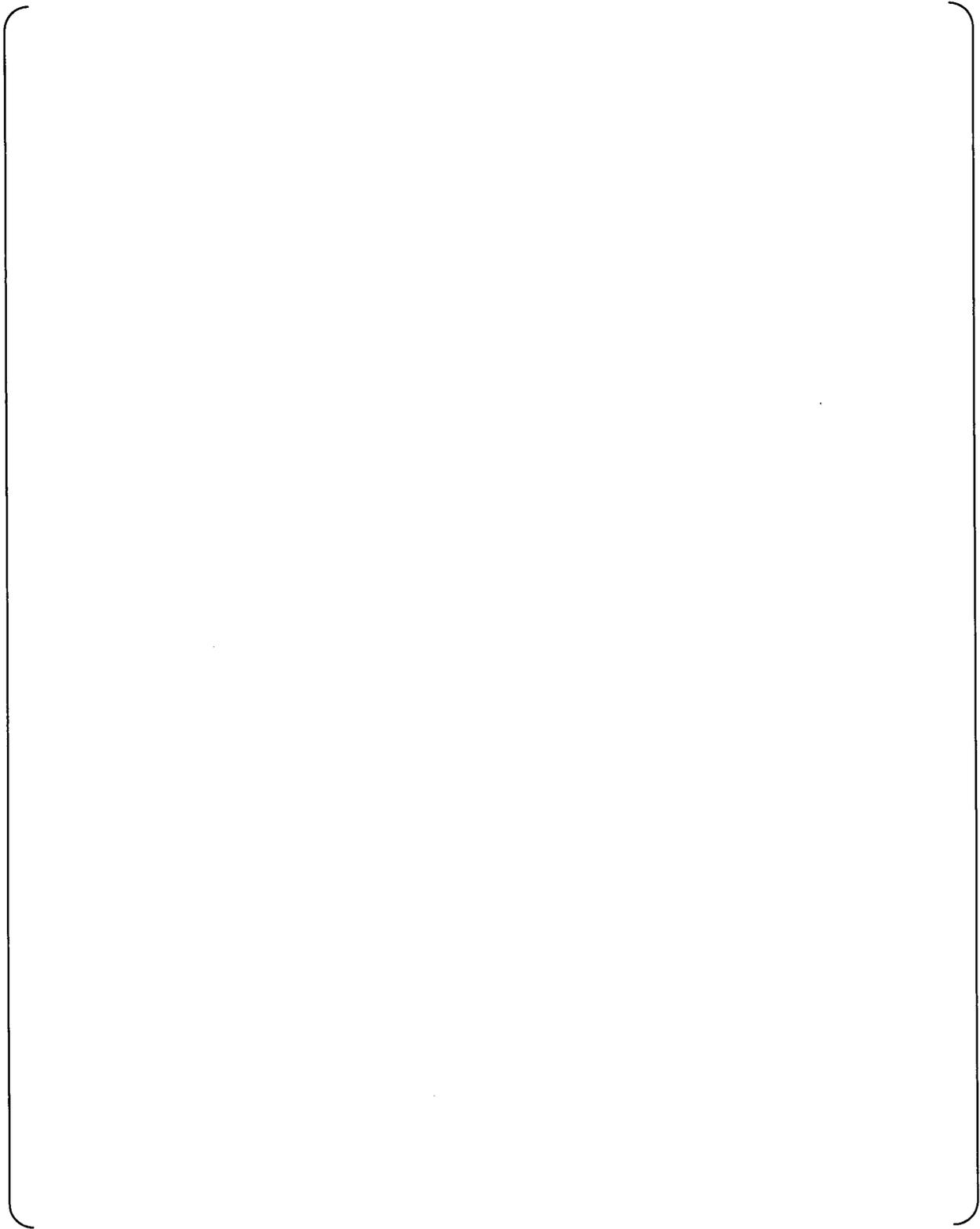
Answer:

1. Introduction

This RAI response supersedes the previous submission (Ref. 1) in its entirety and incorporates the RCS and accumulator volumes, the possibility of not filling or bypassing ineffective pools, and the possibility of reduced return flow to the RWSP into the calculation for the delay time for debris reaching the core as described in the following section.

It is noted that markup of revised portion is not provided, because entire of this response is revised.

2. Calculation approach of debris transportation time

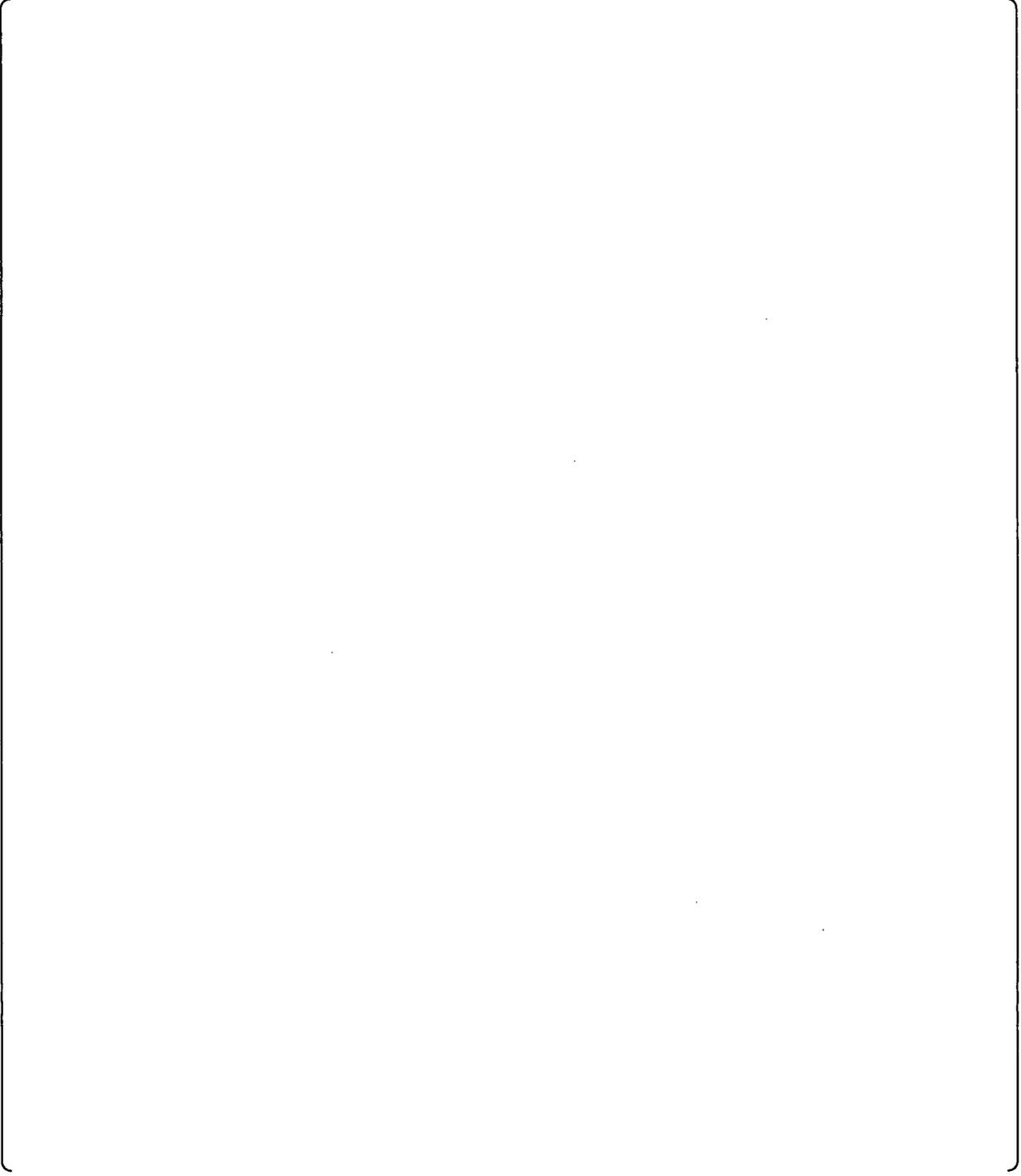




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3. Conclusion

4. References

- 1) Transmittal No. UAP-HF-11449, "Updated Closure Plan for Issues Associated with GSI-191 for the US-APWR Design Certification", December 21, 2011.
- 2) Mitsubishi Heavy Industries, LTD., LOCA Mass and Energy Release Analysis Code Applicability Report for US-APWR, MUAP-07012-P-A Rev. 2 and MUAP-07012-NP Rev. 2, June 2009.

Impact on DCD

There is no impact on the DCD.

Impact on R-COLA

There is no impact on the R-COLA.

Impact on S-COLA

There is no impact on the S-COLA.

Impact on PRA

There is no impact on the PRA.

Impact on Technical/Topical Report

Appendix E of MUAP-08013 "US-APWR Sump Strainer Downstream Effects" will be entirely revised according to the above RAI response.

Note

As described in Section 4 of Ref. 1, Technical Reports associated with GSI-191 will be submitted to the NRC by the end of May 2012.