

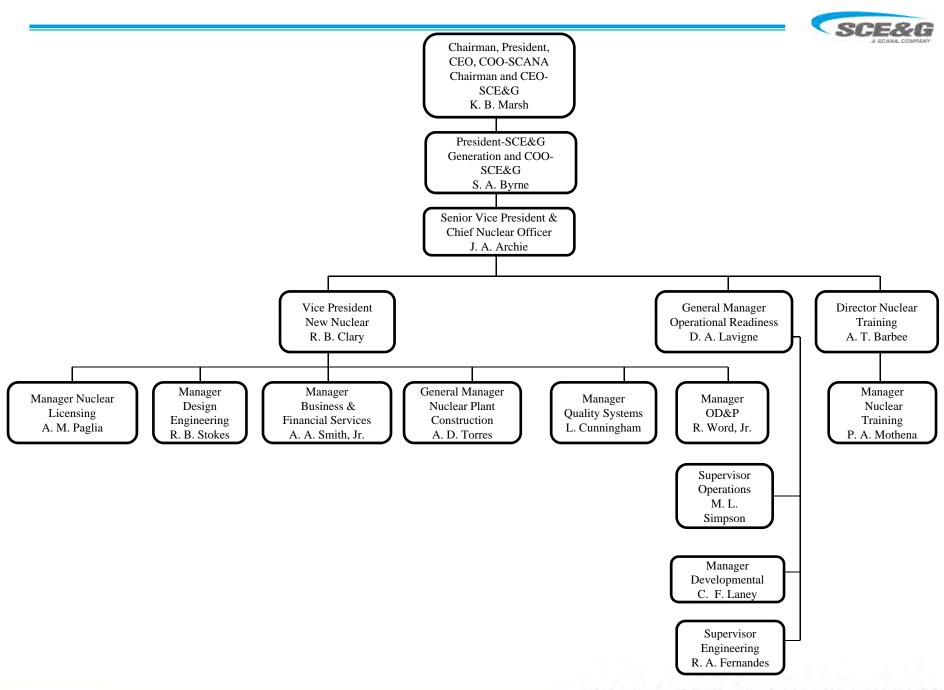
### **VCSNS** Site





### **AGENDA**

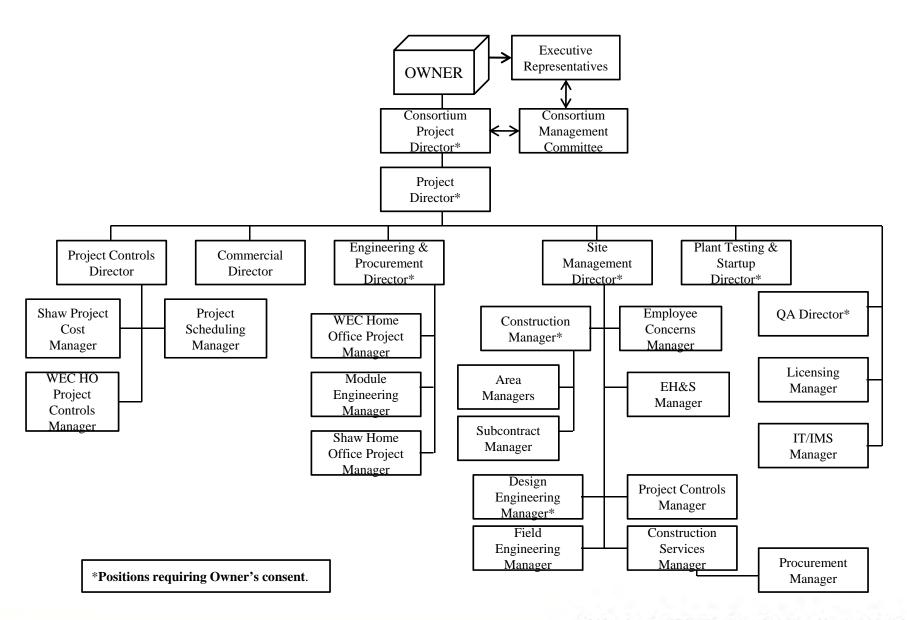
- Introductions
- Organization
- COL Readiness
- ITAAC overview
- Contractor Oversight
- Construction Experience
- Switchyard
- Project Status & Photos
- Operational Readiness



V.C. SUMMER NUCLEAR STATION



### **Contractor Organization**





- SCE&G and the consortium completed separate COL Readiness Assessments
- The Assessments Were Multi-Week Efforts, Involving Large Teams and Use of Site Personnel, Off-Site Westinghouse /Shaw Personnel, and Industry Peers
- The Assessments Overlapped, but Each Reviewed Readiness From a Different Perspective
- Assessment results have been integrated for future actions



- Both Assessments Reviewed:
  - Corrective Action Program
  - Quality Assurance
  - 10 CFR Part 21 and 10 CFR 50.55(e)
  - Security / Fitness for Duty
  - Readiness to Support NRC Inspection Activities
  - ITAAC Processes
  - Configuration Control
  - Training and Qualification



- The Following Items Required for COL Issuance are Complete:
  - 10 CFR Part 21 and 50.55(e) Programs
  - 10 CFR 50.59 / 52 Appendix D Section VIII Programs
  - Personnel Qualification Program for 50.59/52 Appendix
    D Section VIII
  - NQA-1 Implementation Procedure Changes



- Both Assessments Identified Enhancements to be Implemented in late 2011 / Early 2012, including:
  - Formalize ITAAC-Related CAP Identification Methods
  - Improve Accessibility Tools for Vendor Documents
  - Clarify Consortium Roles and Responsibilities
  - Ensure Adequate Consortium Staffing in Key Areas
  - Strengthen WEC / Shaw / SCE&G Interface Processes
  - Improve CAP Timeliness and Resolution
  - Provide Familiarization Training for Personnel on Unique Aspects of Construction, Such as ITAAC



- Actions Needed for COL Issuance are Complete
- Enhancement Opportunities Have Been Entered Into the SCE&G / Consortium CAP
- The Site is Prepared for Safety-Related Construction Work



### **ITAAC Overview**

Inspections, Tests, and Analyses are performed in accordance with normal work processes

- Not all ITAAC are safety-related, but all ITAAC are performed under the Licensee's QA program
- Identification on project schedules
- Construction work documents and test procedures that perform ITAACs specifically identified
- Procurement technical requirements specify ITAAC documentation requirements



### ITAAC Overview(cont)

- Created ITAAC team including members from Construction, Licensing, Engineering, and Operational Readiness
- Developing Performance and Documentation Plans (PDPs) for all ITAAC
- Developing tracking tool



### **Contractor Oversight**

- SCANA QA, Construction, Engineering, and Licensing direct oversight of Consortium activities
- SCANA has stop work authority for Consortium
- SCANA uses a release to work approach
  - Key Elements (Currently in place)
    - NND-AP-0012 Limited Notice to Proceed
    - NND-AP-0030 Preconstruction Screening
    - NNDG-CS-0001 Construction Oversight (Unit 1 impact assessment)
  - Minor Changes will occur to the above post COL



# **Contractor Oversight**

- SMS Oversight
  - Periodic visits
  - Observations/Audits/Surveillances
  - Readiness Reviews
  - Participation in release to work
- CB&I Oversight
  - Participating in WEC audits, Vogtle readiness reviews, and corrective action review



# **Construction Experience Program**

- Typical Inputs
  - NRC (Information Notices, Interim Staff Guidance, Generic Letters, NUREG 1055, etc.)
  - Industry: INPO, China AP1000 projects, APOG Utilities
  - Westinghouse and Shaw programs CAPs,
    E&DCRs, RFIs, Post-Job critiques
- Evaluation Programs
  - SCE&G: Construction Experience Screening
    Committee → Corrective Action Program
  - Shaw: OE/Lessons Learned Program
  - Westinghouse: iKnow Program



### Construction Experience Examples

- Containment Vessel
- CA Structural modules
- Nuclear Island Base mat
- Logistics
- Working near operating units
- Waterproof Membrane

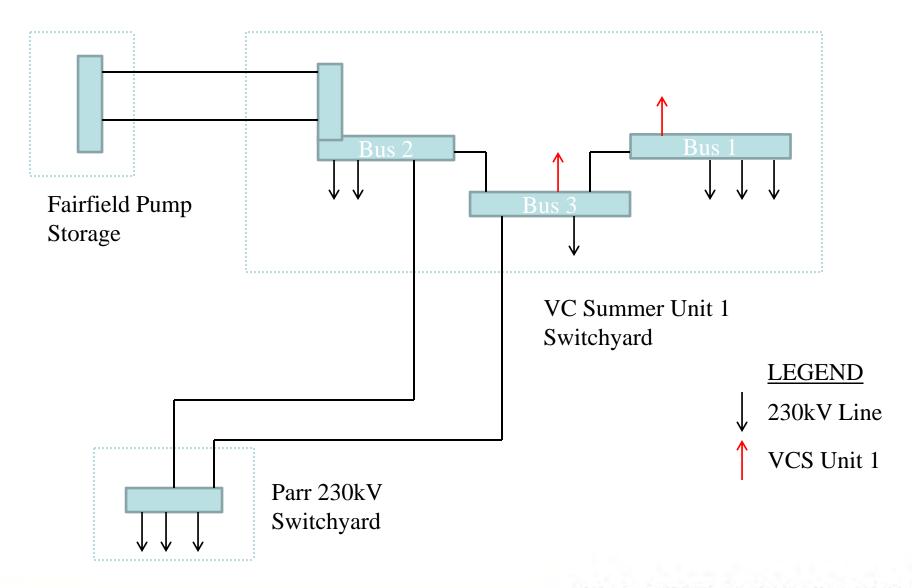


# Switchyard

- The Basic design of the Switchyard is classified as a breaker and a half design
- The Switchyard consumes approximately 32 acres
- The foundations required 905 individual caissons
- The expected date to energize the yard is March 2013

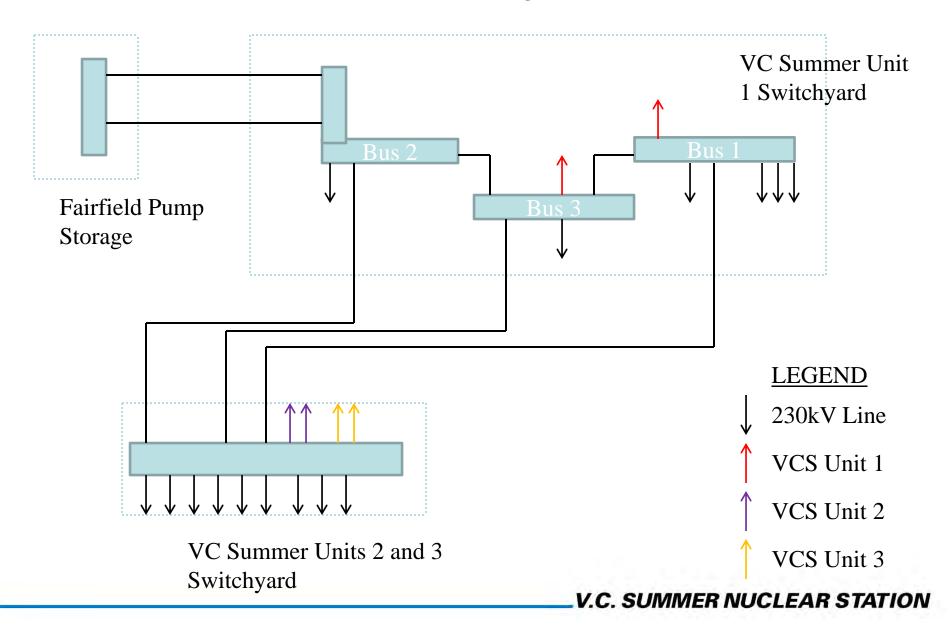


# Original Area 230 kV System





# Final Area 230kV System





# Changes to Area 230 kV System

- 5 new 230kV lines identified by transmission system power flow and grid stability studies (2 added to Unit 1 Switchyard and 3 added to Unit 2 switchyard)
- 3 ties added between Unit 1 Switchyard and Unit 2 and 3 Switchyard for stability and reliability
- 3 lines moved from Unit 1 switchyard to Unit 2 and 3 switchyard to avoid line crossings
- Parr 230 kV switchyard to be decommissioned requiring 1 line to be moved to Unit 1 switchyard and 2 lines to be moved to Units 2 and 3 switchyard



### **Project Status**

- Unit 2 and 3 construction on schedule
- 12 SCE&G personnel from Unit 1 construction assigned to Units 2 & 3
- Employees onsite: NND 150, Consortium 1000
- Completed activities: roads, railroad, concrete batch plants, Module Assembly Building, and construction support facilities
- Ongoing activities: Unit 3 mapping, Heavy Lift
  Derrick, Switchyard, Containment Vessel welding,
  Cooling Tower foundations, and underground piping
  systems



# **VCSNS Site Development**

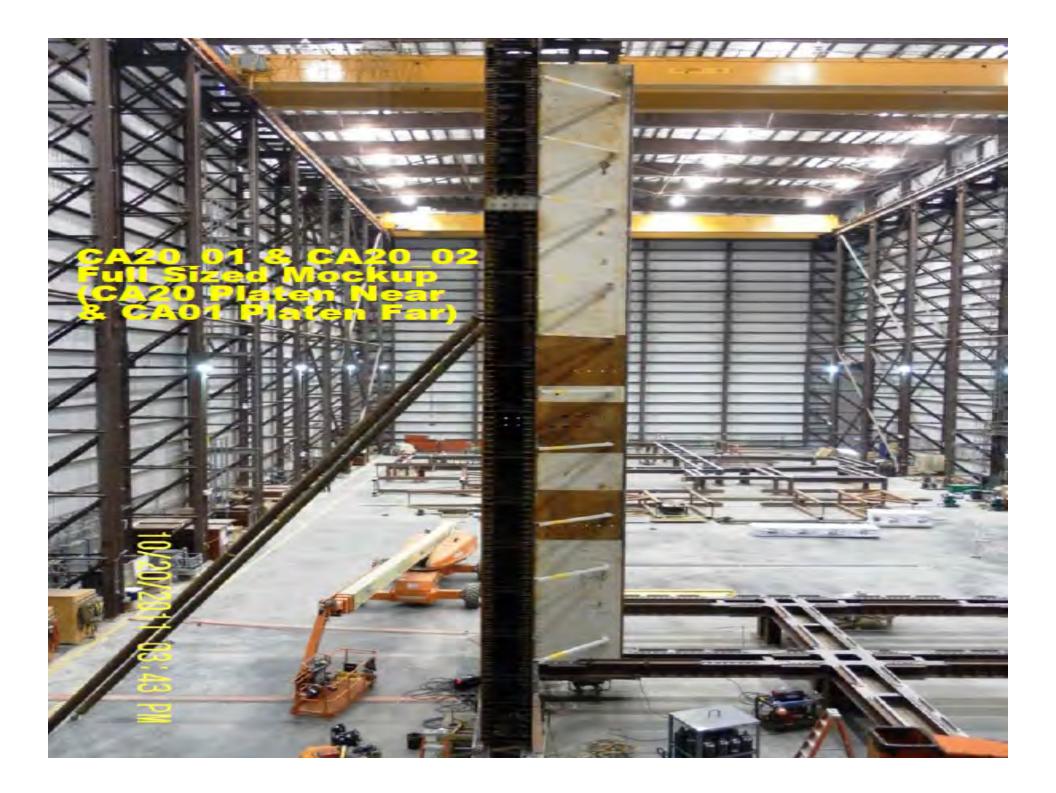










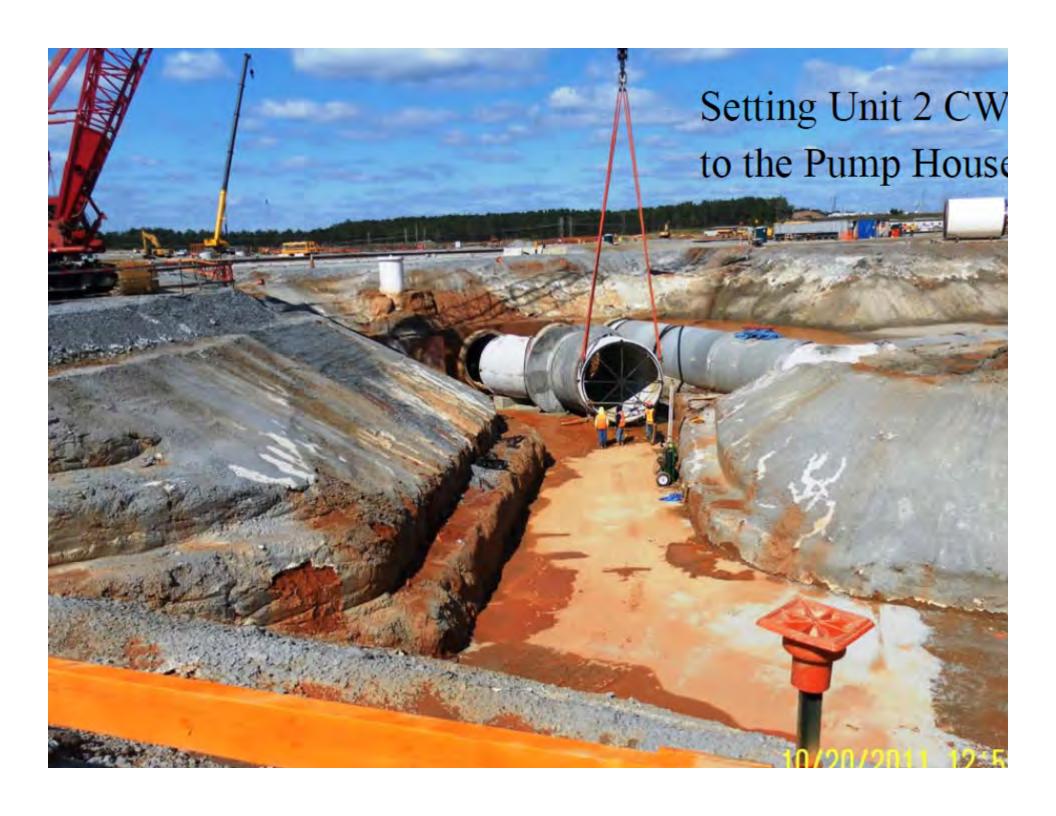




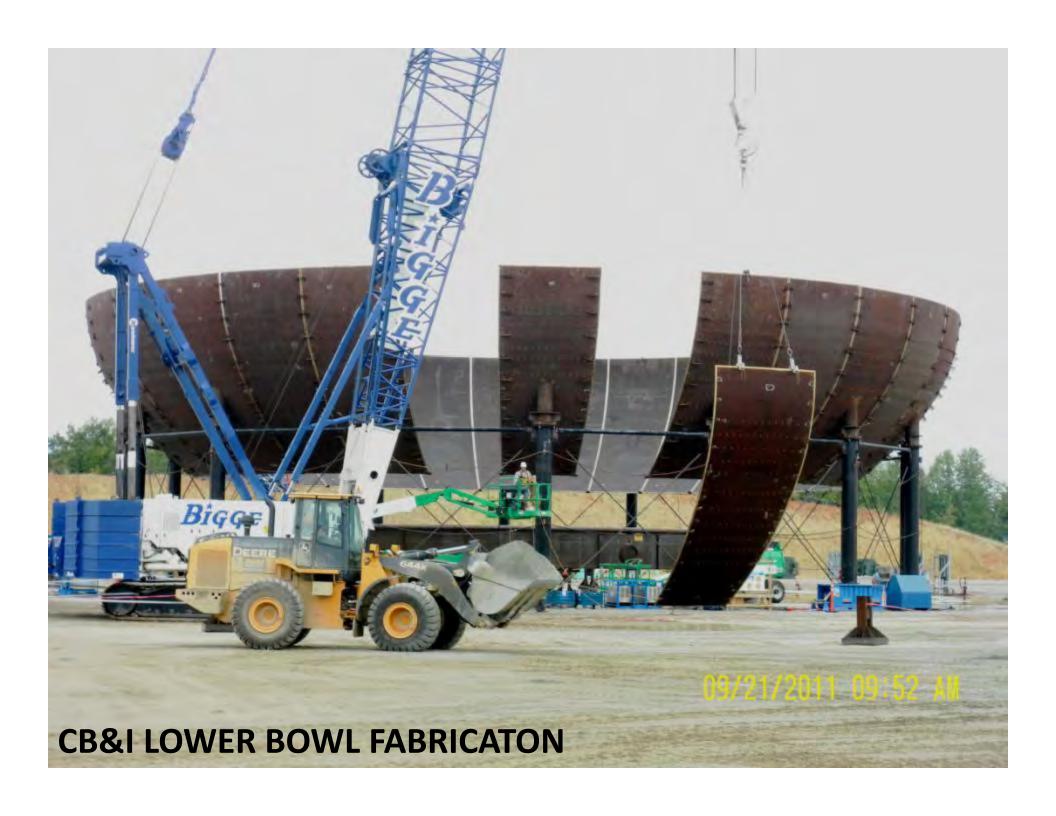
10.26.11 Module Mock-up











# **CBI Bowl Placement**















### **Operational Readiness**

- People
- Programs
- Procedures
- Pre Operational/Start Up Test
- Technical Focus Areas



### **Closing Message**

- Focus on Safety Culture
- Focus on Applying Lessons Learned
- Necessary Programs/Procedures in Place
- Effective Contractor Oversight
- Ready for COL & Safety Related Construction



# **Questions?**