## AUG 2 2 1980

Docket No. 50-263

Northern States Power Company
ATTN: Mr. Dennis E. Gilberts
Vice President
Power Production and System
Operation
414 Nicollet Mall
Minneapolis, MN 55401

## Gentlemen:

Enclosed is IE Supplement No. 3 to Bulletin No. 80-17 which requires action by you with regard to your power reactor facility with an operating license.

In order to assist the NRC in evaluating the value/impact of each Bulletin on licensees, it would be helpful if you would provide an estimate of the manpower expended in conduct of the review and preparation of the report required by the Bulletin. Please estimate separately the manpower associated with corrective actions necessary following identification of problems through the Bulletin.

Should you have any questions regarding this Bulletin or the actions required by you, please contact this office.

Sincerely,

James G. Keppler Director

Enclosure: IE Supplement No. 3 to Bulletin No. 80-17

cc w/encl:
Mr. W. A. Shamla,
Plant Manager
Resident Inspector, RIII
Central Files
Director, NRR/DPM
Director, NRR/DOR
AEOD
PDR
Local PDR
NSIC
TIC
John W. Ferman, Ph.D.,
Nuclear Engineer, MPCA
RIII
RIII

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## UNITED STATES NUCLEAR REGULATORY COMMISSION OFFICE OF INSPECTION AND ENFORCEMENT WASHINGTON, D.C. 20555

August 22, 1980

IE Supplement 3 to Bulletin No. 80-17: FAILURE OF CONTROL RODS TO INSERT DURING A SCRAM AT A BWR

NRC staff evaluation of a potential single failure mechanism of the control rod drive control air system has identified the need for licensee actions in addition to those requested by IEB 80-17 and Supplements 1 and 2.

The potential single failure was discussed in IE Information Notice 80-30, which was issued on August 19, 1980. It involves gradual or partial loss of control air system pressure, which could cause partial opening of scram outlet valves without rod motion. The resultant accumulated seal leakage could conceivably fill the scram discharge volume in a few minutes. Since not all operating BWR's have instrumentation presently installed to continuously indicate water level in the scram discharge volume headers and to provide a control room alarm or scram function, the possibility exists for the scram discharge volume to fill to a level which could prevent reactor scram before automatic protective action or before the operators could be warned.

In view of the possible single failure mechanism described above, the following actions are requested in addition to those specified in IE Bulletin 80-17, Supplements 1 and 2:

- 1. For those plants in which the scram discharge volume headers are connected to the instrument volume by a 2 inch pipe, within five days of the date of this Bulletin, provide or verify that procedures are in effect to:
  - a. Require an immediate manual scram on low control rod drive air pressure with a minimum 10 psi margin above the opening pressure of the scram outlet valves.
  - b. Require an immediate manual scram in the event of:
    - (1) Multiple rod drift-in alarms, or
    - (2) A marked change in the number of control rods with high temperature alarms.

Installation of water level instrumentation in the scram discharge volume with level alarm and continuous level indication in the control room, in response to Item B.1 of IEB 80-17 Supplement No. 1, may provide a basis for relaxation of the time for initiating a manual scram.

2. In addition, every BWR licensee is requested within five days of the date of this bulletin to provide and implement procedures which require a functional test using water for the instrument volume level alarm, rod block and scram switches after each scram event, before returning to power. This procedure should remain in effect until modifications in addition to Item B.1 of IEB 80-17 supplement No. 1 are completed to substantially increase reliability of water level indication in the scram discharge volume(s).

Licensees of all operating BWRs shall submit a report summarizing action taken in response to the above items within 10 days of the date of this Bulletin Supplement. Accordingly, you are requested to provide within 10 days as specified above, written statements of the above information signed under oath or affirmation. Reports shall be submitted to the Director of the appropriate NRC Regional Office and a copy forwarded to the Director, Division of Reactor Operations Inspection, NRC. Office of Inspection and Enforcement, Washington, D.C. 20555

Approved by GAO, B180225 (R0072); clearance expires July 31, 1980. (Application for renewal pending before GAO.) Approval was given under a blanket clearance specifically for identified generic problems.

## RECENTLY ISSUED IE BULLETINS

Bulletin No.	Subject	Date Issued	Issued To
30-20	Failures of Westinghouse Type W-2 Spring Return to Neutral Control Switches	7/31/80	To each nuclear power facility in your region having an OL or a CP
80-19	Failures of Mercury- Wetted Matrix Relays in Reactor Protective Systems of Operating Nuclear Power Plants Designed by Combus- tion Engineering	7/31/80	All nuclear power facilities having either an OL or a CP
80-18	Maintenance of Adequate Minimum Flow Thru Centrifuga Charging Pumps Following Secondary Side High Energy Line Rupture	7/24/80	All PWR power reacto facilities holding O and to those PWRs nearing licensing
Supplement 2 to 80-17	Failures Revealed by Testing Subsequent to Failure of Control Rods to Insert During a Scram at a BWR	7/22/80	All BWR power reacto facilities holding O
Supplement 1 to 80-17	Failure of Control Rods to Insert During a Scram at a BWR	7/18/80	All BWR power reactor facilities holding C
80-17	Failure of Control Rods to Insert During a Scram at a BWR	7/3/80	All BWR power reactor facilities holding C
80-16	Potential Misapplication of Rosemount Inc., Models 1151 and 1152 Pressure Transmitte with Either "A" or "D" Outpu Codes		All Power Reactor Facilities with an OL or a CP
80-15	Possible Loss Of Hotline With Loss Of Off-Site Power	6/18/80	All nuclear faciliti
80-14	Degradation of Scram Discharge Volume Capability	6/12/80	All BWR's with an OL