ACCESSION NBR: 5201250321 FACIL: 50-263 Monticelia: Nuclear Generating Planty Worthern States

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Diffice of Nuclear Reactor Regulation, Director

SUBJECT: Forwards Revision 2 to "ASME Code Section XI Inservice Inspe & Testing Program, ": Rept includes three: addl: requests for Township Ander Ander Town Ander District Control of State Control of State

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## **Northern States Power Company**

414 Nicollet Mall Minneapolis, Minnesota 55401 Telephone (612) 330-5500

January 18, 1982

Director
Office of Nuclear Reactor Regulation
Attn: Document Control Desk
U S Nuclear Regulatory Commission
Washington, DC 20555

MONTICELLO NUCLEAR GENERATING PLANT Docket No. 50-263 License No. DPR-22



Information Required for NRC Review of Inservice Inspection and Testing Program and Requests for Relief from ASME Code Section XI Requirements

Attached you will find 40 copies of Revision 2 to our report entitled, "ASME Code Section XI Inservice Inspection and Testing Program." This is a revision of our inservice inspection and testing program description and requests for relief submitted to the Commission on March 27, 1981.

The purpose of this revision is to submit for NRC Staff review three additional requests for relief from the requirements of the ASME Code, Section XI, 1977 Edition, through and including the Summer 1978 Addenda. These requests are designated Request for Relief Nos. 48, 49 and 50 in the manual revision. Request for Relief 48 is a temporary postponement of the hydrostatic tests required by IWA-2400. Request for Relief 49 provides an alternate leakage test for buried portions of emergency service water piping which cannot be examined in accordance with IWA-5244(b). Request for Relief 50 clarifies which Category A valves are leak rate tested per Appendix J to 10CFR50 vice IWV-3420.

In addition, this revision changes test frequency requirements for various valves, deletes Request for Relief 11 and revises Request for Relief 18. Valves PCV-2092, 3004, 3005, 3492 and HO(RCIC Turbine) are pressure regulating valves and are not required to be tested per IWV-1200a. Valves CV-7436, CV-7437, DM-58 and AS-39 will be tested in accordance with IWV-3416 since they are in systems declared inoperable or not required to be operable. As a result of NRC Staff review of the Inservice Inspection Testing Program (IST), valve RHR-SW-17 test requirements were reevaluated, invalidating Request for Relief 11. Nozzles N-13 and N-14 cannot hydrostatically be tested in the IST 1st Ten Year Interval as required in Item I.C of the NRC Safety Evaluation Report dated June 3, 1981. Hydrostatic testing of the head flange leakoff system would damage the inner O-ring of the head seal by pressurizing it in the wrong direction. The extensive manpower and exposure requirements for replacing head seal O-rings make this method an unacceptable means of alternately examining N-13 and N-14 for Request for Relief 18.

Director of NRR January 18, 1982 Page -2-

These revisions are being submitted for NRC Staff review and approval in accordance with the provisions of 10 CFR Part 50, Section 50.55a(g). Attached is one copy of the Licensing Fee Determination and a check in the amount of \$4000.00 as required by 10 CFR Part 170, Section 170.22.

Instructions are provided for entering Revision 2 in the March 27, 1981 report. Please contact us if you have any questions related to this revision.

L O Mayer, FE

Manager of Nuclear Support Services

LOM/KNC/jh

cc Regional Administrator-III, NRC
NRR Project Manager, NRC
Resident Inspector, NRC
State of Minnesota (H Baron)
Hartford Insurance (S Tack)
NRC Resident Inspector
G Charnoff

Attachment

To: Director of Nuclear Regulation

U S Nuclear Regulatory Commission Washington, DC 20555

Date: Ja y 18, 1982

## Licensing Fee Determination

ree Type	Facility License Amendment Required Approval <u>X</u> Materials License Application Materials License Renewal	
	Other (Description)	
Licensee	Northern States Power Company	
Plant:	Monticello Nuclear Generating Plant	
Docket No	50-263 License No. DPR-22 Materials License No. DPR-	
	subject of Licensing Request: Request for Review dated January 18, 1982 - Information Required for NRC Review of Inservice Inspection and	
	Testing Program and Requests for Relief from ASME Code Section XI Requirement	s
License A	mendment or Approval Class: Fee: \$4000.00 Fee:	
Materials	License Category: Fee: Total Fee Enclosed: \$4000.00	
Racic for	determination of fee along.	

This is a revision of the Monticello Nuclear Generating Plant ASME Code Section XI Inservice Inspection and Testing Program. It is being submitted in accordance with 10 CFR Part 50, Section 50.55a(g)(5). Commission review of Code requirements we have found to be impractical is required.

This is a required approval involving a single safety issue. Standards of acceptability have been clearly identified by NRC Staff positions.

Attach Check Here

Prepared by: Nuclear Support Services Department Northern States Power Company

414 Nicollet Mall - 8th Floor

Minneapolis, MN 55401

(612) 330-6763

January 18, 1982

Revision No. 2 to Monticello Nuclear Generating Plant ASME Code Section XI Inservice Inspection and Testing Program, dated March 27, 1981

Remove the Following	Insert the Follwoing
Pages	Revision No. 2 Pages
cover	cover
iii 🅢	iii —
2-1	2-1
3-1	3-1
3-3	3-3
3-5	3-5
3-7 through 3-8	3-7 through 3-8
3-10 through 3-13	3-10 through 3-13
3-15 through 3-18	3-15 through 3-18
4-1	4-1
4-13	(deleted)
4-18	4-18
	4-36 (new page)
	4-37 (new page)
	4-38 (new page)

Use the "Record of Revisions", page iii, to verify your copy of the program manual is complete and up-to-date following entry of this revision.