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SUBJECT:

FORWARDING REPT ENTITLED: "ASME CODE SECTION XI INSERVICE INSPEC AND TESTING

PROGRAM AND INFO REQUIRED FOR NRC REVIEW AND REQUESTS FOR RELIEF FROM ASME

CODE SECTION XI REQUIREMENTS. "

PLANT NAME: MONTICELLO

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NORTHERN STATES POWER COMPANY

MINNEAPOLIS, MINNESOTA 55401

March 15, 1978

Director of Nuclear Reactor Regulation U S Nuclear Regulatory Commission Washington, DC 20555



MONTICELLO NUCLEAR GENERATING PLANT Docket No. 50-263 License No. DPR 22

Information Required for NRC Review of Inservice
Inspection and Testing Program and Requests for Relief from
ASME Code Section XI Requirements

Attached you will find 40 copies of a report entitled, "ASME Code Section XI Inservice Inspection and Testing Program and Information Required for NRC Review of Requests for Relief from ASME Code Section XI Requirements." This report is a revision of our inservice inspection and testing program description and requests for relief submitted to Mr Victor Stello, Director, Division of Operating Reactors, USNRC, on December 14, 1977. The purpose of this revised report is to:

- a. Include Quality Group boundary drawings to identify components subject to leakage, hydrostatic, and pressure tests. These drawings also serve to identify Quality Group C components requiring visual inspection.
- b. Correct a number of errors in the December 14, 1977 report.
- c. Submit a number of additional requests for relief for NRC Staff consideration.

The content of the report conforms to the recommendations contained in Mr D L Ziemann's letter of November 24, 1976 and in Mr D K Davis's letter of January 16, 1978.

The program description will be periodically updated. Inservice inspection requirements will be updated at 40-month intervals to conform to the latest edition and addenda of Section XI of the ASME Code referenced in paragraph (b) of 10 CFR 50, Section 50.55a. Pump and valve testing requirements will be updated at 20-month intervals. All program updates will be supplied as revised

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Director of Nuclear Reactor Regulation Page 2 March 15, 1978

pages of this report. All pages are punched for use with a standard threering binder. An updated "Record of Revisions" page will accompany all report revisions.

License Amendment Requests were submitted on August 30, 1977 to revise the Monticello Technical Specifications to conform to 10 CFR 50, Section 50.55a(g). These changes have not yet been issued by the Commission. We ask that these changes be reviewed and issued without further delay. Current conflicts between the Technical Specifications and 10 CFR 50, Section 50.55a(g) requirements have resulted in needless ambiguity in the conduct of our surveillance program.

L O Mayer, PE

Manager of Nuclear Support Services

LOM/DMM/deh

cc: J G Keppler

G Charnoff

Attachment