FROM: Borthern States Power Company	OATE OF DOCUMENT:	DATE RECEIVI		NO:	
2.6. Buncanson, Jr. P.S.	LTR. MEMO:		PORT:	OTHER	
Dr. Peter A. Morris	ORIG.: CC: 1 signed & 2 con	ot If'd	HER:	-	,
	ACTION NECESSARY			DATE ANSWEREI BY:	<b>)</b> :
CLASSIF: POST OFFICE	FILE CODE:	50-263			
Ltr reporting on 10-20-71 failure of	REFERRED TO	DATE	REC	EIVED BY	DATE
RCCS pump start permissive switch to	Knuth	11-22-	71		
trip within the specified setting.	w/9 cvs for ACTI	ION	Ross		
			Dr. Ha	Rauer	
	DISTRIBUTION:		Dr. Ma	nn	
ENCLOSURES:	File Cy	Rosen Rosen			
	ARC PDR		N. Lauben		
	OGC-Rm-P-506-4 Compliance (2)		B. Col	mar	
	Muntzing & Sta Morris/Schroed	ler			
	D. Thompson Skoyholt		DO NO	I REMUVE	
REMARKS:	DTIE(Laughlin) NSIC(Buchanan)		ACKNO	WLEDGED	
	Boyd E.G. Case				DI.
U.S. AT	Novak	- MAI	L CONTRO	L FORM FORM	AEC-3265

★ U.S. GOVERNMENT PRINTING OFFICE: 1970-406-979



## NORTHERN STATES POWER COMPANY

Minneapolis, Minnesota 55401



MONTICELLO NUCLEAR GENERATING PLANT Docket No. 50-263 License No. DPR-22

Failure of an ECCS Pump Start Permissive Switch to Trip Within the Specified Settings

During the performance of a monthly surveillance test on October 20, 1971, it was discovered that an ECCS pump start permissive pressure switch tripped below the trip settings specified in the Technical Specifications. This occurrence is being reported in accordance with Section 6.6.B.3, of the Technical Specifications. The Region III Compliance Office has been notified of the occurrence.

## Summary Description of Occurrence

On October 20, 1971, a trip setting of a low reactor pressure pump start permissive switch (switch #2 of PS 2-3-53A) was found to be approximately 12.5 psig below the trip setting of  $\geq$  450 psig specified in Table 3.2.2 of the Technical Specifications. (The allowable deviation for this trip setting, as specified in Table 3.2.5 of the Technical Specifications is -10 psi.) The #2 switch of PS 2-3-53A is used in the LPCI start permissive logic; however, automatic initiation of the LPCI system would have occurred, if required, at the specified reactor pressure by action of the redundant pump start permissive switch PS 2-3-53B.

The investigation of the occurrence shows that switch PS 2-3-53A operates properly. As a result of this finding, the low setpoint problem has been attributed to setpoint drift and/or calibration inaccuracies. To prevent similar occurrences from happening, the low reactor pressure pump start permissive switches will be set at 460 psig prior to further plant operations. Increasing the setpoint will not present any operational difficulties since the core spray and RHR pumps are provided with minimum flow lines so that the pumps will not be damaged by early starts.

> mise 598

## LØ

The unusual occurrence report has been written for this occurrence and will be available to the Region III Compliance Inspector for review during his next visit.

Yours very truly,

Junconson/CEL RC

R.O. Duncanson, Jr. P.E. Manager of Power Production Chairman - Monticello Safety Audit Committee

ROD/CEL/caf

25

ź

, ,