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| FROM:<br>Northern States Power Company<br>Monticello, Minnesota |            | DATE OF DOC<br>2-19-74 | DATE REC'D |              | LTR    | MEMO       | RPT    | OTHER   |               |
| C. E. Larson  | 2-1        |                        | 9-74       | Х            |        |            | •      |         |               |
| TO:   |            |                        | ORIG       | CC           | OTHER  |            | SENT . | AEC PDF | XXX           |
| J.  | G. Klepper |                        | 1          |              |        |            | SENT : | LOCAL F | DR <b>XXX</b> |
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|   | xxx        |                        | ·          |              | 1      |            | 50-263 |         |               |
| DESCOT  | POTON.     | · (                    |            | UNIOT (      | CHEER. |            |        |         |               |

Ltr reporting abnormal occurrence of 2-16-74 in which two outboard MSIVs failed to close using the control room handswitch

ENCLOSURES:

DO NOT REMOVE ACKNOWLEDGED

PLANT NAME: MONTICELLO

|                              |                                 | FOR ACTION/INFORMAT             | TION | 2-20-74         | GMC |
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1 - DTIE(ABERNATHY)

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WOODARD/"H" ST. 16 - CYS ACRS MONNAG

Sentato Lic Asst Diggs 2-20-74 Total 1-GERALD ULRIKSON...ORNL

(1)(2)(10)-NATIONAL LAB'S

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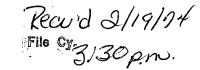
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1-RD. MULLER. F-309





## Monticello. Minnesota 55362

February 19, 1974

Mr. J. G. Keppler, Regional Director Directorate of Regulatory Operations Region III United States Atomic Energy Commission 799 Roosevelt Road Glen Ellyn, Illinois 61073

Dear Mr. Keppler:

MONTICELLO NUCLEAR GENERATING PLANT Docket No. 50-263 License No. DPR-22

On February 16, 1974, while performing a routine surveillance test, two outboard MSIV's, AO-2-86B and AO-2-86C, failed to close using the control room handswitch. The redundant MSIV's on the "B" and "C" steam lines were closed and the reactor was brought to a hot standby condition while an investigation was conducted.

It was found that the failures were due to improper operation of the AC solenoids on the MSIV air operators. Further investigation revealed a design deficiency in the AC sclenoid plunger. In addition, metal shavings were found in the solehoid manifold. The metal shavings were a result of inadequate manufacturing techniques.

The solenoids and manifolds for all main steam isolation valves were disassembled and cleaned. New plungers of an improved design were installed in all AC solenoids. All MSIV's were demonstrated to function properly prior to returning to power operation

Yours very stuly,

Plant Manager

CEL/mm

cc: J F O'Leary, Directorate of Licensing

G Charnoff

Minnesota Pollution Control Agency

Attn: E A Pryzina

File

Copies sent by telecopier to Keppler and O'Leary



