

MEMO ROUTE SLIP		See me about this.	For concurrence.	For action.
Form AEC-93 (Rev. May 14, 1947) AECM 0240		Note and return.	For signature.	For information.
TO (Name and unit)	INITIALS	REMARKS		
RO Chief, FS&EB		Northern States Power Company		
RO:HQ (4)		Monticello 50-263		
Licensing (4)	DATE			
DR Central Files				
Region I				
TO (Name and unit)	INITIALS	REMARKS		
Region II				
Local PDR				
PDR	DATE			
NSIC				
DTIE				
TO (Name and unit)	INITIALS	REMARKS		
OGC, Beth, P506A				
A. Roisman				
J. Rizzo, RO:HQ	DATE			
A/D for Info. Processing				
FROM (Name and unit)	REMARKS			
D. M. Hunnicutt	Attached is a copy of follow up letter dated 10/31/74			
RO:III	to licensee's reply dated 4/25/74 to RO Bulletin 74-3.			
PHONE NO.	DATE			
	12-2-74			

USE OTHER SIDE FOR ADDITIONAL REMARKS

GPO : 1971 O - 445-469

RO AO. 92



NORTHERN STATES POWER COMPANY

MINNEAPOLIS, MINNESOTA 55401

October 31, 1974

Mr J G Keppler, Director  
Directorate of Regulatory Operations  
Region III  
U S Atomic Energy Commission  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Mr Keppler:

MONTICELLO NUCLEAR GENERATING PLANT  
DOCKET 50-263 LICENSE DPR-22

As a followup to our letter of April 25, 1974 which was a response to your DRO Bulletin 74-3, we are happy to report that our inspection of Monticello reactor pressure vessel's horizontal stabilization system has been completed.

The results of the inspection of the sway bar supports between the reactor vessel and biological shield were satisfactory with no indication of improper installation or degeneration during service. Similar results were obtained from the inspection of the related A frame structure between the biological shield and drywell wall with the exception that the heads of several bolts were found to be restricted by a gusset weld from making direct contact with the structural flange. This condition was remedied by shimming the bolt heads with washers to provide a more efficient load bearing surface. This was not considered to be significant to the structural integrity of the A frame structure.

Procedures and records of these inspections are available on site for your inspectors to review.

Yours very truly,

A handwritten signature in cursive script, appearing to read "L J Wachter".

L J Wachter, Vice President  
Power Production & System Operation

LJW/ma

cc: Mr. J. F. O'Leary  
Mr. G. Charnoff  
Minnesota Pollution Control Agency  
Attention: Mr. E. A. Pryzina

NOV 7 1974