



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
799 ROOSEVELT ROAD
GLEN ELLYN, ILLINOIS 60137

OCT 19 1978

Docket No. 50-331

38-23

Iowa Electric Light and Power
Company

ATTN: Mr. Duane Arnold
President

IE Towers
P. O. Box 351
Cedar Rapids, IA 52406

Gentlemen:

This refers to the special inspection conducted by Mr. C. C. Williams and other members of our staff of activities at the Duane Arnold Energy Center and your suppliers involved in the Procurement and Fabrication of the Reactor Pressure Vessel N-2 nozzle safe end/thermal sleeve assemblies.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

No items of noncompliance with NRC requirements were identified during the course of this inspection.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room, except as follows. If this report contains information that you or your contractors believe to be proprietary, you must apply in writing to this office, within twenty days of your receipt of this letter, to withhold such information from public disclosure. The application must include a full statement of the reasons for which the information is considered proprietary, and should be prepared so that proprietary information identified in the application is contained in an enclosure to the application.

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Iowa Electric Light
and Power Company

- 2 -

OCT 19 1978

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

R. F. Heishman, Chief
Reactor Construction and
Engineering Support Branch

Enclosure: IE Inspection
Rpt No. 50-331/78-23

cc w/ encl:

Mr. E. L. Hammond, Chief
Engineer
Central Files
Reproduction Unit NRC 20b
PDR
Local PDR
NSIC
TIC

OFFICE	RIII	RIII	RIII	RIII	RIII	RIII
SURNAME	Williams <i>DRH for</i> plk	Key <i>DRH for</i>	Ward <i>DRH</i>	Danielson <i>DRH</i>	Heishman <i>HA</i>	Shafer <i>RCR for</i>
DATE	10/16/78	10/18/78	10/18/78	10/18/78	10/18/78	