

Part 21 (PAR)

Event # 47123

<b>Rep Org:</b> EMERSON PROCESS MANAGEMENT	<b>Notification Date / Time:</b> 08/04/2011 12:18 (EDT)
<b>Supplier:</b> FISHER CONTROLS INTERNATIONAL	<b>Event Date / Time:</b> 08/04/2011 (CDT)
	<b>Last Modification:</b> 09/07/2011
<b>Region:</b> 3	<b>Docket #:</b>
<b>City:</b> MARSHALLTOWN	<b>Agreement State:</b> Yes
<b>County:</b>	<b>License #:</b>
<b>State:</b> IA	
<b>NRC Notified by:</b> BILL FITZGERALD	<b>Notifications:</b> RONALD BELLAMY R1DO
<b>HQ Ops Officer:</b> CHARLES TEAL	BINOY DESAI R2DO
<b>Emergency Class:</b> NON EMERGENCY	RICHARD SKOKOWSKI R3DO
<b>10 CFR Section:</b>	BOB HAGAR R4DO
21.21 UNSPECIFIED PARAGRAPH	PART 21 GROUP EMAIL

## PART 21 - POSSIBLE WELD ROD CERTIFICATION ISSUES

"On March 3, 2011, an audit of one of Fisher Control's suppliers determined that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service. Fisher and the supplier are in the process of reviewing all orders affected by this issue and have yet to find any that used the subject non-confirming material

"Fisher expects to complete this evaluation by August 26, 2011. At this time, if the review determines that a failure to comply condition exists, Fisher will issue notification per the requirements of 10 CFR 21.21(b)."

\*\*\* UPDATE AT 1300 EDT ON 9/7/11 FROM FITZGERALD VIA FACSIMILE TO HUFFMAN \*\*\*

"Fisher Controls is providing this final notification per the requirements of 10CFR21.21(a).

"On August 3, 2011, Fisher provided an interim report concerning an audit of one of Fisher Control's suppliers and the determination that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service.

"Fisher and the supplier have completed the process of reviewing all orders affected by this issue and did not find any orders that used the subject non-confirming material.

"Therefore, Fisher will not issue a notification per the requirements of 10CFR21.21(b), because the review determined that a failure to comply condition does not exist."

Notified the NRC Part 21 Group and all NRC Regional RDOs via e-mail.

JE19  
NRK



## Facsimile

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Bill Fitzgerald

From: VP Nuclear Business Unit

Date: 9/7/2011

Pages: 2  
(incl cover)

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August 23, 2011

United States Nuclear Regulatory Commission  
Document Control Desk  
Washington, DC 20555-0001

Subject: Possible Foundry Welding Repair Issues Final Notification

Fisher Controls is providing this final notification per the requirements of 10CFR21.21(a).

On August 3, 2011, Fisher provided an interim report concerning an audit of one of Fisher Control's suppliers and the determination that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service.

Fisher and the supplier have completed the process of reviewing all orders affected by this issue and did not find any orders that used the subject non-conforming material.

Therefore, Fisher will not issue a notification per the requirements of 10CFR21.21(b), because the review determined that a failure to comply condition does not exist.

Regards,

Bill Fitzgerald  
Vice President, Nuclear Business Unit  
Emerson Process Management, Fisher Valve Division

Reference: NRC Event# 47123

