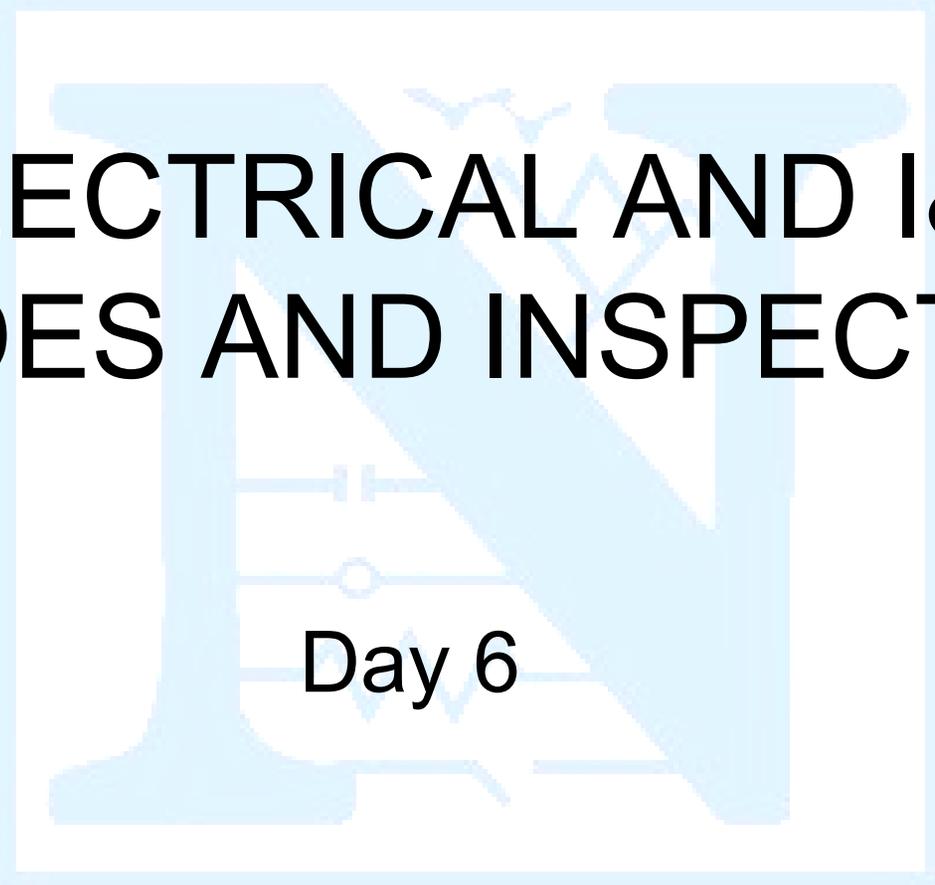


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# ELECTRICAL AND I&C CODES AND INSPECTION



Day 6

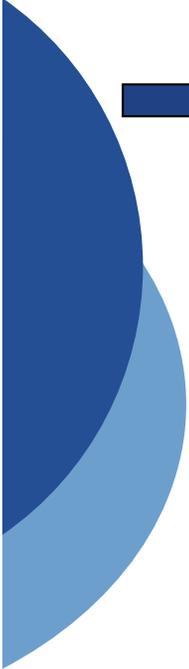
# DAY 6

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## Sessions:

- 12 Installation Standards
- 13 Inspection and Testing Standards
- 14 Operation, Maintenance and Surveillance Standards

Student Activity: Electrical Component vs. IEEE Standards Matrix



---



# Session 12

## Installation Standards

## 12. Installation Standards Objectives

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- Identify the major installation standards
- Provide a general overview of the purpose of these standards
- Discuss how these standards relate to new reactor inspection

## 12. Installation Standards

---

- 336 - Power, instrumentation, control equipment
- 384 - Independence
- 484 - Battery installation

## 12. Installation Standards

---

- 576 - Installation, termination, and testing of Cables
- 628 - Raceways
- 665 - Grounding power systems
- 690 - Cable systems

## 12. Installation Standards

---

- 1050 - Grounding I&C systems
- 1185 - Cable installation methods
- 1210 - Cable lubrication

# 336 - Power, Instrumentation, Control Equipment

---

- Covers pre-installation, installation, inspection, and testing
- Applicable to initial construction, modification, and maintenance activities
- Does not apply to periodic testing

# 336 - Power, Instrumentation, Control Equipment

---

4. General considerations for initial construction, modification, and maintenance
5. Pre-installation constructability review
6. Installation/Construction
7. Testing

# 336 - Power and I&C Equipment

## Clause 5. Constructability Review

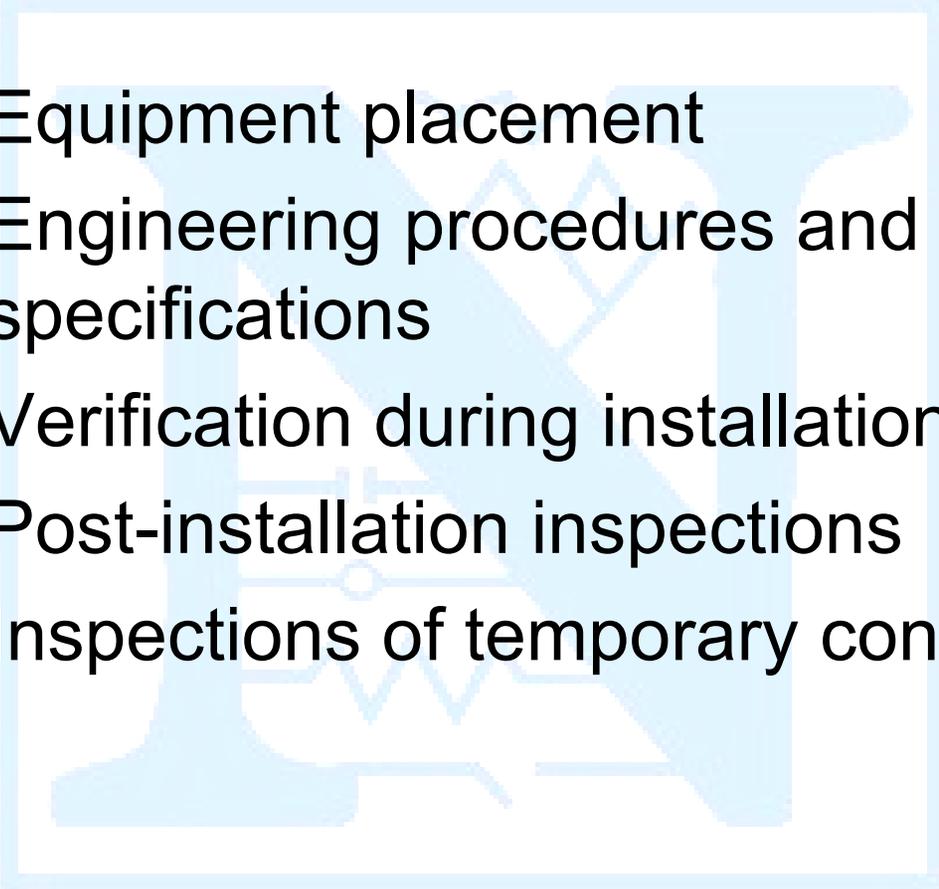
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- Approved-for-construction drawings
- Installation specifications and procedures
- Identification of materials and equipment
- Protective measures for storage and handling
- Examination of materials and equipment for damage
- Qualification reports and documents reviewed and approved

# 336 - Power and I&C Equipment

## Clause 6. Installation/Construction

---

- 
- 
- 6.1 Equipment placement
  - 6.2 Engineering procedures and specifications
  - 6.3 Verification during installation
  - 6.4 Post-installation inspections
  - 6.5 Inspections of temporary conditions

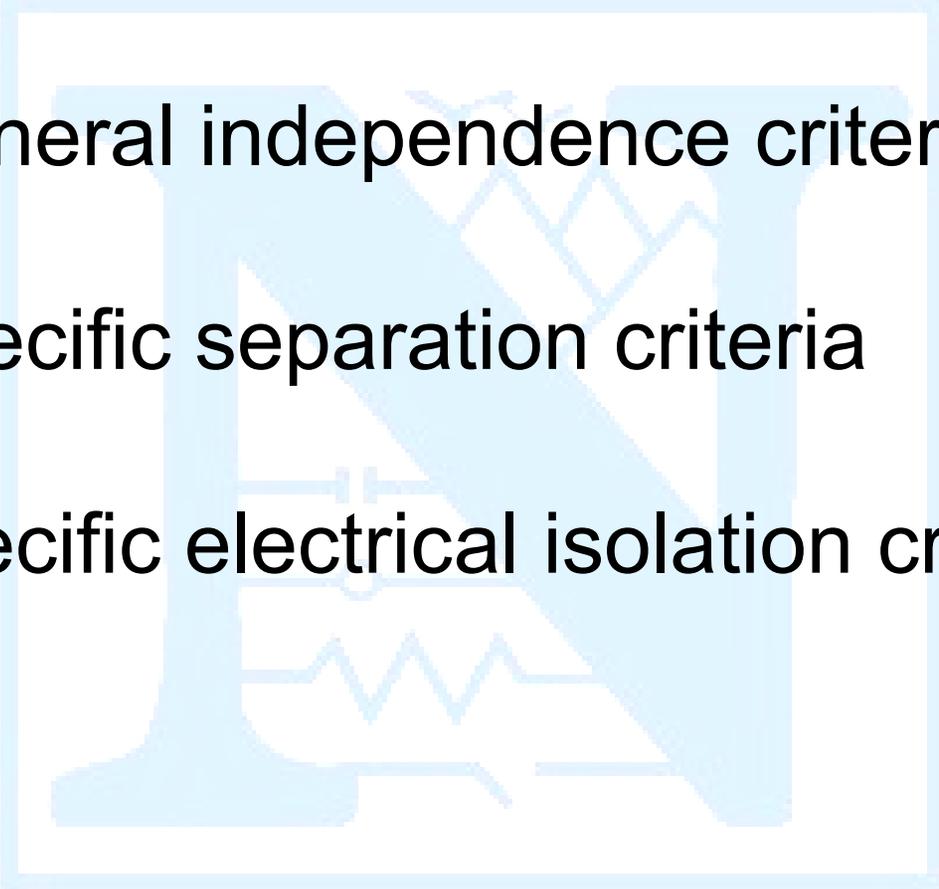
# 384 - Independence

---

- The independence requirements of the circuits and equipment associated with Class 1E systems
- Criteria for independence that can be achieved by physical separation and electrical isolation of circuits and equipment

# 384 - Independence

---

- 
- 
4. General independence criteria
  5. Specific separation criteria
  6. Specific electrical isolation criteria

# 384 – Independence

## Clause 4. General Independence Criteria

---

- 4.1 Required independence
- 4.2 Methods of achieving independence
- 4.3 Equipment and circuits requiring independence
- 4.4 Compatibility with supporting features
- 4.5 Associated circuits
- 4.6 Non-class 1E circuits -General criteria

# 384 – Independence

## Clause 4. General Independence Criteria

---

- 4.7 Mechanical systems
- 4.8 Structures and equipment
- 4.9 Fire protection systems
- 4.10 Fire
- 4.11 Electromagnetic interference/radio frequency interference (EMI/RFI)

# 384 – Independence

## Clause 5. Specific Separation Criteria

---

- 5.1 Cables and raceways
- 5.2 Standby power supply
- 5.3 DC system
- 5.4 Distribution system
- 5.5 Containment electrical penetrations

# 384 – Independence

## Clause 5. Specific Separation Criteria

---

- 5.6 Control switchboards
- 5.7 Instrumentation cabinets
- 5.8 Sensors
- 5.9 Actuated equipment
- 5.10 EMI/RFI

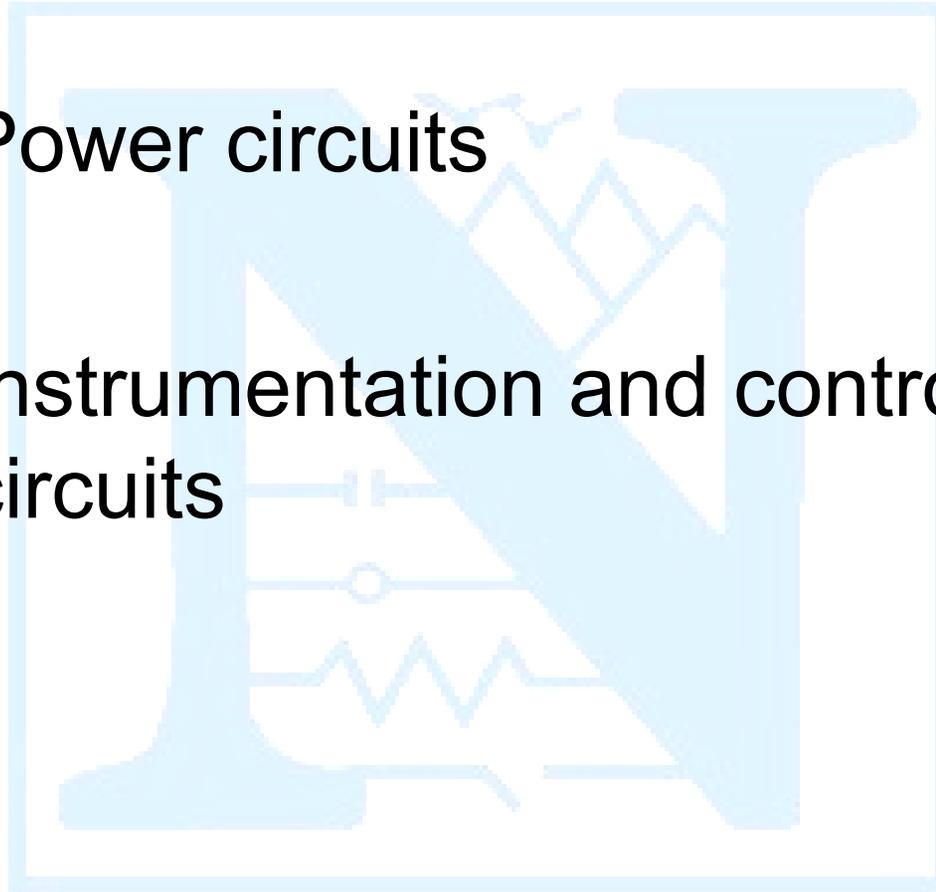
# 384 – Independence

## Clause 6. Specific Electrical Isolation Criteria

---

6.1 Power circuits

6.2 Instrumentation and control circuits



# 484 - Battery Installation

---

- This standard provides recommended design practices and procedures for storage, location, mounting, ventilation, instrumentation, pre-assembly, assembly, and charging of vented lead-acid batteries.
- Required safety practices are also included.

# 484 - Battery Installation

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- 
4. Safety
  5. Installation Design Criteria
  6. Installation Procedures
  7. Records

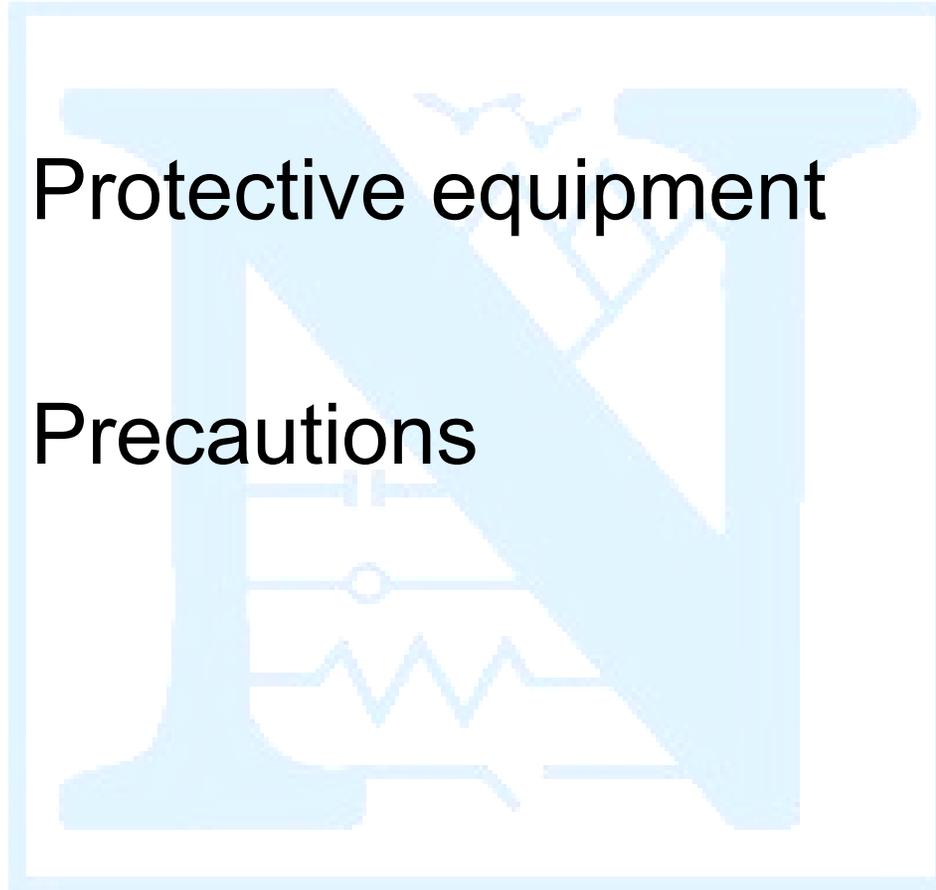
# 484 - Battery Installation

## Clause 4. Safety

---

4.1 Protective equipment

4.2 Precautions



# 484 - Battery Installation

## Clause 5. Installation Design

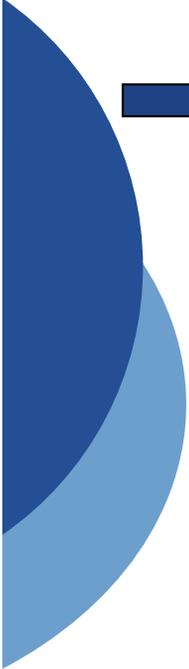
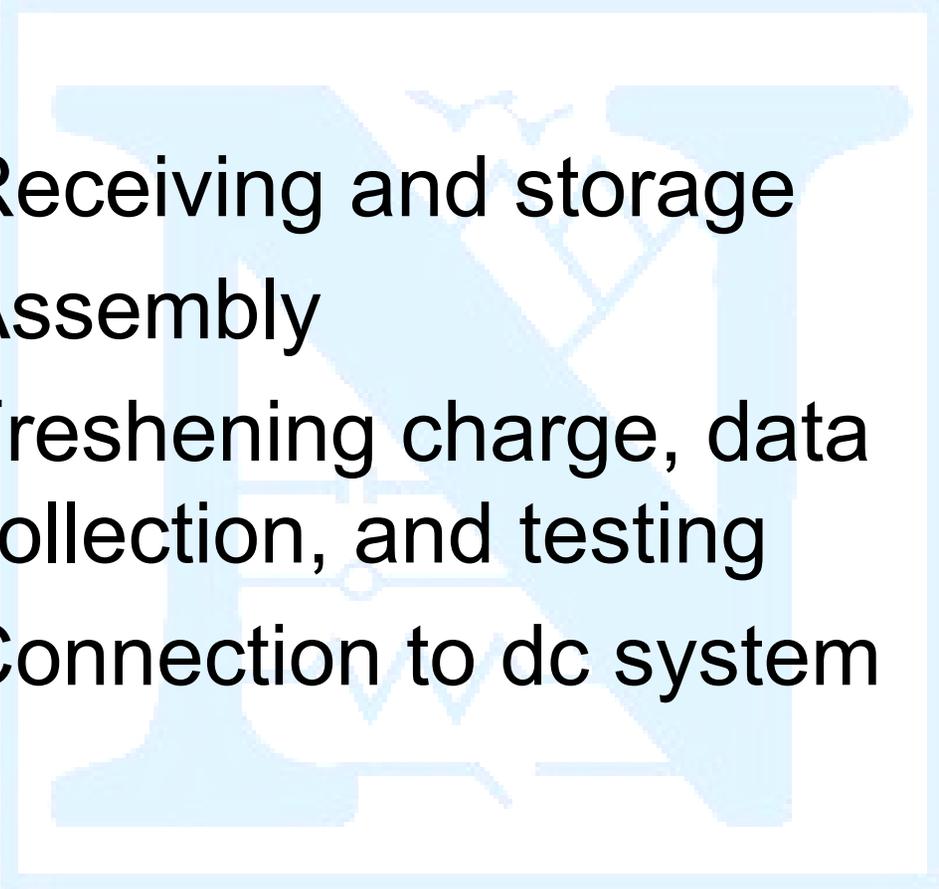
---

- 5.1 Location
- 5.2 Mounting
- 5.3 Seismic
- 5.4 Ventilation
- 5.5 Instrumentation and alarms

# 484 - Battery Installation

## Clause 6. Installation Procedures

---

- 
- 
- 6.1 Receiving and storage
  - 6.2 Assembly
  - 6.3 Freshening charge, data collection, and testing
  - 6.4 Connection to dc system

# 484 - Battery Installation

## Clause 7. Records

---

- Receiving inspection data and conditions of charge
- Initial resistance values of the intercell connections
- Individual cell specific gravities, voltage measurements, electrolyte levels and temperatures
- Acceptance test data
- Cell serial number, manufacture date, and lot number

# 576 - Installation, Termination, and Testing of Cables

---

- Provides a guide for installing, splicing, terminating, and field proof testing of cable systems
- It is not intended to be a design document.
- One of the most valuable installation standards

# 576 - Installation, Termination and Testing of Cables

---

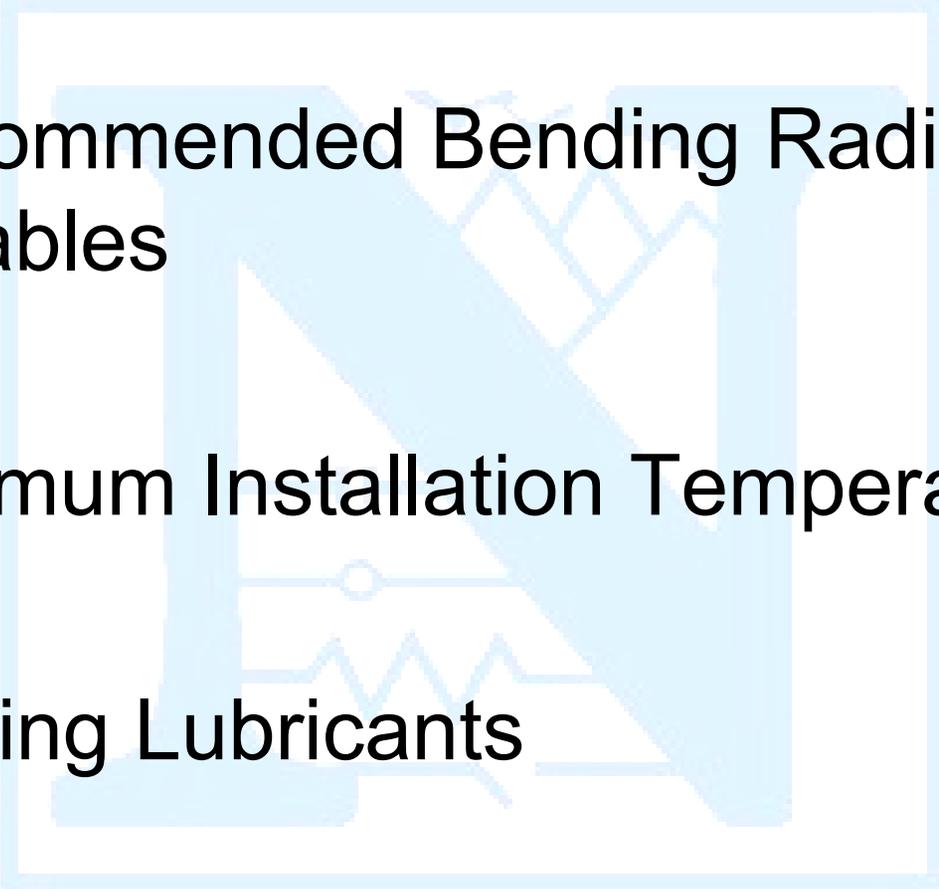
4. Pulling Tensions

5. Sidewall Pressure

6. Jamming

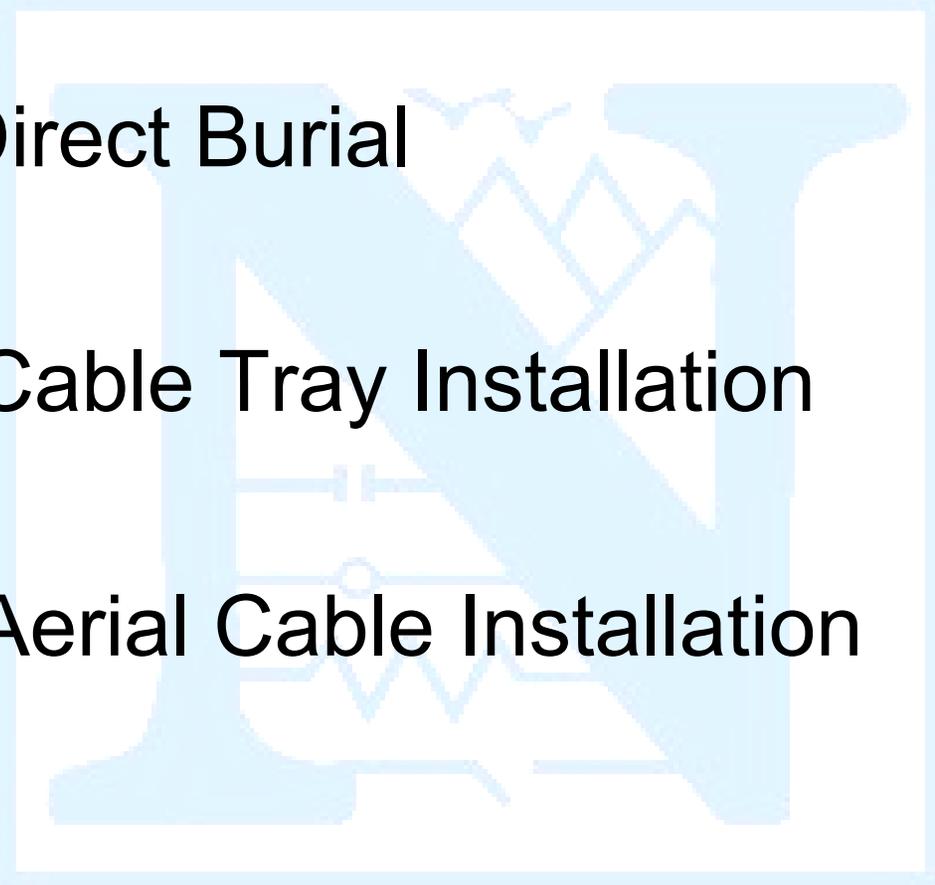
# 576 - Installation, Termination and Testing of Cables

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- 
- 
7. Recommended Bending Radii for Cables
  8. Minimum Installation Temperature
  12. Pulling Lubricants

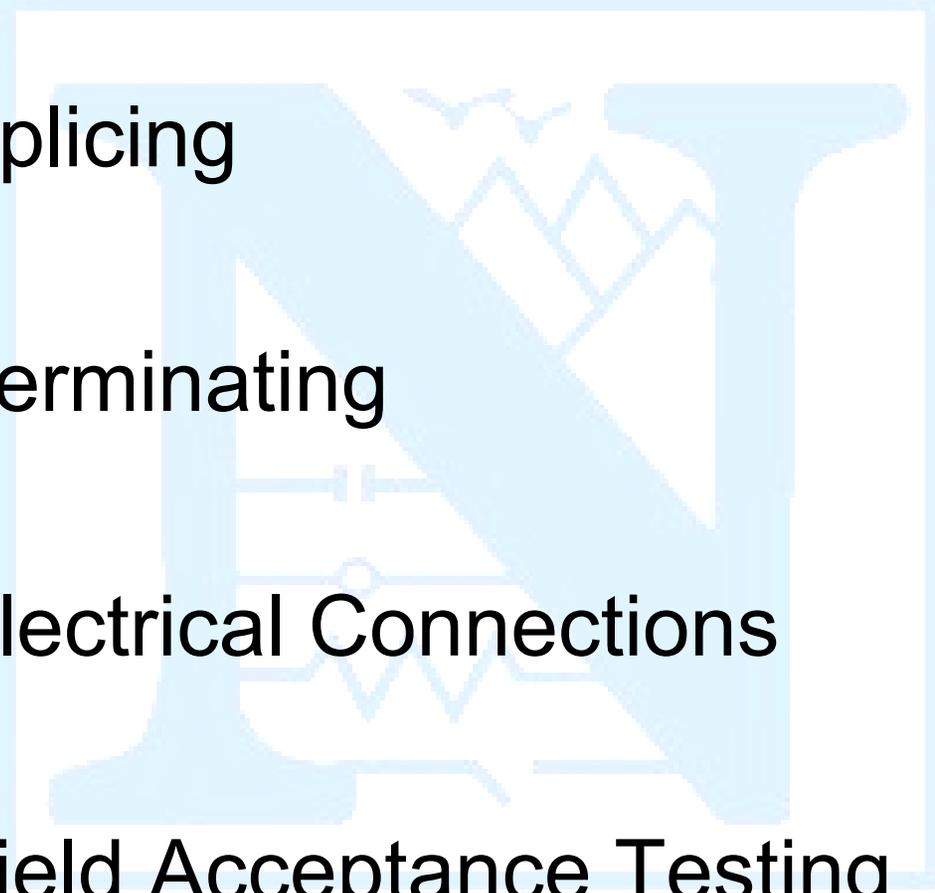
# 576 - Installation, Termination and Testing of Cables

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- 
9. Direct Burial
  10. Cable Tray Installation
  11. Aerial Cable Installation

# 576 - Installation, Termination and Testing of Cables

---

- 
13. Splicing
  14. Terminating
  15. Electrical Connections
  16. Field Acceptance Testing

# 576 – Installation of Cables

## Clause 4. Pulling Tensions

---

- 4.1 Maximum pulling tension on cable
- 4.2 Maximum pulling lengths
- 4.3 Small conductor cables
- 4.4 Pulling tension requirements in duct and conduit
- 4.5 Check list prior to pulling cable
- 4.6 Methods of gripping cables for pulling

# 576 – Installation of Cables

## Clause 5. Sidewall Pressure

---

- 5.1 Sidewall pressure limitations
- 5.2 Weight correction factor calculations

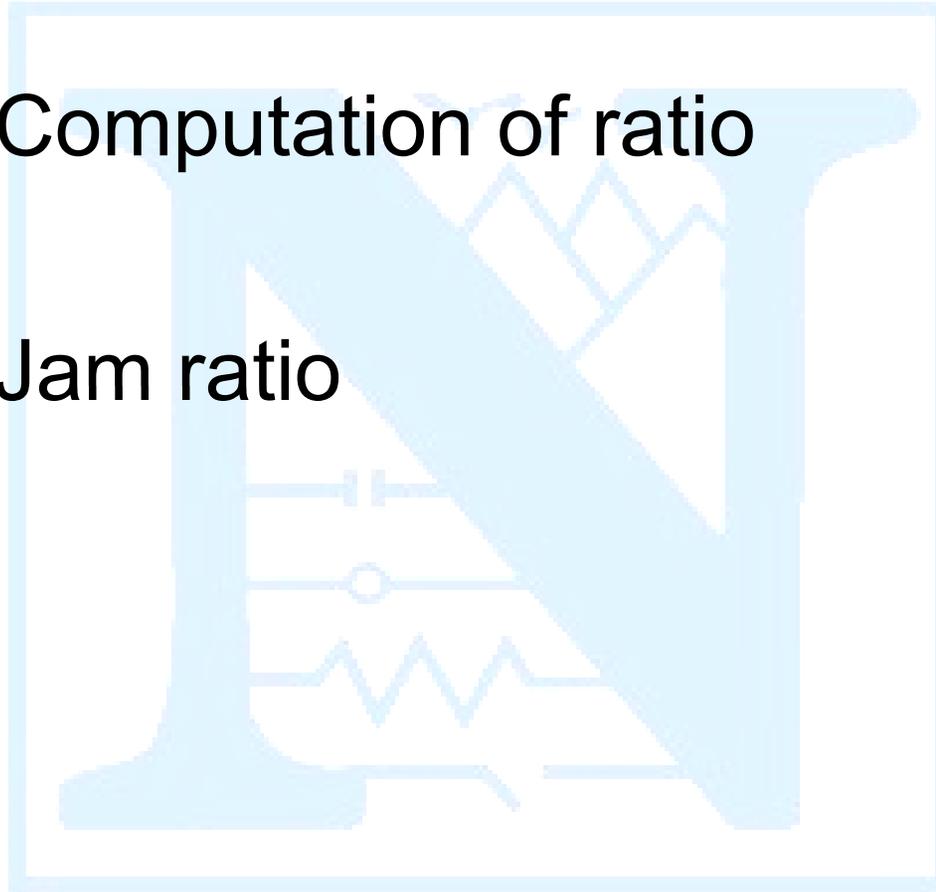
# 576 – Installation of Cables

## Clause 6. Jamming

---

6.1 Computation of ratio

6.2 Jam ratio



# 576 – Installation of Cables

## Clause 7. Minimum Bending Radius

---

- 7.1 Cables without metallic shielding or armor
- 7.2 Cables with metallic armor
- 7.3 Shielded cables
- 7.4 Portable cables

# 576 – Installation of Cables

## Clause 8. Installation Temperature

---

Table 7, Minimum Installation  
Temperatures

8.1 After installation

8.2 Storage prior to installation

# 576 – Installation of Cables

## Clause 8. Table 7

Cable Insulation or Jacket Material	Minimum Insulation Temperature
PVC	-10 °C/14 °F
PPVP, CSPE, CPE	-20 °C/-4 °F
XLPE, PE, EPR	-40 °C/-40 °F

# 576 – Installation of Cables

## Clause 12. Pulling Lubricants

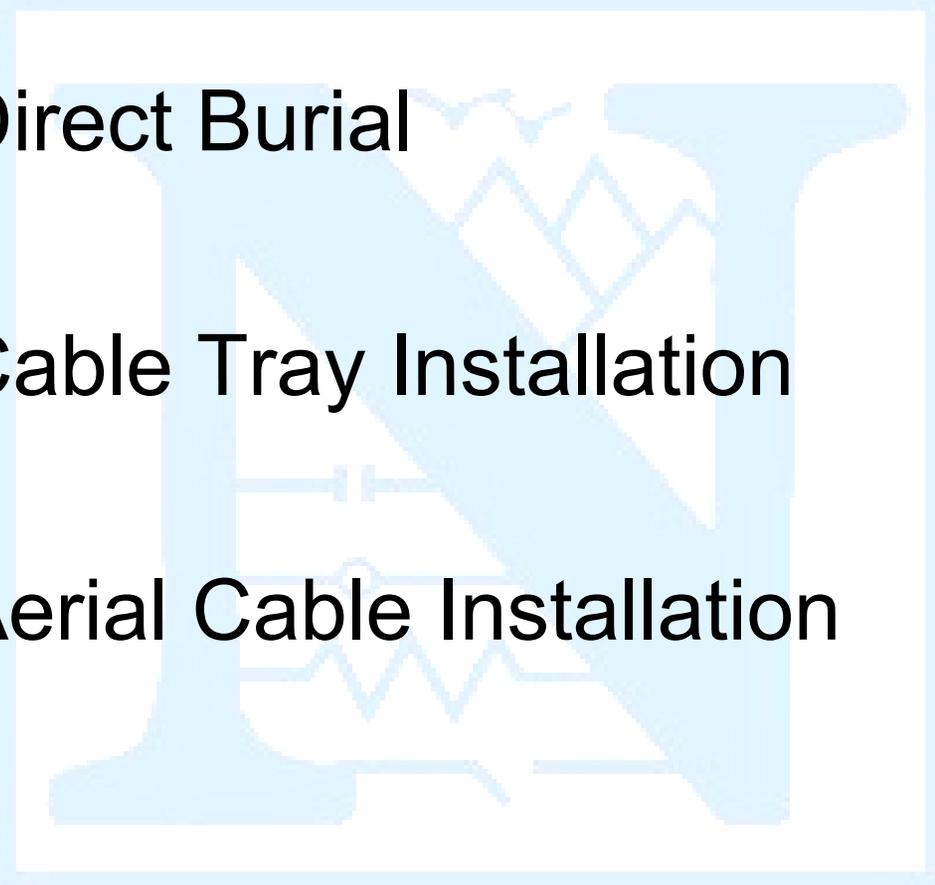
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- Compatibility with the cable jacket material
- Extreme conditions of temperature
- Impact on the flame resistance of the cable

# 576 – Installation of Cables

## Clauses 9, 10, and 11

---

- 
9. Direct Burial
  10. Cable Tray Installation
  11. Aerial Cable Installation

# 576 - Termination of Cables

## Clause 13. Splicing

---

13.1 Solid dielectric insulated cable

13.2 Lead sheathed cable

# 576 - Termination of Cables

## Clause 14. Terminating

---

14.1 Cable preparation

14.2 Installation of terminations

# 576 - Testing of Cables

## Clause 15. Electrical Connections

---

- 15.1 Connector types
- 15.2 Contact resistance
- 15.3 Clamp connectors
- 15.4 Cable connection to bus bar

# 576 - Testing of Cables

## Clause 15. Electrical Connections

---

15.5 Thermal expansion

15.6 Joint compounds for aluminum connections

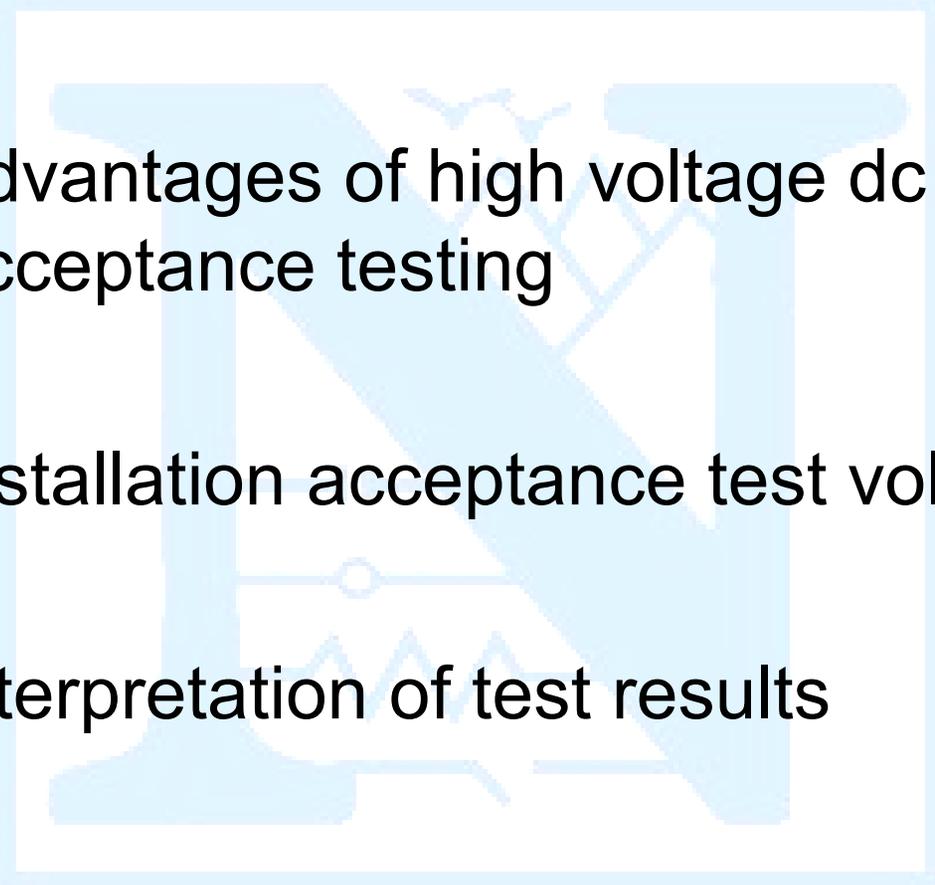
15.7 Connectors for aluminum

15.8 Connection procedures

# 576 - Testing of Cables

## Clause 16. Field Acceptance Testing

---

- 
- 16.1 Advantages of high voltage dc acceptance testing
  - 16.2 Installation acceptance test voltages
  - 16.3 Interpretation of test results

# 576 - Testing of Cables

## Clause 16. Field Testing

---

- IEEE Std 400 Overview
  - 400.1 Direct current (DC)
  - 400.2 Very low frequency (VLF)
  - 400.3 Partial discharge (PD)
  - 400.4 Dissipation factor (DF)
  - 400.5 Power frequency (PF)
  - 400.6 Oscillating wave (OW)

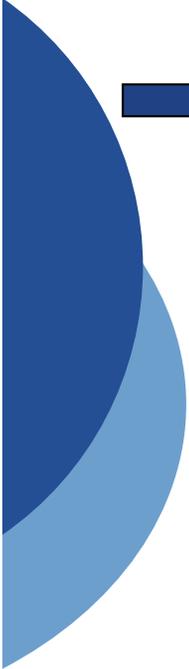
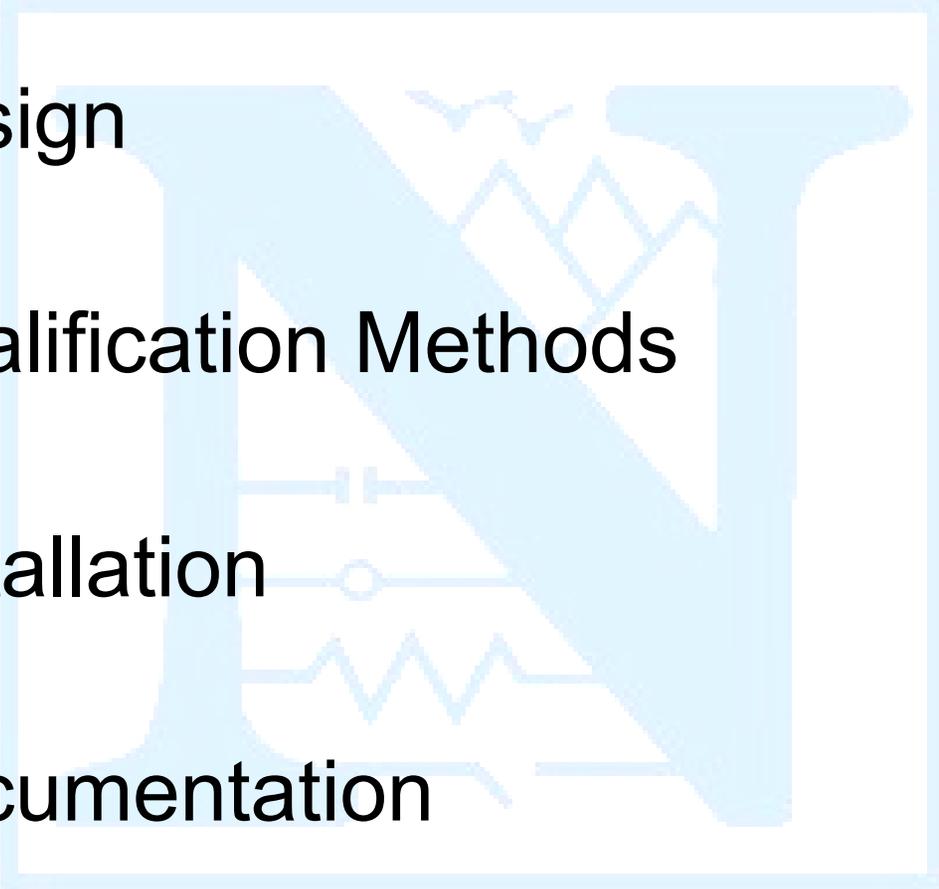
# 628 - Class 1E Raceways

---

- Provides criteria for the minimum requirements in the design, installation, and qualification of raceway systems
- Prescribes methods for the structural qualification of raceway systems

# 628 - Class 1E Raceways

---

- 
- 
4. Design
  5. Qualification Methods
  6. Installation
  7. Documentation

# 628 - Class 1E Raceways

## Clause 4. Design

---

- 4.1 General
- 4.2 Separation criteria
- 4.3 Grounding
- 4.4 Raceway identification
- 4.5 Raceway system protection

# 628 - Class 1E Raceways

## Clause 4. Design

---

- 4.6 Environmental considerations
- 4.7 Materials
- 4.8 Metallic raceway system finishes
- 4.9 Raceway system requirements
- 4.10 Structural design criteria

# 628 - Class 1E Raceways

## Clause 5. Qualification Methods

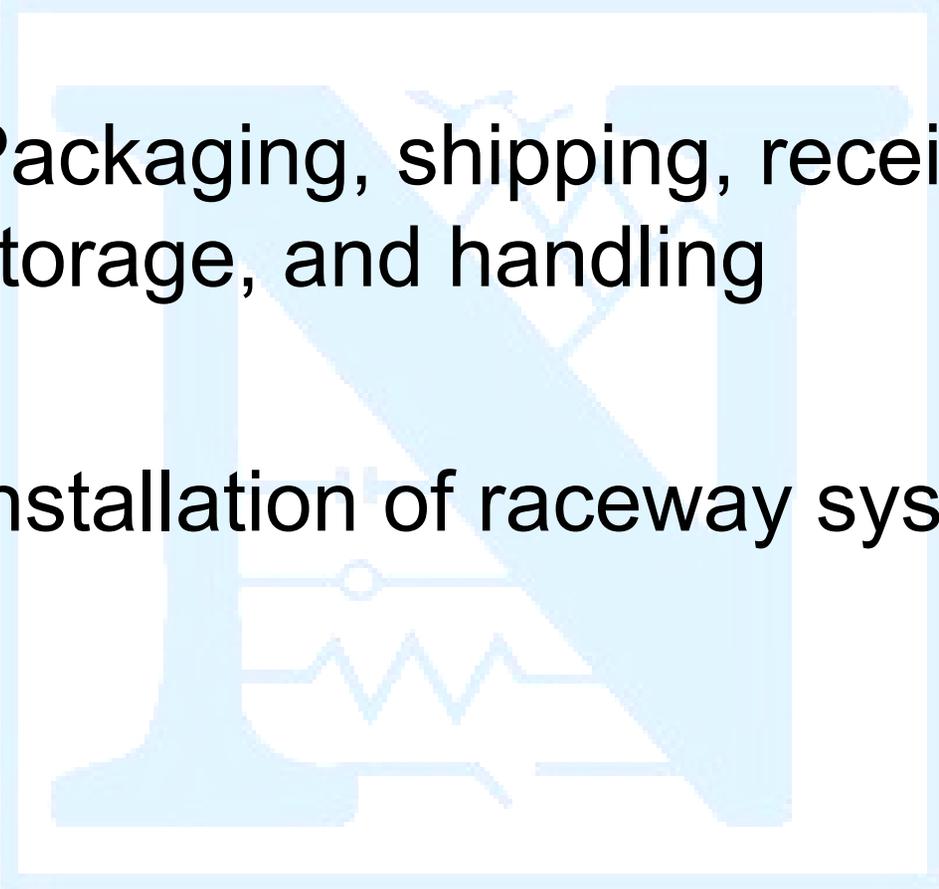
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- 5.1 Analysis
- 5.2 Dynamic testing
- 5.3 Combined analysis and testing
- 5.4 Seismic-experience-based qualification
- 5.5 Acceptance criteria

# 628 - Class 1E Raceways

## Clause 6. Installation

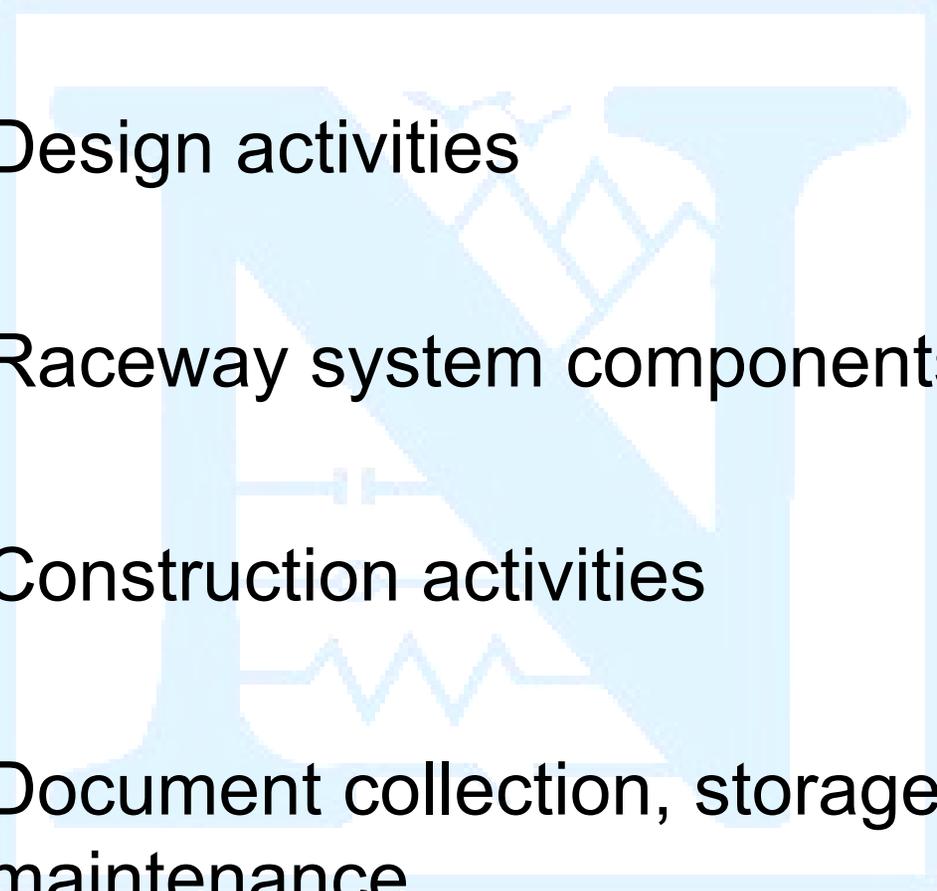
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- 
- 
- 6.1 Packaging, shipping, receiving, storage, and handling
  - 6.2 Installation of raceway systems

# 628 - Class 1E Raceways

## Clause 7. Documentation

---

- 
- 
- 7.1 Design activities
  - 7.2 Raceway system components
  - 7.3 Construction activities
  - 7.4 Document collection, storage, and maintenance

# 665 - Grounding Power Systems

---

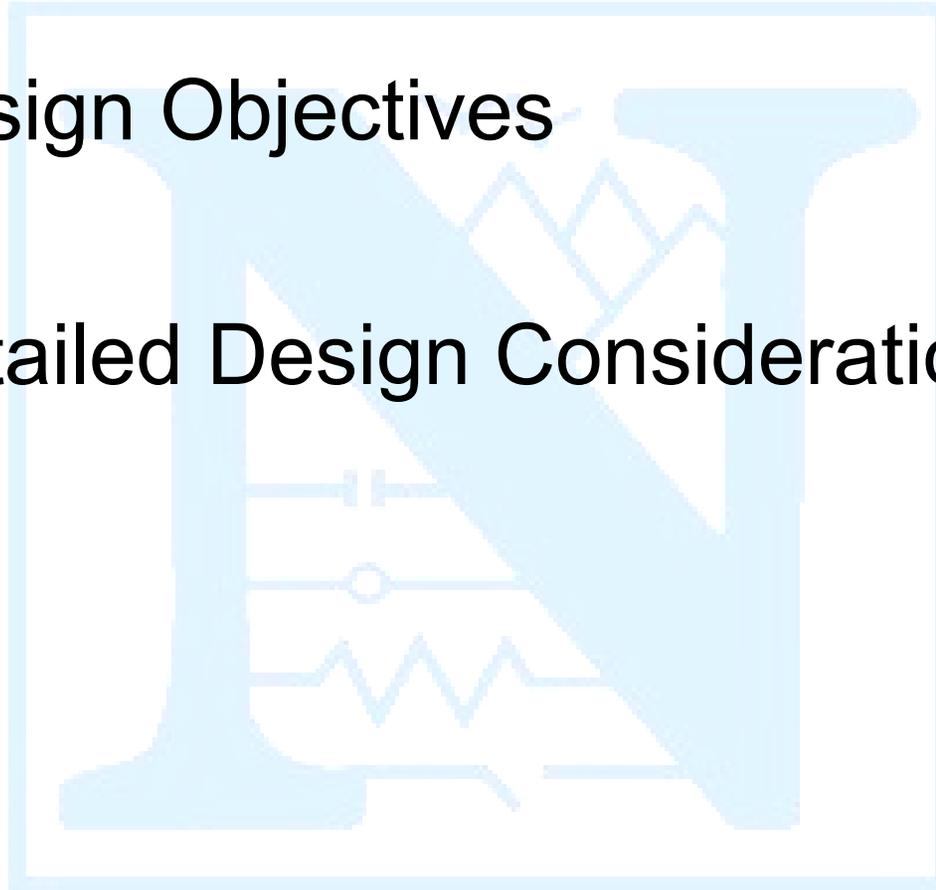
- Generally accepted utility grounding practices for personnel safety and equipment protection
- Guide for the design of generating station grounding structures, systems, and components
- Interconnection of the station and substation grounding systems

# 665 - Grounding Power Systems

---

4. Design Objectives

5. Detailed Design Considerations



# 665 - Grounding Power Systems

## Clause 4. Design Objectives

---

- 4.1 Neutral ground, equipment ground, and safety ground
- 4.2 Station grounding system
- 4.3 Preventing the transfer of high ground voltages
- 4.4 Design objectives

# 665 - Grounding Power Systems

## Clause 5. Detailed Design

---

- 5.1 Grounding principles
- 5.2 Ground grid design
- 5.3 Generator and isolated phase bus grounding
- 5.4 Grounding of buildings, fences, and structures

# 665 - Grounding Power Systems

## Clause 5. Detailed Design

---

- 5.5 Grounding of station auxiliaries
- 5.6 Lightning protection for structures
- 5.7 Grounding of buried structures
- 5.8 Sizing of grounding conductors

# 665 - Grounding Power Systems Informative Annexes

---

- A Determination of the  $k$  factor
- B Corrosion
- C Division of current for small interior grids

# 690 - Cable Systems

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- Design and installation of safety-related electrical cable systems
- Includes associated circuits

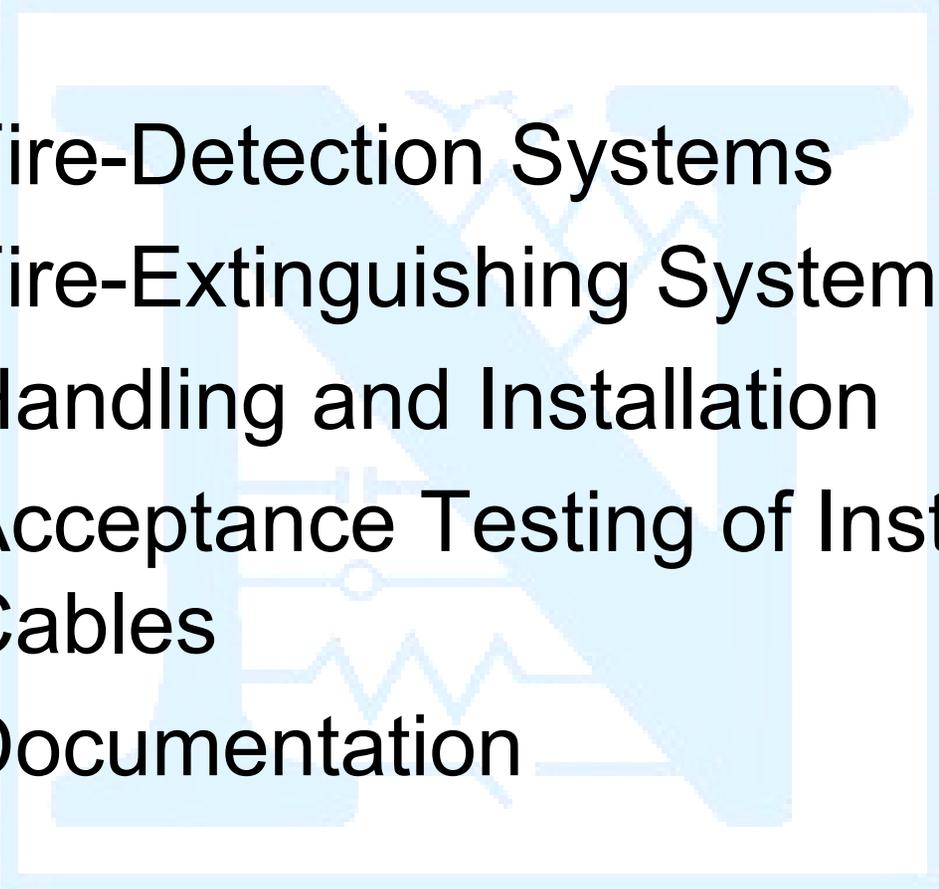
# 690 - Cable Systems

---

4. Cable, Field Splice, and Connection Qualification
5. Conductor Sizing
6. Electrical Segregation
7. Separation and Identification
8. Shielding and Shield Grounding
9. Cable-Penetration Fire Stops, Fire Breaks, and System Enclosures

# 690 - Cable Systems

---

- 
- 
10. Fire-Detection Systems
  11. Fire-Extinguishing Systems
  12. Handling and Installation
  13. Acceptance Testing of Installed Cables
  14. Documentation

# 690 - Cable Systems

## Clause 5. Conductor Sizing

---

- The minimum ambient temperatures used in calculating cable ampacities shall be 30°C for buried installations and 40°C for exposed installations.
- Conductor size shall be selected for normal, emergency overload, and short-circuit current without exceeding rated temperature of the insulation at the maximum ambient temperature.
- Conductor size shall be selected for the limiting raceway condition.
- Conductor size shall consider voltage drop, shield current, and mechanical strength.
- Cable ampacity shall consider appropriate de-ratings due to installation conditions.

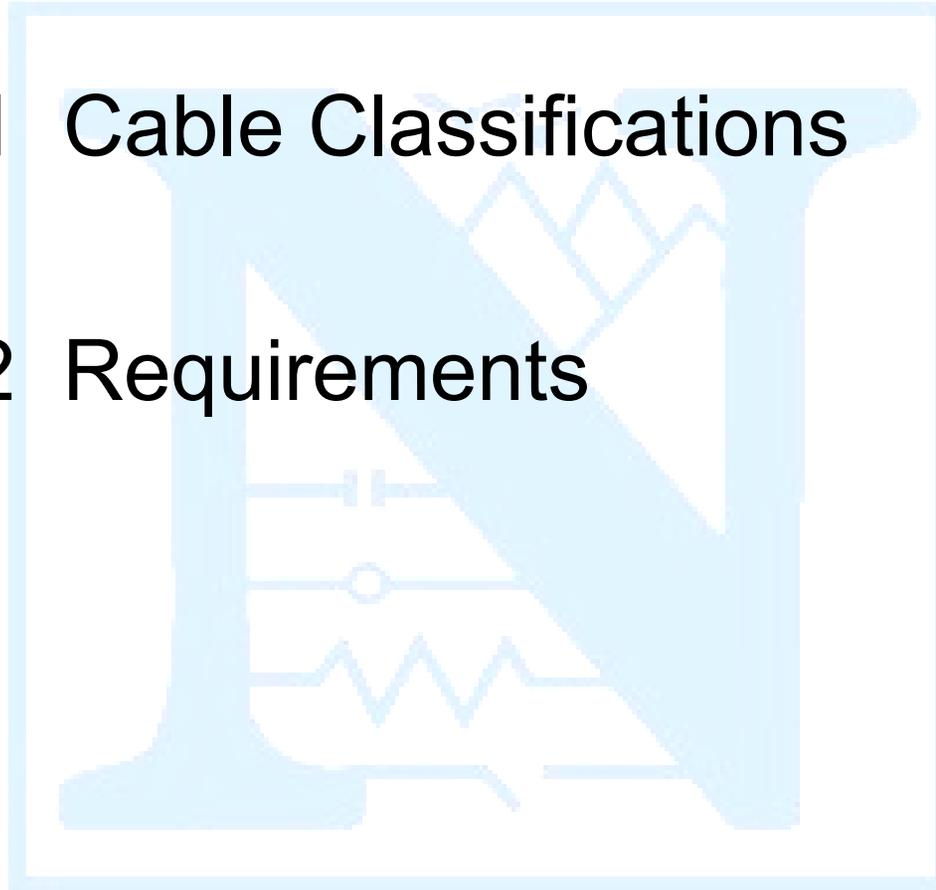
# 690 - Cable Systems

## Clause 6. Electrical Segregation

---

6.1 Cable Classifications

6.2 Requirements

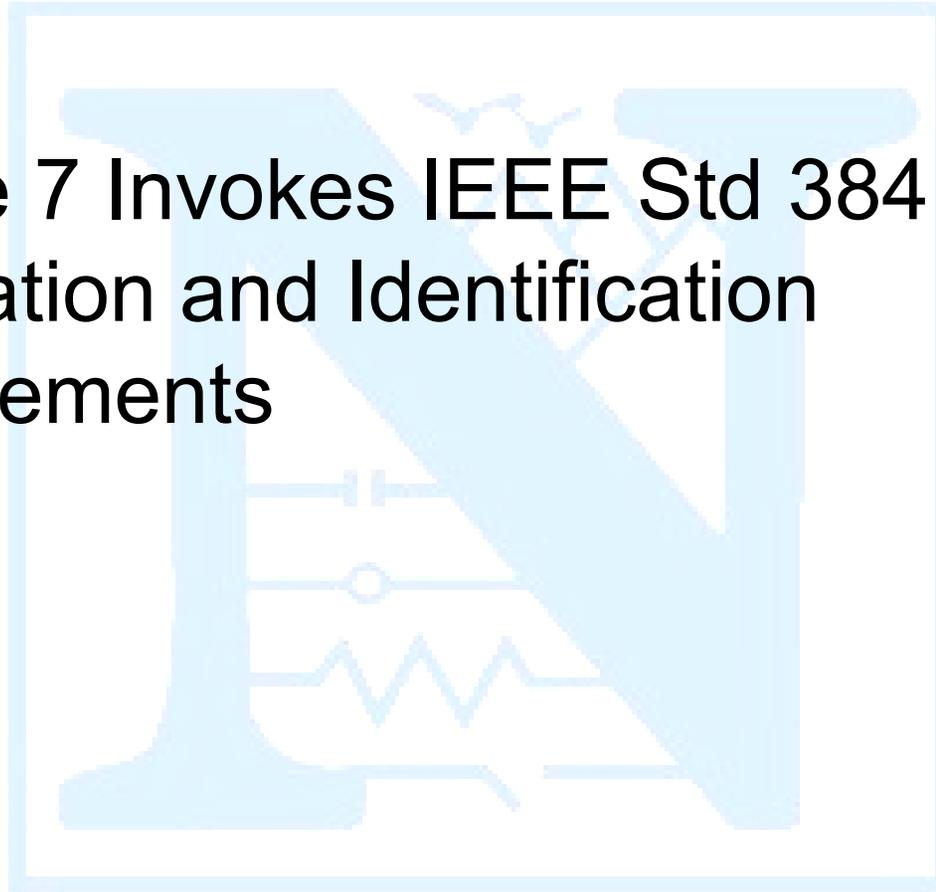


# 690 - Cable Systems

## Clause 7. Separation and Identification

---

- Clause 7 Invokes IEEE Std 384 for the Separation and Identification Requirements



# 690 - Cable Systems

## Clause 8. Shielding and Shield Grounding

---

8.1 Medium-voltage power cable

8.2 Instrumentation cable

# 690 - Cable Systems Clause 9. Cable-Penetration Fire Stops and Fire Breaks

---

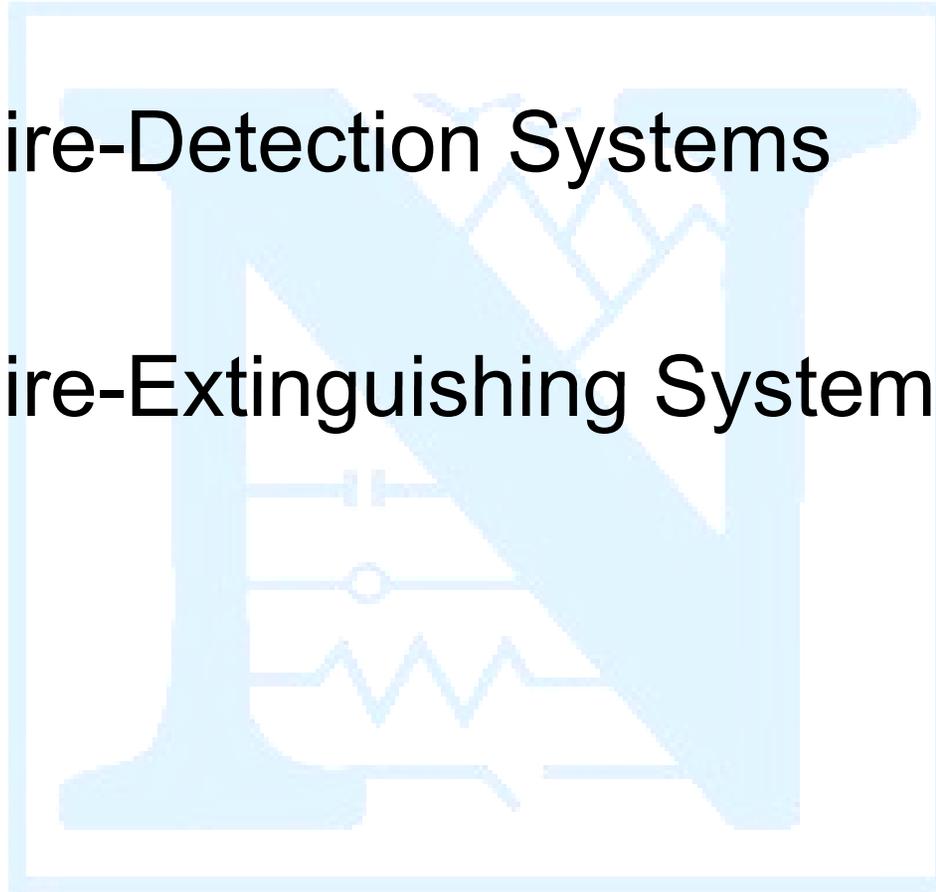
- 9.1 General requirements
- 9.2 Cable-penetration fire stop requirements
- 9.3 Cable tray fire break requirements
- 9.4 Cable-system enclosure requirements

# 690 - Cable Systems Clauses 10 and 11

---

10. Fire-Detection Systems

11. Fire-Extinguishing Systems



# 690 - Cable Systems

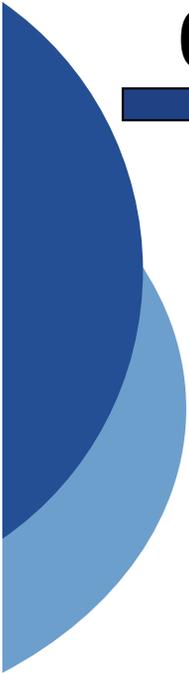
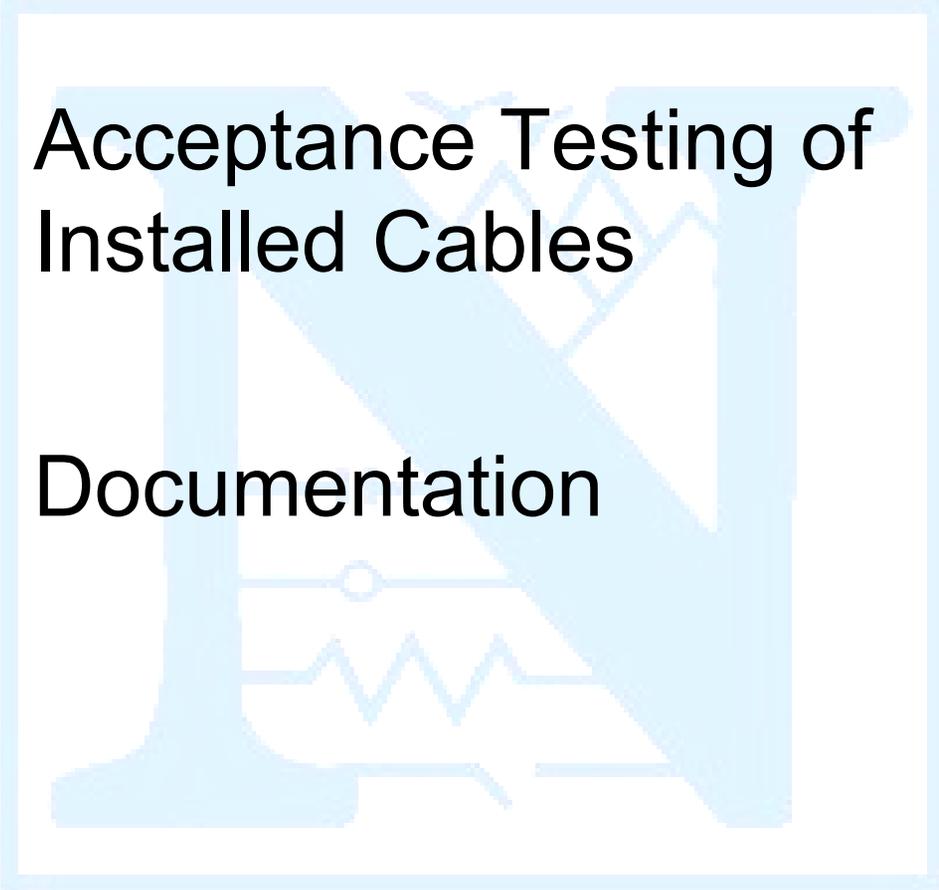
## Clause 12. Handling and Installation

---

- 12.1 General requirements
- 12.2 Storage requirements
- 12.3 Cable-installation requirements
- 12.4 Raceway - cable-fill requirements
- 12.5 Requirements for supporting cables in vertical runs

# 690 - Cable Systems Clauses 13 and 14

---

- 
- 
13. Acceptance Testing of Installed Cables
  14. Documentation

# 1050 - Grounding I&C Systems

---

- Suitable level of protection for personnel and equipment, and
- Suitable electric noise immunity for signal ground references in generating stations

# 1050 - Grounding I&C Systems

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4. Electrical Noise Minimization
5. I&C System Grounding
6. Signal Cable Shield Grounding
7. Testing

# 1050 - Grounding I&C Systems

## Clause 4. Electrical Noise Minimization

---

- 4.1 Typical noise sources and their characteristics
- 4.2 Noise-coupling methods
- 4.3 Techniques for electrical noise minimization

# 1050 - Grounding I&C Systems

## Clause 5. I&C System Grounding

---

- 5.1 Grounding philosophy
- 5.2 Types of signal ground systems
- 5.3 Separation criteria for circuits
- 5.4 I&C system power considerations
- 5.5 Surge protection considerations
- 5.6 Other grounding considerations
- 5.7 Generating station EMI environment

# 1050 - Grounding I&C Systems

## Clause 6. Signal Cable Shield Grounding

---

- 6.1 Cable shield requirements
- 6.2 Analysis of shield grounding practices
- 6.3 Other cable shielding considerations
- 6.4 Comparison of shielding effectiveness
- 6.5 Common practices in shielding cables for distributed control and PLC circuits
- 6.6 Central distribution frame grounding

# 1050 - Grounding I&C Systems

## Clause 7. Testing

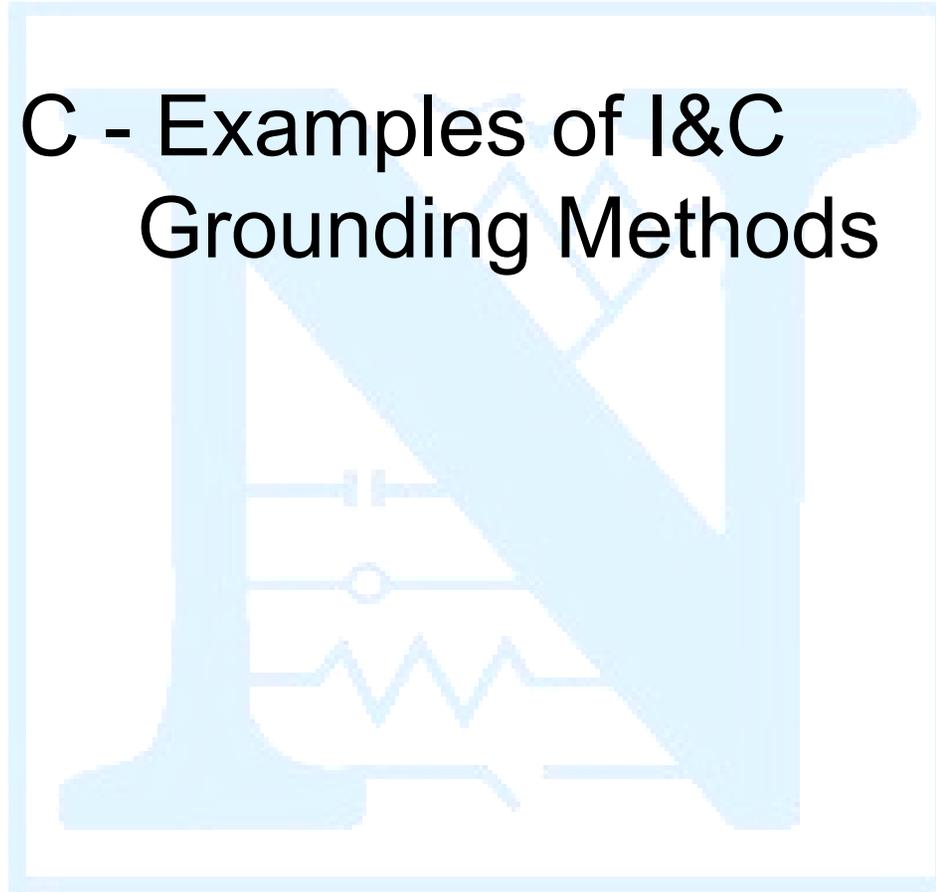
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- 7.1 General
- 7.2 Sources of conductive ground loops
- 7.3 Ground loop prevention and detection
- 7.4 Testing for ground loops
- 7.5 Signal ground system integrity
- 7.6 Maintenance of the signal ground

# 1050 - Grounding I&C Systems

---

Annex C - Examples of I&C  
Grounding Methods



# 1185 - Cable Installation Methods

---

- The purpose of this recommended practice is to avoid potential wire or cable damage during the installation and testing process.

# 1185 - Cable Installation Methods

---

4. Conduit-Cable Pulling Charts
5. Cable Pulling Attachment Methods
6. Pull Rope Selection
7. Lubrication Techniques
8. Tension Limiting Methods
9. Cable Pullbys
10. Pullbacks

# 1185 - Cable Installation Methods

## Clause 4. Conduit-Cable Pulling

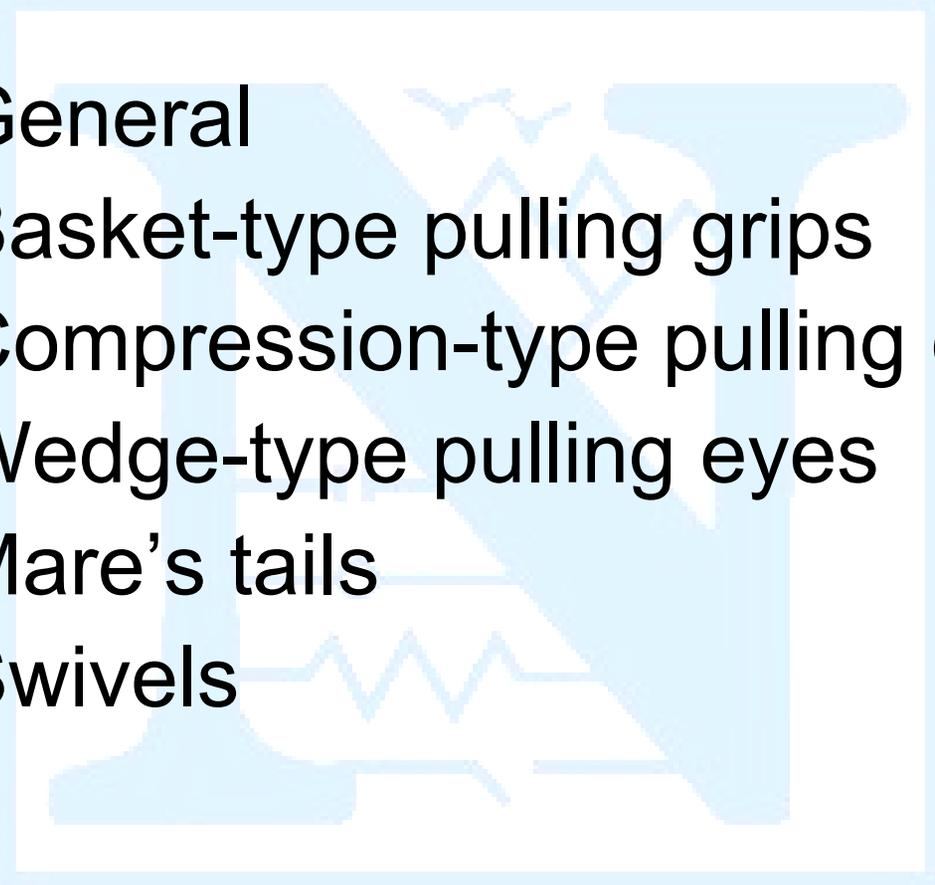
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- 4.1 General
- 4.2 Cable types and raceway configurations
- 4.3 Use of conduit-cable pulling charts
- 4.4 Bend correction adjustment
- 4.5 Examples
- 4.6 Methodology
- 4.7 Pulling tension

# 1185 - Cable Installation Methods

## Clause 5. Cable Pull Attachments

---

- 
- 5.1 General
  - 5.2 Basket-type pulling grips
  - 5.3 Compression-type pulling eyes
  - 5.4 Wedge-type pulling eyes
  - 5.5 Mare's tails
  - 5.6 Swivels

# 1185 - Cable Installation Methods

## Clause 6. Pull Rope Selection

---

6.1 General

6.2 Guidelines for pull rope selection

6.3 Precautions

# 1185 - Cable Installation Methods

## Clause 7. Lubrication Techniques

---

- 7.1 When to use lubricant
- 7.2 Lubricant quantity
- 7.3 Methods of lubricating conduit systems
- 7.4 Cable jacket lubrication
- 7.5 Lubrication procedure
- 7.6 Clean up and safety

# 1185 - Cable Installation Methods

## Clause 8. Tension Limiting Methods

---

8.2 Limiting size of pulling crew

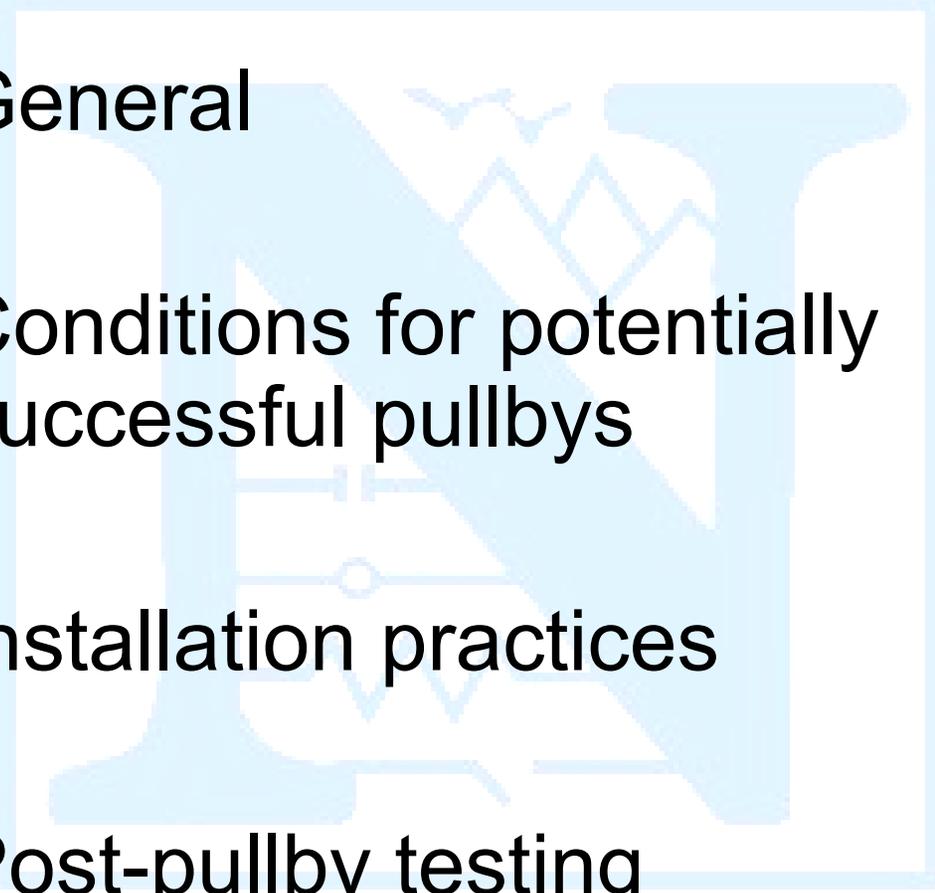
8.3 Dynamometer

8.4 Break link

# 1185 - Cable Installation Methods

## Clause 9. Cable Pullbys

---

- 
- 9.1 General
  - 9.2 Conditions for potentially successful pullbys
  - 9.3 Installation practices
  - 9.4 Post-pullby testing

# 1185 - Cable Installation Methods

## Clause 10. Pullbacks

---

10.1 General

10.2 Cable inspection

10.3 Installation practices

# 1185 - Cable Installation Methods

## Normative Annexes

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- A. Examples - Use of conduit-cable pulling charts
- B. Methodology - Conduit-cable pulling charts
- C. Bend correction factor - Conduit-cable pulling charts

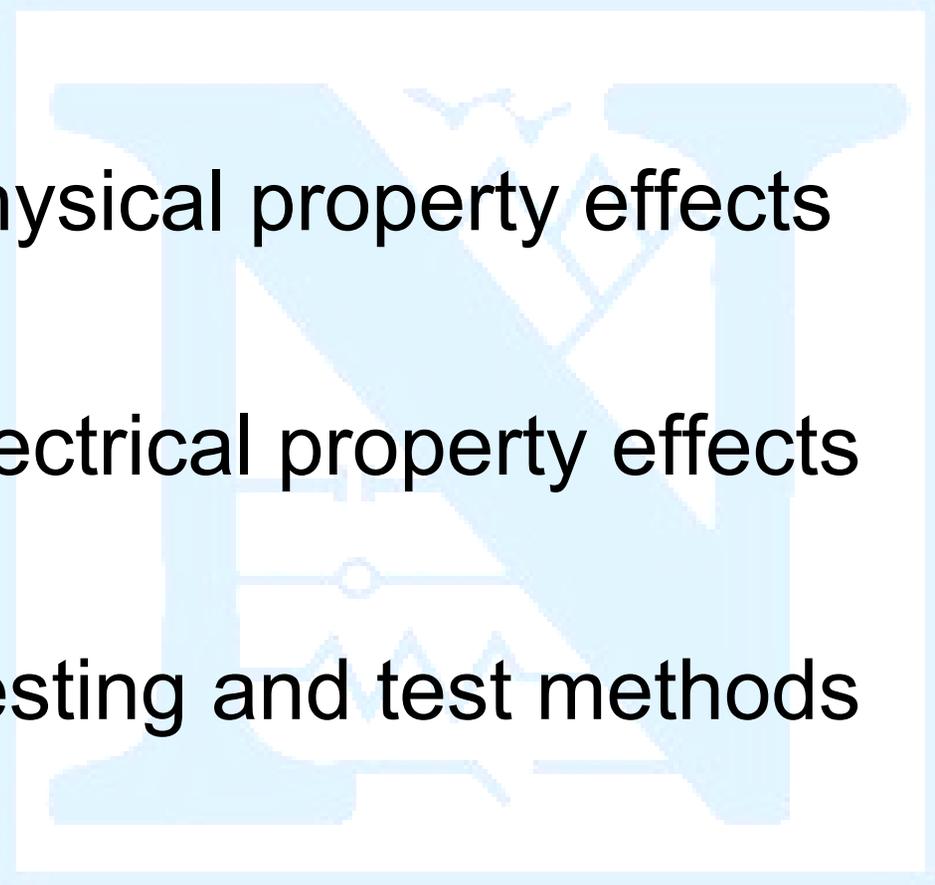
# 1210 - Compatibility of Cable-Pulling Lubricants with Cable

---

- Cable-pulling lubricants are used to lower the friction on cable.
- Lubricants should not negatively interact with the cables they lubricate.

# 1210 - Compatibility of Cable-Pulling Lubricants with Cable

---

- 
3. Physical property effects
  4. Electrical property effects
  5. Testing and test methods

# 1210 - Pulling Lubricants

## Clause 3. Physical Property Effects

---

3.1 General

3.2 Lubricant on cable jacket

# 1210 - Pulling Lubricants

## Clause 4. Electrical Property Effects

---

- 4.2 Semiconducting jackets and shields
- 4.3 Stability of lubricant on semiconductors
- 4.4 Final high-temperature volume resistivity test
- 4.5 Lubricant on thermoplastic insulation
- 4.6 Lubricant on thermoset insulation

# 1210 - Pulling Lubricants

## Clause 5. Test Methods

---

- 5.2 Jacket test specimens for the immersion/physical property tests
- 5.3 Tensile strength and elongation test
- 5.4 Heated lubricant immersion method
- 5.5 Heated water/air immersion method
- 5.6 Environmental stress cracking test
- 5.7 Volume resistivity test procedure for lubricants on semiconducting jackets/shields
- 5.8 Dielectric voltage withstand test in water

## 12. Installation Standards Objectives Review

---

- Identified the major installation standards
- Provided a general overview of the purpose of these standards
- Discussed how these standards relate to new reactor inspection by identifying and discussing their major clauses

## 12. Installation Standards Out of Scope

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- 381 - Class IE Modules **OOS**
- 634 - Cable Penetration Fire Stops  
**OOS**
- 1120 - Guide to Considerations for  
Submarine Cable Installation **OOS**



Session 13

Inspection and Testing  
Standards

# 13. Inspection and Testing Objectives

---

- Identify the major inspection and testing standards
- Provide a general overview of the purpose of these standards
- Discuss how these standards relate to new reactor inspection

## 13. Inspection and Testing Standards

---

- 336 - Guide for Installation, Inspection, and Testing for Class 1E Power, Instrumentation, and Control Equipment
- 1050 - I&C Grounding (Testing)

## 13. Inspection and Testing Standards

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- 387 - Diesels
- 450 - Batteries (Testing)
- 944 - UPS
- 1458 - Molded Case Circuit Breakers

# 13. Inspection and Testing Standards

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- 48 - Initial Testing of MV Cable Terminations
- 400 Field Testing of Shielded Power Cables
- 576 Installation, Terminating and Testing of Power Cables
- 690 Cable Systems (Testing)
- 1185 Cable Pullbys (Testing)

# 336 - Power, Instrumentation, Control Equipment

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- Pre-installation, installation, inspection, and testing of Class 1E power, instrumentation, and control equipment and systems
- Applicable to initial construction, modification and maintenance activities

# 336 - Power, Instrumentation, Control Equipment

---

4. General Considerations for Initial Construction, Modification, and Maintenance
5. Pre-Installation Constructability Review
6. Installation/Construction
7. Testing

# 336 - Power, Instrumentation, Control Equipment Clause 7. Testing

---

- 7.1 General
- 7.2 Material source testing

# 336 - Power, Instrumentation, Control Equipment Clause 7. Testing

---

## 7.3 Electrical Tests

- Correct wiring
- EMI/RFI compatibility
- Functional tests
- Insulation resistance.
- Dielectric strength

# 336 - Power, Instrumentation, Control Equipment Clause 7. Testing

---

## 7.4 Physical and Chemical Tests

- Chemical analysis of fluids
- Radiation Testing

# 336 - Power, Instrumentation, Control Equipment Clause 7. Testing

---

## 7.5 Mechanical Tests

- Flow and pressure tests on instrument connections
- Flow tests on required ventilation and cooling components

# 336 - Power, Instrumentation, Control Equipment Clause 7. Testing

---

- 7.6 Equipment functional tests
- 7.7 System tests
- 7.8 Post-modification/  
maintenance testing

# 1050 - I&C Grounding (Testing)

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- I&C equipment grounding methods for
  - Protection for personnel and equipment
  - Noise immunity for signal ground

# 1050 - I&C Grounding (Testing)

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4. Design considerations for electrical noise minimization
5. I&C system grounding
6. Signal cable shield grounding
7. Testing

# 1050 - Grounding I&C Systems

## Clause 7. Testing

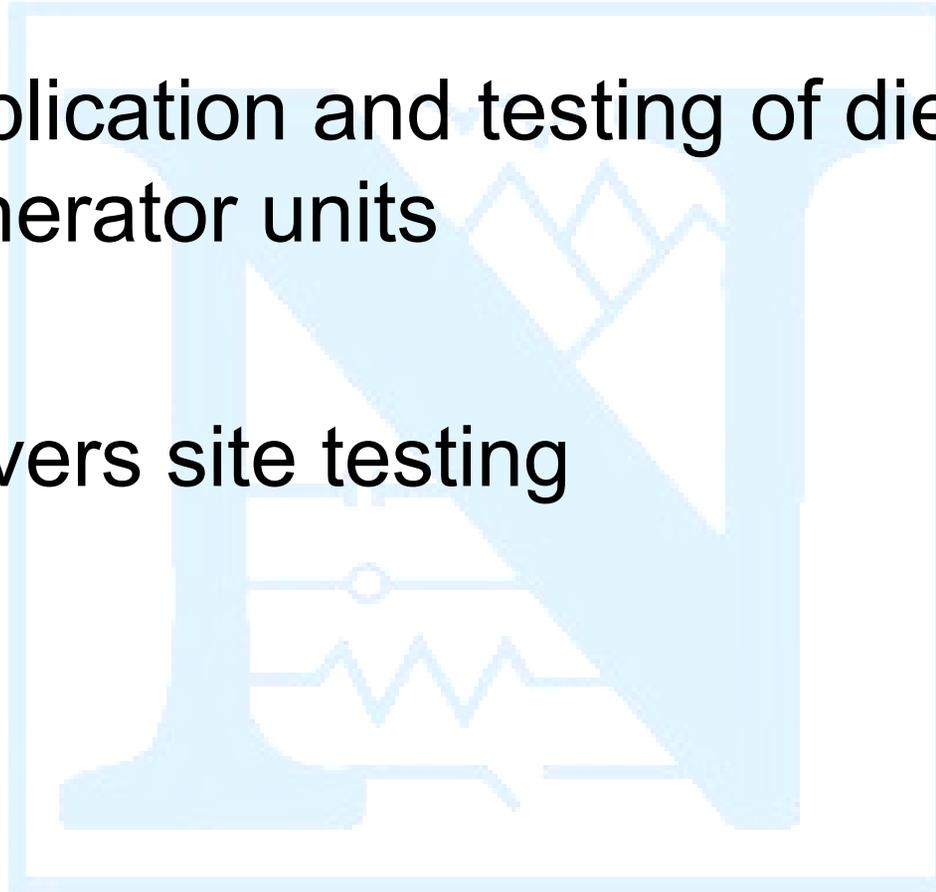
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- 7.1 General
- 7.2 Sources of conductive ground loops
- 7.3 Ground loop prevention and detection
- 7.4 Testing for ground loops
- 7.5 Signal ground system integrity
- 7.6 Maintenance of the signal ground

# 387 - Diesel Generators

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- Application and testing of diesel-generator units
- Covers site testing



# 387 - Diesel Generators Testing

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- Factory
- Qualification
- Site Acceptance
- Periodic Surveillance

# 387 - Diesel Generators

## Clause 7. Site Testing

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- 7.1 Testing
- 7.2 Site acceptance testing
- 7.3 Pre-operational testing
- 7.4 Periodic testing
- 7.5 Test descriptions
- 7.6 Records

# 944 – Application and Testing of UPS

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- Application and performance requirements for a UPS system
- Requirements for design, procurement, and testing

# 944 – Application and Testing of UPS

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4. Service Conditions
5. Design Application Requirements
6. Procurement Document Requirements
7. Testing Requirements

# 944 – Application and Testing of UPS

## Clause 7. Testing

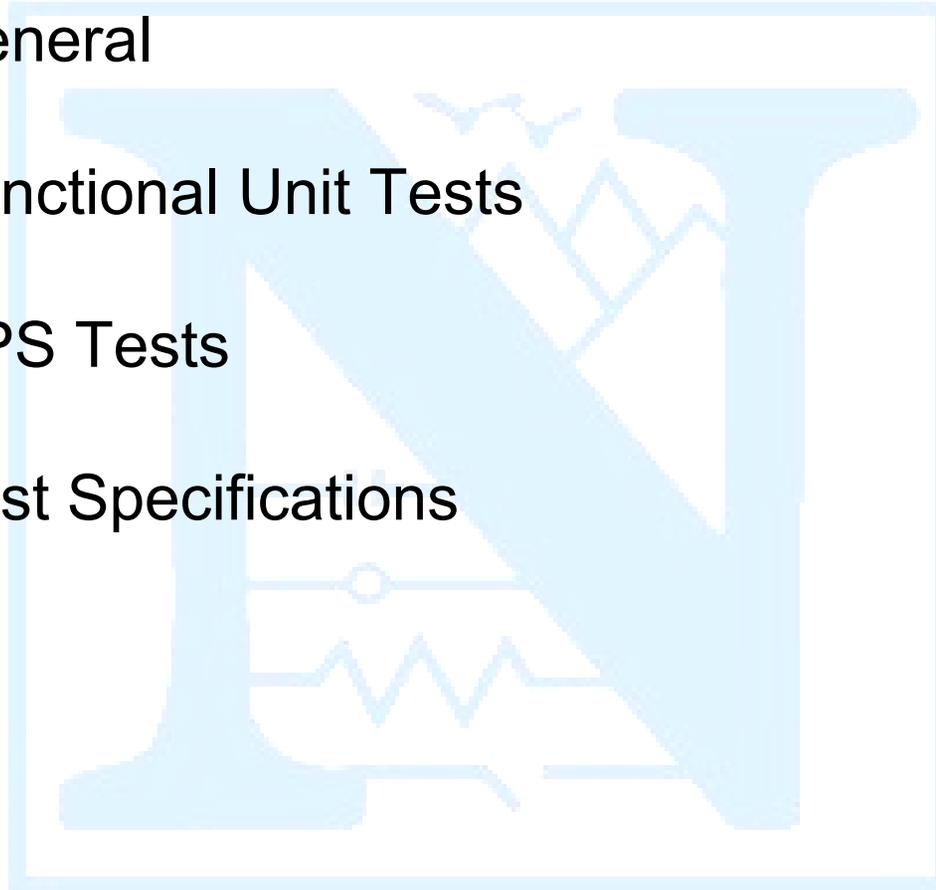
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7.1 General

7.2 Functional Unit Tests

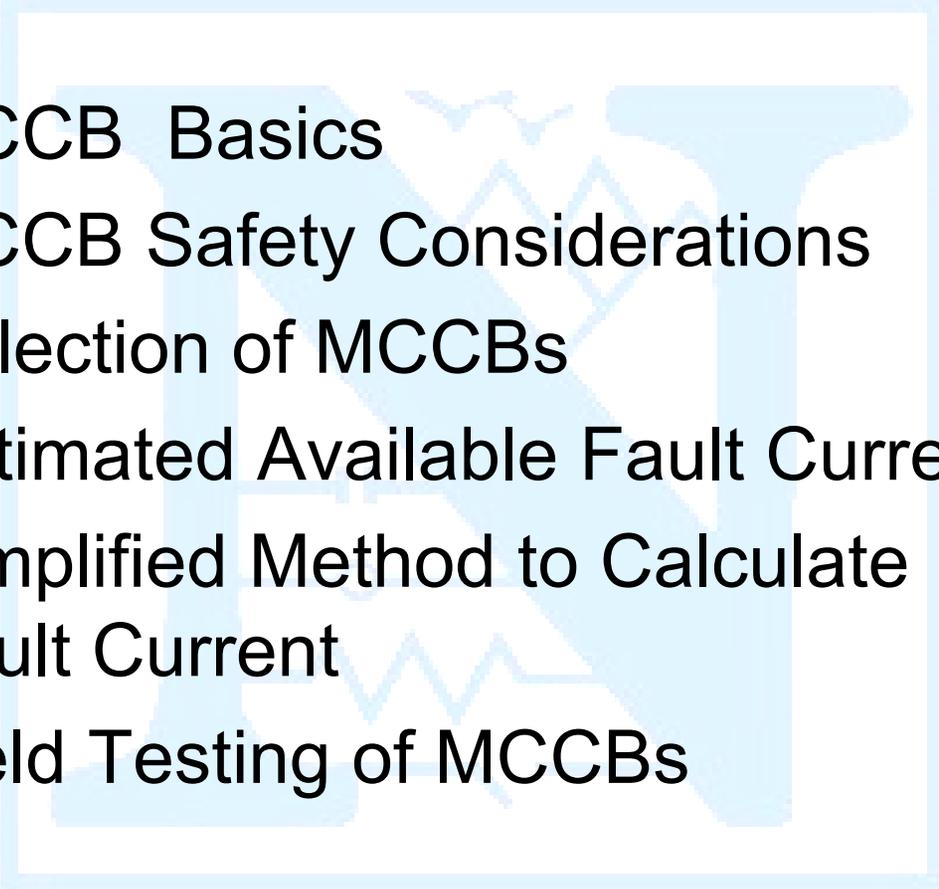
7.3 UPS Tests

7.4 Test Specifications



# 1458 – Molded Case Circuit Breakers

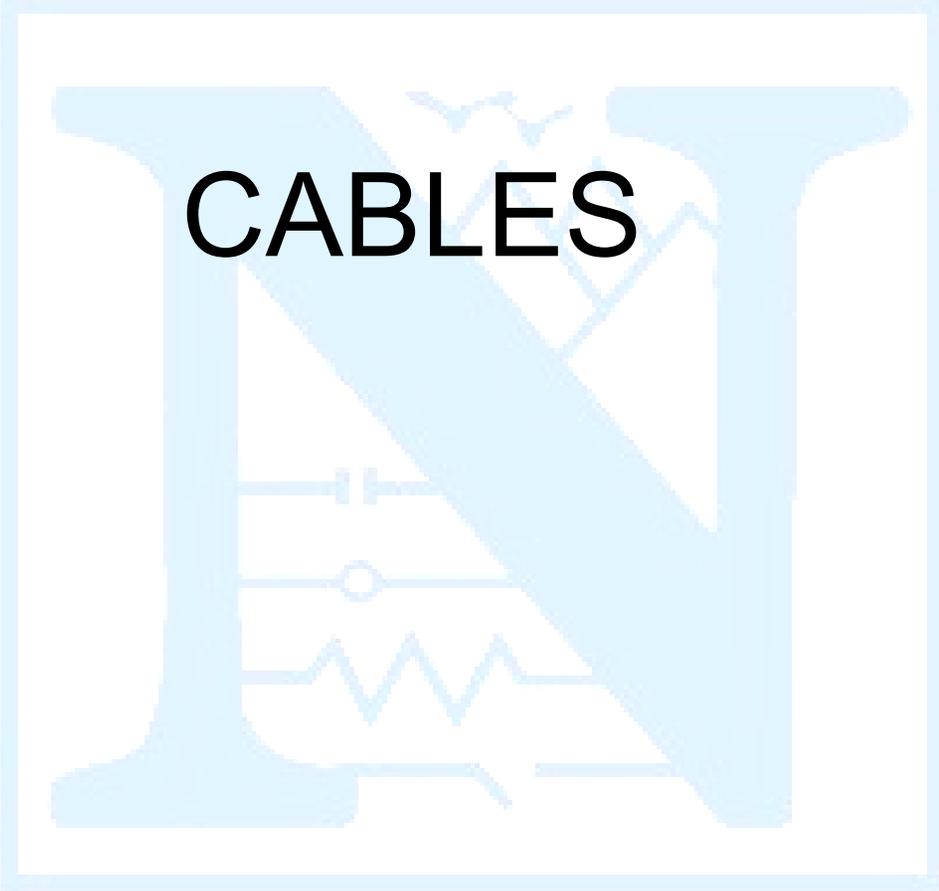
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- 
3. MCCB Basics
  4. MCCB Safety Considerations
  5. Selection of MCCBs
  6. Estimated Available Fault Current
  7. Simplified Method to Calculate Fault Current
  8. Field Testing of MCCBs

# 1458 – MCCBs Clause 8. Field Testing

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- 8.1 Rated current hold in test
- 8.2 Exposed face and lug temperature
- 8.3 Mechanical operation tests
- 8.4 Insulation resistance test
- 8.5 Individual pole resistance test



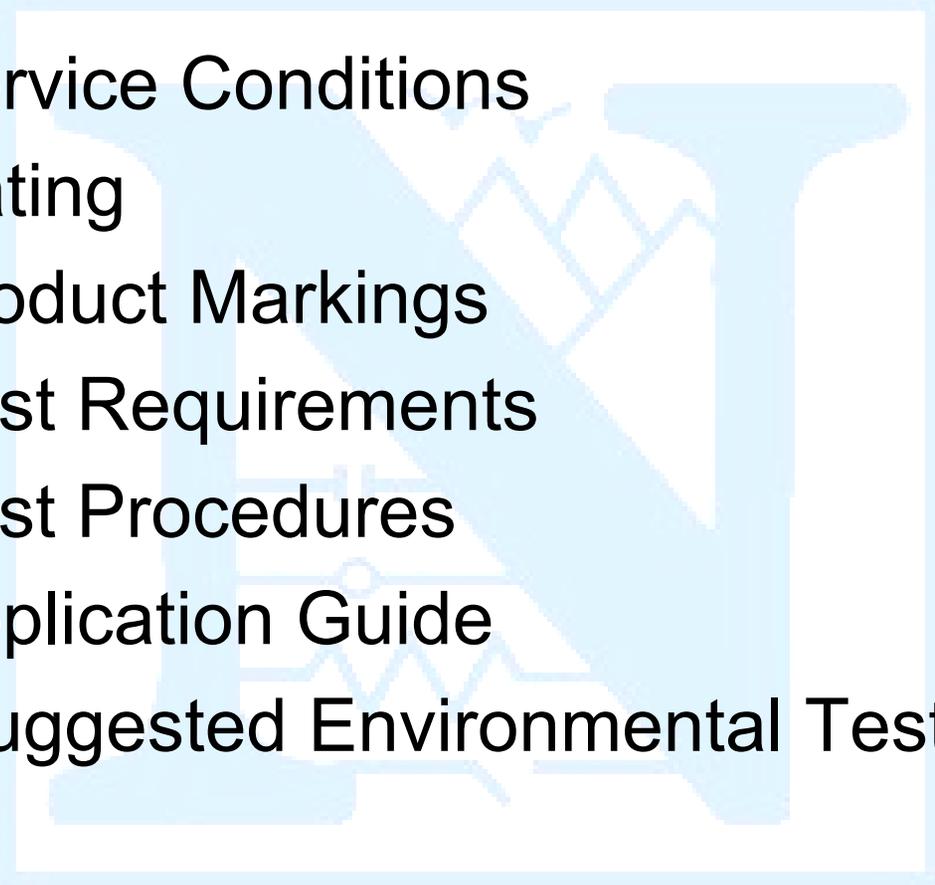
# 48 - Initial Testing of MV Cable Terminations

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- Indoor and outdoor AC cable terminations
- Laminated insulation rated 2.5 kV through 765 kV
- Extruded insulation rated 2.5 kV through 500 kV

# 48 - Initial Testing of MV Cable Terminations

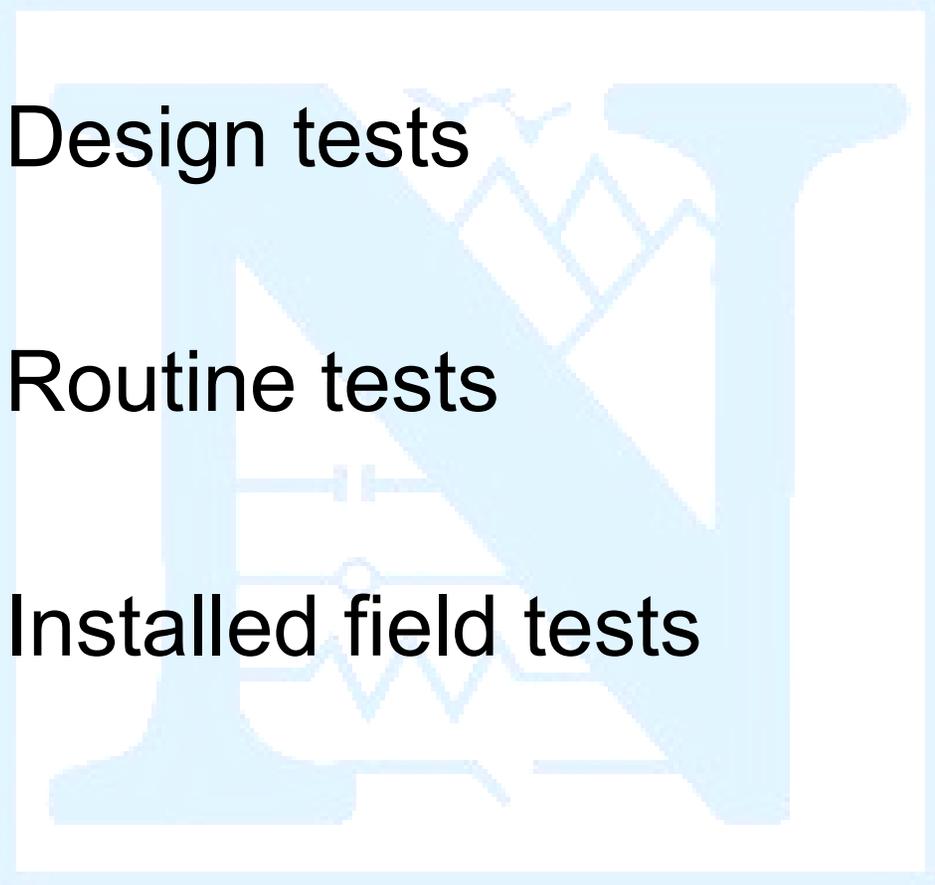
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- 
4. Service Conditions
  5. Rating
  6. Product Markings
  7. Test Requirements
  8. Test Procedures
  9. Application Guide
  10. Suggested Environmental Tests

# 48 - Initial Testing of MV Cable Terminations

## Clause 7. Test Requirements

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- 
- 7.1 Design tests
  - 7.2 Routine tests
  - 7.3 Installed field tests

# 48 - Initial Testing of MV Cable Terminations

## Clause 8. Test Procedures

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- 8.1 Preparation of test specimen
- 8.2 Standard test conditions
- 8.3 Correction factors
- 8.4 Design tests
- 8.5 Routine tests
- 8.6 Dielectric field tests

# 400 - Field Testing of Shielded Power Cables

---

- This guide lists various field test methods
  - presently available
  - under development
- Field tests on insulated, shielded power cable systems rated 5 kV through 500 kV
- Consider the performance of the entire cable system, including joints, terminations, and associated equipment

# 400 - Field Testing of Shielded Power Cables

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400.1 DC High Potential

400.2 Very Low Frequency

400.3 Partial Discharge

# 576 - Installation, Terminating and Testing of Power Cables

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- A guide for installing, splicing, terminating, and field proof testing of cable systems in industrial and commercial applications is provided.

# 576 - Installation, Terminating, and Testing of Power Cables

---

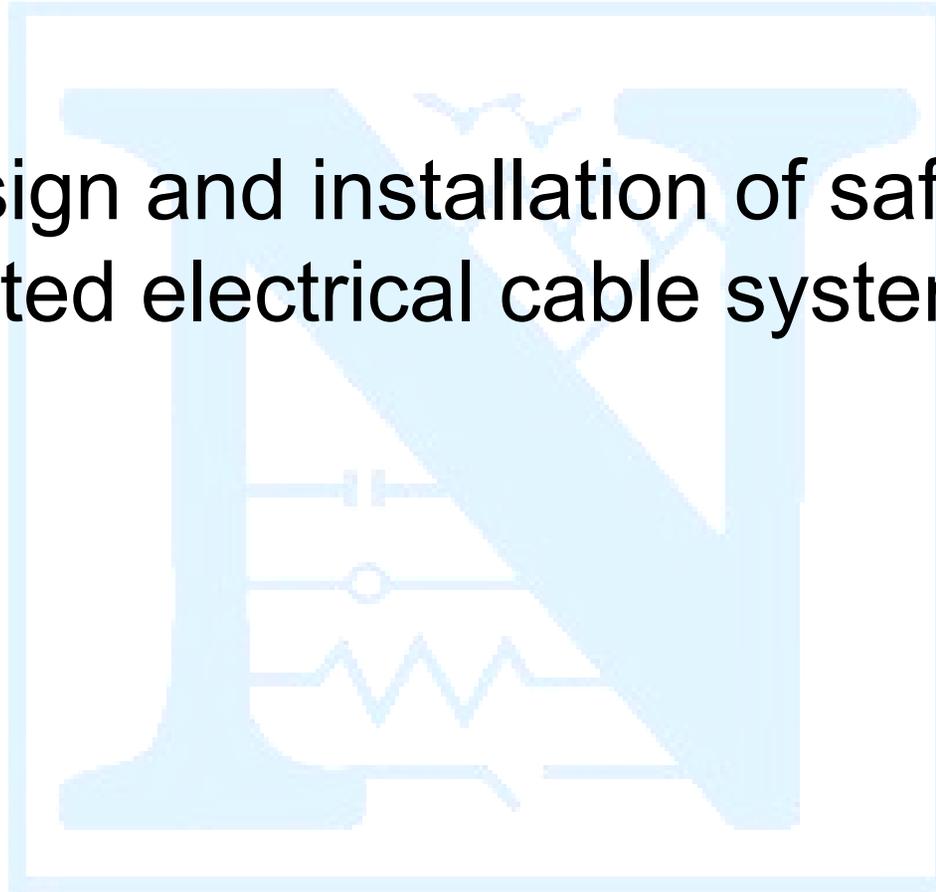
## Clause 16. Field Acceptance Testing

- 16.1 Advantages of high voltage dc acceptance testing
- 16.2 Installation acceptance test voltages
- 16.3 Interpretation of test results

# 690 Cable Systems (Testing)

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- Design and installation of safety related electrical cable systems



# 690 - Cable Systems Clause 13

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## Acceptance Testing of Installed Cables

- Medium voltage power cables should be hi-pot tested prior to equipment connection.
- VLF can be performed in lieu of high-potential testing if trending of service aged cables is desired.
- Low-voltage cables shall be either IR tested prior to connecting cables.

# 1185 - Cable Installation Methods

## Sub Clause 9.4 Post-Pullby Testing

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- Test Per IEEE 690 on both
  - Initial Cables
  - Recently Pulled Cables

# 13. Inspection and Testing Objectives Review

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- Identified the major Inspection and Testing Standards
- Provided a General Overview of the Purpose of these Standards
- Discussed how these Standards relate to New Reactor Inspection by identifying and discussing their major Clauses.

# 13. Inspection and Testing Standards Out of Scope

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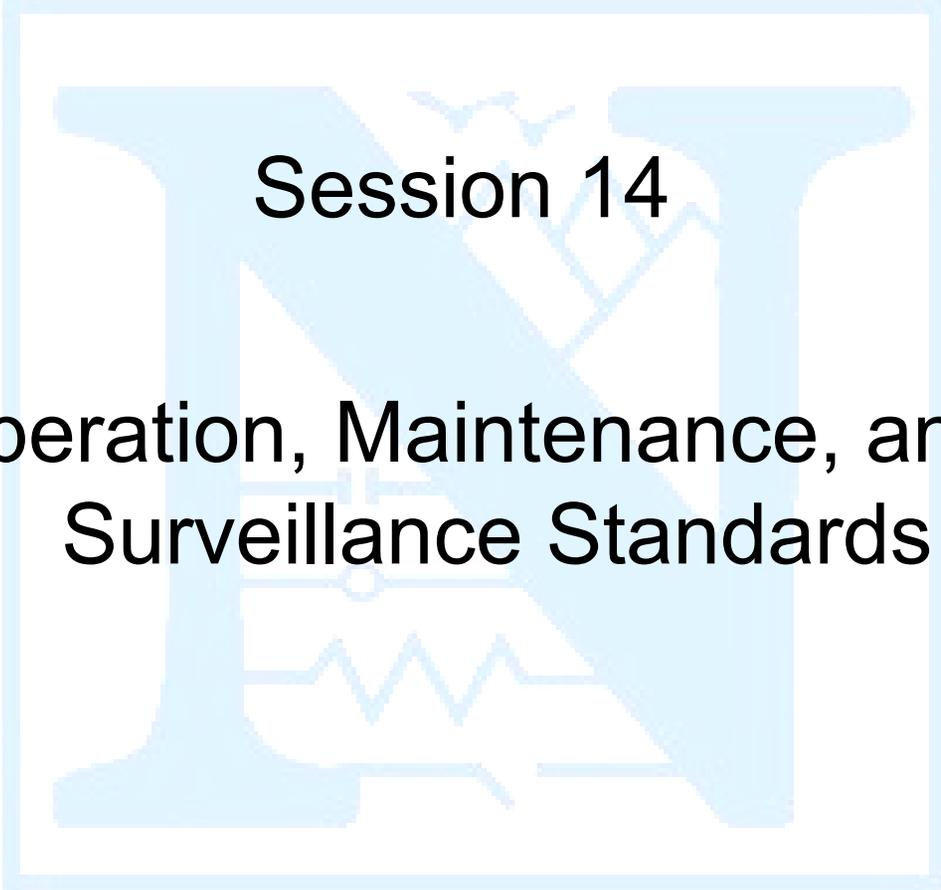
- 415 - Preoperational Testing Program - Class 1E Systems **OOS**



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## Session 14

# Operation, Maintenance, and Surveillance Standards



# 14. Operation, Maintenance and Surveillance Standards Objectives

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- Identify the major operation, maintenance and surveillance standards
- Provide a general overview of the purpose of these standards
- Discuss how these standards relate to new reactor inspection by identifying and discussing their major clauses

# 14. Operation, Maintenance and Surveillance Standards

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- 400 - Cables
- 450 - Batteries
- 498 - Measuring and Test Equipment

# 14. Operation, Maintenance and Surveillance Standards

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- 749/387 - Diesels
- 934 - Replacement Parts
- 1205 - Assessing Aging Effects

# 400 – Cables

---

- This guide lists the various field test methods that are presently available or under development to perform field tests on insulated, shielded power cable systems rated 5 kV through 500 kV.
- Consideration should be given to the performance of the entire cable system, including joints, terminations, and associated equipment.

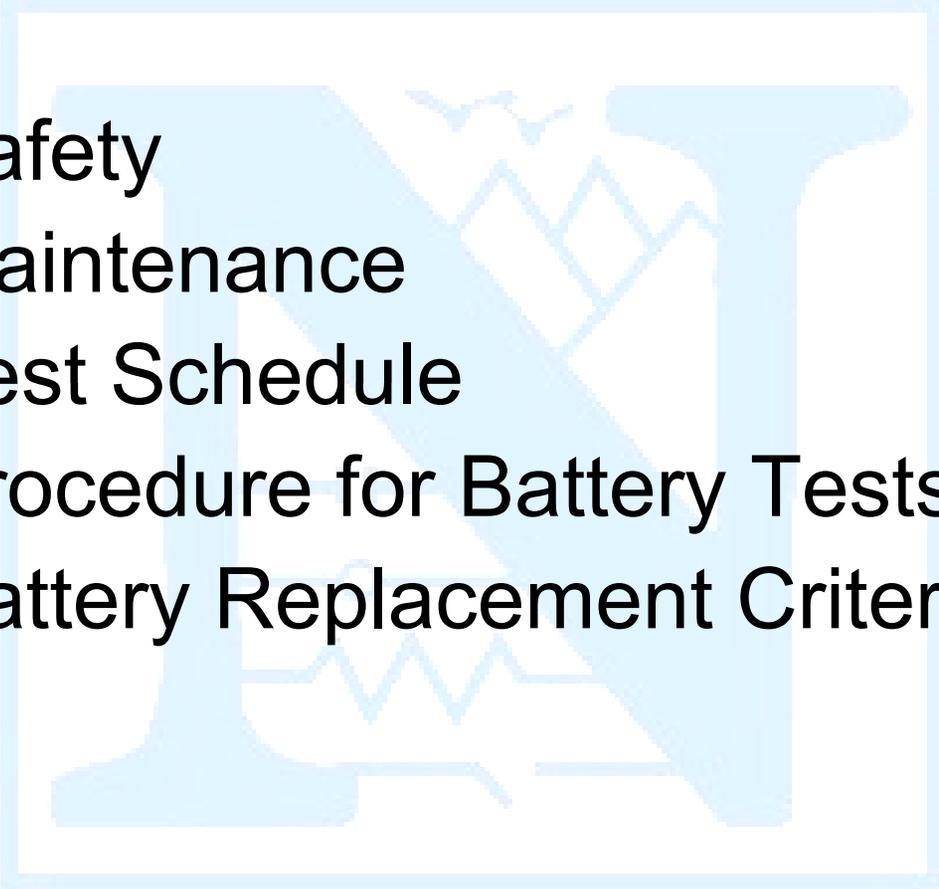
# 450 - Batteries

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- Provides maintenance, test schedules, and testing procedures
- Guidance to determine when batteries should be replaced

# 450 - Batteries

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- 
- 
4. Safety
  5. Maintenance
  6. Test Schedule
  7. Procedure for Battery Tests
  8. Battery Replacement Criteria

# 450 - Batteries Clause 5. Maintenance

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5.1 General

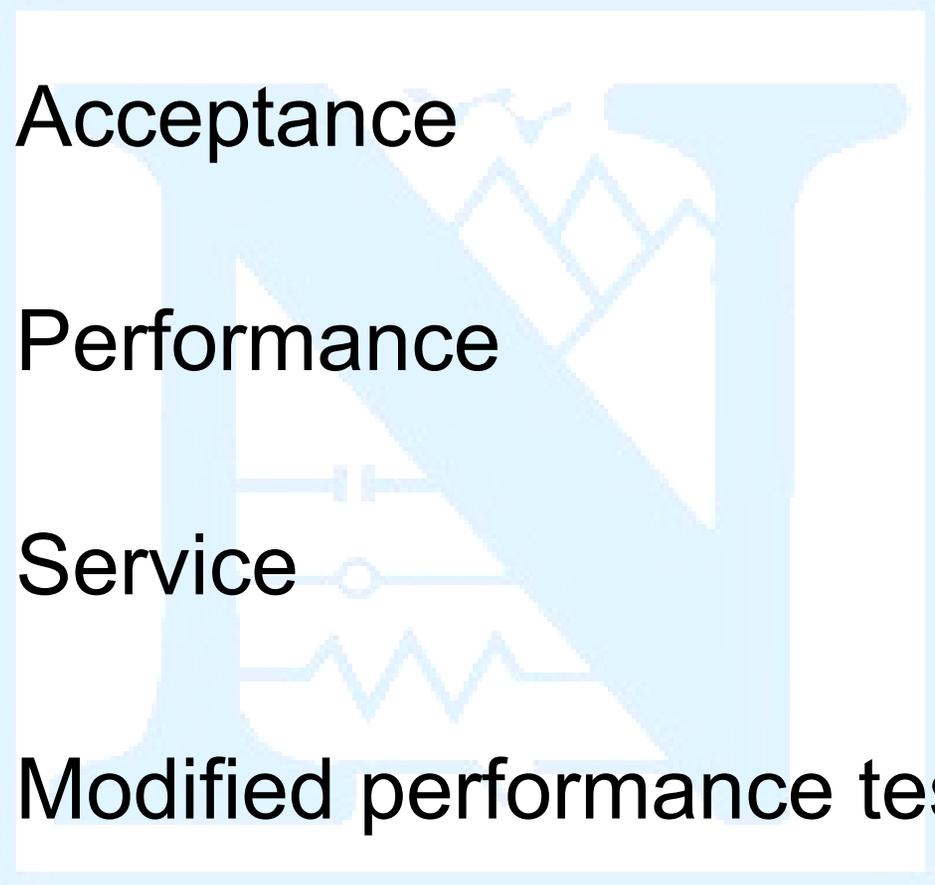
5.2 Inspections

5.3 Corrective actions

5.4 State of charge

# 450 - Batteries Clause 6. Test Schedule

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- 
- 6.1 Acceptance
  - 6.2 Performance
  - 6.3 Service
  - 6.4 Modified performance test

## 498 - Measuring and Test Equipment

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- Provides requirements for a calibration program to control and verify the accuracy of MT&E to ensure:
  - safety systems of a nuclear facility are in conformance with prescribed technical requirements, and
  - data provided by testing, inspection, or maintenance are valid.

## 749 - Diesels

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- Withdrawn in 1991
- This standard addressed the periodic testing of diesel-generator units applied as standby power supplies in nuclear power generating stations.
- See IEEE Std 387

# 387 – Diesels

## Sub Clause 7.4 Periodic testing

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- Periodic tests shall consist of:
  - Availability tests
  - System operation tests
  - Independence verification tests

# 387 – Diesels

## Sub Clause 7.5 Test Descriptions

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- 7.5.1 Slow-start test
- 7.5.2 Load-run test
- 7.5.3 Fast-start test
- 7.5.4 Loss-of-offsite power (LOOP) test
- 7.5.5 Safety injection actuation signal (SIAS) test

# 387 – Diesels

## Sub Clause 7.5 Test Descriptions

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- 7.5.6 Combined SIAS and LOOP test
- 7.5.7 Largest-load rejection test
- 7.5.8 Design-load rejection test
- 7.5.9 Endurance and load test
- 7.5.10 Hot restart test

# 387 – Diesels

## Sub Clause 7.5 Test Descriptions

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- 7.5.11 Synchronizing test
- 7.5.12 Protective-trip bypass test
- 7.5.13 Test mode override test
- 7.5.14 Independence test

## 934 - Replacement Parts

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- Requirements for the selection and utilization of replacement parts for Class 1E equipment
- Selection, categories, and replacement of parts are covered.
- The requirements ensure that replacement parts will not degrade safety.

# 934 - Replacement Parts

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1. Introduction
2. Selection of Parts
3. Categories of Parts
4. Replacement of Parts
5. Nonconforming Conditions
6. Quality Assurance Records

# 1205 - Assessing Aging Effects

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- Guidelines for assessing, monitoring, and mitigating aging degradation effects
- Informative Annexes on:
  - aging mechanisms
  - environmental monitoring
  - condition monitoring
  - aging program essential attributes
  - example assessments

## 1205 - Assessing Aging Effects

### Clause 7. Monitoring and Mitigating Aging Degradation

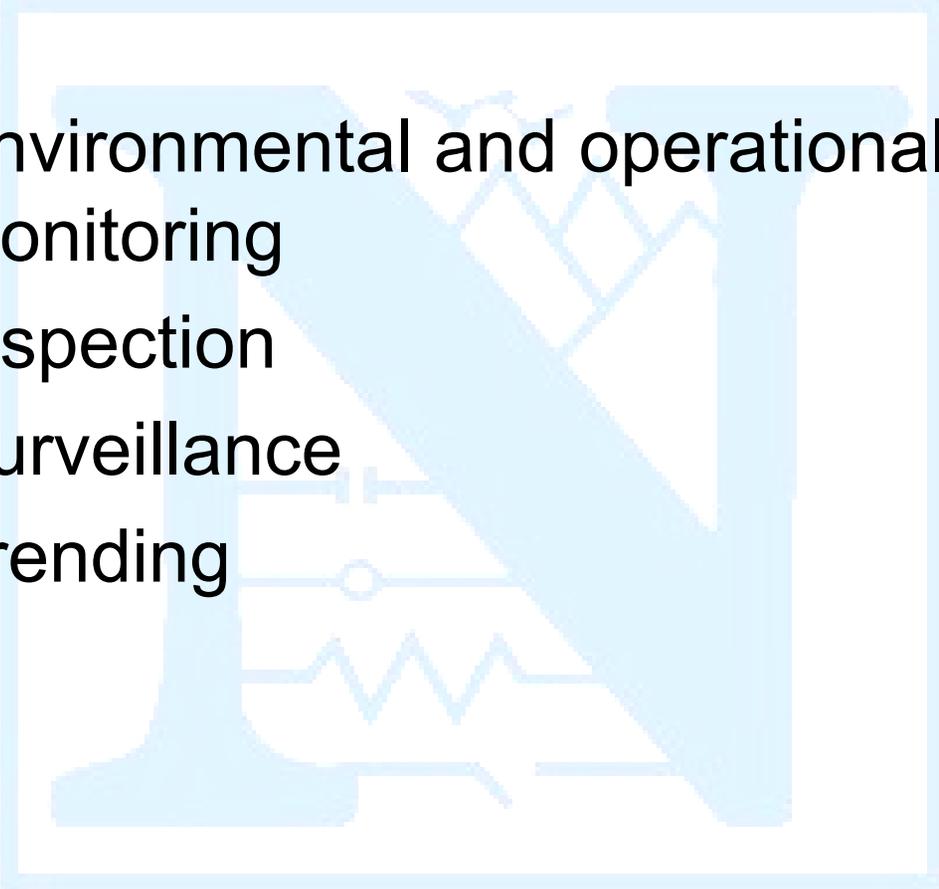
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- 7.1 Maintenance
- 7.2 Replacement
- 7.3 Refurbishment
- 7.4 Redesign of equipment
- 7.5 Adjustments in operating environments and practices to reduce stresses

# 1205 - Assessing Aging Effects

## Clause 7. Monitoring and Mitigating Aging Degradation

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- 
- 7.6 Environmental and operational stress monitoring
  - 7.7 Inspection
  - 7.8 Surveillance
  - 7.9 Trending

# 1205 - Assessing Aging Effects Informative Annexes

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- A. Aging effect tables
- B. Monitoring of environments
- C. Condition monitoring
- D. Equipment and system examples
- E. Aging management program attributes

# 14. Operation, Maintenance and Surveillance Standards Objectives Review

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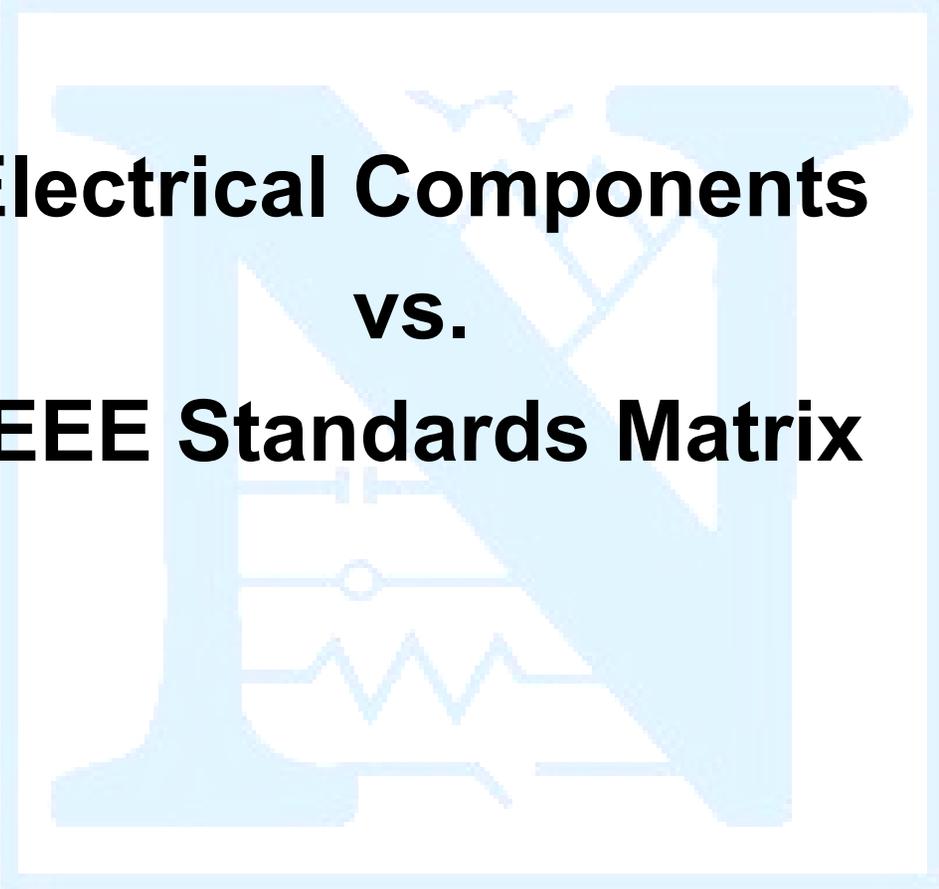
- Identified the major operation, maintenance, and surveillance standards
- Provided a general overview of the purpose of these standards
- Discussed how these standards relate to new reactor inspection by identifying and discussing their major clauses

# Student Activity

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**Electrical Components  
vs.  
IEEE Standards Matrix**



# Electrical Components vs. IEEE Power Supplies Standards

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- Diesel Generators
  - 387 - Diesel Generators
  - 749 – Diesels (W)
- Batteries
  - 450 - Batteries (Testing)
  - 484 - Lead-Acid Batteries
  - 485 - Sizing Large Lead Acid Batteries
  - 535 - Batteries

# Electrical Components vs. IEEE Cable Standards

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- 48 - Initial Testing of MV Cable Terminations
- 383 - Cable Qualification
- 400 - Cable Testing
- 572 - Connection Assemblies
- 576 - Installation, Termination, and Testing of Power Cable

# Electrical Components vs. IEEE Cable Standards

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- 628 - Raceways
- 634 - Cable Penetration Fire Stops
- 690 - Cable Systems
- 835 - Power Cable Ampacity Tables
- 848 - Ampacity Derating of Fire-Protected Cables

# Electrical Components vs. IEEE Cable Standards

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- 1120 - Submarine Cable Installation
- 1143 - Low Voltage Cable Shielding
- 1185 - Cable Installation Methods
- 1202 - Flame Tests for Cables
- 1210 - Cable Lubricant Compatibility

# Electrical Components vs. IEEE Power Electronics Stds

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- 650 - Battery Chargers and Inverters
- 944 - Testing UPS

# Electrical Components vs. IEEE Motor Standards

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- 334 - Continuous Duty Motors
- 382 - Value Actuators
- 1290 - MOV Application, Control, Protection and Testing
- 1349 - Hazardous Duty Motors

# Electrical Components vs. IEEE Protective Device Stds

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- 649 - Motor Control Centers
- 741 - Protection of Class 1E Power Systems
- 946 - DC Auxiliary Power
- 1375 - Protection of DC Systems
- 1458 - Molded Case Circuit Breakers
- 1590 - Molded Case Circuit Breakers
- C62.23 - Surge Protection