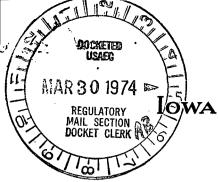
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WWA ELECTRIC LIGHT AND POWER COMPANY

50-331

General Office CEDAR RAPIDS, IOWA March 21, 1974 IE-74-265

CHARLES W. SANDFORD EXECUTIVE VICE PRESIDENT

> Mr. R. C. DeYoung Directorate of Licensing U. S. Atomic Energy Commission Washington, D.C. 20545

Re: Duane Arnold Energy Center #1 Subject: Hydraulic Shock Suppressor Seals File: Q-305

Dear Mr. DeYoung:

This letter is Iowa Electric Light and Power Company's reply to your letter of January 21, 1974 regarding seals on hydraulic shock suppressors (snubbers).

As of this date, all sixty-seven (67) snubbers installed on safety related systems within the drywell and main steam tunnel have been refurbished by the manufacturer of the hydraulic unit. The seals were replaced with ethylene-prophylene (EP) material. All were of Bergen-Patterson manufacture.

The EP material is now recommended by snubber manufacturers and the Nuclear Steam Supply System Supplier. Tests by independent laboratories indicate that in the possible temperature and humidity conditions of the drywell the EP seal material is superior to previously used seal material.

Iowa Electric Engineering personnel have reviewed these laboratory test results and concur that the EP material is the desirable material for the service. These test reports are available for your review.

Snubbers outside the drywell and steam tunnel were not refurbished because tests described above indicate that the environmental conditions experienced by these snubbers would not degrade the seal material.

Tests referred to above indicate the EP seal material to be superior to that identified in your letter. However, Iowa Electric proposes to add to the technical specifications a surveillance requirement for the snubbers. Proposed technical specification page attached. All hydraulic shock suppressors on safety related systems inside the drywell and main steam tunnel Mr. R. C. DeYoung

March 21, 1974

will be inspected during each refueling outage for fluid level, fluid leaks and record the piston rod extension where significant snubber movement would be expected during normal operation.

If additional information is required, do not hesitate to contact us.

Very truly yours,

G.W. Sandford

C. W. Sandford \) Executive Vice President

GAC:CWS:hh

- cc: L. D. Root
 - J. A. Wallace
 - G. G. Hunt
 - J. N. Ward
 - H. W. Rehrauer

 - J. R. Newman

LIMITING CONDITION FOR OPERATION

Where significant deterioration of the hydraulic shock suppressor seals on safety related equipment in the drywell and main steam tunnel is evident, reactor operation will not commence until repairs have been made.

SURVEILLANCE REQUIREMENT

All hydraulic shock suppressors on safety related systems inside the drywell and main steam tunnel will be inspected during each refueling outage for fluid level and fluid leaks and the piston rod extension will be recorded where significant snubber movement would be expected during normal operation.