



UNITED STATES
ATOMIC ENERGY COMMISSION
DIRECTORATE OF REGULATORY OPERATIONS
REGION III
799 ROOSEVELT ROAD
GLEN ELLYN, ILLINOIS 60137

TELEPHONE
(312) 858-2660

NOV 15 1973

Iowa Electric Light and Power Company
ATTN: Mr. Charles W. Sandford
Vice President, Engineering
Security Building
P. O. Box 351
Cedar Rapids, Iowa 52405

Docket No. 50-331

Gentlemen:

Thank you for your letter dated October 11, 1973, informing us of the steps you have taken to correct the violations which we brought to your attention in our letter dated September 5, 1973. We will examine these matters during our next inspection.

Sincerely yours,

James G. Keppler
Regional Director

bcc w/ltr dtd 10-11-73:
RO Chief, FS&EB
RO:HQ (4)
Licensing (4)
DR Central Files
RO Files
PDR
Local PDR
NSIC
DTIE
OGC, Beth, P-506A

[Redacted signature area]

Misc
LB

IOWA ELECTRIC LIGHT AND POWER COMPANY

General Office

CEDAR RAPIDS, IOWA

October 11, 1973

IE-73-1297

Mr. James G. Keppler
Regional Director
U.S. Atomic Energy Commission
Directorate of Regulatory Operations
Region III
799 Roosevelt Road
Glenn Ellyn, Illinois 60137

Re: Duane Arnold Energy Center #1
Subject: AEC/DRO Letter 9/5/73 - Pipe Hanger Inspection
File: Q-72a, A-110

Dear Mr. Keppler:

This is in response to your letter of September 5, 1973 relating to the installation and inspection of the large pipe hangers noted during the visit of your inspector on July 25-26, 1973.

The problems noted were apparently the result of an inadequately prepared procedure.

Since the visit, a new installation and inspection procedure for large pipe hangers has been prepared, approved and issued to field personnel for use. This new procedure is more detailed in the areas of hanger inspection and setting. The tagging and reporting requirements are also more definite.

The new procedure was developed by Bechtel field personnel with Bechtel QA awareness. The implementation is being audited by Bechtel and Iowa Electric QA. As a result of QA review, an amendment is being prepared to document the inclusion of General Electric hangers as well as Bechtel supplied hangers.

Yours truly,

C. W. Sandford
C. W. Sandford
Vice President

GAC:CWS:hh

cc: L. D. Root
G. A. Cook
L. E. Rosetta
M. R. Muir
J. R. Newman

OCT 15 1973