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Iowa Electric Light and Power Company

October 15, 1990 DAEC-90-0860

Mr. A. Bert Davis Regional Administrator Region III U. S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, IL 60137

Subject:

Duane Arnold Energy Center

Docket No: 50-331 Op. License DPR-49

September 1990 Monthly Operating Report

Dear Sirs:

Please find enclosed the Duane Arnold Energy Center Monthly Operating Report for September, 1990. The report has been prepared in accordance with the guidelines of NUREG-0020 and distribution has been made in accordance with DAEC Technical Specifications, Section 6.11.1.c.

Very truly yours,

Plant Superintendent - Nuclear

RLH/ht/sjo Enclosures File A-118d

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Dr. William R. Jacobs, Jr. GDS Associates, Inc. Suite 720 1850 Parkway Place Marietta, Georgia 30068-8237

U00148

OPERATING DATA REPORT

DOCKET NO. 050-0331 DATE 10-15-90 COMPLETED BY Hai Tran TELEPHONE (319) 851-7491

OPERATING STATUS	,	Notes	
1. Unit Name: <u>Duane Arnold Energy Center</u>			
2. Reporting Period: <u>September 1990</u>			
3. Licensed Thermal Power (MWt): <u>1658</u>			
4. Nameplate Rating (Gross MWe): <u>565 (Turbi</u>	ne)		
5. Design Electrical Rating (Net MWe): 538			
6. Maximum Dependable Capacity (Gross MWe):	565	·	*
7. Maximum Dependable Capacity (Net HWe): 5			
8. If Changes Occur in Capacity Ratings (Item the Last Report, Give Reasons: <u>N/A</u>		rough 7) Since	
9. Power Level to Which Restricted, If Any (No. 10. Reasons for Restrictions, If Any: N/A	Net MWe): <u>N/A</u>		
	This Month	Yr-to-Date	Cumulative
ll. Hours in Reporting Pericd	720.0	6551.0	137303.0
12. Number of Hours Reactor Was Critical	394.2	4600.5	98470.1
l3. Reactor Reserve Shutdown Hours	. 0	.0	192.8
l4. Hours Generator On-Line	307.5	4493.4	95701.4
L5. Unit Reserve Shutdown Hours	.0	0	.0
l6. Gross Thermal Energy Generated (MWH)	358029.6	6670188.0	126751022.8
17. Gross Electrical Energy Generated (MWH)	115867.0	2221194.0	42556714.0
8. Net Electrical Energy Generated (MWH)	103408.8	2077546.2	39883675.9
9. Unit Service Factor	42.7	68.6	69.7
0. Unit Availability Factor	42.7	68.6	69.8
21. Unit Capacity Factor (Using MDC Net)	26.7	58.9_	56.1
22. Unit Capacity Factor (Using DER Net)	26.7	58.9	54.0
3. Unit Forced Outage Rate	40.6	6.2	14.1
24. Shutdowns Scheduled Over Next 6 Months (Tof each: N/A	ype, Date, and	Duration	
24. Shutdowns Scheduled Over Next 6 Months (Tof each: N/A Period, Est. 25. If Shutdown at End of Report Period, Est.		· · · · · · · · · · · · · · · · · · ·	

(9/77)

AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO.	050-0331
	10-15-90
COMPLETED BY	
TELEPHONE	(319) 851-7491

MONTH	September 1990	-		
OAY	AVERAGE DAILY POWER LEVEL		DAY	AVERAGE DAILY POWER LEVEL
	(MWe-Net)			(MWe-Net)
1	.0		16	228.0
2	.0		17	241.0
3	.0		18	2.0
4	.0		19:	.0
5			20	.0
6	.0	. *	21	
7	.0		22	.0
8	.0		23	343.0
9	.0		24	444.0
10	38.0		. 25	509.0
11	0	•	26	492.0
12	.0		27	493.0
13	57.0		28	397.0
14	37.0	•	29	518.0
15	<u> </u>		30	510.0
			31	N/A

REFUELING INFORMATION

DOCKET NO. 50-0331
DATE 10-15-90
COMPLETED BY Hai Tran
TELEPHONE (319) 851-749

- 1. Name of facility.
 - Duane Arnold Energy Center
- Scheduled date for next refueling shutdown.
 - March 1, 1992
- 3. Scheduled date for restart following refueling.
 - May 1, 1992
- Will refueling or resumption of operation thereafter require a technical specification change or other license amendment? 4.

N/A

Scheduled date(s) for submitting proposed licensing action and supporting information. $\label{eq:constraint} % \begin{array}{c} \left(\frac{1}{2} \right) & \left(\frac{1}$ 5.

N/A

Important licensing considerations associated with refueling, e.g., new or different fuel design or supplier, unreviewed design or performance analysis methods, significant changes in fuel design, new operating 6. proceduros.

N/A

- The number of fuel assemblies (a) in the core and (b) in the spent fuel storage pool. 7.
 - b. 1048
- The present licensed spent fuel pool storage capacity and the size of any increase in licensed storage capacity that has been requested cr is planned, in numbor of fuel assemblies. 8.
 - 2050 Licensed Capacity or 1898 under the presently installed storage rack capacity.
 - ь.
- The projected date of the last refueling that can be discharged to the spent fuel pool assuming the present licensed capacity.
 - 2000 Licensed Capacity or 1997 under the presently installod storage rack capacity. b.

Docket No.: 050-0331

Unit: Duane Arnold Energy Center

Date: 10-15-90 Completed By: Hai Tran

Telephone: (319) 851-7491

UNIT	SHUTDOWNS	AND	POWER	REDUCTIONS
				NEDOCI TONO

REPORT MONTH: September 1990

No.	Date	Type(1)	Duration (Hours)	Reason(2)	Method of Shutting (3) Down Reactor	Licensee Event Report #	System Code (4)	Comp. Code (5)	Cause
 1 	09-01-90	S	202.5	С	1	N/A	N/A	N/A	The plant was shutdown for the cycle 10/11 refuel outage since June 28, 1990, and restarted at 1430 hours on September 7, 1990.
2	09-09-90	F	19.8	. А	9	N/A	ТВ	PMG	Reactor power was reduced to 0% due to a failure of the Permanent Magnet Generator.
; 3 ; ; ; ;	09-10-90	F	55.3	В	3	90-014	SB	N/A	A main turbine trip led to a high pressure reactor scram. Turbine trip was due to sensed Moisture Separator Reheater (MSR) high level caused by valve mispositioning associated with an MSR level instrument.
4	09-13-90	F	18.8	A	2	90-015	LD	PSF	A manual reactor scram was inserted due to difficulties controlling reactor vessel water level. A soldered joint in an instrument air dryer inlet pipe was found failed.
5	09-18-90	 F 	116.1	Н	3	90-016	S.B.	HS	A reactor scram occurred when three inboard Main Steam Isolation Valves (MSIVs) closed unexpectedly during the surveillance test.

^{1 -} F: Forced S: Scheduled

2 - Reason:

A-Equipment Failure (Explain)

B-Maintenance or Test

C-Refueling

D-Regulatory Restriction

E-Operator Training & License Examination

F-Administrative

G-Operational Error (Explain)

H-Other (Explain)

3 - Method

l-Manual

2-Manual Scram

3-Automatic Scram

4-Continued

5-Reduced Load

9-Other (Explain)

5 - Exhibit 1-Same Source

^{4 -} Exhibit GInstructions for
Preparation of Data
Entry Sheets for
Licensee Event Report
(LER) File (NUREG0161)

MAJOR/SAFETY RELATED MAINTENANCE

Docket No.: 050-0331
Unit: Duane Arnold Energy Center
Date: 10-15-90
Completed By: Hai Tran
Telephone: (319) 851-7491

DATE	SYSTEM	COMPONENT	DESCRIPTION
09-01-90	Control Rod Drive (CRD) System.	CRD Hydraulic Lines	CRD line repair project was completed.
09-09-90	Main Generator	Permanent Magnet Generator (PMG)	The failed PMG was replaced with a new one.
09-11-90	Standby Gas Treatment (SBGT) System	Roughing filter	A roughing filter in 'B' SBGT train was found clogged with silica sand. The filter was replaced.
09-12-90	Containment Atmosphere Control System (CACS)	H202 Analyzer	The bypass flow rate was found to be higher than specified. A regulator (R2) was replaced with a new one.
09-25-90	Reactor Core Isolation Cooling (RClC) System	Turbine	Turbine speed was found to be lower than specified. The null voltage of the speed controller was readjusted.
3			

NARRATIVE SUMMARY OF OPERATING EXPERIENCE

DOCKET NO.	
DATE	10-15-90
COMPLETED BY	Hai Tran
TELEPHONE	(319) 851-7491

- 09-01-90 At the beginning of the month the plant was in cold shutdown for the cycle 10/11 refueling outage. There were five 10CFR 50.73 and one 10CFR 73.71 reportable events during the month.
- 09-06-90 A safeguard security event occurred. For more information please see LER 90-S02.

LER 90-S02

- 09-07-90 The plant was starting up from the current refuel outage. The reactor was taken critical at 1430 hours, and various startup surveillance tests were in progress.
- 09-09-90 At 0840 hours, main turbine rolling commenced. At 0911 hours, the turbine was tripped due to a report of smoke at the turbine front standard. The cause of the smoke was later determined to be a failure of the Permanent Magnetic Generator (PMG). Reactor power was reduced to 0% at 1035 hours with the reactor mode switch in startup. The main turbine was secured at 1633 hours to complete the necessary repairs.
- 09-10-90 At 0016 hours, during the reactor startup, an automatic initiation of the Group V Primary Containment Isolation System isolation logic occurred. As a result, the outboard Reactor Water Cleanup suction and discharge valves closed as designed. The initiating event was a high differential area temperature as sensed by temperature switch (TD-2743F) in the Steam Leak Detection (SLD) logic.

LER 90-013

- 09-10-90 At 0117 hours, control rods were withdrawn to increase reactor power. The turbine was rolling at 0457 hours, and a mechanical overspeed test was completed at 0535 hours. At 0621 hours, the main generator was on the grid. A second mechanical overspeed test was performed satisfactorily at 1320 hours.
- 09-10-90 At 2156 hours, a main turbine trip from 27% power led to a high pressure reactor scram. Turbine trip was due to sensed Moisture Separator Reheater (MSR) high level caused by valve mispositioning associated with an MSR level instrument.

LER 90-014

- 09-11-90 At 0636 hours, following the scram recovery, reactor startup commenced but was stopped due to the "B" train of the Standby Gas Treatment (SBGT) system failing to meet the surveillance test's vacuum requirement. A 7-day Limiting Condition for Operation (LCO) was entered.
- 09-12-90 At 1330 hours, the "B" train of the SBGT was proven to be operable and the 7-day
 LCO was exited. Reactor startup was started at 1408 hours, with the reactor
 critical at 1654 hours.
- 09-13-90 At 0513 hours, the main generator was synchronized to the grid following the startup. At 1910 hours, an Instrument Air Header low pressure alarm was received in the control room. At 1913 hours, a manual reactor scram was inserted due to difficulties controlling reactor water level. The Instrument Air Header low pressure was found to be due to a failed solder joint in an instrument air dryer inlet pipa.

LER 90-015

- 09-14-90 At 0357 hours, following the recovery of the previous manual scram, reactor restartup commenced. The reactor was taken critical at 0600 hours. The main generator was on the grid at 1401 hours.
- At 0130 hours with the reactor operating at approximately 50% power, a reactor scram occurred when three inboard Main Steam Isolation valves (MSIVs) closed unexpectedly. Just prior to the MSIVs closing, the "A" side of the Main Steam Line Radiation Monitor (MSLRM) surveillance test had been satisfactorily completed with isolation signals reset. Upon initiating the "B" side test, the "B", "C", and "D" inboard MISVs closed resulting in the scram. This event had no effect on the safe operation of the plant. Safety systems responded as designed in response to the scram signal and the plant was quickly brought to a stable condition.

With the plant in shutdown condition, a Primary Containment Isolation System (PCIS)
Group V isolation occurred due to an inadvertent loss of the "B" Instrument AC bus.
Investigation revealed that a voltage transient caused the Uninterruptible
Inverter to attempt to swap to the Regulating Transformer to maintain the bus.
However, it was unable to swap due to the Normal/Bypass switch being in Bypass for
unknown reasons. Unable to swap, the Inverter attempted to handle the transient.
However, the transient was too much and caused an Inverter fuse to blow. This
resulted in a PCIS Group V isolation and "B" Standby Filter Unit initiation. The
fuse was repiaced, the isolation reset, the "B" SFU reset, and the Normal/Bypass
Switch placed in Normal. Subsequent corrective action replaced the Normal/Bypass
Switch with a "hard-wire" jumper to preclude this event from recurring.

LER 90-017 (pending)

- 09-22-90 At 0029 hours, reactor startup commenced with the reactor taken critical at 0423 hours. The main generator was placed on grid at 2135 hours.
- 09-25-90 The reactor was operating at approximately 95% power.
- 09-27-90 The reactor power was reduced to approximately 79.0% due to difficulties in completing the 10% closure surveillance test for the "D" MSIV. The valve was subsequently proven operable via a full closure test the next day and power increased to approximately 96.0%.
- 09-30-90 At the end of the month the plant was operating at approximately 96.4% of rated thermal power delivering 509.6 MWe-net to customers connected to the grid.