NRC FORM 195			U.S. NUCLEAR REGULATORY COMMISSION		DOCKET NUMBER	
(2-76),					50-331	
• NRC. DISTRIBUTION FOR PART 50 DO			ET MATERIAL		FILE NUMBER	
TO: Mr. B.C. Rusche	. F	ROM: Iowa	Electric	Light & Power	DATE OF DOCUMENT	
		Co.	Cedar Ra	pids, Iowa	4-23-76	
		Lee	Liu	•	DATE RECEIVED	
	AIZED PI	10P	LIN		NUMBER OF COPIES RECEIVED	
BORIGINAL ENNEL	SSIFIED					
					3 signed 37 CC	
DESCRIPTION Ltr notrized4	-23-76 request	for	ENCLOSUR	E Proposed Chang	ges to Tech Specs for	
changes to Tech	Specs for Duan	e Arnold		Duane Arnold Pla	ant.,. / / / / /	
Plant & trans th	e following:			· · · · · · · · · · · · · · · · · · ·		
•		•				
		· · ·		•		
				and the second second		
•				(40 cys enclred	:'d)	
					•	
	2 4 1					
•••						
	· · · · ·	·	}	· · · · · · · · · · · · · · · · · · ·	a A Anna Anna Anna Anna	
					Do Not Remove	
					and a second	
DIANT NAME. Duane	Arnold Plant		•		A PH BIOLIN FROM	
FTERIAT NAME:		· · · ·			AURIVUWLELULU	
	•			. ·	••••••••••••••••••••••••••••••••••••••	
					· ·	
SAFETY ACCTONED AD		OR ACTION/	INFORMAT	ION ENV	IRO DHL 5-4-75	
ASSIGNED AD			AS	SSIGNED AD :		
PROJECT MANACER.) LCAR		BE	ANCH CHIEF :		
LIC ASST	PAULSON			OJECT MANAGER :		
	- FARRISA	·····	L'1			
				· • · · · · · · · · · · · · · · · · · ·		
		INTERNAL D				
REG FILE	SYSTEMS SA	FETY	DTAN			
NRC PDR	HEINEMAN		PLAN	L SISTEMS	ENVIRO TECH	
	SCHROEDER		BENA	ROYA	BATTARD	
OELD			LAIN	AS	SPANGLER	
GOSSICK & STAFF	ENGINEERIN	G	IPPO	LITO		
MIPC	MACCARY				SITE TECH	
CASE	KNIGHT		OPER	ATING REACTORS	GAMMILL	
HANAUER	SIHWEIL		STEL	1.0	STEPP	
	PAWLICKI			WING PROV	HULMAN	
PROJECT MANAGEMENT	DEACTOR CA	FETY	Drek	MILING TECH		
BOYD	ROSS	rci i	ELSEI	VHUT	JILE ANALYSIS	
P. COLLINS	NOVAK		DAED SHAU		BUNCH	
HOUSTON	ROSZTOCZY		CULU COLULU	INCED		
PETERSON	CHECK		CDTMI	INCER	KRECER	
MELTZ			GRIT			
HELTEMES	AT & I		STTF	SAFETY & ENUTRO		
SKOVHOLT	SALTZMAN		ANALY	SIS		
	RUTBERG		DENTO	IN & MULLER		
	EXTERNAL DIS	TRIBUTION			CONTROL NUMBER	
LPDR:CEDAR RAPids	NATL LAB	T	BROOK	HAVEN NATL LAB		
TIC	REG. V-IE		ULRIK	SON (ORNL)	\mathbf{S}	
NSIC	LA PDR			· · · · · · · · · · · · · · · · · · ·	4407 ·	
ASLB	CONSULTANTS	5				
ACRS 6 CONSENT	TO L.A.					
1	7				,	

Regulatory Docket File IOWA ELECTRIC LIGHT AND POWER COMPANY

General Office Cedar Rapids.Iowa

April 23, 1976 IE-76-652

LEE LIU VICE PRESIDENT - ENGINEERING

> Mr. B. C. Rusche, Director Office of Nuclear Reactor Regulation Nuclear REgulatory Commission Washington, D.C. 20545

Dear Mr. Rusche:

Transmitted herewith, in accordance with the requirements of 10CFR50.59 and 50.90, is an application for amendment of DPR-49 to incorporate proposed changes in the Technical Specifications (Appendices A and B to license) for the Duane Arnold Energy Center (DAEC), described in the enclosures hereto.

These proposed changes, identified as ETS-18, RTS-52, RTS-60, RTS-61 and RTS-62, have been reviewed and approved by the DAEC Operations Committee and the DAEC Safety Committee and do not involve a significant hazards consideration.

Three signed and notarized originals and 37 additional copies of this application are transmitted herewith. This application, consisting of the foregoing letter and enclosures hereto, is true and accurate to the best of my knowledge and belief.

Iowa Electric Light and Power Company

By 197.6 Lee Liu Vice President-Engineeri MAYB

LL/OS/D cc: w/encl. D. Arnold J. Newman J. Keppler W. Paulson

Sworn and subscribed to before me 9322 on this day of April, 1976.

Notary Public in and for the State of Iowa.

> Jose R. Smith NOTARY PUBLIC STATE OF IOWA Commission Expires September 30, 1978



Regulatory Docket File

PROPOSED CHANGE ETS-18 TO DAEC TECHNICAL SPECIFICATIONS

And 19 Lin Dated 4-23-76

I. Affected Technical Specifications

Appendix B of the Technical Specifications for the DAEC (DPR-49) provide as follows:

Table 4.3-1, "Environmental Radioactivity Monitoring Program for the Duane Arnold Energy Center", provides, among other sample points, Sample Point 71 as "farms within 10 miles of the site" used for obtaining soil, vegetation and milk samples.

II. Proposed Change in Technical Specifications

The licensees of DPR-49 propose the following changes in the Technical Specifications set forth in I above:

On sheet 4.3-8 delete sample point "71" and add sample point "96" for both Soil and Vegetation.

On sheets 4.3-10 and 4.3-11 delete sample point "71" and add sample point "96" for Milk.

On Figure 4.3-1, "Radiological Environmental Monitoring Program Sampling Stations" delete sample point "71" and add sample point "96".

III. Justification for Proposed Change

The farm identified as sample point 71 no longer has milk available for use in the Environmental Radioactivity Monitoring Program. The new sample point being added is an adjacent farm so sample will still be available from the same area. Since the soil and vegetation monitoring programs use the same sample points as the milk monitoring program, the same sample point change has been made there also. For these reasons, the above change is proposed.

IV. Review Procedures

This proposed change has been reviewed by the DAEC Operations Committee and Safety Committee which have found that this proposed change does not involve a significant hazards consideration.

TABLE 4.3-1 (Continued)

ENVIRONMENTAL RADIOACTIVITY MONITORING PROGRAM FOR THE DUANE ARNOLD ENERGY CENTER

SAM	PLING DI	ESCRIPTION	SAMPLE FREQUE	INCY	ANALYSIS	REMARK
Type of Sample	Sample Point	Sampling Point Description	Preoperational Program	Operational Program		
Bottom						
Sediments	49 50 51 61	Lewis Access Plant intake Plant Discharge One-half mile below plant discharge	Monthly	Semi-Annually	Gross alpha Gross beta _{-K} 40 Gamma isotopic analysis ⁹⁰ Sr	Routine gross alpha and gross beam -K ⁴⁰ during preoperationa phase.
Soil	15 16 62-64 66 72-73 93-96 74	On-site On-site Farms (within 10 miles of the site) that raise food crops Irrigated farm downstream of plant	Quarterly	Annual during growing season	Gross alpha Gross beta _{-K} ⁴⁰ Gamma isotopic analysis 90 _{Sr}	Routine gross alpha and gross beta -K ⁴⁰ during preoperational phase. Surface sample from undisturbed area.
'egeta- :ion	62-64 66 72-73 93-96	Farms that raise food crops	Annually at harvest time (as available)	Annually at harvest time	Gross alpha Gross beta _K ⁴⁰ Gamma isotopic analysis 90Sr	Routine gross alpha and gross beta $_{-X}^{40}$ during preoperational phase. Only the edible por- tion of crops will be analyzed.
eat and oultry	•	Farms (within 10 miles of the site) that raise poultry or animals for human consumption	As Available	Annually dur- ing or immediately following grazing season	Gamma isotopic analysis on edi- ble portions	The specific location of these samples will vary with availabilit

May, 1.975

TABLE 4.3-1 (Continued)

ENVIRONMENTAL RADIOACTIVITY MONITORING PROGRAM FOR THE DUANE ARNOLD ENERGY CENTER

SAMPLING DESCRIPTION		SAMPLE FREQU	ENCY	ANALYSIS	REMARKS	
Type of Sample	Sample Point	Sampling Point Description	Preoperational Program	Operational Program		
Milk	62	Control Farm near Brendon, Iowa	Monthly	Weekly	131 ₁	Preoperationally 131 will be analyzed routinely on
	63-64	Dairy farms within 10 mi. of site				a monthly basis and move frequently if 131 ₁ is
	66	Dairy farm within 10 mi. of site				detected or suspected. Operationally during the grazing season
	72	Dairy farms within 10 mi. of site				samples from locations 63, 94 and 93 will be analyzed individually.
	73	Control farm near Amana, Iowa				Operationally during the grazing season samples from locations
	93 - 96	Dairy farm within 10 mi. of site				64, 66, 67, 68, 71 & 72 will be composited and analyzed. If the
						composite sample is greater than 2.4 pCi/l the location will be
						analyzed individually. Operationally during the grazing season same
					•	ples from locations 62 and 73 will be composi-
	. ·					the composite sample is greater than ² .4
						be resampled and sam- ples analyzed individuall
		· .				

ENVIRONMENTAL RADIOACTIVITY MONITORING PROGRAM FOR THE DUANE ARNOLD ENERGY CENTER

SAMPLING DESCRIPTION		SAMPLE FREQUENCY		ANALYSIS	REMARKS	
Type of Sample	Sample Point	Sampling Point Description	Preoperational Program	Operational Program		
Milk	62	Control farm near Brendon, Iowa	Monthly	Monthly	⁸⁹ Sr	Operationally during the grazing season a
	() ()				90 Sr	sample from each loca-
	63-64	Dairy farms within 10 mi. of site			¹³⁷ Cs	tion will be composi- ted for analysis.
	66	Dairy farms within 10 mi. of site			¹⁴⁰ Ba - ¹⁴⁰) La
	72	Dairy farms within 10 mi. of site			Elemental	Ca
	73	Control farm near Amana, Iowa		Monthly	131 ₁	Operationally during the non-grazing season a sample from all lo-
	93 - 96	Dairy farm within 10 mi. of site				tions except locations 62 and 73 will be composited and analyzed.
	. •					Operationally during the non-grazing season a sample from loca-
			• •			composited and analyzed.
				· · ·		
		×*				



FIGURE 4.3-1 RADIOLOGICAL ENVIRONMENTAL MONITORING PROGRAM SAMPLING STATION

PROPOSED CHANGE RTS-52 TO DAEC TECHNICAL SPECIFICATIONS

I. Affected Technical Specifications

Appendix A of the Technical Specifications for the DAEC (DPR-49) provide as follows:

Table 3.2-B, p. 3.2-13

Trip Function

Trip Level Setting

± 180" H₂0

RCIC Turbine High Flow

II. Proposed Change in Technical Specifications

The licensees of DPR-49 propose the following change in the Technical Specifications set forth in I above:

Change the trip level setting from " \pm 180" H₂0" to " \pm 110" \pm 5" H₂0".

III. Justification for Proposed Change

The design criteria for the trip level setting is for the subject switch to trip at 300% of design steam flow to prevent core uncovery in the event of a RCIC steam line break. The trip level setting of 180 inches of water was erroneously based on a 3-inch line; the DAEC RCIC system, however, was designed and constructed using a 4-inch line. The differential pressure setpoint calculated analytically using the correct line size is 110 inches of water. Flow tests performed on RCIC also indicate that 110 inches of water is the correct trip level setting. For these reasons the change described in Section II above is proposed. This change constitutes the final corrective action on Abnormal Occurrence Number 50-331/ 74-47 which stated that the trip level setting would be temporarily changed to 110 inches of water until tests could be performed to verify that setting and a Technical Specification change submitted. The design system required tolerance is 5 percent of the trip level setting or 5.5 inches of water. The tolerance is being added to the Technical Specifications for easier reference.

IV. Review Procedure

This proposed change has been reviewed by the DAEC Operations Committee and Safety Committee which have found that this proposed change does not involve a significant hazards consideration.

TABLE 3.2-B (Continued)

INSTRUMENTATION THAT INITIATES OR CONTROLS THE CORE AND CONTAINMENT COOLING SYSTEMS

Minimum No. of Operable Instrument Channels Per Trip System (1)	Trip Function	Trip Level Setting	Number of Instrument Channels Provided by Design	Remarks
2	Suppression Chamber HPCI Suction Level	<pre>\$ 5" above normal water level</pre>	2 Inst. Channels	Transfers HPCI pump suction to suppression chamber
1	RCIC Turbine High Flow	± 110" ± 5" ^H 2 ^O (2)	2 Inst. Channels	
2	RCIC Turbine Equip- ment Room High Ambient Temperature	≤ 175 deg. F ₍₂₎	4 Inst.	
2	RCIC Vent High Dif- ferential Temperature	$\leq \Delta$ 50 deg. F ₍₂₎	4 Inst.	
2	RCIC Steam Line Low Pressure	100 > P > 50 psig ₍₂₎	4 Inst.	
1	HPCI Turbine Steam Line High Flow	± 225" H ₂ O (3)	2 Inst. Channels	
2	Suppression Pool Area High Ambient Temp- erature	150°F	4 Inst. Channels	
2	Suppression Pool Area High Diff. Temperature	50 [°] F	4 Inst. Channels	
1	HPCI Leak Detection Time Delay	15 min.	2 Inst.	

3.2-13

DAEC-1

PROPOSED CHANGE RTS-60 TO DAEC TECHNICAL SPECIFICATIONS

I. Affected Technical Specifications

Appendix A of the Technical Specifications for the DAEC (DPR-49) does not provide a definition for fuel moving equipment.

II. Proposed Change in Technical Specifications

The licensees of DPR-49 propose the following change in the Technical Specifications as set forth above:

Add new Specification 1.0.27. "Fuel Moving Equipment -Refueling bridge and all associated hoists and refueling floor jib crane."

III. Justification for Proposed Change

Specification 6.2.2.1 states that "A senior licensed operator shall be responsible for all movement of new and irradiated fuel within the site boundary. A licensed operator will be required to manipulate the controls of any fuel moving equipment while under the direct supervision of a DAEC supervisor." The purpose of adding the above definition to the Technical Specifications is to clarify which equipment can be operated only by a licensed operator.

IV. Review Procedures

This proposed change has been reviewed by the DAEC Operations Committee and Safety Committee which have found that this proposed change does not involve a significant hazards consideration.

DAEC-1

24. Shutdown

The reactor is in a shutdown condition when the reactor mode switch is in the shutdown mode position and no core alterations are being performed.

25. Engineered Safeguard

An engineered safeguard is a safety system the actions of which are essential to a safety action required in response to accidents.

26. Surveillance Frequency

Periodic surveillance tests, checks, calibrations and examinations shall be performed within the specified surveillance intervals. These intervals may be adjusted plus or minus 25%. The operating cycle interval as pertaining to instrument and electrical surveillance shall never exceed 15 months. In cases where the elapsed interval has exceeded 100% of the specified interval, the next surveillance interval shall commence at the end of the original specified interval.

27. Fuel Moving Equipment

Refueling bridge and all associated hoists and refueling floor jib crane.

1.0-15

PROPOSED CHANGE RTS-61 TO DAEC TECHNICAL SPECIFICATIONS

I. Affected Technical Specifications

Appendix A of the Technical Specifications for the DAEC (DPR-49) provide as follows:

Figure 6.2-1, DAEC Nuclear Plant Staffing, shows the organization and lines of responsibility as they were before at the DAEC.

II. Proposed Changes in Technical Specifications

The licensees of DPR-49 propose the following changes in the Technical Specifications set forth in I above:

Added the positions of Technical Engineer and Security Guard as reporting to the Assistant Chief Engineer.

Added the position of Maintenance Superintendent and showed the Mechanical Maintenance Supervisor, Electrical Maintenance Supervisor and Storeroom and Utility Personnel as reporting to the Maintenance Superintendent.

Added the positions of Mechanical Maintenance Supervisor Assistant, Electrical Maintenance Supervisor Assistant and Radiation Protection Engineer Assistant.

Changed reference on chart regarding routine reporting requirements on change in incumbents from "Ref. Sec. 6.12.1" to "Ref. Spec. 6.11.1".

III. Justification for Proposed Changes

These proposed changes are being submitted to reflect organizational changes made at the Duane Arnold Energy Center. These organizational changes have demonstrated themselves to result in a smoothly operating and efficient plant staff.

IV. Review Procedures

This proposed change has been reviewed by the DAEC Operations Committee and Safety Committee which have found that this proposed change does not involve a significant hazards consideration.

CHIEF ENGINEER.* QUALITY SUPERVISOR ASSISTANT CHIEF ENGINEER, * PEACTOR: PLANT RADIATION ELECTRICAL MECHANICAL ADMINISTRATIVE OPERATIONS PERFORMANCE PROTECTION MAINTENANCE MAINTENANCE SUPERVISOR ENGINEER. SUPERVISOR SUPERVISOR. ENGINEER SUPERVISOR sto SHIFT SUPEPVISING ENGINEER. ¥ SLO IOWA DAEC NUCLEAR STATION CHEMICAL & ELECTRICAL AND ENGINEERING OPEERATING ENCINEERS MECHANICAL ADMINISTRATIVE. DUANE ELECTRIC RADIATION INSTRUMENTATION TECINICAL AND ASS'T NUCLEAR -MAINTENANCE PERSONEL PPOTECTION PERSONEL MAINTENANCE STATION OPERATING PERSONNEL PERSONEL PERSONEL ENGINEERS LO Nuclea FIGURE ARNOLD SLO-SENIOR LICENSED OPERATOR SECOND ASS'T LO. - LICENSED OPERATOR NUCLEAR STATION Г OPERATING ENGINEERS - ROUTINE REPORTING REQUIREMENTS н ,IGHT SPEC AND NUCLEAR-STATION ON CHANGE IN INCUMBENTS AUXLIARIES ENGINERS Ъ (REF SEC.6 12.1.) lant σ # # --- CHIEF OP ASSISTANT CHIEF. Ē TO MEET ANSI NIB. 1 1971. NE Ν IFICATIONS 27 1 LICENSE REQUIREMENTS RGY ----POWER S († affing CENTER COMPANY

(630)



PROPOSED CHANGE RTS-62 TO DAEC TECHNICAL SPECIFICATIONS

I. Affected Technical Specifications

Appendix A of the Technical Specifications for the DAEC (DPR-49) provide as follows:

Table 3.2-B, page 3.2-13, provides a trip function for "Suppression Chamber High Level".

II. Proposed Change in Technical Specifications

The licensees of DPR-49 propose the following change in the Technical Specifications set forth in I above:

Change the trip function description from "Suppression Chamber High Level" to "Suppression Chamber HPCI Suction Level".

III. Justification for Proposed Change

The present trip function description is misleading. Five inches above normal water level is not the Suppression Chamber water level corresponding to 61,500 cubic feet. It is the point at which HPCI pump suction is transferred from the Condensate Storage Tank to the Suppression Chamber. For this reason this change has been proposed.

IV. Review Procedures

This proposed change has been reviewed by the DAEC Operations Committee and Safety Committee which have found that this proposed change does not involve a significant hazards consideration.

TABLE 3.2-B (Continued)

INSTRUMENTATION THAT INITIATES OR CONTROLS THE CORE AND CONTAINMENT COOLING SYSTEMS

Minimum No. of Operable Instrument			Number of Instrument Channels	Remarks
Channels Per Trip System (1)	Trip Function	Trip Level Setting	Provided by Design	
2	Suppression Chamber HPCI Suction Level	≤ 5" above normal water level	2 Inst. Channels	Transfers HPCI pump suction to suppression chamber
1	RCIC Turbine High Flow	$\pm 110'' \pm 5'' H_2^{O}(2)$	2 Inst. Channels	
2	RCIC Curbine Equip- ment Room High Ambient Temperature	≤ 175 deg. F ₍₂₎	4 Inst.	
2	RCIC Vent High Dif- ferential Temperature	\leq Δ 50 deg. F ₍₂₎	4 Inst.	
2	RCIC Steam Line Low Pressure	100 > P > 50 psig ₍₂₎	4 Inst.	
1	HPCI Turbine Steam Line High Flow	± 225" ^H 2 ^O (3)	2 Inst. Channels	
2	Suppression Pool Area High Ambient Temp- erature	150°F	4 Inst. Channels	
2	Suppression Pool Area High Diff. Temperature	50 ⁰ F	4 Inst. Channels	
1	HPCI Leak Detection Time Delay	15 min.	2 Inst.	

3.2-13