NOV 1 3 1990

Docket No. 50-331

Iowa Electric Light and Power Company
ATTN: Mr. Lee Liu
Chairman of the Board

and Chief Executive

Officer

IE Towers
P. O. Box 351
Cedar Rapids, IA 52406

Gentlemen:

This refers to the routine safety inspection conducted by Messrs. M. Parker and C. Miller of this office on August 25 through October 12, 1990, of activities at the Duane Arnold Energy Center (DAEC) authorized by NRC Operating License No. DPR-49, and to the discussion of our findings with Mr. G. Van Middlesworth and others of his staff at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during this inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations and interviews with personnel.

During this inspection, certain of your activities appeared to be in violation of NRC requirements, as described in the enclosed Notice. A written response in required. We have identified one violation consisting of six different examples of licensee or contractor personnel who have failed to adhere to procedures. One instance shows that licensee personnel continue to have difficulty implementing procedure changes. This is similar to a problem for which you have already taken corrective action (331/90002-02(DRP)). Your response should indicate what further steps are needed to correct this problem. Five instances pertain to the failure of contract personnel to adhere to procedure requirements during a refueling outage. Your response should indicate what additional supervision or training is necessary when using personnel unfamiliar with DAEC systems and procedures to assure quality is maintained, and should address the issues on a programmatic basis. In addition you should review your contractor's specification to ensure that the appropriate controls are specified with regard to preplanning, quality control, DAEC overview, procedure adherence, training, and document control to ensure that work is adequately performed.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosures, and your response to this letter will be placed in the NRC Public Document Room.

9011200131 901113 PDR ADOCK 05000331 The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

We will gladly discuss any questions you have concerning this inspection.

Sincerely.

Original signed by: Hubert J. Miller, Director Division of Reactor Projects

Enclosures:

1. Notice of Violation

2. Inspection Report
 No. 50-331/90017(DRP)

cc w/enclosures:
R. Hannen, Plant
Superintendent - Nuclear
R. Salmon, Technical Services
Superintendent
DCD/DCB (RIDS)
OC/LFDCB
Resident Inspector, RIII
John A. Eure, Iowa Department
of Public Health
D. Funk, EICS
C. Pederson, EICS

RIII

PD File

McCormick-Barger/pb

11/9/90

RIII ROSE Knope 1990

R III Pe d 19130