

IOWA ELECTRIC LIGHT AND POWER COMPANY

General Office
CEDAR RAPIDS, IOWA

SAMUEL J. TUTHILL
SENIOR VICE PRESIDENT

26 April 1979

Mr. James G. Keppler, Director
Office of Inspection and Enforcement
Region III
799 Roosevelt Road
Glen Ellyn, IL 60137

Re: Duane Arnold Energy Center
Subject: Additional Response to Inspection Report 78-33
Reference: Letter dated March 23, 1979, J. Keppler to
D. Arnold
File: A-102, Inspection Report 78-33

Dear Mr. Keppler,

This letter is in response to the referenced letter concerning an inspection of activities at the Duane Arnold Energy Center conducted on November 12-16, 21-22, 1978. This response is in addition to the letter transmitted on February 15, 1979, concerning the same inspection.

1. Incomplete Welder Qualifications

We have reviewed and concur with your comments concerning welder qualifications per the ASME Code. Immediate and long-term corrective actions concerning the infraction were discussed in the previous response.

2. Restricted Access Welding DCR 800-B

A Maintenance Department Directive describing welder qualification document control for the recirculation safe end repair was approved and issued on November 24, 1978. The directive included specific requirements for documenting welder restricted access training on the Welder Training Form and for review by the NNI Welding Engineer prior to including the individual's name on the Welder Qualification Log. The directive further required that the DAEC Quality Engineer review and approve the Welder Qualification Log and

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associated Welder Training Forms prior to performance of production welding by the welder.

Sincerely,

A handwritten signature in cursive script, appearing to read "Samuel J. Tuthill". The signature is written in dark ink and is enclosed within a hand-drawn oval.

Samuel J. Tuthill
Senior Vice President

SJT:wg

cc: Director, Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555