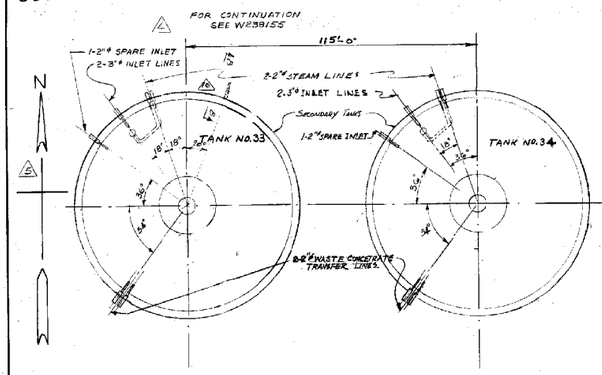
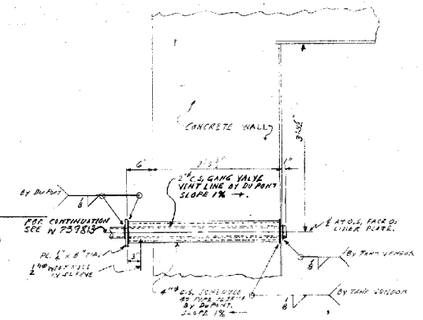
W 238168

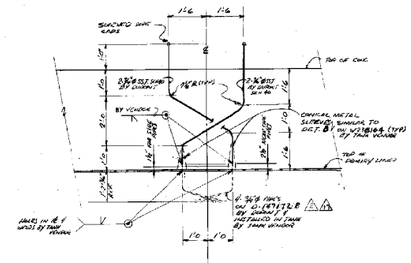
ANALYZE & MARK THIS PRINT FOR **ALL SAFETY CONSIDERATIONS**

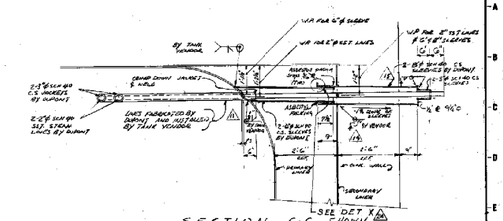


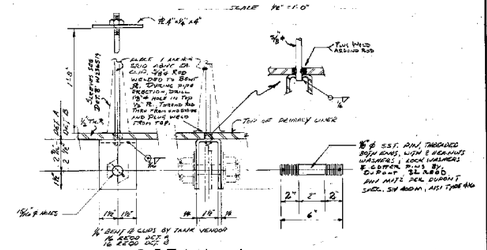
TANK ORIENTATION
1"=20'-0"



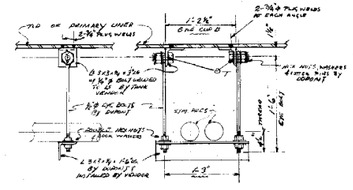
SECTION "B-B"
1"=1'0"



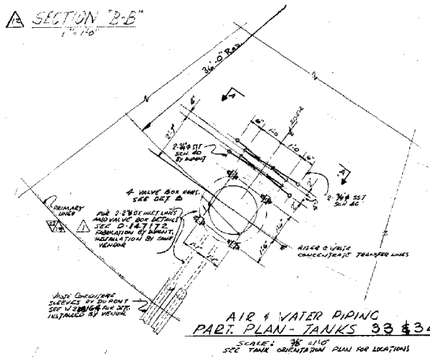




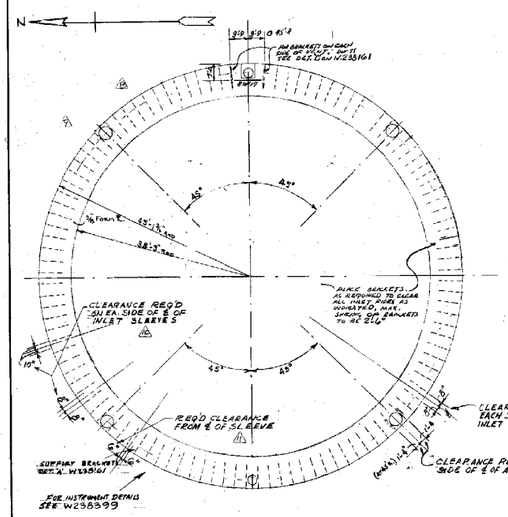
DETAIL -A
DETAIL -B
SCALE: 3"=1'0"
SEE PART PLANS FOR LOCATION



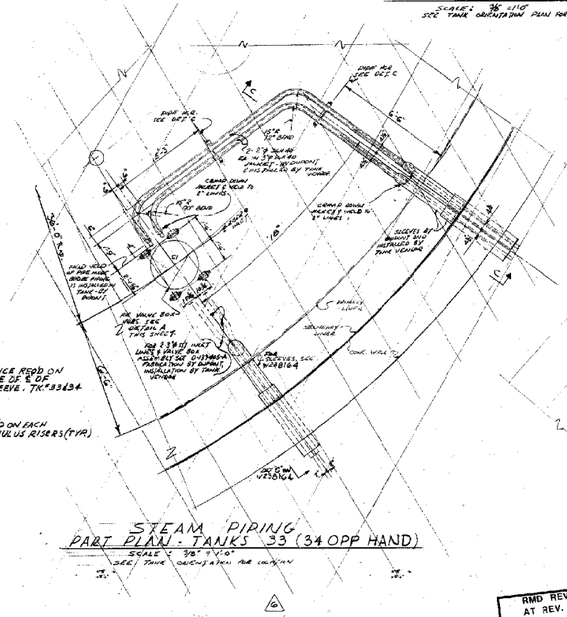
DETAIL C B REQD
SCALE: 1½"=1'-3"
SEE PART. PLANS FOR LOCATION



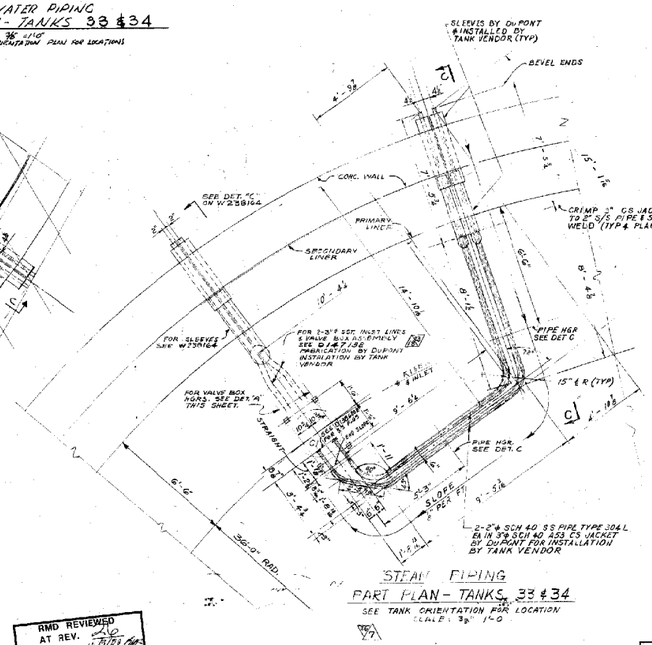
AIR & WATER PIPING
PART PLAN - TANKS 33 & 34
SCALE: 3/8"=1'0"
SEE TANK ORIENTATION PLAN FOR LOCATIONS



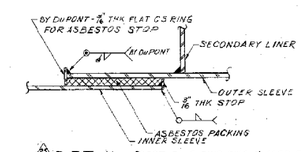
LAYOUT OF 3/16" FORM PLATE ATOP THE ANNULUS SPACE
SCALE: 3/32"=1'-0"



STEAM PIPING
PART PLAN - TANKS 33 (34 OPP HAND)
SCALE: 3/8"=1'-0"
SEE TANK ORIENTATION PLAN FOR LOCATION



STEAM PIPING
PART PLAN - TANKS 33 & 34
SEE TANK ORIENTATION FOR LOCATION
SCALE: 3/8"=1'-0"



DET X
TYP FOR { SECT. C-C THIS DWG & ALSO FOR DET C, SECTS. E-E & D-D W238164
N T S

NOTES:
1. FOR GENERAL NOTES SEE W238168 FOR TANK LINER SPECIFICATIONS. SEE SPEC. 5.
2. ALL PIPING, SLEEVES, PIPE HANGERS, TO BE FURNISHED BY DUPONT & INSTALLED BY TANK VENDOR.

INVENTORIED BY
DATE 3/30/99

THIS DOCUMENT CONTAINS INFORMATION RELATING TO ACTIVITIES OF THE ATOMIC ENERGY COMMISSION NOT TO BE REPRODUCED OR RELEASED WITHOUT PRIOR APPROVAL.

BLDG.	PROJ.	DA	DWG. TYPE			LATEST
241-11F	950974	10	45	W238168		26 REVISION

SAVANNAH RIVER PLANT
200 AREA BLDG. 241-11F
HIGH LEVEL WASTE STORAGE FACILITIES
LINER PLATE ATTACHMENTS.
STEEL

ENGINEERING DOC. CONTROL-SRS
00081598

RMD REVIEWED AT REV. 10 DATE 10/15/99

REPRODUCED FROM W236878

PROJ. NO.	REVISIONS	REVISED BY DATE	CHECKED BY DATE	APPROVED BY DATE
950974	10 A LOOSE REFERENCE NOTE.	J.C. 3-1-99	J.A.H. 3-1-99	G.E.S.W. 3-1-99
950974	11 REVISED TANK NO. 33 & ADDED VENT LINE & NOTE.	J.C. 11-22-99	J.A.H. 11-22-99	G.E.S.W. 11-22-99
950974	12 ADDED STEAM PIPE PLAN.	J.C. 11-22-99	J.A.H. 11-22-99	G.E.S.W. 11-22-99
	13 REMOVED NOTES.	J.C. 11-22-99	J.A.H. 11-22-99	G.E.S.W. 11-22-99
	14 ADDED FLCT 2-2"ø WELD FILLET.	J.C. 11-22-99	J.A.H. 11-22-99	G.E.S.W. 11-22-99
950974	15 REDUCED GAS VENT LINE	G.E.S.W. 3-17-00	J.A.H. 3-17-00	G.E.S.W. 3-17-00
950974	16 INITIAL WAS D238485	J.C. 3-17-00	J.A.H. 3-17-00	G.E.S.W. 3-17-00
950974	17 CONCENTRATE WAS PROC. AS A NOTE VIA D238485	J.C. 3-17-00	J.A.H. 3-17-00	G.E.S.W. 3-17-00
	18 STEAM PIPING NOTE WAS ENCAPSULATED IN D147132	J.C. 3-17-00	J.A.H. 3-17-00	G.E.S.W. 3-17-00

REFERENCE STANDARDS

REFERENCE DRAWINGS		
W238168	Liner Plate Attachments	
W238161	Sumpmay Seal Weld Sect.	
W238164	Primary Liner Steel	
W238398	Process Piping Air & Water	
W238399	Tk. Liner Instrumentation	
D147172	Concentrate Sampling & Inlet/Outlet Piping	
D147132		

PROJECT 950974
SCALE As Shown JAN 3, 1999
DRAWN L. M. McMULLEN 9/12/99
CHECKED
APPROVED (INITIAL) CONSTR. RELEASE
APPROVED (FINAL)

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WILMINGTON, DELAWARE
ENGINEERING DEPARTMENT
W238168