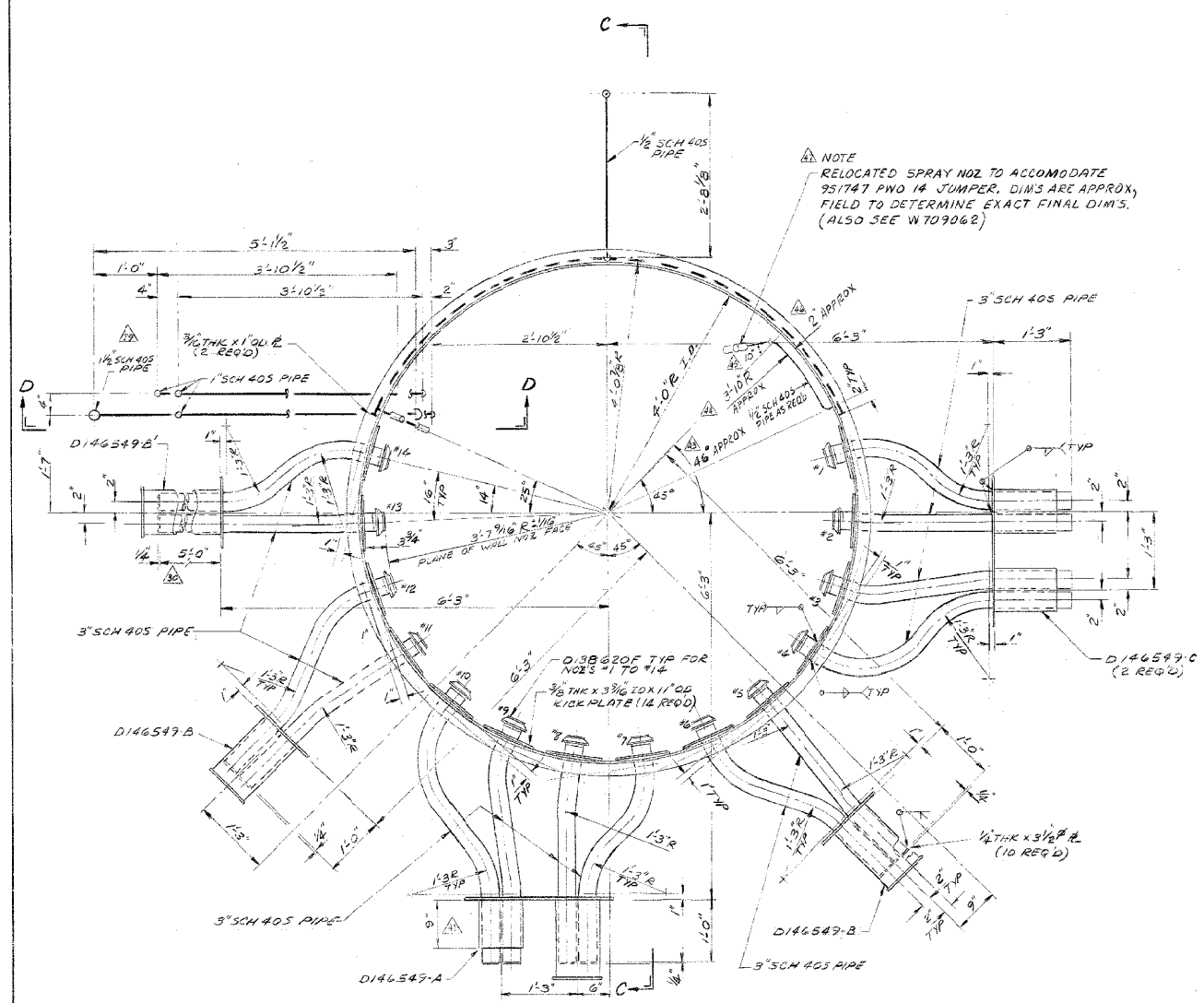
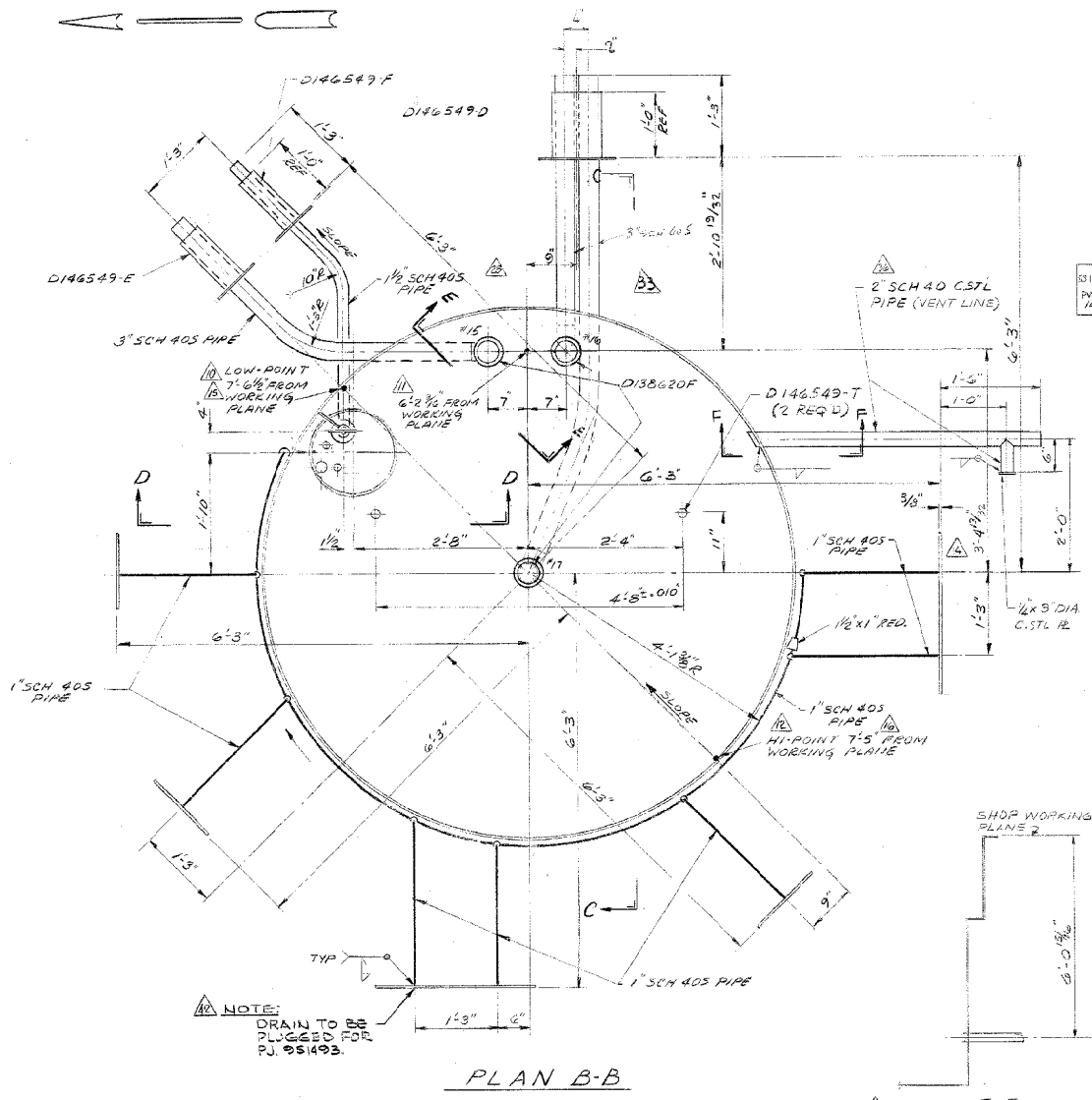


| NO. | DESCRIPTION       | DATE     | BY | CHKD |
|-----|-------------------|----------|----|------|
| 1   | ISSUED            | 11/14/69 |    |      |
| 2   | ADDED NOTE        |          |    |      |
| 3   | ADDED SECTION F-F |          |    |      |
| 4   | ADDED NOTE        |          |    |      |
| 5   | ADDED NOTE        |          |    |      |
| 6   | ADDED NOTE        |          |    |      |
| 7   | ADDED NOTE        |          |    |      |
| 8   | ADDED NOTE        |          |    |      |
| 9   | ADDED NOTE        |          |    |      |
| 10  | ADDED NOTE        |          |    |      |
| 11  | ADDED NOTE        |          |    |      |
| 12  | ADDED NOTE        |          |    |      |
| 13  | ADDED NOTE        |          |    |      |
| 14  | ADDED NOTE        |          |    |      |
| 15  | ADDED NOTE        |          |    |      |
| 16  | ADDED NOTE        |          |    |      |
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| 41  | ADDED NOTE        |          |    |      |
| 42  | ADDED NOTE        |          |    |      |
| 43  | ADDED NOTE        |          |    |      |
| 44  | ADDED NOTE        |          |    |      |
| 45  | ADDED NOTE        |          |    |      |
| 46  | ADDED NOTE        |          |    |      |
| 47  | ADDED NOTE        |          |    |      |
| 48  | ADDED NOTE        |          |    |      |
| 49  | ADDED NOTE        |          |    |      |
| 50  | ADDED NOTE        |          |    |      |

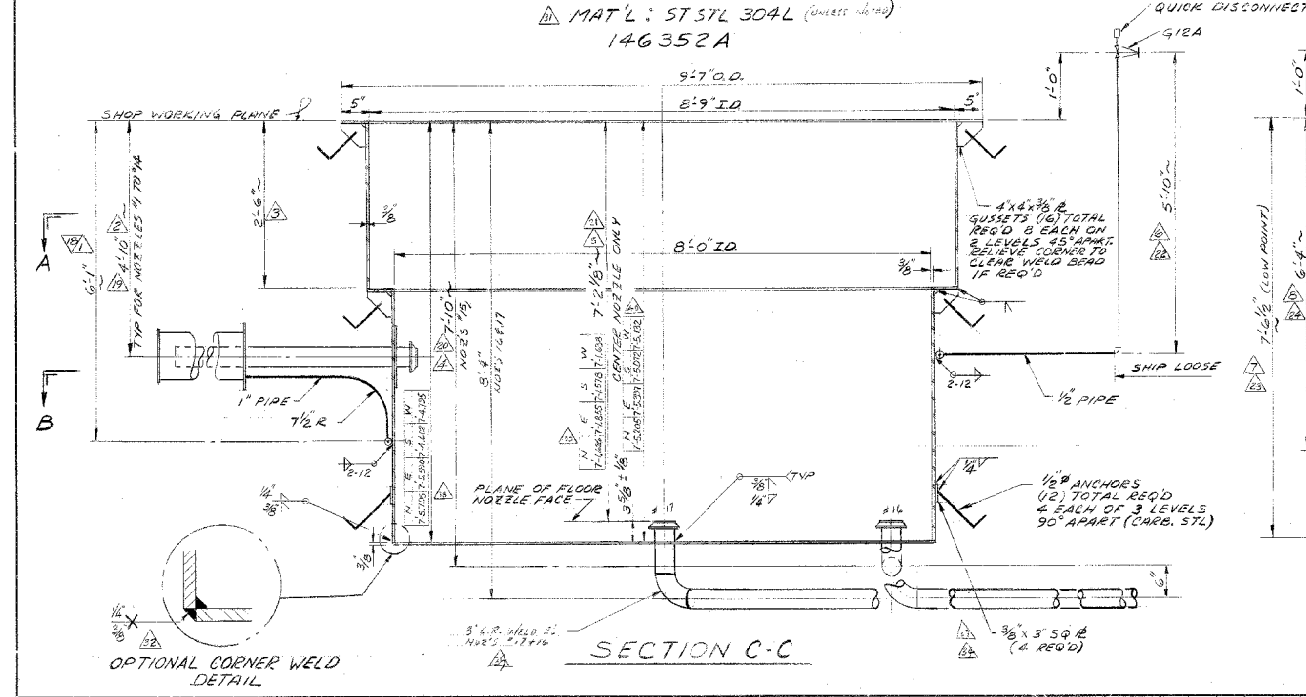


PLAN A-A  
MATERIAL: ST 304L (unless noted)  
146352A

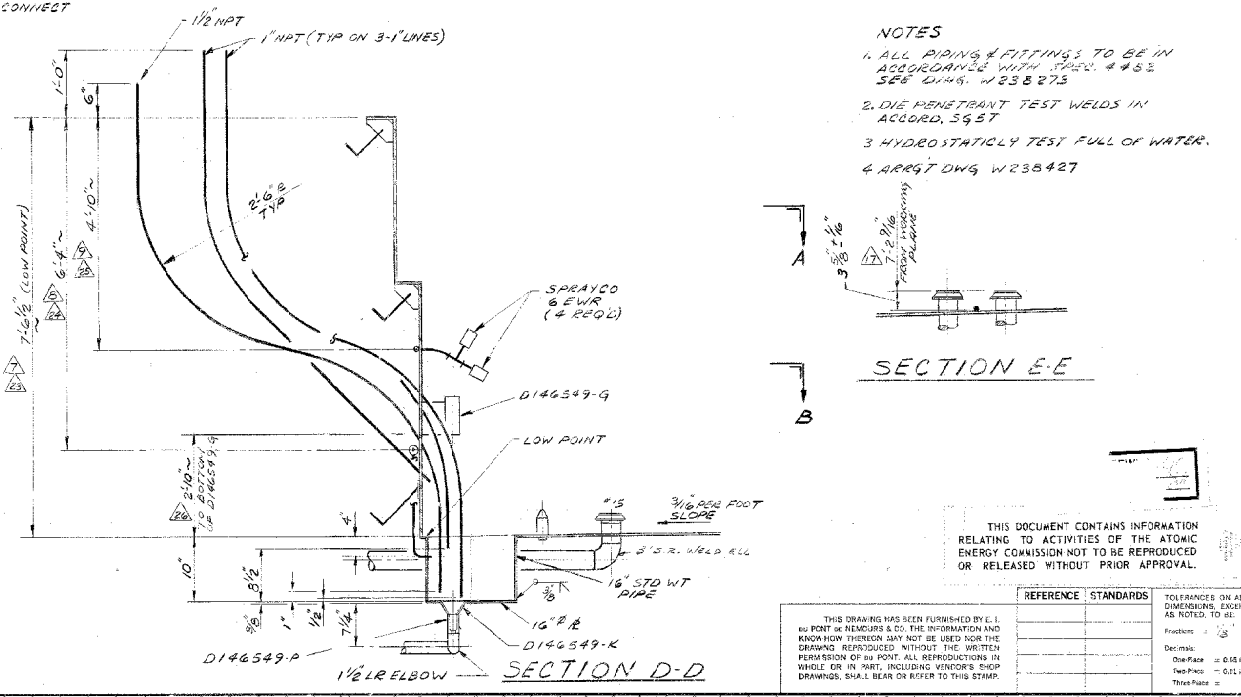


PLAN B-B

VIEW F-F

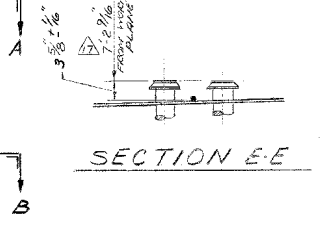


SECTION C-C



SECTION D-D

- NOTES
- ALL PIPING & FITTINGS TO BE IN ACCORDANCE WITH SPEC. 4452 SEE DIMS. W238275
  - DIE PENETRANT TEST WELDS IN ACCORD. 5957
  - HYDROSTATICALLY TEST FULL OF WATER.
  - ARREST DWG W238427



SECTION E-E

| REFERENCE | STANDARDS | TOLERANCES ON ALL DIMENSIONS, UNLESS AS NOTED, TO BE: |
|-----------|-----------|---|
|           |           | Fractions: 1/16                                       |
|           |           | Decimals: 0.0150                                      |
|           |           | Shop Piece: 0.0150                                    |
|           |           | Three Place: 0.0150                                   |

DETAIL 146352

ENGINEERING DOC. CONTROL - SIS

PROJECT: 950974, 951493, 95747  
SCALE: 1"=1'-0" DATE: 11-13-69  
DRAWN: M. EDWARDS  
CHECKED: H.S. CAMPBELL 11/16/69

APPROVED: [Signature]

THIS DOCUMENT CONTAINS INFORMATION RELATING TO ACTIVITIES OF THE ATOMIC ENERGY COMMISSION NOT TO BE REPRODUCED OR RELEASED WITHOUT PRIOR APPROVAL.

APPROVED: [Signature]

E. I. DU PONT DE NEMOURS & COMPANY  
WILMINGTON, DELAWARE  
ENGINEERING DEPARTMENT  
DETAIL 146352