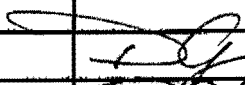

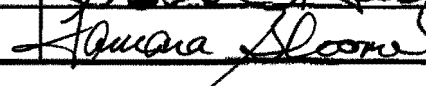


NRC FORM 591M PART 1 (06-2010) 10 CFR 2.201		U.S. NUCLEAR REGULATORY COMMISSION	
SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION			
1. LICENSEE/LOCATION INSPECTED: Orchard, Hiltz, & McCliment, Inc. (OHM) P. O. Box 9 Houghton, MI 49930		2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region III 2443 Warrenville Road, Suite 210 Lisle, Illinois 60532-4351	
REPORT NUMBER(S) 2011-01			
3. DOCKET NUMBER(S) 030-38284	4. LICENSEE NUMBER(S) 21-32793-01	5. DATE(S) OF INSPECTION June 21, 2011	
LICENSEE: The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows: <input type="checkbox"/> 1. Based on the inspection findings, no violations were identified. <input type="checkbox"/> 2. Previous violation(s) closed. <input type="checkbox"/> 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1800, to exercise discretion, were satisfied _____ Non-cited violation(s) were discussed involving the following requirement(s): <input checked="" type="checkbox"/> 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11 10 CFR 71.5(a) requires that a licensee who transports licensed material outside of the site of usage, as specified in the NRC license, or where transport is on public highways, or who delivers licensed material to a carrier for transport, comply with the applicable requirements of the regulations appropriate to the mode of transport Continued on NRC FORM 591M Part 2			
Statement of Corrective Actions			
I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.			
Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE	Douglas Cooper		July 6, 2011
NRC INSPECTOR	Robert P. Hays		7/6/2011
Branch Chief	Tamara E. Bloomer		7/11/11

NRC FORM 591M PART 2 (06-2010) 10 CFR 2.201		U.S. NUCLEAR REGULATORY COMMISSION	
SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION			
1. LICENSEE/LOCATION INSPECTED: Orchard, Hiltz, & McCliment, Inc. (OHM) P. O. Box 9 Houghton, MI 49930 REPORT NUMBER(S) 2011-01		2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region III 2443 Warrenville Road, Suite 210 Lisle, Illinois 60532-4351	
3. DOCKET NUMBER(S) 030-38284	4. LICENSEE NUMBER(S) 21-32793-01	5. DATE(S) OF INSPECTION June 21, 2011	
<p>(Continued)</p> <p>of the Department of Transportation (DOT) in 49 CFR Parts 107, 171-180, and 390-397.</p> <p>49 CFR 172.704(a) specifies the elements of hazmat employee training as: (1) general awareness/familiarization training, (2) function-specific training, and (3) safety training. 49 CFR 172.704(c) requires, in part, that a hazmat employee receive initial training, and recurrent training at least once every three years.</p> <p>Contrary to the above, the licensee did not provide training for its hazmat employees which satisfied the requirements in Subpart H to 49 CFR Part 172, in that during the period between June 20, 2008, and June 21, 2011, a period greater than three years, the licensee did not provide at least once during the prior three years, recurrent training for its hazmat employees, as required, and the licensee otherwise meets the definition of a hazmat employer in 49 CFR 171.8.</p> <p>This is a Severity Level IV Violation (Section 6.3.d.4).</p> <p>The licensee's proposed corrective actions include developing a recurrent training program and provide the training for its hazmat employees within the next 30 days and ensure that the recurrent training is provided at least once every three years thereafter.</p>			

NRC FORM 591 M PART 3
(06-2010)
10 CFR 2.201

U.S. NUCLEAR REGULATORY COMMISSION

Docket File Information
SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE
Orchard, Hiltz, & McCliment, Inc. (OHM)
P. O. Box 9
Houghton, MI 49930
REPORT NUMBER(S) 2011-01

2. NRC/REGIONAL OFFICE
U.S. Nuclear Regulatory Commission
Region III
2443 Warrenville Road, Suite 210
Lisle, Illinois 60532-4351

3. DOCKET NUMBER(S)
03038284

4. LICENSE NUMBER(S)
21-32793-01

5. DATE(S) OF INSPECTION
June 21, 2011

6. INSPECTION PROCEDURES
87124 (11/25/03)

7. INSPECTION FOCUS AREAS
03.01-03.07

SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM
3121

2. PRIORITY
5

3. LICENSEE CONTACT
Doug Cooper, RSO

4. TELEPHONE NUMBER
906-370-2987

☒ **Main Office Inspection**

Next Inspection Date: **June 2016**

☐ **Field Office Inspection** _____

☐ **Temporary Job Site Inspection**

PROGRAM SCOPE

The licensee is authorized to possess and use Seaman Nuclear Model, C-75 gauging devices at temporary job sites anywhere in the United States where the NRC maintains regulatory jurisdiction. At the time of the inspection, the licensee possessed two Model C-75) gauges with one Model C-75 (s/n 7060) owned by the licensee and one Model C-75 currently rented for the construction season and used on a weekly frequency during the current construction season. The licensee has a total of five authorized gauge users including the RSO, with training certificates available. The gauges are stored in the licensee's testing lab using two tangible barriers. The inspector performed independent radiation measurements, which indicated no dose concerns and consistent with expected readings.

Performance Observations

During the inspection, the RSO demonstrated and discussed: (1) Two tangible barriers for gauge security and padlocks while unattended at a temporary jobsite; (2) DOT requirements and shipping papers; (3) dosimetry; (highest for CY 2010, 200 mr) ; (4) leak tests April 2011); (5) a Ludlum Model 2401 survey meter was available and had been calibrated 4/27/2011; (6) emergency procedures; and (7) radiations safety program audits. One SL IV violation was identified for failure to provide recurrent HAZMAT training at least once every three years as required.