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SUBJECT: Discovers discrepancy involving weld wire heat & weld flux lot number re response to GL 92-01, Rev 1 info provided in 1978 & 1986. Corrected info encl.

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 TITLE: Generic Letter 92-01 Responses (Reactor Vessel Structural Integrity)

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WISCONSIN PUBLIC SERVICE CORPORATION

600 North Adams • P.O. Box 19002 • Green Bay, WI 54307-9002

June 4, 1993

10 CFR 50.54(f)

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, D.C. 20555

Ladies/Gentlemen:

Docket 50-305
Operating License DPR-43
Kewaunee Nuclear Power Plant
Reactor Vessel Structural Integrity

- Reference:
- 1) Letter from C. R. Steinhardt (WPSC) to Document Control Desk (NRC) dated July 2, 1992
 - 2) Letter from E. W. James (WPSC) to A. Schwencer (NRC) dated February 1, 1978
 - 3) Letter from D. C. Hintz (WPSC) to G. E. Lear (Reference 1) (NRC) dated October 10, 1986

Currently, the Nuclear Regulatory Commission (NRC) is reviewing Wisconsin Public Service Corporation's (WPSC) response to NRC Generic Letter 92-01, Revision 1. During the NRC preliminary review of this information, a discrepancy was discovered between certain information provided in response to Generic Letter 92-01, Revision 1 and information provided in 1978 and 1986 concerning reactor vessel material (References 2 and 3, respectively). The discrepancy involved the weld wire heat number and the weld flux lot number used in the reactor vessel circumferential weld located between the intermediate and lower shell forgings (the beltline weld).

WPSC's review of the information in question has indicated that two lines of data in Table 1 of the 1978 submittal (Reference 2) and two lines of data in Table 11 of the 1992 submittal (Reference 1) were inadvertently transposed between the beltline weld and the circumferential weld located between the upper and intermediate shell forgings. The correct values are as follows:

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PDR ADOCK 05000305
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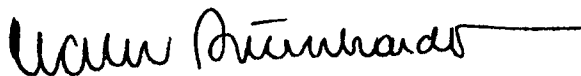
A028 1/0

KNPP REACTOR VESSEL WELD MATERIAL				
WELD WIRE			WELD FLUX	
WELD LOCATION	TYPE	HEAT NO.	TYPE	LOT NO.
Upper to Intermediate Shell	B-4 Mod.	21935	Linde 1092	3869
Intermediate to Lower Shell (Beltline Weld)	B-4 Mod.	IP 3571	Linde 1092	3958

This information is consistent with data provided to WPSC in January of 1978 by the KNPP's nuclear steam supply system vendor and with data provided in December of 1985 by the KNPP's reactor vessel manufacturer. Also, the weld wire and weld flux used in the KNPP reactor vessel surveillance weld are correctly identified by Table 11 of Reference 1, i.e., identical to the values for the beltline weld given above.

In accordance with the requirements of 10 CFR 50.54(f), this submittal has been signed and notarized. Should you require any additional information or clarification for your review, please contact a member of my staff.

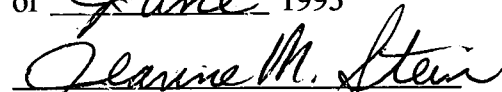
Sincerely,



C. R. Steinhardt
Senior Vice President - Nuclear Power

CAT/cjt

Subscribed and Sworn to
Before Me This 4th Day
of June 1993



Jeanne M. Stein
Notary Public, State of Wisconsin

My Commission Expires:
June 18, 1995

cc - US NRC - Region III
NRC Senior Resident