

June 18, 1996

Mr. M. L. Marchi
Manager - Nuclear Business Group
Wisconsin Public Service Corporation
Post Office Box 19002
Green Bay, WI 54307-9002

SUBJECT: REQUEST FOR ADDITIONAL INFORMATION RELATED TO PROPOSED AMENDMENTS TO REVISE HEATUP, COOLDOWN, AND LOW TEMPERATURE OVERPRESSURE PROTECTION (LTOP) LIMITS - KEWAUNEE NUCLEAR POWER PLANT (TAC NDS. M92171 AND M95303)

Dear Mr. Marchi:

By letters dated April 28, 1995, and April 30, 1996, you submitted proposed amendments to modify Kewaunee Nuclear Power Plant Technical Specification limits relating to heatup, cooldown, and low temperature overpressure protection (LTOP). The staff has reviewed the information you submitted and finds that additional information is required to complete the review. Enclosed is the request for additional information (RAI).

Sincerely,

ORIGINAL SIGNED BY:

Richard J. Laufer, Project Manager
Project Directorate III-3
Division of Reactor Projects - III/IV
Office of Nuclear Reactor Regulation

Docket No. 50-305

Enclosure: RAI

cc w/encl: See next page

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UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

June 18, 1996

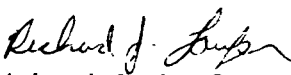
Mr. M. L. Marchi
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SUBJECT: REQUEST FOR ADDITIONAL INFORMATION RELATED TO PROPOSED AMENDMENTS TO
REVISE HEATUP, COOLDOWN, AND LOW TEMPERATURE OVERPRESSURE PROTECTION
(LTOP) LIMITS - KEWAUNEE NUCLEAR POWER PLANT (TAC NOS. M92I71 AND
M95303)

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Richard J. Laufer, Project Manager
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REQUEST FOR ADDITIONAL INFORMATION

1. Provide all Charpy impact and drop weight test data from IP 3571 Linde 1092 welds that were fabricated by ABB/CE from sister plant surveillance welds, weld qualifications, etc.
2. Does the unirradiated reference temperature (RT_{NDTU}) value of -50°F bound all the data in item 1? If it does not, evaluate the effect of using either a bounding or generic (RT_{NDTU}) on the pressure-temperature limits, low temperature overpressure protection limits, and pressurized thermal shock evaluation.

ENCLOSURE

Mr. M. L. Marchi
Wisconsin Public Service Corporation

Kewaunee Nuclear Power Plant

cc:

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