Title:	Fragility Analysis of the C	irculating Wate	er Intake an	d Disch	arge Piping	<u> </u>	
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Project	: Kewaunee USI A-46 /	IPEEE					
Method	Hand Calculation		. .				
Accept	ance Criteria: AISC 8th Ed	ition, ACI 318-8	89, and EPI	RI NP-6	041		
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Remark	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·				•	
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CLIENT VUTSC JOB NO. TITE SIG SHEET OF
Fragility Analysic of the Corrubating of This Size 194
Water Piping
Stevenson and Associates
Consulting Engineering Firm
Objective: The objective of this calculation is to compute the tradity
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smetimer are considered
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Concrete discharge piping at penetration under shoar
References
Kenjoines Drawlings
SG13- E'. "Circulating water Intoto S Discharge Han
MJ22 - X " (Trailating Water Fibing"
#XK200-961." Specification 120" Beinforced Concrete Pipe with Rubber
and steel 10115 (SE-1) und Rubber & Steel
Expansion Joint (SP-1)108" Thru 147" (Eloating Rings?"
XK-200-102 HANTORED CONCISTE PIPE W/ S'STURUPS
2. ASCE Standard 4-86 Seimic Analysis of safety Rolated Nudeor
Structures and Grandertery on Standard for Sismic Analyss or
ACTION REPORT MURICIPAL STUDIES
3. Ishal and Goodling Stimme Demon of Burled Piping " Spand As CE
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CLIENT WPSC JOB No. 91(2683 SHEET 2 OF 13
A SUBJECT KANDUNG AND/ INSEE
Water Piping
Stevenson and Associates
5 ACI 318-89 Building Code Regulirements for Rintand Concrete
6. Borari Sidebottom, Seeling & Smith, "Advanced Mechanics of Natorials," 3rd edition
astisation, 1280 Institute "Manual of standard Prostice."
8. EEI Report, " Revolunce IPEEE " March 1994
9. Bowles, "Foundation Analysic and Dasign" 2nd edition
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11. Favoures, Nuclear Power Plant, USAR
12. Roart & Young "Formulas for Stress and Strain, 5th adition.
Assumptions
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2 read strength of printariament 13 40 tsi.
3 Reinfarcing bars and protected against moisture with sufficient concrete
4. STALE the gode 65 or indicate In Det. Day # XK-200 - 96 was not
tound among the or see and be understand as W65. Then domater

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a. Arcial tension (compression and bounding due to traveling spismic w o. Strain caused by transferit herizrated displacements at connections.	
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Stevenson and Associates C-020	
A Structural Mochanical Consulting Engineering Firm	
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1. The peak transmit displacement of the sail depart of	his to an earthquete
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as the peak show strains at different depths	do not occur
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SA	CAL. NO. 91C2683 C-020 SUBJECT: Kewaunee A-46/IPEEE	SHEET # 5 of 13 Revision 0
Stevenson & Associates a structural-mechanical consulting engineering firm	Fragility Analysis of the Circulating Water Intake and Discharge Piping	By MSL 5/20/94 Chk. TMT 5/25/94

Monent and Shear Capacities of Discharge Pipe

In accordance with Ref. 4 (page 486) the use of gross moment of inertia (i.e. neglecting reinforcement and concrete cracking) underestimates deflections. Hence using it for the purpose of this calculation is conservative.

$$I_{g} = \frac{\pi (140^{4} - 120^{4})}{64} = 8.7 \times 10^{6} \text{ in}^{4} \qquad E_{c} = 57000 \sqrt{3000} = 3.1 \times 10^{6} \text{ psi}$$

$$A_{g} = \frac{\pi (140^{2} - 120^{2})}{4} = 4080 \text{ in}^{2}$$

$$A_{sh} = \frac{A_{g}}{k} = \frac{4080}{2} = 2040 \text{ in}^{2} \qquad (k = 2 \text{ for a ring from page 173 of Ref. 6})$$

$$G_{c} = \frac{3.1 \times 10^{6}}{2(1+0.2)} = 1.29 \times 10^{6} \text{ psi} \quad (\text{Poisson ratio} = 0.2)$$
where inside diameter = 10 ft and thickness = 10 in.

Moment capacity of the discharge pipe is calculated similarly to page 410 of Ref. 4:



$$\xi_{y} = \frac{f_{y}}{E_{s}} = \frac{40000}{29 \times 10^{6}} = 0.0014$$

So $\alpha_{s} = 70.22^{\circ} \pm 123$ rad. $\alpha_{c} = 96.56^{\circ} = 169$ rad.
$$R = 65 \text{ in}$$
$$\cup AB = 65 \times 1.23 \times 2 = 160 \text{ in}$$
$$\cup CD = 70 \times 1.69 \times 2 = 237 \text{ in}$$

$$CD = 70 \times \cos 6.56^{\circ} \times 2 = 139 \text{ in}$$
$$0E = \frac{2}{3} \times \frac{70^{3} - 60^{3}}{70^{2} - 60^{2}} \times \frac{139}{237} = 38 \text{ in}$$

Moment due to compression in concrete:
$$A_{c} = \frac{\pi (140^{2} - 120^{2}) \times 2.96.56}{4 \times 360} = 2190 \text{ in}^{2}$$

 $M_e = 0.9 \times 2550 \times 2190 \times 38 = 191 \times 10^6$ in-lb



Moment due to compression in steel which yields:

$$\alpha = \frac{\pi}{2} - \tan^{-1} \left(\frac{21}{65} \right) = 1.242 rad$$
$$A_{g} = \frac{3.37}{12} \times 2\alpha R = \frac{3.37}{12} \times 2\times 1242 \times 65 = 45.34 in^{2}$$

C.O.G. of yielded steel in compression in respect to the cross-section center line (page 69 in Ref. 12);

$$c.o.g = \frac{2R\sin\alpha}{3\alpha} \left(1 - \frac{t}{R} + \frac{1}{2 - t/R} \right) = \frac{2x70x\sin(1242)}{3x1242} \left(1 - \frac{10}{70} + \frac{1}{2 - 10/70} \right) = 49.63in$$

$$M_T = (22 + 49.63) \times A_s f_y = 71.63 \times 45.34 \times 40000 = 130.\times 10^6 \text{ in - ib}$$

Moment due to compression in steel which does not yield:

$$A_s = 2x(22+21)x \frac{3.37}{12} = 24.15in^2$$

$$M_t \approx \frac{2}{3}(22+21)xA_sf_y = \frac{2}{3}x43x24.15x40000 = 27.7x10^6 in - lb$$

Moment due to tension in steel:

$$dA_{s} = \frac{A_{s}}{\cup AB} R(d\alpha) \qquad f_{\alpha} = \frac{f_{y}}{43} (65 \cos \alpha - 22)$$

Total A_s = 3.37 x ($\cup AB$) = $\frac{3.37 \times 160}{12}$ = 45 in²

$$dT = f_{\alpha} x (dA_{s}) = \frac{f_{y}}{43} (65 \cos \alpha - 22) x \frac{A_{s}}{\cup AB} R(d\alpha) = \overline{T} x (65 \cos \alpha - 22) x (d\alpha)$$

where \overline{T} is defined as $\overline{T} = \frac{f_{y}}{43} x \frac{A_{s}}{\cup AB} xR = \frac{40000 \times 45 \times 65}{43 \times 160} = 17000$ lb/in

 $dM_{T} = dT \times 65 Cos\alpha = \overline{T} (65^{2} Cos^{2} \alpha - 1430 \times Cos\alpha) \times d\alpha$

$$M_{T} = 0.9 \times 2 \int_{0}^{\alpha_{s}} dM\tau = 0.9 \times 2\overline{T} \left\{ 65^{2} \left| \frac{\alpha}{2} + \frac{1}{4} \sin 2\alpha \right|_{0}^{\alpha_{s}} - 1430 |\sin \alpha|_{0}^{\alpha_{s}} \right\}$$
$$= 0.9 \times 2\overline{T} \left[65^{2} \left(\frac{123}{2} + \frac{0.637}{4} \right) - 1430 \times 0.941 \right] = 58.9 \times 10^{5} \text{ in-lb}$$

Total moment capacity M = $\frac{(191+130+27.7+58.9)\times 10^6}{10^3 \times 12}$ = 33,967 k-ft

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617 933 4428 P.05

SA	CAL. NO. 91C2683 C-020 SUBJECT: Kewaunee A-46/IPEEE	SHEET # 7 of 13 Revision 0
Stevenson & Associates a structural-mechanical consulting engineering firm	Fragility Analysis of the Circulating Water Intake and Discharge Piping	By MSL 5/20/94 Chk, TMT 5/25/94

Shear strength capacity is calculated as for 'shear and flexure only' in a beam with a thin-wall circular cross-section with shear reinforcement.

C.O.G. of steel As in respect to the cross-section center line:

$$2\int_{0}^{\frac{\alpha_{s}}{2}} \frac{A_{s}}{A_{s}} R(\alpha) R\cos\alpha = \frac{2\int_{0}^{\frac{\alpha_{s}}{2}} \frac{A_{s}}{A_{s}}}{A_{s}} R(\alpha) R\cos\alpha = \frac{2R^{2}Sin\alpha_{s}}{A_{s}} = \frac{2x65^{2}Sin70.22^{\circ}}{160} = 49.7 \text{ in}$$

d = 49.7 + 70 = 119.7 in

 $V_{s} = \frac{A_{v}f_{v}d}{s} = \frac{6.67 \times 40000 \times 119.7}{12 \times 10^{3}} = 2680 \text{ kip}$

Circumferential reinforcement (two cages with two bar cross-sections):

outside cage
$$\frac{Av}{s} = 2 \times 1.92 = 3.84 \text{ in}^2/\text{ft}$$

inside cage $\frac{Av}{s} = 2 \times 1.44 = 2.88 \text{ in}^2/\text{ft}$
total $\frac{Av}{s} = 6.72 \text{ in}^2/\text{ft}$

The flexure-shear cracking load concept has been used similarly to that for rectangular beams (page 121 of Ref. 4 and Section 11.3.2.1 of Ref. 5).

$$\frac{V_{ud}}{M_{u}} = \frac{1250 \times d}{13950} = \frac{1250 \times 119.7}{13950 \times 12} = 0.89$$

Total A_s = 3.37 x $\frac{130\pi}{12} + \frac{\pi \times 0.288^{2}}{4}$ 60 = 118.6 in²

where 0.288 in is stirrup diameter and 60 is total number of stirrups (Drwg. No. XK-200-102).

$$A_{\rm g} = \frac{\pi (140^2 - 120^2)}{4} = 4080 \,{\rm in}^2 \qquad \rho = \frac{118.6}{4080} = 0.029$$

$$v_c = 19\sqrt{fc'} + 2500\rho \frac{V_u d}{M_u} \le 3.5\sqrt{fc'}$$

 $v_c = 1.9\sqrt{3000} + 2500 \times 0.029 \times 0.89 = 168 \text{ psi} < 3.5\sqrt{3000} = 190 \text{ psi}$

Factor k = 1.5 for the ratio of the maximum shear stress to the average shear stress V / A_c (page 173 of Ref. 6) is likely to have been taken into consideration in the formula for v_c above. To adjust this formula for a thin-wall circular cross-section the factor k=2 should be used. The ratio of 2 / 1.5 probably would do the adjustment but since the formula for v_c is based primarily on the experimental information the factor of k = 2 is used here for conservatism.

Shear capacity
$$V_c = \frac{v_c A_c}{2} = \frac{168 \times 4080}{2 \times 10^3} = 343$$
 kip

Total shear capacity V = 0.85 (2680 + 343) = 2570 kip

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617 933 4428 P.06

SA	CAL. NO. 91C2683 C-020 SUBJECT: Kewaunee A-46/IPEEE	SHEET # 8 of 13 Revision 0
Stevenson & Associates a structural-mechanical consulting engineering firm	Fragility Analysis of the Circulating Water Intake and Discharge Piping	By MSL 5/20/94 Chk. TMT 5/25/94

Moment and Shear Capacities of Intake Pipe

Steel pipe with thickness of 7/8"

Moment capacity: $S = \pi (60 + 0.5 \times 7/8)^2 \times 7/8 = 10040 \text{ in}^3$ Assume $F_y \ge 36 \text{ ksi}$ Then the allowable stress $\ge 1.7 \times 0.6 F_y \approx F_y = 36 \text{ ksi}$ Moment capacity is evaluated as $M = 36 \times 10040 = 361 \times 10^3 \text{ kip-in} = 30000 \text{ kip-ft}$

Shear capacity: A = 2 π (60 + 0.5 x 7/8) x 7/8 = 332.3 in² Assume F_y ≥ 36 ksi Then the allowable stress ≥ 1.7 x 0.4 F_y = 24.5 ksi Shear capacity with shear shape factor of 2 is evaluated as V = 24.5 x 332.3 / 2 = 4070 kip

Steel pipe with thickness of 5/8"

 $\begin{array}{l} \text{Moment capacity:}\\ \text{S}=\pi \left(60+0.5 \times 5/8\right)^2 \times 5/8 = 7142 \text{ in}^3\\ \text{Assume F}_y \geq 36 \text{ ksi} \qquad \text{Then the allowable stress} \geq 1.7 \times 0.6 \text{ F}_y \approx \text{F}_y = 36 \text{ ksi}\\ \text{Moment capacity is evaluated as M} = 36 \times 7142 = 257 \times 10^3 \text{ kip-in} = 21400 \text{ kip-ft} \end{array}$

Shear capacity:

 $\begin{array}{l} A=2 \ \pi \ (60 \pm 0.5 \ x \ 5/8) \ x \ 5/8 = 237 \ \text{in}^4 \\ \text{Assume F}_y \geq 36 \ \text{ksi} \qquad \text{Then the allowable stress} \geq 1.7 \ x \ 0.4 \ \text{F}_y = 24.5 \ \text{ksi} \\ \text{Shear capacity with shear shape factor of 2 is evaluated as V} = 24.5 \ x \ 237 \ / \ 2 = \ 2900 \ \text{kip} \end{array}$

CLIENT WPSC JOB NO. 91(2683 SHEET 9 OF 13
A SUBJECT KAUNUNIO ATO / PEEE
Wether Driver Driver Driver Driver Driver Driver Driver Driver
Stevenson and Associates C-020
A Structural-Mechanical Consulting Engineering Firm
Stass akulation Due to Transling Seismic Wave
(1) Arrial Fridin due to traveling spismic work
Shear - 4.7/2 - 3.8×10-4
Compressional Value 47/12
CWXX:p T = 408x10T
Hayleigh Vwox _ 19,7/12 _ 8,16 x 10-4
C_{R} C_{R} $(500$
(2) Bending Strain (Courtature) due to traveling stismic wave
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$\frac{1}{10000000000000000000000000000000000$
102418191 = 0,306x32 = 4,35x16 ±
1 mar, R Cp ² 1500 ⁻²
(3) Maximum Axial Strain Stress and Bending Mament
Discharge Piping
Avial tension 7 compression strain
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M
L C-C-13 (LANON'S') IMPR'S (LANON'S') - COULD AND
Tritane Fiping
FT FT MORTENON & COMPLY SSINT SLUSS
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05 = Es R. Mord Knows, Knows, Knows, Knows, & 4=3443131-(60+8)+135×100-12=0.66 KSt
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JOB NO. 9159683 OF 13 1, IPSC SHEET CLIENT SUBJECT KANGINGS AAG/IPEFF MSLI 5/20/94 From the Amodicis of the Gradulting TMT SIZYISU Water Piping Stevenson and Associates (-020 A Structurel-Mechanical Consulting Engineering Fire Intoka Piere (thickness = 7/8 RG Mar RS and VA= R= RD = 216×10 = 2160 RSF 0.0038 m 2160/144, 058 = 30, 250, Kp-in = 25100 Kp-th 21(0,0038) 2/60/192 × 0.58 - 2290 tops. CDFM Analysis Capacity of Discharge Pipe Compression / Tension: As indicated in Drawing # XK-200-101, the concrete pipe is free to slide several inches at each expansion joint. Mimont :33967 Fig-te Shar : 2570 BPS Caparity of Intoto Pipe compromision - Da= Ty= 36 ksi Compression/ tension Da= Moment: 30000 60-FE Shor - 4070 Ergs The controlling section is the discharge concrete pipe at constraints Ju SERE Whole The ductifily to Ex (125 if dustile failure 10 if brittle) Dene SERE OU = Withoute capacity applicable to the PE Coloristion Dene Colorist Stress that to IREFE FILE THUL CDFM=FA-SCRE-Mac Ground Acrel. of IFEEE FILE H=1.0x 33967 x0,458 = 0,47.8 Show: $CDFM = 1.0x \frac{25}{23} \frac{10}{9} + 0.459 = 0.419$ = Jucont



TABLE 3 - SINGLE-AMPLITUDE AND DIFFERENTIAL TRANSIENT DISPLACEMENTS (INCHES) FOR PEAK GROUND SURFACE ACCELERATION OF 0.7 g, STIFF SOIL PROFILE¹⁾ Kewaunee IPEEE Carlton, Wisconsin

		Differential Displacements (inches)				
	Single-Amplitude Displacement (inches)	Ground Surface	Screenhause Structure	Turbine and Auxiliary Buildings	Reactor Building	
Ground Surface	1.2	0	1.7	2.2	2.1	
Screenhouse Structure	0.5	1.7	0	1.5	1.4	
Turbine and Auxiliary Buildings	1.0	2.2	1.5	0	1.9	
Reactor Building	0.9	2.1	1.4	1.9	0	

Note:

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1) Results for very stiff soil profile are much smaller.

SCREENING EVALUATION	WORK SHEET (SEWS)	GIP Rev 2, Corrected, 2/14/92 Status: Yes Sheet 1 of 2
ID : 153-021 (Rev. 0)	Class : 21 - Tanks and	Heat Exchangers
Description : TANK-REFUELING WATE	R STORAGE TANK	
Building : AUX	Floor El. : 586.00	Room, Row/Col : 5.0/H.0
Manufacturer, Model, Etc. :		• • • • • • • • • • • • • • • • • • • •

BASIS : External analysis

 The buckling capacity of the shell of a large, flat-bottom, vertical tank is equal to or greater than the demand. 	Yes
The capacity of the anchor bolts and their embedments is equal to or greater than the demand.	Yes
The capacity of connections between the anchor bolts and the tank shell is equal to or greater than the demand.	Yes
 Attached piping has adequate flexibility to accommodate the motion of a large, flat-bottom, vertical tank. 	Yes
5. A ring-type foundation is not used to support a large, flat-bottom, vertical tank.	Yes

IS EQUIPMENT SEISMICALLY ADEQUATE?

<u>Yes</u>

COMMENTS

Tank is braced with 16 lateral braces, 1 per quadrant on approx 20 ft increments. Anchorage: is 8 approx. 7/8" diameter. Bolt chairs are flat plate welded to gussets on both sides. Some minute cracking noted in base pad.

No hazards for tank and no cracked concrete.

It is a well braced tank. No overturn moment and base shear are created under seismic loading. Thus, base anchorage, bolt chairs and tank shell buckling do not need to be reviewed.

Two items which needed to be reviewed were the integrity of brace strucure under seismic loads and the freeboard clearance vs. slosh height. For tank analysis, see S&A calculation # C-018 Appendix G.

Evaluated by:

Date:

Attachment: Pictures

SCREENING EVALUATION WORK SHEET (SEWS)		GIP Rev 2, Corrected, 2/14/92 Status: Yes Sheet 2 of 2
ID : 153-021 (Rev. 0)	Class : 21 - Tanks and He	at Exchangers
Description : TANK-REFUELING WATER STORAGE TANK		
Building : AUX F	Floor El. : 586.00	Room, Row/Col : 5.0/H.0
Manufacturer, Model, Etc. :		

PICTURES

