

DOCKET 50-305

KEWAUNEE NUCLEAR POWER PLANT

**SEMIANNUAL RADIOACTIVE
EFFLUENT RELEASE REPORT**

July 1 - December 31, 1991

Wisconsin Public Service Corporation
Green Bay, Wisconsin
May 4, 1992
Rev. A

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2.0 GASEOUS EFFLUENTS

2.1 Lower Limits of Detection (LLD) for Gaseous Effluents

Gaseous radioactive effluents are released in both the continuous mode and the batch mode. The auxiliary building stack is sampled continuously for particulates, halogens and Strontium by an "off-line" sample train. This stack is also grab-sampled daily for gaseous gamma emitters. Batch releases are sampled prior to release for principal gaseous and particulate gamma emitters, halogens and tritium.

The LLD's for gaseous radioanalyses, as listed in Table 8.4 of the Kewaunee Technical Specifications, are:

Analysis	LLD ($\mu\text{Ci/ml}$)
Gaseous Gamma Emitters	1.00 E-04
Iodine 131	3.00 E-12
Particulate Gamma Emitters	1.00 E-11
Particulate Gross Alpha	1.00 E-11
Strontium 89, 90	1.00 E-11
Noble Gases, Gross Beta or Gamma	1.00 E-06

The nominal "a priori" LLD values are shown below.

Isotope	a priori LLD ($\mu\text{Ci/ml}$)
a. Gaseous emissions:	
Kr-87	1.81 E-8
Kr-88	2.79 E-8
Xe-133	3.66 E-8
Xe-133m	7.73 E-8
Xe-135	7.88 E-9
Xe-138	3.95 E-8
b. Particulate emissions:	
Mn-54	3.99 E-14
Fe-59	1.01 E-13
Co-58	5.54 E-14
Co-60	1.73 E-13
Zn-65	6.27 E-14
Mo-99	2.66 E-14
Cs-134	6.26 E-14
Cs-137	5.91 E-14
Ce-141	3.85 E-14
Ce-144	1.57 E-13

Table 2.4
Semiannual Radioactive Effluent Release Report 1991
Dose From Gaseous Effluents

The offsite dose limits from radioactive materials in gaseous effluents are specified in Section 7/8 of the Kewaunee Technical Specifications and can be summarized as follows:

	Whole Body Gamma	Skin Beta	Organ
Quarterly	5.0 mRad	10.0 mRad	7.5 mRem
Annual	10.0 mRad	20.0 mRad	15.0 mRem

The total release of gaseous effluents during the second six months of 1991 was within Technical Specification limits. The following offsite doses were calculated using equations 2.7, 2.8, and 2.11 from the Kewaunee ODCM. Calculated offsite doses versus quarterly Technical Specification limits are shown below:

	3rd Quarter	4th Quarter
1. Gamma-Whole Body		
Specification (mRads)	5.000E+000	5.000E+000
Actual Dose (mRads)	0.000E+000	0.000E+000
% of Specification	0.000E+000	0.000E+000
2. Beta-Skin		
Specification (mRads)	1.000E+001	1.000E+001
Actual Dose (mRads)	0.000E+000	0.000E+000
% of Specification	0.000E+000	0.000E+000
3. Ingestion Pathway-Organ		
Specification (mRems)	7.500E+000	7.500E+000
Actual Dose (mRems)	3.722E-005	5.240E-005
% of Specification	4.962E-004	6.986E-004
	Liver	Liver

Table 2.4 (Con't)
Semiannual Radioactive Effluent Release Report 1991
Dose Frcm Gaseous Effluents

In addition, the cumulative annual offsite doses for the period July 1 - December 31, 1991 versus the annual Technical Specification limits were:

	Annual
1. Gamma-Whole Body	
Specification (mRads)	1.000E+001
Actual Dose (mRads)	8.357E-004
% of Specification	8.357E-003
2. Beta-Skin	
Specification (mRads)	2.000E+001
Actual Dose (mRads)	4.048E-004
% of Specification	2.024E-003
3. Ingestion Pathway-Organ	
Specification (mRems)	1.500E+001
Actual Dose (mRems)	5.289E-004
% of Specification	3.526E-003
	Thyroid

3.0 LIQUID EFFLUENTS

3.1 Lower Limits of Detection (LLD) for Liquid Effluents

Liquid radioactive effluents are released as both batch releases and continuous releases. Each batch is sampled prior to release and analyzed for gamma emitters and tritium. A fraction of each sample is retained for a monthly proportional composite which is then analyzed for Gross Alpha, Strontium 89, Strontium 90 and Iron 55.

The LLD's for liquid batch release radioanalyses, as listed in Table 8.3 of the Kewaunee Technical Specifications, are:

Analysis	LLD ($\mu\text{Ci/ml}$)
Principal Gamma Emitters	1.00 E-06
Iodine 131	1.00 E-06
Tritium	1.00 E-05
Gross Alpha	5.00 E-07
Strontium 89, 90	5.00 E-08
Iron 55	1.00 E-06

The actual obtained "a priori" LLD values for batch releases are shown below.

Isotope	3rd Qtr	4th Qtr	Average a priori LLD ($\mu\text{Ci/ml}$)
Mn-54	8.26E-08	8.26E-08	8.26E-08
Fe-59	1.82E-07	1.82E-07	1.82E-07
Co-58	8.11E-08	8.11E-08	8.11E-08
Co-60	1.53E-07	1.20E-07	1.37E-07
Zn-65	2.90E-07	2.05E-07	2.48E-07
Mo-99	6.35E-08	3.17E-08	4.76E-08
Cs-134	1.32E-07	9.30E-08	1.13E-07
Cs-137	8.06E-08	1.61E-07	1.21E-07
Ce-141	5.39E-08	9.34E-08	7.37E-08
Ce-144	4.26E-07	3.48E-07	3.87E-07
I-131	5.29E-08	5.29E-08	5.29E-08
H-3	3.73E-06	3.63E-06	3.68E-06
Sr-89	4.67E-09	5.33E-09	5.00E-09
Sr-90	2.67E-09	4.67E-09	3.67E-09
Gross Alpha	3.00E-09	1.67E-09	2.33E-09
Fe-55	2.00E-08	4.67E-08	3.33E-08

Continuous liquid releases are grab sampled weekly and analyzed for principal gamma emitters. A fraction of each weekly sample is retained for a monthly proportional composite which is then analyzed for Tritium, Gross Alpha, Strontium 89, Strontium 90 and Iron 55.

The LLD's for liquid continuous release radioanalyses, as listed in Table 8.3 of the Kewaunee Technical Specifications, are:

Analysis	LLD ($\mu\text{Ci/ml}$)
Principal Gamma Emitters	5.00 E-07
Iodine 131	1.00 E-06
Tritium	1.00 E-05
Gross Alpha	5.00 E-07
Strontium 89, 90	5.00 E-08
Iron 55	1.00 E-06

The actual obtained "a priori" LLD values for continuous releases are shown below.

Isotope	3rd Qtr	4th Qtr	Average a priori LLD ($\mu\text{Ci/ml}$)
Mn-54	2.38E-08	1.38E-08	1.88E-08
Fe-59	4.29E-08	4.29E-08	4.29E-08
Co-58	3.31E-08	3.02E-08	3.17E-08
Co-60	4.89E-08	4.89E-08	4.89E-08
Zn-65	3.41E-08	3.41E-08	3.41E-08
Mo-99	2.50E-08	2.13E-08	2.32E-08
Cs-134	3.10E-08	3.80E-08	3.45E-08
Cs-137	4.03E-08	3.00E-08	3.52E-08
Ce-141	4.50E-08	3.82E-08	4.16E-08
Ce-144	1.79E-07	1.30E-07	1.55E-07
I-131	2.34E-08	2.93E-08	2.64E-08
H-3	3.73E-06	3.63E-06	3.68E-06
Sr-89	4.00E-09	7.00E-09	5.50E-09
Sr-90	2.67E-09	4.00E-09	3.33E-09
Gross Alpha	2.00E-09	2.33E-09	2.17E-09
Fe-55	2.00E-08	5.33E-08	3.67E-08

TABLE 3.1
Semiannual Radioactive Effluent Release Report 1991
Liquid Effluents - Summation of all Releases

	3rd Quarter	4th Quarter	Total
Fission and Activation Products			
Total Release Excluding H3 and Dissolved Gases			
(Ci)	3.392E-002	8.073E-003	4.200E-002
Average Concentration			
(μ Ci/ml)	1.495E-010	5.478E-011	
Tritium			
Total Release (Ci)			
	6.799E+001	1.743E+002	2.422E+002
Average Concentration			
(μ Ci/ml)	2.996E-007	1.182E-006	
% of Tech. Spec.			
Limit(3.0E-3 μ Ci/ml)	9.985E-003	3.942E-002	
Dissolved Gases			
Total Release (Ci)			
	0.000E+000	0.000E+000	0.000E+000
Average Concentration			
(μ Ci/ml)	0.000E+000	0.000E+000	
% of Tech. Spec.			
Limit(2.0E-4 μ Ci/ml)	0.000E+000	0.000E+000	
Gross Alpha Activity			
Total Release (Ci)			
	0.000E+000	0.000E+000	0.000E+000
Volume of Waste Released			
Batch (liters)	5.003E+005	5.936E+005	1.094E+006
Continuous (liters)	2.764E+007	3.018E+007	5.782E+007
Total (liters)	2.814E+007	3.077E+007	5.891E+007
Volume of Dilution Water			
Batch (liters)	2.638E+010	1.000E+010	3.638E+010
Continuous (liters)	2.006E+011	1.374E+011	3.380E+011
Total (liters)	2.270E+011	1.474E+011	3.743E+011

TABLE 3.2B
Semiannual Radioactive Effluent Release Report 1991
Liquid Effluents - Batch Releases

	October	November	December	<u>Total</u>
Gross Radioactivity				
Total Release Excluding H3 and Dissolved				
Gases (Ci)	1.044E-003	1.757E-003	4.613E-003	7.413E-003
Avg. Conc. (μ Ci/ml)	2.226E-010	7.828E-010	1.504E-009	
Tritium				
Total Release (Ci)	7.858E+001	2.748E+001	6.820E+001	1.743E+002
Avg. Conc. (μ Ci/ml)	1.675E-005	1.224E-005	2.224E-005	
Dissolved Gases				
Total Release (Ci)	0.000E+000	0.000E+000	0.000E+000	0.000E+000
Avg. Conc. (μ Ci/ml)	0.000E+000	0.000E+000	0.000E+000	
Gross Alpha Activity				
Total Release (Ci)	0.000E+000	0.000E+000	0.000E+000	0.000E+000
Avg. Conc. (μ Ci/ml)	0.000E+000	0.000E+000	0.000E+000	
Volume of Waste Released				
(liters)	2.022E+005	1.237E+005	2.678E+005	5.936E+005
Volume of Dilution Water				
(liters)	4.690E+009	2.244E+009	3.067E+009	1.000E+010

TABLE 3.2B (Ccn't)
 Semiannual Radioactive Effluent Release Report 1991
 Liquid Effluents - Batch Releases

Isotope (Curies)	October	November	December	<u>Total</u>
H-3	7.858E+001	2.748E+001	6.820E+001	1.743E+002
Mn-54	0.000E+000	1.900E-005	6.908E-005	8.807E-005
Fe-55	3.437E-004	1.138E-003	1.901E-003	3.383E-003
Co-58	5.162E-004	3.463E-004	6.246E-004	1.487E-003
Co-60	1.417E-004	2.209E-004	1.743E-003	2.105E-003
Ag-110m	4.224E-005	3.240E-005	2.283E-004	3.029E-004
Sb-125	0.000E+000	0.000E+000	4.693E-005	4.693E-005
Total	7.858E+001	2.748E+001	6.821E+001	1.743E+002

TABLE 3.3B
Semiannual Radioactive Effluent Release Report 1991
Liquid Effluents - Continuous Releases

	October	November	December	<u>Total</u>
Gross Radioactivity				
Total Release				
Excluding H3 and Dissolved				
Gases (Ci)	0.000E+000	6.599E-004	0.000E+000	6.599E-004
Avg. Conc. (μ Ci/ml)	0.000E+000	1.681E-011	0.000E+000	
Tritium				
Total Release				
(Ci)	1.250E-001	0.000E+000	7.010E-002	1.950E-001
Avg. Conc. (μ Ci/ml)	1.943E-009	0.000E+000	2.074E-009	
Dissolved Gases				
Total Release				
(Ci)	0.000E+000	0.000E+000	0.000E+000	0.000E+000
Avg. Conc. (μ Ci/ml)	0.000E+000	0.000E+000	0.000E+000	
Gross Alpha Activity				
Total Release				
(Ci)	0.000E+000	0.000E+000	0.000E+000	0.000E+000
Avg. Conc. (μ Ci/ml)	0.000E+000	0.000E+000	0.000E+000	
Volume of Waste Released				
(liters)	9.583E+006	9.589E+006	1.101E+007	3.018E+007
Volume of Dilution Water				
(liters)	6.432E+010	3.925E+010	3.380E+010	1.374E+011

TABLE 3.3B (Con't)
Semiannual Radioactive Effluent Release Report 1991
Liquid Effluents - Continuous Releases

Isotope (Curies)	October	November	December	<u>Total</u>
Fe-55	0.000E+000	6.537E-004	0.000E+000	6.537E-004
Sr-90	0.000E+000	6.174E-006	0.000E+000	6.174E-006
Total	0.000E+000	6.599E-004	0.000E+000	6.599E-004

Table 3.4
Semiannual Radioactive Effluent Report 1991
Dose From Liquid Effluents

The dose to a member of the public from total liquid radioactive release for each quarter was well below the Technical specification limits of 1.5 mRem to the body and less than or equal to 5 mRem to any organ.

Instantaneous release concentrations are limited by the individual radionuclide concentrations established in 10 CFR 20, Appendix B, for unrestricted areas. During the report period, none of the isotopes released exceed the concentrations specified in Appendix B. The following offsite doses were calculated using equation 1.5 from the Kewaunee ODCM.

Organ 3rd Qtr Dose	Dose Total mRem	Quarterly Limit mRem	Percent of Limit
Total Body	6.812E-004	1.5	0.05
Bone	5.229E-004	5.0	0.01
Liver	7.358E-004	5.0	0.01
Thyroid	2.470E-004	5.0	0.00
Kidney	3.830E-004	5.0	0.01
Lung	3.134E-004	5.0	0.01
GI-LLI	9.944E-003	5.0	0.20

Organ 4th Qtr Dose	Dose Total mRem	Quarterly Limit mRem	Percent of Limit
Total Body	9.448E-004	1.5	0.06
Bone	1.088E-004	5.0	0.00
Liver	9.474E-004	5.0	0.02
Thyroid	8.899E-004	5.0	0.02
Kidney	8.924E-004	5.0	0.02
Lung	9.094E-004	5.0	0.02
GI-LLI	1.207E-003	5.0	0.02

Calculated Dose This Year

Organ	Dose Total mRem	Quarterly Limit mRem	Percent of Limit
Total Body	6.696E-003	3.0	0.22
Bone	4.459E-003	10.0	0.04
Liver	7.876E-003	10.0	0.08
Thyroid	2.503E-003	10.0	0.03
Kidney	3.960E-003	10.0	0.04
Lung	3.294E-003	10.0	0.03
GI-LLI	1.430E-001	10.0	1.43