

April 7, 1988

Docket No. 50-305

Mr. D. C. Hintz
Vice President - Nuclear Power
Wisconsin Public Service
Corporation
P.O. Box 19002
Green Bay, Wisconsin 54037-9002

DISTRIBUTION:

<u>Docket Files</u>	NRC & Local PDRs
PDIII-3 r/f	KPerkins
GHolahan	PKreutzer
JGitter	OGC-WF1
EJordan	JPartlow
ACRS(10)	PDIII-3 Gray Files

Dear Mr. Hintz:

SUBJECT: MODIFIED STEAM GENERATOR TUBE SLEEVING PROCESS

On March 31, 1988, the NRC staff met with Wisconsin Public Service Corporation and Westinghouse regarding a change in the steam generator tube sleeving process as described in WCAP-11643. Topics of discussion at that meeting included the modified lower sleeve joint installation parameters and the results of analyses and tests.

The staff had previously reviewed and approved the steam generator tube sleeving process described in WCAP-11643 in Amendment No. 76, issued on March 1, 1988. The staff has also reviewed your modified sleeving process. The staff finds that the current situation reflects a change in process variables that does not affect our previous approval, and agrees to operation of Kewaunee with the modified sleeving process.

Sincerely,

/s/
Joseph G. Gitter, Project Manager
Project Directorate III-3
Division of Reactor Projects - III,
IV, V and Special Projects

cc: See next page

Office: *OP* LA/PDIII-3
Surname: *for* PKreutzer
Date: *4/7/88*

THH
PM/PDIII-3
JGitter/gg
4/5/88

EMT
CCheng
4/5/88

Q
PD/PDIII-3
KPerkins
4/6/88

8804190061 880407
PDR ADDCK 05000309
P PDR

Mr. D. C. Hintz
Wisconsin Public Service Corporation

Kewaunee Nuclear Power Plant

cc:

David Baker, Esquire
Foley and Lardner
P. O. Box 2193
Orlando, Florida 32082

Glen Kunesh, Chairman
Town of Carlton
Route 1
Kewaunee, Wisconsin 54216

Mr. Harold Reckelberg, Chairman
Kewaunee County Board
Kewaunee County Courthouse
Kewaunee, Wisconsin 54216

Chairman
Public Service Commission of Wisconsin
Hill Farms State Office Building
Madison, Wisconsin 53702

Attorney General
114 East, State Capitol
Madison, Wisconsin 53702

U.S. Nuclear Regulatory Commission
Resident Inspectors Office
Route #1, Box 999
Kewaunee, Wisconsin 54216

Regional Administrator - Region III
U.S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Mr. Robert S. Cullen
Chief Engineer
Wisconsin Public Service Commission
P.O. Box 7854
Madison, Wisconsin 53707