

Docket No. 50-305

Mr. D. C. Hintz Vice President - Nuclear Power Wisconsin Public Service Corporation P.O. Box 19002 Green Bay, Wisconsin 54037-9002 DISTRIBUTION: Docket Files NRC & Local PDRs PDIII-3 r/f **KPerkins** GHolahan PKreutzer JGiitter OGC-WF1 EJordan **JPartlow** ACRS(10)

PDIII-3 Gray Files

Dear Mr. Hintz:

SUBJECT: MODIFIED STEAM GENERATOR TUBE SLEEVING PROCESS

On March 31, 1988, the NRC staff met with Wisconsin Public Service Corporation and Westinghouse regarding a change in the steam generator tube sleeving process as described in WCAP-11643. Topics of discussion at that meeting included the modified lower sleeve joint installation parameters and the results of analyses and tests.

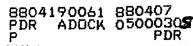
The staff had previously reviewed and approved the steam generator tube sleeving process described in WCAP-11643 in Amendment No. 76, issued on March 1, 1988. The staff has also reviewed your modified sleeving process. The staff finds that the current situation reflects a change in process variables that does not affect our previous approval, and agrees to operation of Kewaunee with the modified sleeving process.

Sincerely,

Joseph G. Giitter, Project Manager Project Directorate III-3 Division of Reactor Projects - III, IV, V and Special Projects

cc: See next page





Mr. D. C. Hintz Wisconsin Public Service Corporation

Kewaunee Nuclear Power Plant

cc: David Baker, Esquire Foley and Lardner P. O. Box 2193 Orlando, Florida 32082

Glen Kunesh, Chairman Town of Carlton Route 1 Kewaunee, Wisconsin 54216

Mr. Harold Reckelberg, Chairman Kewaunee County Board Kewaunee County Courthouse Kewaunee, Wisconsin 54216

Chairman Public Service Commission of Wisconsin Hill Farms State Office Building Madison, Wisconsin 53702

Attorney General 114 East, State Capitol Madison, Wisconsin 53702

U.S. Nuclear Regulatory Commission Resident Inspectors Office Route #1, Box 999 Kewaunee, Wisconsin 54216

Regional Administrator - Region III U.S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, Illinois 60137

Mr. Robert S. Cullen Chief Engineer Wisconsin Public Service Commission P.O. Box 7854 Madison, Wisconsin 53707

. .