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AUTH.NAME AUTHOR AFFILIATION

SCHROCK, C.A. Wisconsin Public Service Corp.

RECIP.NAME RECIPIENT AFFILIATION

LICCIARDO, B. Commission

SUBJECT: Forwards info re qualification of certain equipment, control room indications of bypassed or inoperable safety=related equipment, Page TS6=17 of TechSpecs & listing of current Tech Spec pages, in response to NRC request.

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WISCONSIN PUBLIC SERVICE CORPORATION



P.O. Box 1200, Green Bay, Wisconsin 54305

March 27, 1980

Mr. Bob Licciardo
US Nuclear Regulatory Commission
Phillips Bldg.
7920 Norfolk Ave.
Bethesda, MD 20014

Dear Mr. Licciardo:

Enclosed are several items which you requested, including:

- 1) Information on qualification of certain equipment as requested by Doug Hacket of EG&G, in the telephone conference of 3/10/80.
- 2) Information on the Kewaunee Control Room indications of bypassed or inoperable safety related equipment, as requested by Doug Hacket.
- 3) Page TS6-17 of the Kewaunee Technical Specifications which you had requested from Mark Marchi of our staff.
- 4) A listing of current Tech. Spec. pages which Mark Marchi had also promised to you.

A copy of items (1) and (2) have been forwarded directly to Doug Hacket to aid in his review of the Kewaunee Plant.

Sincerely,

Charles A. Schrock

Nuclear Licensing Supervisor

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INFORMATION ON EQUIPMENT QUALIFICATION

Reference: Question 7.1.3 of the Questions and Answers section of the Kewaunee FSAR.

Question 7.1.3

Identify those features of the design that do not conform to the criteria of IEEE-279 and the Commissions General Design Criteria published in the Federal Register February 20, 1971, and explain the reasons for the nonconformance.

Answer

All features of the protection system design which actuate reactor trip and engineered safety features action are designed and/or built by Westinghouse and conform to the intent of the criteria specified in IEEE-279 of August, 1968 and the AEC General Design Criteria published on February 20, 1971.

Additional into:

MG-6 latching relays and reset pushbutton switches for engineered safety features: This equipment is located in a controlled environment and is designed to operate in its expected environment. Specific qualification tests and/or calculations are typically done on the entire system (panel or rack) in which the equipment is located, and not on each individual piece of equipment.

Radiation Monitors: Kewaunee utilizes two types of radiation area monitors to provide actuation of protective systems. These are Victoreen or Westinghouse. These radiation monitors are designated QA type 1 and as such meet the intent of IEEE 279-1968, as stated in the answer to Question 7.1.3, above. Due to length and technical nature of the actual equipment specifications, I have not included them here, but will be happy to answer any specific questions which may arise.

Inverters: The Kewaunee Plant has six inverters supplying power to the instrument buses, RPI racks, the plant process computer and miscellaneous equipment throughout the plant. There are four 7.5 KVA inverters, one 5 KVA inverter and one 15 KVA inverter, all designed to operate at 60 Hz. The inverters are designed to handle their respective loads.



Kewaunee Control Room indications of bypassed or inoperable safety related equipment.

SI Ready Status Panel (44909)

The SI Ready panel is a "dark panel" which indicates the ready nature of the safety injection system. The panel display is a matrix of status lamps containing 10 rows and 6 columns of lamps. Any of the conditions monitored which results in a potentially "unready" condition will cause a bright illumination (the panel is actually not dark as a reduced current is maintained through the individual lamps to indicate lamp integrity). As an example, all motor valves in the high head and low head injection paths are monitored for proper alignment.

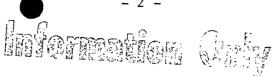
The attached appendix provides a complete listing of the SI Ready status panel. The Pioneer Number 44909xxyy identifies a light box as belonging to the SI Ready matrix where xx is the column (numbered 01, left to 06, right) and yy is the row (numbered 01, top, to 10, bottom).

Bypass Panel (44912)

An additional panel available to the control operators allows manual indication of equipment out of service. A wide variety of equipment is listed on this matrix composed of 12 rows by 5 columns: The listing is contained in the appendix. The operation of the panel is strictly manual action allowing the operator to indicate other equipment out of service. In addition to the pre-engraved light boxes several spare blank boxes are within the matrix. The operating crews utilize these spares to alert other personnel to any other equipment removed from service but not other wise indicated.

Sequence of Events Recorder (SER)

A teletype (ASR33) is utilized as a hardcopy Event Recorder. While no credit is given for such a sequential recorder it should be noted that various safeguards functions are alarmed at the SER (e.g. a safety related pump placed in pull-out). The nature of the SER is such that an off normal condition remains "internally alarmed" until such time as the normal condition is reactored. Upon request, all alarmed points will be listed and a review of the points would indicate an off-normal condition.



Plant Annunciator System

Many additional conditions will cause an annunciation in the control room and the associated lamp will remain illuminated until the condition is corrected. Examples of these alarms are auxiliary feedwater or residual heat removal (low head safety injection) flow control valves in any position other than fully open, inadequate cooling water supply to safety injection pump lube oil coolers, etc. A complete listing of these alarms is beyond the scope of this response.

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FILE 71270 PAGE 25	REQUES	2 9W LOO 1	CORPORATION KEWAUNEE	NUCLEAR PLANT ALA	RM DATA		DATE 01/17/80 ED 01/17/80
PIONEER NUMBER *GO*	SYS NO *Cl*	SEQ OF EVNT RECORD	LIGHY BOX ENGRAVING *33*	INIT CONTACT N *04*		FLCW DRAWING +DA+	~OITAMBHD2 (2)DNIWARD ↑F∏↑
449081605			SPARE				$\overline{}$
449082006	04		FORBAY CH 2	2 F930	0	M215	
449081101			SPARE	district the second sec			
445081102	CF		CNTMT CH 3	PC948A	c		
<u> </u>			SPARE ,				
*444087704	23		E HO TMTNO (BBP) 129 ES	РСЯЧАВ	0		
449081105			SPARE		and the second process of the second		•
	C4		FCRBAY CH 3 LO-LO LEVEL	5P93J	0	M215	
*449081201	33		CNIMT CH 4	рсячта			
449081202	СР		CNTMY CH 4 17 PSI	PC95CA	C C		
E05180P##	53		CNTMT CH 4	РС947В	0		
*449081204	53		CNTMT CH 4 23 PSI (950B)	PC95GB	0		
449081205			SPARE				
4114081506	04		FORBAY CH 4 LO-LO LEVEL	26845	0	WST2	
449090101			SPARE				
449090102			SPARE				
449096103	02		SW HDR 1A VLV SW 10A CL	35011	C 1NC2176	SOSM	£1335
449090104	02		SW HOR 18 VLV SW 108 CL	35075	C INCELAS	маса	E1391
449090105	CP		MS HDR 1A ISCL TST VLVS ABNRM	SEE E1906	C INCTILL	Sangabara at the second of the second	E1906
449090106	0 6		MS HDR 18 ISOL	SEE E1908	C 1NCT549		E1908

Information Only

	FILE 71270	REQUEST	DOL WPS CORP	ORATION KEWAUNEE	NUCLEAR PLANT ALARM DATA		LISTING UPDAT	DATE 01/17/43 (ED 01/10/40 (
least two	PIONEER NUMBER *CO*	SYS NC *Gl*	SEQ OF EVNT RECORD	LIGHT BOX ENGRAVING : *03*	INIT CONTACT NO.(S)	INI STA CABLE NUMBER *05 *06*	FLOW DRAWING +D8+	SCHEMATIC DRAWING(5) *39*
	449090201	24		SBV EXH FAN LA TRIP NOT RESET		1NC0781		£1383
	505060666	. 24		SBV EXH FAN 1B	49X7 7 -745	JNC0782		E1439
	449050203	24		SBV REC FAN 1A	42X1/1-12?	1NC0781		E1383
		24		SBV REC FAN 18	42×1/1-145	1NC0782		E1438
	*44909020S	ኔን		SFP EXH FAN 1A TRIP NOT RESET	45x1/1-339	INCTIBE		Erson
	449090275	17		SFP EXH FAN 18 TRIP NOT RESET	42X 1/1 -340	TNC7133		E1355
	449090301	33		1 🛊	3570 P	0 1NC1119	к10С-29	E1371
	449090302	33			46328			
	4490903G3	16		BATT ROOMS EXH FANS STOP	1-059-428,1-215-428	O 1NC3762		E1353,1410
	449090304			SPARE				
	449090305	14		ASV EXH PAN LA TRIP NOT RESET				
	449090306	14		ASV EXH FAN 18 TRIP NOT RESET	CKTA\SP345	0		1
	449090401	25		PA REC FAN LA TRIP NOT RESET	86/1-265	1NC0956		E1386
	449090402	25		PA REC FAN 1B TRIP NOT RESET	and the second of the second o	1NC0954		E1442
	449090403	18		AIR CLU FAN 1A TRIP NOT RESET	CR1Y/26349	0.0 ·		
	449090404	18		AIR CLU FAN 18 TRIP NOT RESET	CR17/2P320	0		
	449090405	18		PURGE EXH FAN TRIP NOT RESET	CR1Y/2P348	0		
	449090405			SPARE				

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FILE 71270 R	EQUEST ODL	PS CORPORATI	ON KEWAUNEE NE	ICLEAR PLANT ALARM DATA

FILE 71270 T PAGE 27	R EQUE ST	001	WPS	CORPORATION KEWAUNEE	NUCLEAR	PLANT AL	ARM DATA			LISTING UPDAT	DATE 01/17/80 (ED 01/10/80 .	,-
PIONEER NUMBER *00#	SYS NO *01*	SEQ OF EVN'	T RECORD	LIGHT BOX ENGRAVING #D3*	INIT		NO.(S)	INI STA *DS	CABLE NUMBER	FLCW DRAWING *08*	SCHEMATIC - DRAWING(S) +819*	`;
44505050£	33			ACMY LA CSCH MV CL	32091			0 1	NCTTAP	K 100-28	E1343	
449090502	33			ACMTR 1B DSCH MV CL	APOSE			0 1	NC 3997	K100-58	E1399	
E02060644	33		THE TOTAL	RHR PMP SUCT VLV SI 300A CL	35777			٥.		K100-29		
449050504	33	en e		RHR PMP SUCT VLV SI 3008 CL	35775	and the second s		٥		K100-29	· · · · · · · · · · · · · · · · · · ·	
. 449090505	33			SI PMP 1A SUCT	32107		an America	O		K100-29		
<u></u>	33			SI PMP 18 SUCT	35708		e de la composición del composición de la compos	0	en de la companya de La companya de la co	K1UU-54		
	33			RWST TEST INLT	35730			0 1	NC1113	K760-54	E1371	
449090602	33			RWST TEST INLT	35737			0 1	NC3955	K100-29	E1424	
E0200603	33			LP A COLD LEG VLV SI 11A CL	32092			0		K100-59		
449090504	33			LP B COLD LEG	32097			0		K100-28		
449090605	33			SI COLD LEG VLV SI 9A CL	32094			0		K100-28		
449090505	33			SI RX VESSEL VLV SI 9B CL	32095			D		K100-28		
449090701	34			RHR HX 1A OUTLET CV CL	31114			0		KIUU-18		
449090702	34			RHR HX 18 OUTLET CV CL	31115			0		K100-18		
449090703	33			VESSEL SI 15A OPEN	32098			0		K100-28		
449090704	33			VESSEL SI 158 OPEN	32093	er legel		0		KJUU-S9		
449090705				SPARE		anne along an enterprising the	د ساه مین او معمد ایر و معمد ایر و معمد ایر و م	المستراد والم	radio de la campa de desagra de la campa della campa d	ئىدىن دارىدى سىمە داراسى	er e sag a green de la companie de l	

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	FILE 71270 PAGE 28	REQUES	WPS	CORPORATION KEWAUNEE	1144 1			OATE 01/17/80 (ED 01/10/80 (
	PIONEER NUMBER *CC*	*U]* VC SA2	SEQ OF EVNT RECORD +02+	***	INIT CONTACT NO.(S)	INI STA CABLE NUMBER *OS *OL*	FLOW DRAWING *C&*	SCHEMATIC DRAWING(S) #09#
	449090803	34		RHR HX BYPS CV OPEN	31776	. 	K100-13	
	506050544			SPARE				
	 449090803			SPARE				
·	445050804		and the second s	SPARE				,
 	445050805	33		RWST TO SI PMP	POISE	G	K100-29	
Ready				MV OPEN				
'Is	449090806	33		RWSY TO SI PMP MV OPEN	35170	0	K100-29	
	449090903	18		P LOCA A/S ISO (A) MV DPEN	32147	0	M403	
7. 		1.8		P LCCA A/S ISO (B) MV OPEN	32148	0	ЕПРМ	
	449090903	18		P LOCA H2 VENT	31386,31387,32145	0	ЕПРИ	
	449090904	18		P LOCA H2 VENT (B) VLVS OPEN	31388,31389,3214L	0	ЕЛРМ	
	449090905	33		SI-ZA THERMAL OVERLOAD TRIP	84E-1/XASP	C 152EC25,185C11	6	£1370
	449090906	33		SI-28 THERMAL OVERLOAD TRIP	42AX/2-37G	C 1FSEC74.12PCOP	5	E1423
	449091001	موتمرته والمعارب		SPARE				
STAPPALI POST	449091002			SPARE				
	449091003			SPARE				and the second of the second
				SPARE		andria (1965) Santa (1965) Santa (1965)		
	449091005			SPARE		• 180		
	449091006			SPARE				
	449392131			SPARE				
•	449093102			SPARE				•
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FILE 71270	REQUES	T DOL WPS COR	PORATION KEWAUNEE	NUCLEAR PLANT ALARM DATA			DATE 01/17/83 ED 31/10/80
PAGE 37 PIONEER NUMBER *00*	*[]*	SEQ OF EVNT RECORD *02*	LIGHT BOX ENGRAVING *03*	INIT CONTACT NO.(S)	INI STA CABLE NUMBER #05 *06*	FLCW DRAWING *G8*	SCHEMATIC DRAWING(S) *09*
E06077644	ASE		CNTMT SMP PMPS MD(R) 134 CL	37136	משרבסאג ס	K100-131	E1547
449110904	ASE		CNTMT SMP PMPS	31137	O INCLASS	K109-131	E1548
449111001	.,		SPARE				
444777005			SPARE				
" 449111003			SPARE				
449333.004			SPARE				
449111101	•		SPARE				
445111102			SPARE				
445111103			SPARE				A STATE OF THE STA
449111104			SPARE				
449111201			SPARE				
449111282			SPARE				
449111253			SPARE				
449111204	•	and the second s	SPARE			to	
443136161	CF		MAIN STEAM SYSTEM TRAIN A OUT OF SERVICE				
443750755	N 5A		FEEDWATER SYSTEM				
		and the second s	TRAIN A DUT OF SERVICE				
444150103	D5B		AUX FEEDWATER SYSTEM			• • • • • • • • • • • • • • • • • • •	
			TRAIN A OUT OF SERVICE				
449120104	02		SERVICE WATER SYSTEM TRAIN A OUT OF SERVICE				
449120105	48		START-UP PANEL IN SERVICE				

WPS CORPORATION KEWAUNEE NUCLEAR PLANT ALARM DATA

FILE 71270 PAGE 38	LISTING DATE 01/17/80 UPDATED 01/10/80				
PIONEER NUMBER *00*	SYS NO +01*	SEQ OF EVNT RECORD	LIGHT BOX Engraving *E3*	INI INIT CONTACT NO.(S) STA CABLE NUMBER *C4* *D5 *D6*	FLOW SCHEMATIC DRAWING(S) +08+ +09+
. 444750507	CP		MAIN STEAM SYSTEM TRAIN B OUT OF SERVICE		
444750505	O.SA		FEEDWATER SYSTEM TRAIN B OUT OF SERVICE		
T 449120203	058		AUX FEEDWATER System Train B		
49320504	02		OUT OF SERVICE SERVICE WATER SYSTEM TRAIN B OUT OF SERVICE		
449120205	ESF		SPARE		
. 449120301	33		SAFETY INJECT SYSTEM TRAIN A CUT OF SERVICE		
449120303	18		CONTAINMENT ISOLATION TRAIN A OUT OF SERVICE		
449120303	53		INTERNAL CNTMT SPRAY SYSTEM TRAIN A		
449150304	42		OUT OF SERVICE DIESEL GEN ELECT SYSTEM TRAIN A		
449120305	15		OUT OF SERVICE DIESEL GEN MECH SYSTEM TRAIN A GUT OF SERVICE		
444756407	33		SAFETY INJECT		
Andrew Control of the			TRAIN 8		

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 FILE 71270 PAGE 39	R EQUES	T 001	WPS CORPORATION KEWAUNEE	NUCLEAR PLANT ALARM DATA	LISTING DATE 01/17/80 UPDATED 01/10/80	
 PIONEER NUMBER #00#	SYS NO +01+	SEQ OF EVNT RECORD +02*	LIGHT BOX ENGRAVING +03+	INI INIT CONTACT NO.(S) STA CABLE NUMBER *04* *05 *06*	FLOW SCHEMATIC DRAWING DRAWING(S) #08# #09#	
 50405CP44	18		CONTAINMENT ISOLATION TRAIN B OUT OF SERVICE			
 449120403	23		INTERNAL CNTMT SPRAY SYSTEM TRAIN B OUT OF SERVICE			
 449120404	42		DIESEL GEN ELECT SYSTEM TRAIN B OUT OF SERVICE			
444750402	10		DIESEL GEN MECH SYSTEM TRAIN B OUT OF SERVICE			
449120501	35		CHEM VOLUME CONT SYSTEM TRAIN A			andij.
 444750235	34		OUT OF SERVICE RSDL HEAT REMOVAL SYSTEM TRAIN A			
 449120503	37		OUT OF SERVICE COMP COOLING SYSTEM TRAIN A OUT OF SERVICE			مەير ئوت
449120504	45		RAD MONITORING SYSTEM TRAIN A OUT OF SERVICE			y
 4 4912050 5	18		HYDROGEN VENT SYSTEM TRAIN A OUT OF SERVICE			
 44415020	35		CHEM VOLUME CCNT SYSTEM TRAIN B OUT OF SERVICE			
\$04051PP#	34		RSDL HEAT REMOVAL SYSTEM TRAIN B			

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	FILE 71270 PAGE 40	REQUEST	OOL WPS (CORPORATION KEWAUNEE	NUCLEAR PLANT ALARM DATA LISTING DATE 01/17/50 UPDATED 01/10/80
. () . ()	PIONEER NUMBER +00+	SYS NO #Sl#	SEQ OF EVNT RECORD	LIGHT BOX ENGRAVING +C3+	INI FLOW SCHEMATIC INIT CONTACT NO.(S) STA CABLE NUMBER DRAWING DRAWING(S) #U+ #05 #06# #04# #04#
Site New	.442750P03	37		COMP COOLING SYSTEM TRAIN B OUT OF SERVICE	
	449150604	45		RAD MONITORING SYSTEM	
, -2327 T	449120605	lā .		TRAIN B OUT OF SERVICE HYDROGEN VENT	
)				SYSTEM TRAIN B OUT OF SERVICE	
)	449120701	C&		FIRE PROTECTION SYSTEM TRAIN A OUT OF SERVICE	
,	449120702	38		PATTERY CHARGER INVERTER TRAIN A	
	E07054PPP	48		OUT OF SERVICE INSTRUMENT BUS RED CH 1	
	445120704	40		TRAIN A OUT OF SERVICE INSTRUMENT BUS YELLOW CH 4 TRAIN A	
	449120705	ESF		CUT OF SERVICE SPARE	
	449150801	CA		FIRE PROTECTION SYSTEM TRAIN B OUT OF SERVICE	- 발생님 - 그런 생각하는 이 전에 가장되었습니다. 아이들이 보고 있는 것이 되었습니다.
	449120802	38		BATTERY CHARGER INVERTER TRAIN B OUT OF SERVICE	
	E08051744	40		INSTRUMENT BUS	
				TRAIN B OUT OF SERVICE	

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	PIONEER NUMBER *CO*	\$Y\$ %0 #ถื}≉	SEQ OF EVNT RECORD	LIGHT BOX ENGRAVING +C3+	INIT CONTACY NO.(S	INI	CABLE NUMBER	FLOW DRAWING *E5*	SCHEMATIC (S)DNIWARD *FG*
	449380804	40		INSTRUMENT BUS BLUE CH 3 TRAIN B OUT OF SERVICE					
	44912GACS	E SE		SPARE			e garage en		
****	449120901	:		SPARE					
	449120902	ESF		SPARE			and the second of the second o		
	449120903	ESF		SPARE					
	449120904	25		CONT ROOM A/C SYSTEM TRAIN A					
	449120905	.17		OUT OF SERVICE AUX BLDG VENT SYSTEM					
				TRAIN A OUT OF SERVICE			and the second of the second o	er i de la companya d La companya de la co	
	444151031	ESF		SPARE					
- ;	444757005	ESF		SPARE				•	
	449121003			SPARE					
	444121004	25		CONT ROOM A/C				1	
		• • •		TRAIN B . GUT OF SERVICE					
	449121005	17		SYSTEM TRAIN A	TRAIN B OUT OF SERVICE				
	449121101	14		OUT OF SERVICE AUX BLDG SPEC VENT SYSTEM					
				TRAIN A OUT OF SERVICE				• •	•
ار سد منځ د د مخود	449151105	56		CNTMT VENT ISOLATION TRAIN A OUT OF SERVICE					
	449191103	1.8		REACTOR BLDG VENT SYSTEM TRAIN A OUT OF SERVICE					

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FILE 71270 REQUEST DD1 (PAGE 42	WPS CORPORATION KEWAUNEE	NUCLEAR PLANT ALARM	DAYA	LISTING DATE 01/17/80 UPDATED 01/10/80
PIONEER SYS NUMBER NO SEQ OF EVNT RECORD *00* *01* *02*	LIGHT BOX ENGRAVING *03*	INIT CONTACT NG.	INI (S) STA CABLE NUMBER *C5 *CL*	FLCW SCHEMATIC DRAWING DRAWING(S) +G8+ +G9+
444757704 54	SHIELD BLDG VENT SYSTEM TRAIN A OUT OF SERVICE			
449121105 16	TB BUILDING VENT SYSTEM TRAIN A OUT OF SERVICE			
44522201 14	AUX BLDG SPEC VENT SYSTEM TRAIN B OUT OF SERVICE			
449,21502 56	CNTMT VENT ISOLATION TRAIN B OUT OF SERVICE			
449151503 18	REACTOR BLDG VENT SYSTEM TRAIN B OUT OF SERVICE			
449151504 54	SHIELD BLDG VENT SYSTEM TRAIN B OUT OF SERVICE	<u> 1886 18</u> 50 16 12. 		
449151505 16	TB BUILDING VENT SYSTEM TRAIN B DUT OF SERVICE			
47001 111 11	************ FW HTR 144/14B LEVEL HIGH	* P,16608,16609	0	M2C7
4700112 08	######################################	* 27/1-013	VETESHAL O	EP443
4700113 08	FIRE PUMP 1A RUNNING	CRLI	O INCSUP3	E2493
47CC114 C8	************* FIRE PUMP 18 VCLTAGE LOW	* 27/1-234	O INCESM O	E3494