

# generation *mPower*

## *Fuel/Core Design and Analysis Update (Redacted Version)*

*June 22, 2011*

© 2011 Babcock & Wilcox Nuclear Energy, Inc. All rights reserved. This presentation is the property of Babcock & Wilcox Nuclear Energy, Inc. Any copying, use, or disclosure of this information without the written permission of Babcock & Wilcox Nuclear Energy, Inc. is strictly prohibited.



# AGENDA

- Introduction
- Design Optimization and Revised Plant Layout
- B&W mPower™ Reactor Fuel Mechanical Design Update
- B&W mPower Reactor Physics Design and Analysis Update
- Conclusions

Note: Bracketed information in this presentation slide package has been determined to be proprietary, confidential commercial information(CCI) as per the affidavit provided to the NRC with the transmittal letter.



# DESIGN OPTIMIZATION OVERVIEW





[CCI per Affidavit 4(a)-(d)]





[CCI per Affidavit 4(a)-(d)]



[CCI per Affidavit 4(a)-(d)]



[CCI per Affidavit 4(a)-(d)]





# Other Impacts of Design Optimization

[CCI per Affidavit 4(a)-(d)]

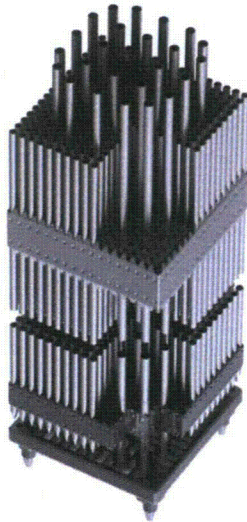
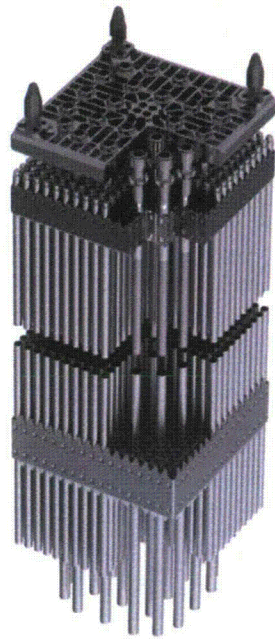


# Site Layout and General Arrangement Review



[CCI per Affidavit 4(a)-(d)]





# B&W mPower™ Fuel Mechanical Design Update



## General Fuel Mechanical Design Objectives

- Ensure that fuel rods, burnable poison rods, fuel assemblies and in-core control components are designed to -
  - ★ Maintain coolable geometry and control component insertability under all anticipated operational occurrences (AOOs) and postulated accidents (PAs)
    - Designs shall account for the effects of temperature, pressure, irradiation, fission products, static and dynamic loads, and changes in the chemical characteristics of the constituent materials
  - ★ Provide a means for their structural integrity and safe handling during transport, storage, installation, and refueling operations

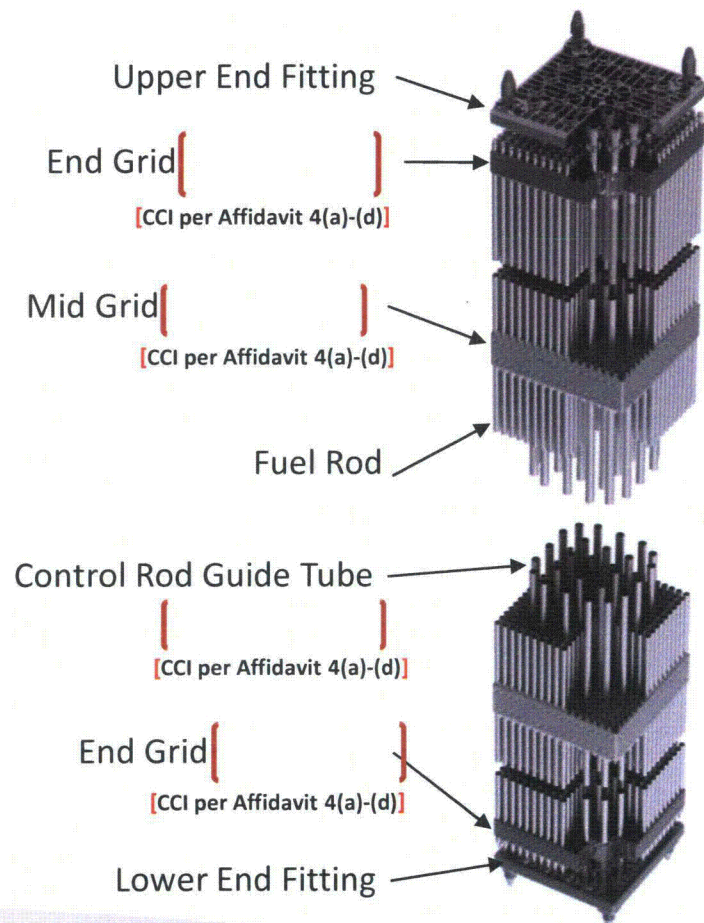


## General Fuel Mechanical Design Objectives (cont.)

- Ensure that the fuel system is designed to -
  - ★ Maintain structural integrity and as-designed fuel geometry under all AOOs and PAs
  - ★ Be compatible under the effects of irradiation, and chemical and physical processes
  - ★ Minimize any potential obstruction to coolant flow



generation  
**mPower**  
**Fuel Assembly Design**



### Fuel Assembly Attributes

- 17 x 17 Fuel Rod Array

[CCI per Affidavit 4(a)-(d)]

**Shortened and Simplified Conventional Fuel Assembly Design**

generation  
**mPower**  
**Fuel Rod Design**

**Fuel Rod Attributes**

- **Low Power Density**
- **Large Plenum Volume  
(Low End of Life Pressure)**

[CCI per Affidavit 4(a)-(d)]

[CCI per Affidavit 4(a)-(d)]

[CCI per Affidavit 4(a)-(d)]

**Conventional Fuel Rod Design**

generation  
**mPower**  
**Upper End Fitting**

[CCI per Affidavit 4(a)-(d)]

*Simplified Upper End Fitting Design*





[CCI per Affidavit 4(a)-(d)]

***Robust, Low Pressure Drop End Grids***



[CCI per Affidavit 4(a)-(d)]

***Robust, Low Pressure Drop Mid Grids***



## Guide Tube Assemblies

### *Double Tube Dashpot Design*

generation  
**mPower**  
**Lower End Fitting**

[CCI per Affidavit 4(a)-(d)]

*Simplified Lower End Fitting Design*



generation  
**mPower**  
**Lower End Fitting**

[CCI per Affidavit 4(a)-(d)]

*Simplified Lower End Fitting Design*



[CCI per Affidavit 4(a)-(d)]

*Reliable Joint Design*

generation  
*mPower*  
**Control Rod Assembly**

[CCI per Affidavit 4(a)-(d)]





## Reference Design Control Rod Configuration

[CCI per Affidavit 4(a)-(d)]





# Mechanical Design Analysis Methodology

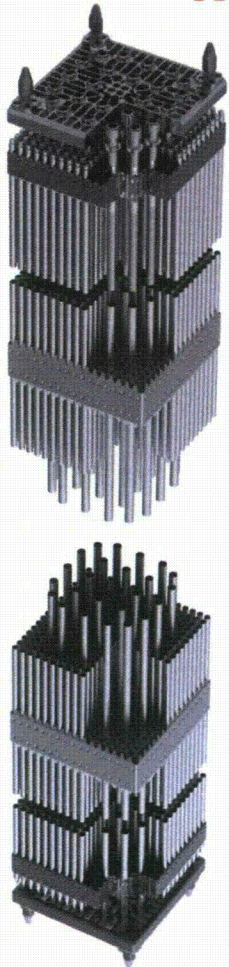
- Development And Validation of Design Analysis Methodology And Computer Codes
  - Fuel Rod Design Analyses
  - Fuel Assembly Design Analyses
- Fuel Rod Design Analysis Methodology And Codes

[CCI per Affidavit 4(a)-(d)]

*Developing Suite of Design Analysis Codes*



## Mechanical And Hydraulic Tests



- Extensive Mechanical And Hydraulic Testing Planned To Support Fuel Assembly Development And Qualify Design

[CCI per Affidavit 4(a)-(d)]

**Comprehensive Fuel System Testing Program**





## Mechanical And Hydraulic Tests

[CCI per Affidavit 4(a)-(d)]

*Extensive Component Mechanical Testing*



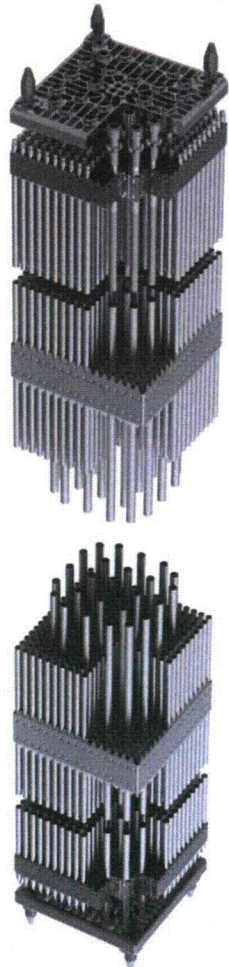
# Mechanical And Hydraulic Tests

[CCI per Affidavit 4(a)-(d)]





## Mechanical And Hydraulic Tests



[CCI per Affidavit 4(a)-(d)]

*Static and Dynamic Fuel Assembly Tests*

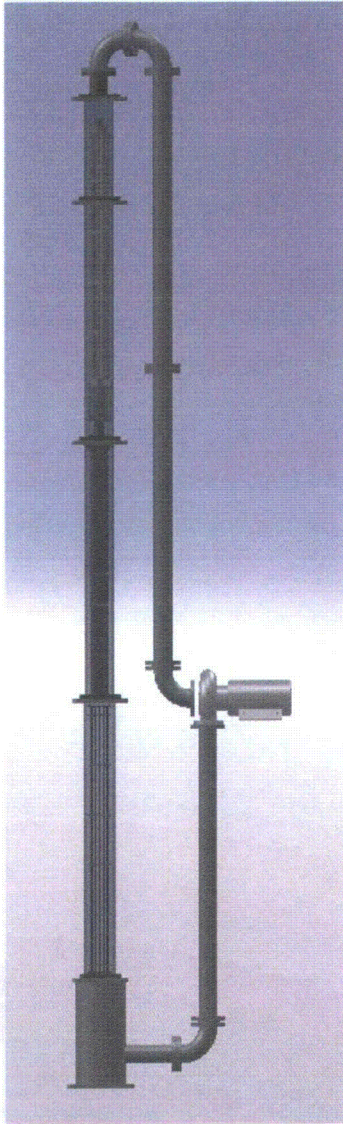


# Mechanical And Hydraulic Tests

[CCI per Affidavit 4(a)-(d)]



## Mechanical And Hydraulic Tests



[CCI per Affidavit 4(a)-(d)]





# Mechanical And Hydraulic Tests

[CCI per Affidavit 4(a)-(d)]





# Prototype Fuel Assembly Fabrication



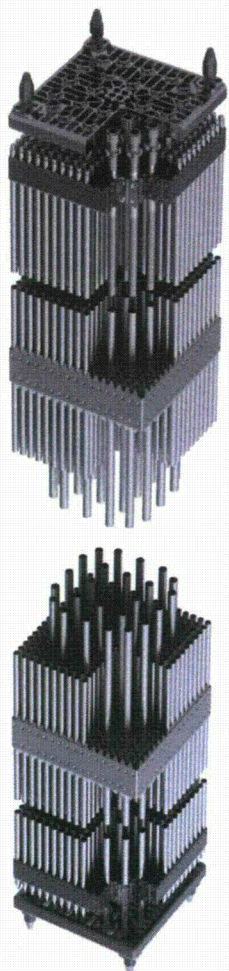


# Prototype Fuel Assembly Fabrication



# Prototype Fuel Assembly Fabrication

generation  
**mPower**  
**Mechanical Design Summary**



[CCI per Affidavit 4(a)-(d)]

*Unique, Simple Fuel Assembly Design*





# **B&W mPower™ Reactor Physics Design Update**

[CCI per Affidavit 4(a)-(d)]



## Primary Core Design Objectives

- Load Enough Fuel Inventory To Ensure That
  - The Core Excess Reactivity Is Sufficient To Operate At A Steady-State Power Level For 4 Years At A Capacity Factor > 95% Without Refueling

- Ensure Core Shutdown Margin (SDM) Of  $> 1\% \Delta k_{\text{eff}}/k_{\text{eff}}$  Under Cold Conditions At The Most Reactive Time In Core Life With The Highest Worth Rod Cluster Stuck Out

[CCI per Affidavit 4(a)-(d)]

*Extended Core Life With Large Thermal Margins*



# Fuel Design Characteristics

## *Conventional Fuel and Control Materials*

[CCI per Affidavit 4(a)-(d)]



generation  
**mPower**  
**Core Design Developments**

[CCI per Affidavit 4(a)-(d)]

*Simplified Assembly Design Variations*



## Control Cluster Configuration and Worths

[CCI per Affidavit 4(a)-(d)]



## Core Axial Power Distribution

[CCI per Affidavit 4(a)-(d)]





## Axial, Radial, and Nodal Peaking

[CCI per Affidavit 4(a)-(d)]



# MCNPX Lattice Physics Benchmarks

[CCI per Affidavit 4(a)-(d)]



## Lattice Benchmark $k_{\infty}$ Preliminary Results

[CCI per Affidavit 4(a)-(d)]





# MCNPX Lattice Reflector Benchmarks



## Lattice Benchmark Reflector Preliminary Results





# Lattice Benchmark Reflector Preliminary Results



[CCI per Affidavit 4(a)-(d)]





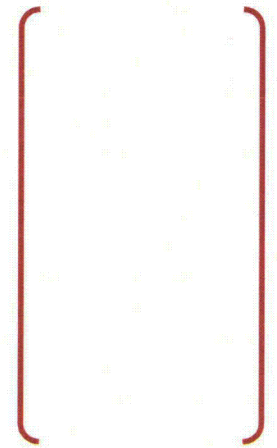
# Core Thermal-Hydraulic Subchannel Analysis

[CCI per Affidavit 4(a)-(d)]





## CHF Correlation Options in VIPRE



[CCI per Affidavit 4(a)-(d)]

- The Babcock & Wilcox BW-2 correlation is available in VIPRE, [but the B&W mPower reactor nominal pressure is outside its pressure range]
- Other correlations are for BWRs or non-applicable geometries





## Results with Available CHF Correlations



[CCI per Affidavit 4(a)-(d)]



## B&W Nuclear Energy CHF Correlation

[CCI per Affidavit 4(a)-(d)]



## Reactor Physics Design Status

[CCI per Affidavit 4(a)-(d)]





## Conclusions

- Design optimization will maintain or improve core safety margins
- Future meetings with NRC staff to be scheduled to discuss
  - Modified comprehensive static core design detail
  - Preliminary transient analysis results
- MCNPX 2.7.0 release delay impacts schedule for Core Design Methods TR supplement