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KEWAUNEE NUCLEAR POWER PLANT

SEMI-ANNUAL
EFFLUENT RELEASE REPORT
JULY - DECEMBER 1981

WISCONSIN PUBLIC SERVICE CORPORATION
WISCONSIN POWER & LIGHT COMPANY
MADISON GAS & ELECTRIC COMPANY

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JULY - DECEMBER 1981

Wisconsin Public Service Corporation
Green Bay, Wisconsin
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TABLE OF CONTENTS

<u>Section</u>	<u>Description</u>	<u>Page</u>
1.0	Introduction	1
1.1	Technical Specification Limits and Objectives. . .	1
1.2	Batch Release Data	2
1.3	Abnormal Releases	3
1.4	Lower Limits of Detection (LLD)	3
2.0	Gaseous Effluents	5
	Table 2.1 Gaseous Effluents-Summation of All Releases	7
	Table 2.2 Gaseous Effluents-Elevated Release	8
	Table 2.3A Gaseous Release Total	9
	Table 2.3B Gaseous Release Continuous	13
	Table 2.3C Gaseous Release Patch	17
3.0	Liquid Effluents	21
	Table 3.1 Liquid Effluents-Summation of All Releases	22
	Table 3.2A Liquid Effluents - 3rd Qtr	23
	Table 3.2B Liquid Effluents - 4th Qtr	24
4.0	Solid Waste Disposal	25
	Table 4.1 Solid Waste and Irradiated Fuel Shipments	26

1.0 INTRODUCTION

This report is being submitted in accordance with the requirements of Kewaunee Technical Specifications, Section 6.9.3.b. The data reported covers the releases made from July through December 1981. The report contains a summary of the gaseous and liquid releases made to the environment including the quantity, characterization, time duration and percent of technical specification limits of the releases. A summation of solid waste disposal is also included.

1.1 Technical Specification Limits and Objectives

Specifications and objectives are set to insure that as low as practical releases are made to unrestricted areas and still allow for practical and dependable operation of the Kewaunee Plant. The annual objectives for release of gaseous wastes are: noble gases and particulates with half lives less than eight days should not exceed 1.7 E+03 uCi/sec; and halogens and other particulates with half lives greater than eight days should not exceed 9.2 E-04 uCi/sec. Technical Specifications limit gaseous releases to 4.45 E+03 uCi/sec for gross gaseous activity (based on Xe-135); and 6.12 E-02 uCi/sec for halogens and particulates (half lives greater than eight days) when averaged over any calendar quarter. The noble gas activity limit is based on Xe-135 as the most restrictive isotope.

The following are the Kewaunee Plant objectives for the release of liquid effluents to unrestricted areas:

- a. The annual total quantity of radioactive materials in liquid waste, excluding tritium and dissolved gases, should not exceed 5 curies.
- b. The annual average concentration of radioactive material in liquid waste, prior to dilution in Lake Michigan, excluding tritium and dissolved gases, should not exceed 2.0 E-8 uCi/ml.
- c. The annual average concentration of tritium in liquid waste, prior to dilution in Lake Michigan should not exceed 5.0 E-6 uCi/ml.

Technical specification limits for the release of liquid effluents are:

- a. The instantaneous gross radioactivity release concentration in liquid effluents shall not exceed the values specified in 10 CFR Part 20 Appendix E, for unrestricted areas.
- b. The release rate of radioactive liquid effluents, excluding tritium and dissolved gases, shall not exceed 10 curies during any calendar quarter.
- c. The annual average concentration of tritium prior to dilution in a natural body of water shall not exceed 3.0 E-3 uCi/cc.

1.2 Batch Release Data

Gaseous

The following is a summation of the total gaseous batch releases made during the second half of 1981:

Number of batch releases - - - - - 16

Total time for all batch releases (sec) . . . 2.58 E+05

Maximum time for one batch release (sec) . . . 4.04 E+04

Average time for a batch release (sec) . . . 1.61 E+04

Minimum time for a batch release (sec) . . . 3.00 E+02

Liquid

The following is a summary of the batch liquid radioactive discharges made in the second half of 1981:

Number of Releases and Gallonage

Laundry	259	225,225 gal.
Boron Recycle	22	84,919 gal.
Miscellaneous Sources	30	264,372 gal.
Total time for all releases		20542 min.
Maximum time for one release		620 min.
Minimum time for one release		16 min.
Average time for a release		66.1 min.

1.3 Abnormal Releases

No abnormal releases were made from the Keweenaw Plant during the report period.

1.4 Lower Limits of Detection (LID)

All routine releases of radioactive liquid wastes are made in the batch mode. Each batch is quantitatively analyzed for gamma emitters and tritium and an allowable release rate specified to maintain the concentration of radionuclides prior to dilution in Lake Michigan less than the limits stated in Section 1.1. A fraction of each sample is retained for a monthly proportional composite analysis for alpha emitters, Strontium 89, and Strontium 90. The lower limits of detection (LID) for the various radio-analyses are:

AnalysisLID (uCi/ml)

Gross beta-gamma	1.2 E-7
Dissolved Noble Gases	7 E-8 to 6 E-7
I-131, Ba-Ia-140	2 E-7 to 7 E-7
Gamma emitters	7 E-8 to 1 E-6
Tritium	1.5 E-6
Gross Alpha	2.3 E-8
Sr-89, 90	1 E-8

Gaseous radioactive effluents are released in both the continuous mode (Auxiliary Building Stack) and the batch mode (Containment Vent, Annulus or Gas Decay Tanks). The Auxiliary Building Stack is sampled continuously for particulates, halogens and strontium by "off-line" sample trains. The stack is also grab-sampled daily for gaseous gamma emitters. The LIDs for these radio analyses are:

AnalysisLID (uCi/cc)

Gross Gamma (Gas)	2 E-7
Gamma Emitters (Gas)	4.5 E-8 to 3.3E-7 (Kr-85, 1.72 E-5)
Iodines	1.8 E-13
Gross beta-gamma (Particulate)	5 E-15
Gamma Emitters (Particulate)	9.9 E-13
Sr-89, 90 (Particulate)	8 E-14
Gross alpha (Particulate)	3 E-15

The batch releases are sampled for particulates, halogens, tritium and fission gases prior to release to determine allowable release rates. The actual amounts released are quantified by samplers downstream of any filters in the release path. The LLDs for these releases are dependent on the duration of the release and, in the case of particulates and iodines, are typically a factor of 6 to 10 higher than those given above for the continuous release mode. The gas LLDs are the same as those given above.

2.0 GASEOUS EFFLUENTS

The release rates for gaseous activity, excluding halogens and particulates with half-lives greater than eight days, were well below applicable Technical Specification limits and annual objectives for the second six months of 1981. The average release rates versus Technical Specifications are shown below.

	<u>3rd Qtr</u>	<u>4th Qtr</u>
Specification ($\mu\text{Ci/sec}$)	4.45 E+3	4.45 E+3
Average ($\mu\text{Ci/sec}$)	4.69 E 0	2.92 E 0
% OF SPECIFICATION	1.05 E-1	6.56 E-2

The average annual release rate was 3.75 E+1 $\mu\text{Ci/sec}$ which is 2.20% of Keweenaw's annual release rate objective.

The release rates for halogens and particulates with half-lives greater than eight days were also below Technical Specification limits and Keweenaw annual objectives. Those average quarterly release rates are:

	<u>3rd Qtr</u>	<u>4th Qtr</u>
Specification (uCi/sec)	6.12 E-2	6.12 E-2
Average (uCi/sec)	5.47 E-6	1.91 E-6
% OF SPECIFICATION	1.06 E-2	3.12 E-3

The average release rate for the period was 7.17 E-6 uCi/sec which is 0.78% of Kewaunee's annual release rate objective.

Table 2.1 presents a quarterly summation of the total release, average release rates, and percent of Technical Specifications for four categories of gaseous effluents. Table 2.2 lists the quarterly sums of individual gaseous radionuclides released by continuous and batch modes. Table 2.3 is essentially the same data presented in a monthly summation as required by Technical Specifications.

Table 2.1
Semi-Annual Effluent Report 1981
Gaseous Effluents - Summation of All Releases

	<u>3rd Quarter</u>	<u>4th Quarter</u>
<u>FISSION AND ACTIVATION GASES</u>		
Total Release (Ci)	3.73 E+1	2.32 E+1
Avg. Release Rate (uCi/sec)	4.69 E 0	2.92 E 0
% of Tech Spec (based on Xe-135)	1.05 E-1	6.56 E-2
<u>Iodine - 131</u>		
Total Release (Ci)	3.73 E-5	1.34 E-6
Avg. Release Rate (uCi/sec)	4.69 E-6	1.69 E-7
% of Tech Spec	7.67 E-3	2.75 E-4
<u>Particulate (half-lives > 8d)</u>		
Total Release (Ci)	8.57 E-6	9.87 E-6
Avg. Release Rate (uCi/sec)	1.07 E-6	1.24 E-6
% of Tech Spec	1.75 E-3	2.02 E-3
Gross Alpha Released (Ci)	1.13 E-4	4.11 E-5
<u>Tritium</u>		
Total Release (Ci)	8.31 E-1	2.08 E 0
Avg. Release Rate (uCi/sec)	1.04 E-1	2.61 E-1
There is no applicable Tech Spec limiting tritium release rates		

Table 2.2
Semi-Annual Effluent Report 1981
Gaseous Effluents - Elevated Release

<u>Nuclides</u> <u>Released (Ci)</u>	<u>Continuous Mode</u>		<u>Batch Mode</u>	
	<u>3rd Qtr</u>	<u>4th Qtr</u>	<u>3rd Qtr</u>	<u>4th Qtr</u>
<u>Fission Gases</u>				
AB-41	-	-	1.93 E-1	1.90 E-2
XE-133	-	-	1.91 E-1	3.38 E-2
XE-135	-	-	2.55 E-2	3.08 E-3
UNIDENTIFIED	3.69 E+1	2.31 E+1	4.50 E-3	2.21 E-3
TOTAL FOR PERIOD	3.69 E+1	2.31 E+1	4.13 E-1	5.81 E-2
<u>Iodines</u>				
I-131	3.66 E-5	1.30 E-6	7.46 E-7	3.61 E-8
I-133	4.00 E-6	3.90 E-6	1.03 E-6	6.05 E-8
I-134	-	-	1.39 E-7	-
I-135	-	-	4.23 E-7	-
Total for Period	4.06 E-5	5.20 E-6	2.34 E-6	9.66 E-8
<u>Particulates</u>				
Co-60	1.61 E-6	2.03 E-6	-	2.15 E-6
Na-24	-	5.25 E-7	5.47 E-7	-
Cs-137	2.70 E-6	1.87 E-6	6.21 E-11	6.57 E-7
Sr-89	<2.13 E-6	<1.63 E-6	-	-
Sr-90	<2.13 E-6	<1.63 E-6	-	-
Rn-222	-	-	2.76 E-4	1.04 E-4
Unidentified	7.13 E-6	3.30 E-6	2.42 E-4	8.85 E-5
Total for Period	<1.57 E-5	<1.10 E-5	5.19 E-4	1.95 E-4

Semi-Annual Effluent Report for 1981
 3rd Quarter Gaseous Release
 Total
 Table 2.3A

Noble Gases (Curies)

Isotope	July	August	September	Total
Ar-41	1.82 E-1	1.10 E-2	-	1.93 E-1
Xe-133	1.72 E-1	1.87 E-2	-	1.91 E-1
Xe-135	2.41 E-2	1.37 E-3	-	2.55 E-2
Unident.	1.22 E+1	1.30 E+1	1.17 E+1	3.69 E+1
TOTAL	1.26 E+1	1.30 E+1	1.17 E+1	3.73 E+1

Particulates (Curies)

Isotope	July	August	September	Total
Co-60	7.10 E-7	1.28 E-7	7.72 E-7	1.61 E-6
Na-24	-	5.47 E-7	-	5.47 E-7
Cs-137	9.97 E-7	3.17 E-7	1.39 E-6	2.70 E-6
Sr-89	<6.72 E-7	<7.09 E-7	<7.49 E-7	<2.13 E-6
Sr-90	<6.72 E-7	<7.09 E-7	<7.49 E-7	<2.13 E-6
Rn-222	3.50 E-5	1.04 E-4	1.37 E-4	2.76 E-4
Unident.	1.29 E-4	5.08 E-5	6.82 E-5	2.48 E-4
TOTAL	<1.67 E-4	<1.57 E-4	<2.09 E-4	<5.33 E-4

Semi-Annual Effluent Report for 1981
 3rd quarter Gaseous Release
 Total

Table 2.3A (con't)

Halogens (Curies)

Isotope	July	August	September	Total
I-131	3.72 E-5	1.43 E-7	-	3.73 E-5
I-133	3.28 E-6	1.09 E-7	1.64 E-6	5.03 E-6
I-134	1.39 E-7	-	-	1.39 E-7
I-135	4.23 E-7	-	-	4.23 E-7
Total	4.10 E-5	2.52 E-7	1.64 E-6	4.29 E-5

Summary

	July	August	September	Total
Total Noble Gases (Ci)	1.26 E+1	1.30 E+1	1.17 E+1	3.73 E+1
Total Halogens Ci	4.10 E-5	2.52 E-7	1.64 E-6	4.29 E-5
Total Particulate Gross Beta-Gamma	1.67 E-4	1.57 E-4	2.09 E-4	5.33 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	3.05 E-6	1.86 E-6	3.66 E-6	6.57 E-6
Total Tritium Ci	3.40 E-2	7.87 E-1	1.06 E-2	6.31 E-1
Total Particulate Gross Alpha Ci	3.83 E-5	3.17 E-5	4.35 E-5	1.13 E-4
Maximum Noble Gas Release Rate uCi/sec	1.44 E+2	<7.21 E+1	<7.21 E+1	

Semi-Annual Effluent Report for 1981
 4th Quarter Gaseous Release
 Total
 Table 2.3A (con't)

Noble Gases (Curies)

Isotope	October	November	December	Total
Ar-41	1.90 E-2	-	-	1.90 E-2
Xe-133	3.38 E-2	-	7.77 E-5	3.38 E-2
Xe-135	3.08 E-3	-	-	3.08 E-3
Unident.	7.91 E 0	7.39 E 0	7.86 E 0	2.31 E+1
TOTAL	7.97 E 0	7.39 E 0	7.86 E 0	2.32 E+1

Particulates (Curies)

Isotope	October	November	December	Total
Co-60	2.90 E-6	8.42 E-7	4.41 E-7	4.18 E-6
Cs-137	8.82 E-7	6.01 E-7	1.05 E-6	2.53 E-6
Sr-89	<5.17 E-7	<3.28 E-7	<7.88 E-7	<1.63 E-6
Sr-90	<5.17 E-7	<3.28 E-7	<7.88 E-7	<1.63 E-6
Rn-222	1.10 E-7	2.89 E-5	7.53 E-5	1.04 E-4
Na-24	5.25 E-7	-	-	5.25 E-7
Unident.	6.56 E-5	2.46 E-5	1.55 E-6	9.18 E-5
TOTAL	<7.11 E-5	<5.56 E-5	<7.99 E-5	<2.07 E-4

Semi-Annual Effluent Report for 1981
 4th Quarter Gaseous Release
 Total
 Table 2.3A (con't)

Halogens (Curies)

Isotope	October	November	December	Total
I-131	1.34 E-6	-	-	1.34 E-6
I-133	3.96 E-6	-	-	3.96 E-6
TOTAL	5.30 E-6	-	-	5.30 E-6

Summary

	October	November	December	Total
Total Noble Gases (Ci)	7.97 E 0	7.39 E 0	7.86 E 0	2.32 E+1
Total Halogens Ci	5.30 E-6	-	-	5.30 E-6
Total Particulate Gross Beta-Gamma	7.11 E-5	5.56 E-5	7.99 E-5	2.07 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	4.80 E-6	2.01 E-6	3.06 E-6	9.87 E-6
Total Tritium Ci	4.13 E-1	2.56 E-1	1.41 E 0	2.08 E 0
Total Particulate Gross Alpha Ci	1.50 E-5	1.10 E-5	1.51 E-5	4.11 E-5
Maximum Noble Gas Release Rate uCi/sec	1.89 E+2	3.72 E 0	3.79 E 0	

Semi-Annual Effluent Report for 1981
 3rd Quarter Gaseous Release
 Continuous
 Table 2.3B

Noble Gases (Curies)

Isotope	July	August	September	Total
Unident.	1.22 E+1	1.30 E+1	1.17 E+1	3.69 E+1
Total	1.22 E+1	1.30 E+1	1.17 E+1	3.69 E+1

Particulates (Curies)

Isotope	July	August	September	Total
Co-60	7.10 E-7	1.28 E-7	7.72 E-7	1.61 E-6
Cs-137	9.97 E-7	3.17 E-7	1.39 E-6	2.70 E-6
Sr-89	<6.72 E-7	<7.09 E-7	<7.49 E-7	<2.13 E-6
Sr-90	<6.72 E-7	<7.09 E-7	<7.49 E-7	<2.13 E-6
Unident.	2.57 E-6	3.29 E-6	1.27 E-6	7.13 E-6
TOTAL	<5.62 E-6	<5.15 E-6	<4.93 E-6	<1.57 E-5

Semi-Annual Effluent Report for 1981
 3rd Quarter Gaseous Release
 Continuous
 Table 2.3E (con't)

Halogens (Curies)

Isotope	July	August	September	Total
I-131	3.66 E-5	-	-	3.66 E-5
I-133	2.36 E-6	-	1.64 E-6	4.00 E-6
TOTAL	3.90 E-5	-	1.64 E-6	4.06 E-5

Summary

	July	August	September	Total
Total Noble Gases (Ci)	1.22 E+1	1.30 E+1	1.17 E+1	3.69 E+1
Total Halogens Ci	3.90 E-5	-	1.64 E-6	4.06 E-5
Total Particulate Gross Beta-Gamma	5.62 E-6	5.15 E-6	4.93 E-6	1.57 E-5
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	3.05 E-6	1.86 E-6	3.66 E-6	8.57 E-6
Total Tritium Ci	2.30 E-2	7.85 E-1	8.00 E-3	8.16 E-1
Noble	1.22 E+1	1.30 E+1	1.17 E+1	3.69 E+1
Total Particulate Gross Alpha Ci	1.41 E-6	1.44 E-6	1.11 E-6	3.96 E-6
Maximum Noble Gas Release Rate uCi/sec	4.95 E 0	4.95 E 0	4.93 E 0	

Semi-Annual Effluent Report for 1981
 4th Quarter Gaseous Release
 Continuous
 Table 2.3B (con't)

Noble Gases (Curies)

Isotope	October	November	December	Total
Unident.	<7.91 E 0	<7.39 E 0	<7.86 E 0	<2.31 E+1
TOTAL	<7.91 E 0	<7.39 E 0	<7.86 E 0	<2.31 E+1

Particulates (Curies)

Isotope	October	November	December	Total
Co-60	7.45 E-7	8.42 E-7	4.41 E-7	2.03 E-6
Cs-137	2.25 E-7	6.01 E-7	1.05 E-6	1.87 E-6
Sr-89	<5.17 E-7	<3.28 E-7	<7.88 E-7	<1.63 E-6
Sr-90	<5.17 E-7	<3.28 E-7	<7.88 E-7	<1.63 E-6
Na-24	5.25 E-7	-	-	5.25 E-7
Unident.	8.11 E-7	9.41 E-7	1.55 E-6	3.30 E-6
TOTAL	<3.34 E-6	<3.04 E-6	<4.62 E-6	<1.10 E-5

Semi-Annual Effluent Report for 1981
 4th Quarter Gaseous Release
 Continuous
 Table 2.3B (con't)

Halogens (Curies)

Isotope	October	November	December	Total
I-131	1.30 E-6	-	-	1.30 E-6
I-133	3.90 E-6	-	-	3.90 E-6
Total	5.20 E-6	-	-	5.20 E-6

Summary

	October	November	December	Total
Total Noble Gases (Ci)	<7.91 E 0	<7.39 E 0	<7.86 E 0	<2.31 E+1
Total Halogens Ci	5.20 E-6	-	-	5.20 E-6
Total Particulate Gross Beta-Gamma	3.34 E-6	3.04 E-6	4.62 E-6	1.10 E-5
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	2.00 E-6	2.01 E-6	3.06 E-6	7.07 E-6
Total Tritium Ci	4.11 E-1	2.51 E-1	1.41 E 0	2.07 E 0
Total Particulate Gross Alpha Ci	5.86 E-7	7.81 E-7	1.30 E-6	2.66 E-6
Maximum Noble Gas Release Rate uCi/sec	3.00 E 0	3.00 E 0	3.07 E 0	

Semi-Annual Effluent Report for 1981
 3rd Quarter Gaseous Release
 Batch
 Table 2.3C

Noble Gases (Curies)

Isotope	July	August	September	Total
Ar-41	1.82 E-1	1.10 E-2	-	1.93 E-1
Xe-133	1.72 E-1	1.67 E-2	-	1.91 E-1
Xe-135	2.41 E-2	1.37 E-3	-	2.55 E-2
Unident.	1.24 E-3	1.51 E-3	1.75 E-3	4.50 E-3
TOTAL	3.79 E-1	3.26 E-2	1.75 E-3	4.13 E-1

Particulates (Curies)

Isotope	July	August	September	Total
Na-24	-	5.47 E-7	-	5.47 E-7
Cs-137	-	-	6.21 E-11	6.21 E-11
Rn-222	3.50 E-5	1.04 E-4	1.37 E-4	2.76 E-4
Unident.	1.27 E-4	4.75 E-5	6.70 E-5	2.42 E-4
TOTAL	1.62 E-4	1.52 E-4	2.04 E-4	5.19 E-4

Semi-Annual Effluent Report for 1981

3rd Quarter Release

Batch

Table 2.3C (con't)

Halogens (Curies)

Isotope	July	August	September	Total
I-131	6.03 E-7	1.43 E-7	-	7.46 E-7
I-133	9.25 E-7	1.09 E-7	-	1.03 E-6
I-134	1.39 E-7	-	-	1.39 E-7
I-135	4.23 E-7	-	-	4.23 E-7
Total	2.09 E-6	2.52 E-7	-	2.34 E-6

Summary

	July	August	September	Total
Total Noble Gases (Ci)	3.79 E-1	3.26 E-2	1.75 E-3	4.13 E-1
Total Halogens Ci	2.09 E-6	2.52 E-7	-	2.34 E-6
Total Particulate Gross Beta-Gamma	1.62 E-4	1.52 E-4	2.04 E-4	5.19 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	-	-	6.21 E-11	6.21 E-11
Total Tritium Ci	1.10 E-2	2.11 E-3	2.61 E-3	1.57 E-2
Total Particulate Gross Alpha Ci	3.69 E-5	3.03 E-5	4.24 E-5	1.10 E-4
Maximum Noble Gas Release Rate uCi/sec	1.39 E+2	<7.21 E+1	<7.21 E+1	

Semi-Annual Effluent Report for 1981
 4th Quarter Gaseous Release
 Batch
 Table 2.3C (con't)

Noble Gases (Curies)

Isotope	October	November	December	Total
Ar 41	1.90 E-2	-	-	1.90 E-2
Xe-133	3.38 E-2	-	7.77 E-5	3.38 E-2
Xe-135	3.08 E-3	-	-	3.08 E-3
Unident.	1.02 E-3	<1.19 E-3	-	2.21 E-3
TOTAL	5.69 E-2	<1.19 E-3	7.77 E-5	5.81 E-2

Particulates (Curies)

Isotope	October	November	December	Total
Co-60	2.15 E-6	-	-	2.15 E-6
Cs-137	6.57 E-7	-	-	6.57 E-7
Rn-222	1.10 E-7	2.89 E-5	7.53 E-5	1.04 E-4
Unident.	6.48 E-5	2.37 E-5	-	8.85 E-5
Total	6.78 E-5	5.26 E-5	7.53 E-5	1.95 E-4

Semi-Annual Effluent Report for 1981

4th Quarter Gaseous Release

Batch

Table 2.3C (con't)

Halogens (Curies)

Isotope	October	November	December	Total
I-131	3.61 E-8	-	-	3.61 E-8
I-133	6.05 E-8	-	-	6.05 E-8
Total	9.66 E-8	-	-	9.66 E-8

Summary

	October	November	December	Total
Total Noble Gases (Ci)	5.69 E-2	<1.19 E-3	7.77 E-5	<5.81 E-2
Total Halogens Ci	9.66 E-8	-	-	9.66 E-8
Total Particulate Gross Beta-Gamma	6.78 E-5	5.26 E-5	7.53 E-5	1.95 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	2.80 E-6	-	-	2.80 E-6
Total Tritium Ci	1.83 E-3	4.89 E-3	2.43 E-5	6.74 E-3
Total Particulate Gross Alpha Ci	1.44 E-5	1.02 E-5	1.38 E-5	3.84 E-5
Maximum Noble Gas Release Rate uCi/sec	1.86 E+2	<7.21 E-1	<7.21 E-1	

3.0 LIQUID EFFLUENTS

The total liquid radioactive release for each quarter was well below the Technical Specification limit of 10 curies per quarter. The 3rd quarter releases were 6.66% of the yearly objective applied by the quarter of 1.25 curies. The 4th quarter releases were 7.18% of the objective.

Instantaneous release concentrations are limited by the individual radionuclide concentrations established in 10CFR20, Appendix B, for unrestricted areas. During the report period, none of the isotopes released exceeded the concentrations specified in Appendix B.

The 3rd and 4th quarter release concentrations for liquids, excluding tritium and dissolved gases, were 6.16 E-9 uCi/ml and 6.64 E-9 uCi/ml respectively, averaging 6.73 E-9 uCi/ml for the report period. The average concentration of tritium released was well below Technical Specification limits but above the annual objective of 5.0 E-6 uCi/ml for the 4th quarter. The higher than normal concentration in the 4th quarter is attributed to continuous plant operation since June 7, 1981 with no plant trips.

Table 3.1 presents a quarterly summation of the total release, average concentration and percent of applicable Technical Specification limit for three categories of liquid effluents. It also presents the gross alpha release, volume of waste released and volume of dilution water used. Table 3.2 is a monthly summation of the same information in Table 3.1, plus the quantity of the individual isotopes released to unrestricted areas.

Table 3.1
Semi-Annual Effluent Report 1981
Liquid Effluents - Summation of All Releases

	<u>3RD QTR</u>	<u>4TH QTR</u>	<u>TOTAL</u>
Fission and Activation Products			
Total Release (excluding H3 and dissolved gases) (Ci)	8.32 E-2	8.97 E-2	1.73 E-1
Average Concentration (uCi/ml)	6.16 E-9	6.64 E-9	
Percent of Tech Spec (10 Ci/Qtr) (%)	8.32 E-1	8.97 E-1	
Tritium			
Total Release (Ci)	2.79 E+01	1.12 E+02	1.40 E+02
Average Concentration (uCi/ml)	2.07 E-06	8.30 E-06	
Percent of Tech Spec (3.0 E-3 uCi/ml) (%)	6.89 E-02	2.77 E-01	
Dissolved Gases			
Total Release (Ci)	- 0 -	- 0 -	- 0 -
Average Concentration (uCi/ml)	- 0 -	- 0 -	
No applicable Tech Spec			
Gross Alpha Activity			
Total Release (Ci)	<1.28 E-04	<1.73 E-04	<3.01 E-04
Volume of Waste Released			
(liters)	1.07 E+06	1.14 E+06	2.21 E+06
Volume of Dilution Water			
(liters)	1.35 E+10	1.22 E+10	2.57 E+10

Table 3.2A
Semi-Annual Effluent Report
Liquid Effluents

LIQUID RELEASES	UNITS	JULY	AUGUST	SEPTEMBER
1. GROSS RADIODACTIVITY				
A. Total Released	CURIES	5.00 E-2	1.02 E-2	2.30 E-2
B. Avg. Conc. Released	UCI/ML	8.73 E-9	2.58 E-9	6.02 E-9
C. Max. Conc. Released	UCI/ML	1.87 E-8	8.61 E-9	1.42 E-8
2. TRITIUM				
A. Total Released	CUBIES	7.40 E0	1.54 E+1	5.07 E0
B. Avg. Conc. Released	UCI/ML	1.29 E-6	3.90 E-6	1.33 E-6
3. DISSOLVED NUCLEAR GASES				
A. Total Released	CURIES	-0-	-0-	-0-
B. Avg. Conc. Released	UCI/ML	-0-	-0-	-0-
4. GROSS ALPHA ACTIVITY				
A. Total Released	CURIES	<5.21 E-5	<4.07 E-5	<3.49 E-5
B. Avg. Conc. Released	UCI/ML	<1.20 E-7	<1.18 E-7	<1.22 E-7
5. VOLUME OF LIQUID WASTE RELEASED	LITERS	4.34 E+5	3.45 E+5	2.86 E+5
6. VOLUME OF DILUTION WATER	LITERS	5.73 E+9	3.95 E+9	3.82 E+9
7. ISOTOPES RELEASED				
Sr 89	CURIES	6.07 E-6	4.83 E-6	4.00 E-6
Sr 90	CURIES	<3.56 E-6	<2.83 E-6	<2.34 E-6
Co 58	CURIES	2.74 E-2	3.84 E-3	4.34 E-3
Co 60	CURIES	1.01 E-2	5.50 E-3	1.20 E-2
Mn 54	CURIES	3.26 E-4	6.95 E-5	1.90 E-4
Cs 137	CURIES	2.73 E-3	1.52 E-4	3.99 E-3
Sb 125	CURIES	6.51 E-4	1.21 E-4	5.21 E-4
Cs 134	CURIES	1.17 E-3	6.13 E-5	1.36 E-3
Ag 110 m	CURIES	2.53 E-3	3.34 E-4	5.52 E-4
Na 24	CURIES	6.76 E-5	-0-	-0-
Sb 124	CURIES	3.85 E-4	-0-	-0-
Fe 59	CURIES	-0-	-0-	-0-
Cr 51	CURIES	-0-	-0-	-0-
Sn 113	CURIES	-0-	-0-	-0-
Xe 133	CURIES	-0-	-0-	-0-
Nb 95	CURIES	5.42 E-6	-0-	-0-
Co 57	CURIES	-0-	-0-	5.53 E-5
Zr 95	CURIES	-0-	-0-	-0-
Sn 117m	CURIES	-0-	-0-	-0-

TABLE 3.2B
Semi-Annual Effluent Report
Liquid Effluents

LIQUID RELEASES	UNITS	OCTOBER	NOVEMBER	DECEMBER	TOTAL
1. GROSS RADIGACTIVITY					
A. Total Released	CURIES	1.95 E-2	1.92 E-2	5.10 E-2	1.73E-1
B. Avg. Conc. Released	UCI/ML	4.15 E-9	4.44 E-9	1.60 E-8	
C. Max. Conc. Released	UCI/ML	3.66 E-8	1.63 E-8	5.15 E-8	
2. TRITIUM					
A. Total Released	CURIES	5.51 E+1	5.37 E+1	3.56 E0	1.40E+2
B. Avg. Conc. Released	UCI/ML	1.17 E-5	1.24 E-5	1.12 E-6	
3. DISSOLVED NOBLE GASES					
A. Total Released	CURIES	-0-	-0-	-0-	-0-
B. Avg. Conc. Released	UCI/ML	-0-	-0-	-0-	-0-
4. GROSS ALPHA ACTIVITY					
A. Total Released	CURIES	<9.92 E-5	<3.80 E-5	<3.54 E-5	<3.00E-4
B. Avg. Conc. Released	UCI/ML	<2.40 E-7	<1.03 E-7	<1.00 E-7	
5. VOLUME OF LIQUID WASTE RELEASED	LITERS	4.13 E+5	3.69 E+5	3.54 E+5	2.20E+6
6. VOLUME OF DILUTION WATER	LITERS	4.70 E+9	4.32 E+9	3.18 E+9	2.57E+10
7. ISOTOPES RELEASED					
Sr 89	CURIES	3.64 E-6	3.25 E-6	3.12 E-6	2.49E-5
Sr 90	CURIES	<3.06 E-6	<2.73 E-6	<2.62 E-6	<1.71E-5
Co 58	CURIES	1.61 E-3	1.87 E-3	3.29 E-3	4.24E-2
Co 60	CURIES	7.56 E-3	1.00 E-2	3.33 E-2	7.85E-2
Mn 54	CURIES	-0-	2.71 E-4	1.03 E-3	1.89E-3
Cs 137	CURIES	7.00 E-3	3.92 E-3	8.58 E-3	2.64E-2
Sb 124	CURIES	-0-	-0-	-0-	3.85E-4
Sb 125	CURIES	-0-	4.02 E-4	7.81 E-4	2.48E-3
Cs 134	CURIES	2.40 E-3	1.22 E-3	2.93 E-3	9.14E-3
Cr 51	CURIES	-0-	-0-	-0-	-0-
Ag 110 m	CURIES	7.18 E-4	7.63 E-4	7.40 E-4	5.64E-3
Xe 133	CURIES	-0-	-0-	-0-	-0-
Na 24	CURIES	4.03 E-5	5.58 E-4	7.20 E-5	7.38E-4
Sn 113	CURIES	-0-	-0-	-0-	-0-
Nb 95	CURIES	6.29 E-6	-0-	2.13 E-4	2.25E-4
Co 57	CURIES	4.51 E-6	-0-	-0-	5.98E-5
I 131	CURIES	1.02 E-6	-0-	-0-	1.02E-6
K 85m	CURIES	2.40 E-5	-0-	-0-	2.40E-5

4.0 SOLID WASTE DISPOSAL

TABLE 4.1 Is a summation of solid wastes shipped for the second half of 1981. Presented are the types of waste, major nuclide composition and disposition of wastes. No irradiated fuel shipments were made during the report period.

A composite sample from the 1981 solidified resin shipments is being analyzed by a contractor for transuranic nuclides. The results will be reported in a subsequent semi-annual effluent report.

Table 4.1
July thru December 1981 solid waste and irradiated
fuel shipments

**A. Solid Waste Shipped Cff-Site for Burial or Disposal
(Not Irradiated Fuel)**

1. TYPE OF WASTE	UNIT	JULY - DEC 1981
A. Spent resins solidified in a concrete matrix	CU.M CI	9.77 E 0 1.42 E+2
B. Dry compressible contaminated waste	CU.M CI	4.46 E 0 6.01 E-1
C. Non-compressible contaminated scrap	CU.M CI	1.51 E+1 5.93 E-1
D. Contaminated filter elements encapsulated in concrete	CU.M CI	5.31 E 0 3.73 E+1
2. Estimate of Major Nuclide by Composition (By Type of Waste)	%	Ci
A. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Manganese-54 Antimony-125 Cobalt-57	48.42 32.65 12.89 3.81 1.68 0.49 0.05	6.91 E+1 4.66 E+1 1.84 E+1 5.44 E 0 2.40 E 0 7.01 E-1 6.56 E-2
B. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Manganese-54	47.8 35.8 11.2 3.4 1.8	2.87 E-1 2.15 E-1 6.73 E-2 2.04 E-2 1.08 E-2
C. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Antimony-125 Manganese-54 Cobalt-57	51.1 19.9 19.9 5.7 2.2 1.2 0.2	3.01 E-1 1.17 E-1 1.17 E-1 3.38 E-2 1.30 E-2 7.11 E-3 1.18 E-3
D. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Manganese-54 Antimont-125 Cobalt 57	48.15 34.16 12.08 3.63 1.77 0.22 0.02	1.79 E+1 1.27 E+1 4.49 E 0 1.35 E 0 6.49 E-1 8.05 E-2 7.32 E-3

3. Solid Waste Disposition

<u>Date of Shipment</u>	<u>Mode of Transportation</u>	<u>Destination</u>
07/20/81	Chem-Nuclear Shielded van	Barnwell South Carolina
08/04/81	Chem-Nuclear 14-195-H Cask	Barnwell South Carolina
08/05/81	Chem-Nuclear 14-195-H Cask	Barnwell South Carolina
09/01/81	Chem-Nuclear 14-195-H Cask	Barnwell South Carolina
09/02/81	Chem-Nuclear 14-195-H Cask	Barnwell South Carolina
10/19/81	Chem-Nuclear shielded van	Barnwell South Carolina
11/02/81	Chem-Nuclear shielded van	Barnwell South Carolina
12/07/81	Chem-Nuclear shielded van	Barnwell South Carolina

B. Irradiated Fuel Shipments

No irradiated fuel shipments were made from the Keweenaw Nuclear Power Plant during the last six months of 1981.