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WISCONSIN PUBLIC SERVICE CORPORATION

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August 30, 1990

10 CFR 50.36a(a)(2)

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
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Gentlemen:

Docket 50-305
Operating License DPR-43
Kewaunee Nuclear Power Plant
Semiannual Effluent Release Report January-June 1990

Enclosed please find a copy of the Kewaunee Nuclear Power Plant Semiannual Effluent Release Report for January through June 1990. This report is submitted to meet the requirements of Technical Specification 6.9.3.b.

The June 1990 proportional composites for Gross Alpha, Strontium 89, Strontium 90 and Iron 55 were not available at the time that this report was written. WPSC's Project Manager, Mr. M. J. Davis, was notified in a telephone conversation with Ms. B. J. DeCleene (WPSC) that a supplemental report shall be submitted when these values become available.

Sincerely,

K H Evers

K. H. Evers
Manager - Nuclear Power

BJD/jms

Enc. see Enviro Reports

cc - Mr. Patrick Castleman, US NRC
US NRC, Region III

IE44
1/1

50-305 KEWAUNEE

SEMIANNUAL EFFLUENT RELEASE REPORT
JANUARY-JUNE 1990

REC'D W/LTR DTD 08/30/90...9009070140

KEWAUNEE NUCLEAR POWER PLANT

SEMI-ANNUAL
EFFLUENT RELEASE REPORT
JANUARY - JUNE 1990

WISCONSIN PUBLIC SERVICE CORPORATION

WISCONSIN POWER & LIGHT COMPANY

MADISON GAS & ELECTRIC COMPANY

SJJTOC

DOCKET 50-305

KEWAUNEE NUCLEAR POWER PLANT

SEMIANNUAL RADIOACTIVE

EFFLUENT RELEASE REPORT

JANUARY - JUNE 1990

WISCONSIN PUBLIC SERVICE CORPORATION
GREEN BAY, WISCONSIN
AUGUST 1990

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TABLE OF CONTENTS

1.0 INTRODUCTION

This report is being submitted in accordance with the requirements of Kewaunee Technical Specifications, Section 6.9.3.b. It includes data from all effluent releases made from January through June 1990. The report contains summaries of the gaseous and liquid releases made to the environment including the quantity, characterization, time duration and calculated radiation dose at the site boundary resulting from these releases. The report also includes a summation of solid waste disposal, revisions to the Process Control Program and the Offsite Dose Calculation Manual, and addresses the cumulative meteorological data.

1.1 Technical Specification Limits

Specifications are set to insure that offsite doses are maintained as low as reasonably achievable while still allowing for practical and dependable operation of the Kewaunee Plant.

The Kewaunee Offsite Dose Calculation Manual (ODCM) is used in conjunction with Section 7 of the Technical Specifications. The ODCM describes the methodology and parameters used in:

1. The calculation of radioactive liquid and gaseous effluent monitoring instrumentation alarm/trip setpoints.

2. The calculation of radioactive liquid and gaseous concentrations, dose rates and cumulative quarterly and annual doses. The ODCM methodology is acceptable for use in demonstrating compliance with 10 CFR 20.106; 10 CFR 50, Appendix I; and 40 CFR 190.

2.0 GASEOUS EFFLUENTS

2.1 Lower Limits of Detection (LLD) for Gaseous Effluents

Gaseous radioactive effluents are released in both the continuous mode and the batch mode. The auxiliary building stack is sampled continuously for particulates, halogens and Strontium by an "off-line" sample train. This stack is also grab-sampled daily for gaseous gamma emitters. Batch releases are sampled prior to release for principal gaseous and particulate gamma emitters, halogens and tritium.

*** The proportional composites for Gross Alpha, Strontium 89, and Strontium 90 were not available at the time that this report was written. When these values are available, applicable revisions shall be submitted.

The required LLD's for gaseous radioanalyses, as listed in Table 8.4 of the Kewaunee Technical Specifications, are:

Analysis	LLD (uCi/ml)
Gaseous Gamma Emitters	1.00 E-04
Iodine 131	3.00 E-12
Particulate Gamma Emitters	1.00 E-11
Particulate Gross Alpha	1.00 E-11
Strontium 89, 90	1.00 E-11
Noble Gases, Gross Beta or Gamma	1.00 E-06

The nominal "a priori" LLD values are shown below.

Isotope	a priori LLD (uCi/ml)
a. Gaseous emissions:	
Kr-87	2.19 E-8
Kr-88	2.76 E-8
Xe-133	2.64 E-8
Xe-133m	6.53 E-8
Xe-135	7.97 E-9
Xe-138	3.16 E-8

b. Particulate emissions:

Mn-54	3.04 E-14
Fe-59.	9.00 E-14
Co-58	4.06 E-14
Co-60	1.12 E-13
Zn-65	6.41 E-14
Mo-99	2.00 E-14
Cs-134	3.38 E-14
Cs-137	5.89 E-14
Ce-141	2.99 E-14
Ce-144	1.18 E-13

c. Other identifiable gamma emitters:

Ar-41	1.21 E-8
Kr-85	3.69 E-6
Kr-85m	7.14 E-9
Kr-89	2.50 E-7
Xe-127	7.72 E-9
Xe-131m	2.92 E-7
Xe-135m	1.71 E-8
Xe-137	9.67 E-8
I-131	1.97 E-14

d. Composite particulate samples:

Sr-89	1 E-14
Sr-90	1 E-14
Gross Alpha	6.00 E-15

These "a priori" LLDs represent the capabilities of the counting systems in use, not an after the fact "a posteriori" limit for a particular measurement.

2.2 Gaseous Batch Release Statistics

The following is a summation of all gaseous batch releases made during the first half of 1990.

Number of batch releases 14

Total time for all batch releases (Sec) . . 3.57 E+5

Maximum time for one batch release (Sec) . . 8.64 E+4

Average time for a batch release (Sec) . . . 2.55 E+4

Minimum time for a batch release (Sec) . . . 1.62 E+3

2.3 Gaseous Effluent Data

The following Table 2.1 presents a quarterly summation of the total activity released and average release rates of four categories of gaseous effluents. Table 2.2 lists the quarterly sums of individual gaseous radionuclides released by continuous and batch modes. Table 2.3 is essentially the same data, but is presented as monthly summations. Table 2.4 presents the dose limits for gaseous effluents for the 1st and 2nd quarters, and the calculated doses this year from gaseous effluents.

TABLE 2.1
Semiannual Radioactive Effluent Release Report 1990
Gaseous Effluents-Summation of all Releases

	1st Quarter	2nd Quarter
Fission and Activation Gases		
Total Activity Released (Ci)	1.51 E+0	6.44 E-1
Average Release Rate (uCi/Sec)	1.94 E-1	8.19 E-2
Iodines		
Total Activity Released (Ci)	1.16 E-6	9.07 E-10
Average Release Rate (uCi/Sec)	1.49 E-7	1.15 E-10
Particulates		
Total Activity Released (Ci)	1.24 E-3	3.12 E-4
Average Release Rate (uCi/Sec)	1.59 E-4	3.97 E-5
Gross Alpha Released (Ci)	5.96 E-4	1.67 E-4
Tritium		
Total Activity Released (Ci)	1.73 E+0	3.40 E+0
Average Release Rate (uCi/Sec)	2.22 E-1	4.33 E-1

TABLE 2.2
Semiannual Radioactive Effluent Release Report 1990
Gaseous Effluents-Elevated Release

Nuclides Released (Ci)	Continuous Mode		Batch Mode	
	1st Qtr	2nd Qtr	1st Qtr	2nd Qtr
Fission Gases				
Ar-41	-0-	-0-	9.15 E-1	2.60 E-2
Kr-85	-0-	-0-	3.40 E-2	-0-
Xe-131m	-0-	5.32 E-1	-0-	-0-
Xe-133	-0-	8.50 E-2	5.33 E-1	6.15 E-4
Xe-133m	-0-	-0-	4.88 E-5	-0-
Xe-135	-0-	-0-	2.84 E-2	-0-
Xe-135m	-0-	-0-	4.34 E-6	-0-
Unidentified	-0-	-0-	-0-	-0-
Total for Period	-0-	6.17 E-1	1.51 E+0	2.66 E-2
Iodines				
I-131	1.15 E-6	-0-	1.00 E-9	9.07 E-10
I-132	-0-	-0-	3.29 E-9	-0-
I-133	-0-	-0-	1.72 E-9	-0-
Total for Period	1.15 E-6	-0-	6.01 E-9	9.07 E-10
Particulates				
Co-58	7.28 E-7	5.69 E-7	-0-	-0-
Co-60	3.87 E-6	1.96 E-6	-0-	-0-
Rb-88	-0-	-0-	1.38 E-7	-0-
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Nb-95	1.06 E-6	-0-	-0-	-0-
Sn-113	6.40 E-8	-0-	-0-	-0-
Cs-137	1.14 E-7	1.51 E-7	-0-	-0-
Unidentified	1.04 E-7	7.97 E-6	1.23 E-3	3.01 E-4
Total for Period	5.94 E-6	1.06 E-5	1.24 E-3	3.01 E-4

TABLE 2.3A
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Total of all Releases

Noble Gases (Curies)

Isotope	January	February	March	Total
Ar-41	-0-	-0-	9.15 E-1	9.15 E-1
Kr-85	-0	-0-	3.40 E-2	3.40 E-2
Xe-131m	-0-	-0-	-0-	-0-
Xe-133	-0-	-0-	5.33 E-1	5.33 E-1
Xe-133m	-0-	-0-	4.88 E-5	4.88 E-5
Xe-135	-0-	-0-	2.84 E-2	2.84 E-2
Xe-135m	-0-	-0-	4.34 E-6	4.34 E-6
Unidentified	-0-	-0-	-0-	-0-
Total	-0-	-0-	1.51 E+0	1.51 E+0

Particulates (Curies)

Isotope	January	February	March	Total
Co-58	-0-	-0-	7.28 E-7	7.28 E-7
Co-60	-0-	9.80 E-7	2.89 E-6	3.87 E-6
Rb-88	-0-	-0-	1.38 E-7	1.38 E-7
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Nb-95	-0-	-0-	1.06 E-6	1.06 E-6
Sn-113	-0-	-0-	6.40 E-8	6.40 E-8
Cs-137	-0-	-0-	1.14 E-7	1.14 E-7
Unidentified	2.20 E-4	2.75 E-4	7.40 E-4	1.23 E-3
Total	2.20 E-4	2.76 E-4	7.45 E-4	1.24 E-3

Halogens (Curies)

Isotope	January	February	March	Total
I-131	-0-	-0-	1.15 E-6	1.15 E-6
I-132	-0-	-0-	3.29 E-9	3.29 E-9
I-133	-0-	-0-	1.72 E-9	1.72 E-9
Total	-0-	-0-	1.16 E-6	1.16 E-6

TABLE 2.3A (con't)
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Total of all Releases

Summary

	January	February	March	Total
Total Noble Gases (Ci)	-0-	-0-	1.51 E+0	1.51 E+0
Total Halogens (Ci)	-0-	-0-	1.16 E-6	1.16 E-6
Total Particulate Gross Beta-Gamma (Ci)	2.20 E-4	2.76 E-4	7.45 E-4	1.24 E-3
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	-0-	9.80 E-7	4.86 E-6	5.84 E-6
Total Tritium (Ci)	9.18 E-1	3.85 E-1	4.28 E-1	1.73 E+0
Total Particulate Gross Alpha (Ci)	1.13 E-4	1.19 E-4	3.64 E-4	5.96 E-4
Maximum Noble Gas Release Rate (uCi/Sec)	$\leq$8.45 E-1	$\leq$7.99 E-1	$\leq$2.34 E+1	-

TABLE 2.3A (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Total of all Releases

Noble Gases (Curies)

Isotope	April	May	June	Total
Ar-41	2.60 E-2	-0-	-0-	2.60 E-2
Kr-85	-0-	-0-	-0-	-0-
Xe-131m	-0-	-0-	5.32 E-1	5.32 E-1
Xe-133	6.15 E-4	-0-	8.50 E-2	8.56 E-2
Xe-133m	-0-	-0-	-0-	-0-
Xe-135	-0-	-0-	-0-	-0-
Xe-135m	-0-	-0-	-0-	-0-
Unidentified	-0-	-0-	-0-	-0-
Total	2.66 E-2	-0-	6.17 E-1	6.44 E-1

Particulates (Curies)

Isotope	April	May	June	Total
Co-58	3.97 E-7	1.72 E-7	-0-	5.69 E-7
Co-60	6.24 E-7	1.02 E-6	3.18 E-7	1.96 E-6
Rb-88	-0-	-0-	-0-	-0-
-89	-0-	-0-	***	-0-
-90	-0-	-0-	***	-0-
Nb-95	-0-	-0-	-0-	-0-
Sn-113	-0-	-0-	-0-	-0-
Cs-137	1.51 E-7	-0-	-0-	1.51 E-7
Unidentified	1.02 E-4	1.78 E-4	2.96 E-5	3.09 E-4
Total	1.03 E-4	1.79 E-4	2.99 E-5	3.12 E-4

Halogens (Curies)

Isotope	April	May	June	Total
I-131	9.07 E-10	-0-	-0-	9.07 E-10
I-132	-0-	-0-	-0-	-0-
I-133	-0-	-0-	-0-	-0-
Total	9.07 E-10	-0-	-0-	9.07 E-10

TABLE 2.3A (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Total of all Releases

Summary

	April	May	June	Total
Total Noble Gases (Ci)	2.66 E-2	-0-	6.17 E-1	6.44 E-1
Total Halogens (Ci)	9.07 E-10	-0-	-0-	9.07 E-10
Total Particulate Gross Beta-Gamma (Ci)	1.03 E-4	1.79 E-4	2.99 E-5	3.12 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	1.17 E-6	1.19 E-6	3.18 E-7	2.68 E-6
Total Tritium (Ci)	1.48 E+0	1.57 E+0	3.54 E-1	3.40 E+0
Total Particulate Gross Alpha (Ci)	5.22 E-5	9.83 E-5	1.62 E-5	1.67 E-4
Maximum Noble Gas Release Rate (uCi/Sec)	$\leq$1.18 E+1	$\leq$1.15 E+0	$\leq$1.11 E+0	-

TABLE 2.38
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Continuous Mode Only

Noble Gases (Curies)

Isotope	January	February	March	Total
Ar-41	-0-	-0-	-0-	-0-
Kr-85	-0-	-0-	-0-	-0-
Xe-131m	-0-	-0-	-0-	-0-
Xe-133	-0-	-0-	-0-	-0-
Xe-133m	-0-	-0-	-0-	-0-
Xe-135	-0-	-0-	-0-	-0-
Xe-135m	-0-	-0-	-0-	-0-
Unidentified	-0-	-0-	-0-	-0-
Total	-0-	-0-	-0-	-0-

Particulates (Curies)

Isotope	January	February	March	Total
Co-58	-0-	-0-	7.28 E-7	7.28 E-7
Co-60	-0-	9.80 E-7	2.89 E-6	3.87 E-6
Rb-88	-0-	-0-	-0-	-0-
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Nb-95	-0-	-0-	1.06 E-6	1.06 E-6
Sn-113	-0-	-0-	6.40 E-8	6.40 E-8
Cs-137	-0-	-0-	1.14 E-7	1.14 E-7
Unidentified	1.04 E-7	-0-	-0-	1.04 E-7
Total	1.04 E-7	9.80 E-7	4.86 E-6	5.94 E-6

Halogens (Curies)

Isotope	January	February	March	Total
I-131	-0-	-0-	1.15 E-6	1.15 E-6
I-132	-0-	-0-	-0-	-0-
I-133	-0-	-0-	-0-	-0-
Total	-0-	-0-	1.15 E-6	1.15 E-6

TABLE 2.3B (con't)
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Continuous Mode Only

Summary

	January	February	March	Total
Total Noble Gases (Ci)	-0-	-0-	-0-	-0-
Total Halogens (Ci)	-0-	-0-	1.15 E-6	1.15 E-6
Total Particulate Gross Beta-Gamma (Ci)	1.04 E-7	9.80 E-7	4.86 E-6	5.94 E-6
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	-0-	9.80 E-7	4.86 E-6	5.84 E-6
Total Tritium (Ci)	9.18 E-1	3.84 E-1	4.12 E-1	1.71 E+0
Total Particulate Gross Alpha (Ci)	9.90 E-8	7.10 E-8	1.48 E-6	1.65 E-6
Maximum Noble Gas Release Rate (uCi/Sec)	$\leq$7.29 E-1	$\leq$7.29 E-1	$\leq$9.95 E-1	-

TABLE 2.3B (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Continuous Mode Only

Noble Gases (Curies)

Isotope	April	May	June	Total
Ar-41	-0-	-0-	-0-	-0-
Kr-85	-0-	-0-	-0-	-0-
Xe-131m	-0-	-0-	5.32 E-1	5.32 E-1
Xe-133	-0-	-0-	8.50 E-2	8.50 E-2
Xe-133m	-0-	-0-	-0-	-0-
Xe-135	-0-	-0-	-0-	-0-
Xe-135m	-0-	-0-	-0-	-0-
Unidentified	-0-	-0-	-0-	-0-
Total	-0-	-0-	6.17 E-1	6.17 E-1

Particulates (Curies)

Isotope	April	May	June	Total
Co-58	3.97 E-7	1.72 E-7	-0-	5.69 E-7
Co-60	6.24 E-7	1.02 E-6	3.18 E-7	1.96 E-6
Rb-88	-0-	-0-	-0-	-0-
Sr-89	-0-	-0-	***	-0-
Sr-90	-0-	-0-	***	-0-
Nb-95	-0-	-0-	-0-	-0-
Sn-113	-0-	-0-	-0-	-0-
Cs-137	1.51 E-7	-0-	-0-	1.51 E-7
Unidentified	7.97 E-6	-0-	-0-	7.97 E-6
Total	9.14 E-6	1.19 E-6	3.18 E-7	1.06 E-5

Halogens (Curies)

Isotope	April	May	June	Total
I-131	-0-	-0-	-0-	-0-
I-132	-0-	-0-	-0-	-0-
I-133	-0-	-0-	-0-	-0-
Total	-0-	-0-	-0-	-0-

TABLE 2.3B (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Continuous Mode Only

Summary

	April	May	June	Total
Total Noble Gases (Ci)	-0-	-0-	6.17 E-1	6.17 E-1
Total Halogens (Ci)	-0-	-0-	-0-	-0-
Total Particulate Gross Beta-Gamma (Ci)	9.14 E-6	1.19 E-6	3.18 E-7	1.06 E-5
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	1.17 E-6	1.19 E-6	3.18 E-7	2.68 E-6
Total Tritium (Ci)	1.48 E+0	1.57 E+0	3.47 E-1	3.40 E+0
Total Particulate Gross Alpha (Ci)	5.03 E-6	3.70 E-8	1.16 E-7	5.18 E-6
Maximum Noble Gas Release Rate (uCi/Sec)	$\leq$8.10 E-1	$\leq$1.01 E+0	9.84 E-1	-

TABLE 2.3C
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Batch Mode Only

Noble Gases (Curies)

Isotope	January	February	March	Total
Ar-41	-0-	-0-	9.15 E-1	9.15 E-1
Kr-85	-0-	-0-	3.40 E-2	3.40 E-2
Xe-131m	-0-	-0-	-0-	-0-
Xe-133	-0-	-0-	5.33 E-1	5.33 E-1
Xe-133m	-0-	-0-	4.88 E-5	4.88 E-5
Xe-135	-0-	-0-	2.84 E-2	2.84 E-2
Xe-135m	-0-	-0-	4.34 E-6	4.34 E-6
Unidentified	-0-	-0-	-0-	-0-
Total	-0-	-0-	1.51 E+0	1.51 E+0

Particulates (Curies)

Isotope	January	February	March	Total
Co-58	-0-	-0-	-0-	-0-
Co-60	-0-	-0-	-0-	-0-
Rb-88	-0-	-0-	1.38 E-7	1.38 E-7
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Nb-95	-0-	-0-	-0-	-0-
Sn-113	-0-	-0-	-0-	-0-
Cs-137	-0-	-0-	-0-	-0-
Unidentified	2.20 E-4	2.75 E-4	7.40 E-4	1.23 E-3
Total	2.20 E-4	2.75 E-4	7.40 E-4	1.24 E-3

Halogens (Curies)

Isotope	January	February	March	Total
I-131	-0-	-0-	1.00 E-9	1.00 E-9
I-132	-0-	-0-	3.29 E-9	3.29 E-9
I-133	-0-	-0-	1.72 E-9	1.72 E-9
Total	-0-	-0-	6.01 E-9	6.01 E-9

TABLE 2.3C (con't)
Semiannual Radioactive Effluent Release Report 1990
1st Quarter Gaseous Release
Batch Mode Only

Summary

	January	February	March	Total
Total Noble Gases (Ci)	-0-	-0-	1.51 E+0	1.51 E+0
Total Halogens (Ci)	-0-	-0-	6.01 E-9	6.01 E-9
Total Particulate Gross Beta-Gamma (Ci)	2.20 E-4	2.75 E-4	7.40 E-4	1.24 E-3
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	-0-	-0-	-0-	-0-
Total Tritium (Ci)	-0-	1.03 E-3	1.61 E-2	1.71 E-2
Total Particulate Gross Alpha (Ci)	1.13 E-4	1.19 E-4	3.63 E-4	5.95 E-4
Maximum Noble Gas Release Rate (uCi/Sec)	$\leq$1.16 E-1	$\leq$6.98 E-2	2.24 E+1	-

TABLE 2.3C (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Batch Mode Only

Noble Gases (Curies)

Isotope	April	May	June	Total
Ar-41	2.60 E-2	-0-	-0-	2.60 E-2
Kr-85	-0-	-0-	-0-	-0-
Xe-131m	-0-	-0-	-0-	-0-
Xe-133	6.15 E-4	-0-	-0-	6.15 E-4
Xe-133m	-0-	-0-	-0-	-0-
Xe-135	-0-	-0-	-0-	-0-
Xe-135m	-0-	-0-	-0-	-0-
Unidentified	-0-	-0-	-0-	-0-
Total	2.66 E-2	-0-	-0-	2.66 E-2

Particulates (Curies)

Isotope	April	May	June	Total
[illegible]-58	-0-	-0-	-0-	-0-
[illegible]-60	-0-	-0-	-0-	-0-
Rb-88	-0-	-0-	-0-	-0-
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Nb-95	-0-	-0-	-0-	-0-
Sn-113	-0-	-0-	-0-	-0-
Cs-137	-0-	-0-	-0-	-0-
Unidentified	9.37 E-5	1.78 E-4	2.96 E-5	3.01 E-4
Total	9.37 E-5	1.78 E-4	2.96 E-5	3.01 E-4

Halogens (Curies)

Isotope	April	May	June	Total
I-131	9.07 E-10	-0-	-0-	9.07 E-10
I-132	-0-	-0-	-0-	-0-
I-133	-0-	-0-	-0-	-0-
Total	9.07 E-10	-0-	-0-	9.07 E-10

TABLE 2.3C (con't)
Semiannual Radioactive Effluent Release Report 1990
2nd Quarter Gaseous Release
Batch Mode Only

Summary

	April	May	June	Total
Total Noble Gases (Ci)	2.66 E-2	-0-	-0-	2.66 E-2
Total Halogens (Ci)	9.07 E-10	-0-	-0-	9.07 E-10
Total Particulate Gross Beta-Gamma (Ci)	9.37 E-5	1.78 E-4	2.96 E-5	3.01 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days (Ci)	-0-	-0-	-0-	-0-
Total Tritium (Ci)	1.31 E-3	-0-	7.18 E-3	8.49 E-3
Total Particulate Gross Alpha (Ci)	4.72 E-5	9.83 E-5	1.61 E-5	1.62 E-4
Maximum Noble Gas Release Rate (uCi/Sec)	1.10 E+1	$\leq$1.40 E-1	$\leq$1.23 E-1	-

TABLE 2.4
Semiannual Radioactive Effluent Release Report 1990
Dose From Gaseous Effluents

The offsite dose limits from radioactive materials in gaseous effluents are specified in Section 7 of the Kewaunee Technical Specifications and can be summarized as follows:

	Whole Body Gamma	Skin Beta	Organ
Quarterly	5 mRad	10 mRad	7.5 mRem
Annual	10 mRad	20 mRad	15.0 mRem

The total release of gaseous effluents during the first six months of 1990 was within Technical Specification limits. The following offsite doses were calculated using equations 2.7, 2.8 and 2.11 from the Kewaunee ODCM. Calculated offsite doses versus quarterly Technical Specification limits are shown below:

	1st Qtr	2nd Qtr
1. Gamma-Whole Body		
Specification (mRads)	5.00 E+0	5.00 E+0
Actual Dose (mRads)	9.98 E-4	1.29 E-5
% of Specification	1.99 E-2	2.58 E-4
2. Beta-Skin		
Specification (mRads)	1.00 E+1	1.00 E+1
Actual Dose (mRads)	4.21 E-4	8.34 E-5
% of Specification	4.21 E-3	8.34 E-4
3. Ingestion Pathways-Organ		
Specification (mRem)	7.50 E+0	7.50 E+0
Actual Dose (mRem)	5.63 E-4	7.28 E-4
% of Specification	7.50 E-3	9.70 E-3

TABLE 2.4 (cont.)
Semiannual Radioactive Effluent Release Report 1990
Dose From Gaseous Effluents

In addition, the cumulative annual offsite doses through the end of June versus the annual Technical Specification limits were:

	Annual
1. Gamma-Whole Body	
Specification (mRads)	1.00 E+1
Actual Dose (mRads)	1.01 E-3
% of Specification	1.01 E-2
2. Beta-Skin	
Specification (mRads)	2.00 E+1
Actual Dose (mRads)	5.05 E-4
% of Specification	2.52 E-3
3. Ingestion Pathways-Organ	
Specification (mRem)	1.50 E+1
Actual Dose (mRem)	1.29 E-3
% of Specification	8.60 E-3

3.0 LIQUID EFFLUENTS

3.1 Lower Limits of Detection (LLD) for Liquid Effluents

Liquid radioactive effluents are released as both batch releases and continuous releases. Each batch is sampled prior to release and analyzed for gamma emitters and tritium. A fraction of each sample is retained for a monthly proportional composite for Gross Alpha, Strontium 89, Strontium 90 and Iron 55.

*** The proportional composites for Gross Alpha, Strontium 89, Strontium 90 and Iron 55 were not available at the time that this report was written. When these values are available, applicable revisions shall be submitted.

The LLD's for liquid batch release radioanalyses, as listed in Table 8.3 of the Kewaunee Technical Specifications, are:

Analysis	LLD (uCi/ml)
Principal Gamma Emitters	1.00 E-06
Iodine 131	1.00 E-06
Tritium	1.00 E-05
Gross Alpha	5.00 E-07
Strontium 89, 90	5.00 E-08
Iron 55	1.00 E-06

The actual obtained "a priori" LLD values for batch releases are shown below.

Isotope	a priori LLD (uCi/ml)
Mn-54	8.30 E-8
Fe-59	1.83 E-7
Co-58	1.41 E-7
Co-60	2.41 E-7
Zn-65	2.06 E-7
Mo-99	5.48 E-8
Cs-134	9.35 E-8
Cs-137	8.10 E-8
Ce-141	9.31 E-8
Ce-144	4.25 E-7
I-131	7.50 E-8
H-3	4.06 E-6
Sr-89	1 E-8
Sr-90	1 E-8
Gross Alpha	1 E-9
Fe-55	3 E-8

Continuous liquid releases are grab sampled weekly and analyzed for gamma emitters. A fraction of each weekly sample is retained for a monthly proportional composite which is then analyzed for Tritium, Gross Alpha, Strontium 89, Strontium 90 and Iron 55.

The LLD's for liquid continuous release radioanalyses, as listed in Table 8.3 of the Kewaunee Technical Specifications, are:

Analysis	LLD (uCi/ml)
Principal Gamma Emitters	5.00 E-07
Iodine 131	1.00 E-06
Tritium	1.00 E-05
Gross Alpha	5.00 E-07
Strontium 89, 90	5.00 E-08
Iron 55	1.00 E-06

The actual obtained "a priori" LLD values for continuous releases are shown below.

Isotope	a priori LLD (uCi/ml)
Mn-54	3.09 E-8
Fe-59	7.48 E-8
Co-58	3.33 E-8
Co-60	5.68 E-8
Zn-65	6.87 E-8
Mo-99	2.86 E-8
Cs-134	1.56 E-8
Cs-137	1.35 E-8
Ce-141	4.30 E-8
Ce-144	1.96 E-7
I-131	1.98 E-8
H-3	4.06 E-6
Sr-89	1 E-8
Sr-90	1 E-8
Gross Alpha	1 E-9
Fe-55	3 E-8

3.2 Liquid Batch Release Statistics

The following is a summation of all liquid batch releases made during the first half of 1990.

Type of Release	Number of Releases	Gallons Released
Laundry	252	231,990.4
Boron Recycle	31	202,151
Miscellaneous Sources	16	145,156.3

Total time for all batch releases . . . . 25,731 Min.

Maximum time for one batch release . . . . 1085 Min.

Minimum time for one batch release . . . . . 18 Min.

Average time for a batch release . . . . . 86.1 Min.

3.3 Liquid Effluent Data

The following Table 3.1 presents a quarterly summation of the total activity released and average concentration for all liquid effluents. It also presents the gross alpha activity released, volume of waste released and volume of dilution water used. Tables 3.2 and 3.3 are monthly summations of the same information in Table 3.1. Table 3.2 contains the quantity of the individual isotopes released to the unrestricted area for batch releases. Table 3.3 presents a monthly summation of gross radioactivity, tritium, gross alpha and isotopic activity for the secondary blowdown and leakage releases. It also presents the monthly total volume for these releases and dilution volumes. Table 3.4 presents the doses from liquid effluents for the 1st and 2nd quarter and the calculated doses this year from liquid effluents.

TABLE 3.1
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Summation of all Releases

	1st Qtr	2nd Qtr	Total
Fission and Activation Products			
Total Release (Excluding H3 and Oissolved Gases) (Ci)	5.68 E-2	1.19 E-1	1.76 E-1
Average Concentration (uCi/ml)	6.28 E-9	7.95 E-9	
Tritium			
Total Release (Ci)	1.09 E+2	6.09 E+1	1.70 E+2
Average Concentration (uCi/ml)	1.22 E-5	4.19 E-6	
Percent of Tech Spec Limit (3.0 E-3 uCi/ml) (%)	4.07 E-1	1.40 E-1	
Oissolved Gases			
Total Release (Ci)	-0-	-0-	-0-
Average Concentration (uCi/ml)	-0-	-0-	
Percent of Tech Spec Limit (2.0 E-4 uCi/ml) (%)	-0-	-0-	
Gross Alpha Activity			
Total Release (Ci)	$\leq$4.31 E-5	$\leq$2.06 E-5	$\leq$6.37 E-5
Volume of Waste Released (Batch Releases)			
(Liters)	1.19 E+6	1.05 E+6	2.24 E+6
Volume of Dilution Water (Batch Releases)			
(Liters)	8.95 E+9	1.45 E+10	2.35 E+10

TABLE 3.2A
Semiannual Effluent Radioactive Release Report 1990
Liquid Effluents - Batch Releases

Liquid Releases	January	February	March	Total
Gross Radioactivity				
Total Release (Excluding Tritium and Dissolved Gases) (Ci)	1.92 E-3	7.87 E-4	5.34 E-2	5.61 E-2
Average Concentration (uCi/ml)	8.69 E-10	4.10 E-10	1.11 E-8	
Tritium				
Total Release (Ci)	7.07 E+1	1.81 E+1	2.03 E+1	1.09 E+2
Average Concentration (uCi/ml)	3.20 E-5	9.43 E-6	4.21 E-6	
Dissolved Noble Gases				
Total Release (Ci)	-0-	-0-	-0-	-0-
Average Concentration (uCi/ml)	-0-	-0-	-0-	
Gross Alpha Activity				
Total Release (Ci)	$\leq$7.01 E-6	$\leq$2.00 E-7	$\leq$1.40 E-6	$\leq$ 8.61 E-6
Average Concentration (uCi/ml)	$\leq$3.17 E-12	$\leq$1.04 E-13	$\leq$2.90 E-13	
Volume of Waste Released				
(Liters)	2.85 E+5	2.00 E+5	7.01 E+5	1.19 E+6
Volume of Dilution Water				
(Liters)	2.21 E+9	1.92 E+9	4.82 E+9	8.95 E+9

TABLE 3.2A (con't)
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Batch Releases

Isotopes Released	January	February	March	Total
(Curies)				
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Fe-55	1.25 E-3	2.17 E-4	1.25 E-3	2.72 E-3
Fe-59	-0-	-0-	3.88 E-4	3.88 E-4
Co-58	1.75 E-4	1.05 E-4	3.49 E-2	3.52 E-2
Co-60	1.85 E-4	1.80 E-4	4.37 E-3	4.74 E-3
Mn-54	-0-	-0-	7.35 E-4	7.35 E-4
Cs-134	8.24 E-5	7.55 E-5	4.25 E-4	5.83 E-4
Cs-137	1.03 E-4	1.03 E-4	4.58 E-4	6.64 E-4
Ag-110m	9.59 E-5	7.37 E-5	1.09 E-3	1.26 E-3
I-133	-0-	3.24 E-5	-0-	3.24 E-5
Sb-122	1.53 E-5	-0-	-0-	1.53 E-5
Sb-124	-0-	-0-	1.04 E-3	1.04 E-3
Sb-125	-0-	-0-	4.70 E-4	4.70 E-4
Nb-95	-0-	-0-	1.07 E-3	1.07 E-3
Cr-51	-0-	-0-	6.16 E-3	6.16 E-3
Na-24	-0-	-0-	1.53 E-5	1.53 E-5
Sn-113	-0-	-0-	3.07 E-4	3.07 E-4
Zr-95	-0-	-0-	5.99 E-4	5.99 E-4
Ni-56	-0-	-0-	1.26 E-4	1.26 E-4
W-187	1.79 E-5	-0-	-0-	1.79 E-5

TABLE 3.2B
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Batch Releases

Liquid Releases	April	May	June	Total
Gross Radioactivity				
Total Release (Excluding Tritium and Dissolved Gases) (Ci)	5.44 E-2	4.45 E-2	1.56 E-2	1.15 E-1
Average Concentration (uCi/ml)	1.02 E-8	9.96 E-9	3.33 E-9	
Tritium				
Total Release (Ci)	2.14 E+1	6.67 E+0	3.27 E+1	6.08 E+1
Average Concentration (uCi/ml)	4.03 E-6	1.49 E-6	6.97 E-6	
Dissolved Noble Gases				
Total Release (Ci)	-0-	-0-	-0-	-0-
Average Concentration (uCi/ml)	-0-	-0-	-0-	
Gross Alpha Activity				
Total Release (Ci)	$\leq$6.36 E-7	$\leq$3.73 E-7	***	$\leq$1.01 E-6
Average Concentration (uCi/ml)	$\leq$1.20 E-13	$\leq$8.34 E-14	***	
Volume of Waste Released				
(Liters)	6.36 E+5	1.86 E+5	2.25 E+5	1.05 E+6
Volume of Dilution Water				
(Liters)	5.31 E+9	4.47 E+9	4.69 E+9	1.45 E+10

TABLE 3.2B (con't)
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Batch Releases

Isotopes Released	April	May	June	Total
(Curies)				
Sr-89	-0-	-0-	***	-0-
Sr-90	-0-	-0-	***	-0-
Fe-55	1.78 E-3	5.23 E-3	***	7.01 E-3
Fe-59	9.09 E-4	1.49 E-3	2.22 E-4	2.62 E-3
Co-57	-0-	4.16 E-5	-0-	4.16 E-5
Co-58	2.60 E-2	1.41 E-2	6.42 E-3	4.65 E-2
Co-60	5.78 E-3	8.10 E-3	5.19 E-3	1.91 E-2
Mn-54	6.95 E-4	6.76 E-4	2.56 E-4	1.63 E-3
Cs-134	1.09 E-4	-0-	-0-	1.09 E-4
Cs-137	1.38 E-4	-0-	-0-	1.38 E-4
Ag-110m	2.05 E-3	7.37 E-3	1.38 E-3	1.08 E-2
Sb-124	4.44 E-4	3.50 E-4	-0-	7.94 E-4
Sb-125	2.63 E-4	9.14 E-4	2.95 E-4	1.47 E-3
Nb-95	3.31 E-3	1.19 E-3	-0-	4.50 E-3
Cr-51	9.41 E-3	3.44 E-3	1.18 E-3	1.40 E-2
Sn-113	9.39 E-4	5.92 E-4	2.59 E-4	1.79 E-3
Zr-95	2.16 E-3	8.15 E-4	3.75 E-4	3.35 E-3
Ni-56	1.30 E-4	-0-	-0-	1.30 E-4
W-187	2.72 E-4	2.23 E-4	-0-	4.95 E-4
Zr-97	3.68 E-5	-0-	2.27 E-5	5.95 E-5

TABLE 3.3A
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Continuous Releases

Liquid Releases	January	February	March	Total
Gross Radioactivity				
Total Release (Excluding Tritium and Dissolved Gases) (Ci)	4.30 E-4	1.66 E-4	1.39 E-4	7.35 E-4
Average Concentration (uCi/ml)	1.28 E-11	5.44 E-12	4.12 E-12	
Tritium				
Total Release (Ci)	-0-	3.53 E-2	-0-	3.53 E-2
Gross Alpha Activity				
Total Release (Ci)	$\leq$1.01 E-5	$\leq$2.00 E-5	$\leq$4.35 E-6	$\leq$3.45 E-5
Volume of Continuous Release				
(Liters)	1.01 E+7	9.59 E+6	4.73 E+6	2.44 E+7
Volume of Dilution Flow				
(Liters)	3.37 E+10	3.05 E+10	3.37 E+10	9.79 E+10
Isotopes Released				
(Curies)				
Sr-89	-0-	-0-	-0-	-0-
Sr-90	-0-	-0-	-0-	-0-
Fe-55	-0-	-0-	1.12 E-4	1.12 E-4
Co-58	2.90 E-4	4.91 E-5	7.70 E-6	3.47 E-4
Co-60	8.79 E-5	4.72 E-5	-0-	1.35 E-4
Mn-54	-0-	-0-	3.97 E-6	3.97 E-6
Sb-124	-0-	-0-	2.15 E-6	2.15 E-6
Sb-125	-0-	-0-	1.27 E-5	1.27 E-5
Xe-133m	5.22 E-5	S.96 E-5	-0-	1.22 E-4

Note: March's volume of liquid waste released includes the gallonage from the condenser hotwell discharges released on March 3 and 4.

TABLE 3.3B
Semiannual Radioactive Effluent Release Report 1990
Liquid Effluents - Continuous Releases

Liquid Releases	April	May	June	Total
Gross Radioactivity				
Total Release (Excluding Tritium and Dissolved Gases) (Ci)	3.07 E-3	6.37 E-4	6.00 E-5	3.77 E-3
Average Concentration (uCi/ml)	9.39 E-11	1.04 E-11	9.19 E-13	
Tritium				
Total Release (Ci)	-0-	-0-	5.09 E-2	5.09 E-2
Gross Alpha Activity				
Total Release (Ci)	≤8.40 E-6	≤1.12 E-5	***	≤1.96 E-5
Volume of Continuous Release				
(Liters)	9.26 E+6	1.12 E+7	9.60 E+6	3.01 E+7
Volume of Dilution Flow				
(Liters)	3.27 E+10	6.10 E+10	6.53 E+10	1.59 E+11
Isotopes Released				
(Curies)				
Sr-89	-0-	-0-	***	-0-
Sr-90	-0-	-0-	***	-0-
Fe-55	1.64 E-4	3.44 E-4	***	5.08 E-4
Co-57	7.50 E-5	-0-	-0-	7.50 E-5
Co-58	1.49 E-3	2.06 E-4	6.00 E-5	1.76 E-3
Co-60	9.11 E-4	8.74 E-5	-0-	9.98 E-4
Mn-54	1.63 E-4	-0-	-0-	1.63 E-4
Ag-110m	7.04 E-6	-0-	-0-	7.04 E-6
Sb-125	2.31 E-4	-0-	-0-	2.31 E-4
Nb-95	1.61 E-5	-0-	-0-	1.61 E-5
Zr-95	1.30 E-5	-0-	-0-	1.30 E-5

Note: April's volume of liquid waste released includes the gallonage from the condenser hotwell discharges released after shutdown.

TABLE 3.4
Semiannual Radioactive Effluent Release Report 1990
Dose From Liquid Effluents

The dose to a member of the public from total liquid radioactive release for each quarter was well below the Technical Specification limits of 1.5 mRems to the body and less than or equal to 5 mRems to any organ.

Instantaneous release concentrations are limited by the individual radionuclide concentrations established in 10 CFR 20, Appendix B, for unrestricted areas. During the report period, none of the isotopes released exceeded the concentrations specified in Appendix B. The following offsite doses were calculated using equation 1.5 from the Kewaunee ODCM.

1st Quarter Dose

	Total Body	Bone	Liver	Thyroid	Kidney	Lung	GI LLI
Dose Total (mRem)	1.43 E-2	1.03 E-2	1.89 E-2	8.04 E-4	6.76 E-3	2.77 E-3	5.21 E-2
Quarterly Dose Limit (mRem)	1.5	5.0	5.0	5.0	5.0	5.0	5.0
Percent of Quarterly Limit (%)	0.95	0.21	0.38	0.02	0.14	0.06	1.04

TABLE 3.4 (con't)
Semiannual Radioactive Effluent Release Report 1990
Dose From Liquid Effluents

2nd Quarter Dose

	Total Body	Bone	Liver	Thyroid	Kidney	Lung	GI LLI
Dose Total (mRem)	3.16 E-3	1.96 E-3	4.00 E-3	3.15 E-4	1.46 E-3	7.04 E-4	1.35 E-1
Quarterly Dose Limit (mRem)	1.5	5.0	5.0	5.0	5.0	5.0	5.0
Percent of Quarterly Limit (%)	0.21	0.04	0.08	0.01	D.03	0.01	2.70

Calculated Doses This Year

	Total Body	Bone	Liver	Thyroid	Kidney	Lung	GI LLI
Dose Total (mRem)	1.74 E-2	1.23 E-2	2.29 E-2	1.12 E-3	8.22 E-3	3.48 E-3	1.87 E-1
Yearly Dose Limit (mRem)	3	10	10	10	10	10	10
Percent of Yearly Limit (%)	0.58	D.12	0.23	0.01	0.08	D.03	1.87

4.0 UNPLANNED RELEASES

No unplanned releases were made from the Kewaunee Plant during the report period.

5.0 METEOROLOGICAL DATA

Meteorological data for the first six months of 1990 is retained on file at the Kewaunee Nuclear Power Plant. The data on file includes a continuous strip chart recording and a 15-minute interval listing of wind speed, wind direction and atmospheric stability. This is more conservative than the requirements of Technical Specification 6.9.3.b (1)(b).

6.0 SOLID WASTE DISPOSAL

Table 6.1 is a summation of solid wastes shipped for the first half of 1990. Presented are the types of wastes, major nuclide composition, disposition of the wastes and shipping containers used. The external volume of the containers employed is: 158 ft3 - High Integrity Container (HIC); 7.5 ft3 - DOT 17H drums; and 98 ft3 - LSA boxes.

A composite sample from the 1990 dewatered resin shipments was analyzed by a contractor for transuranic nuclides. The results showed an average transuranic concentration of 1.10 E-2 nanocuries/gram, well within the disposal site limit of 10 nanocuries/gram.

Table 6.1 contains the radionuclide content (curies) and percent abundance for each rad waste type. The following radionuclides are included in Table 6.1 as a reporting requirement of 10 CFR 20.311, 10 CFR 61, and Barnwell burial site criteria on radioactive shipment manifests:

C-14
Nb-94
TRU
Cm-242
Ni-63
Ni-59
Sr-90
Tc-99 LLD value 3.0 E-5 uCi/g
I-129 LLD value 1.7 E-5 uCi/g
H-3 LLD value 3.2 E-5 uCi/g

Isotopes denoted by an asterisk (*) in Table 6.1 are correlated values.

TABLE 6.1
Semiannual Radioactive Effluent Release Report 1990
Solid Waste and Irradiated Fuel Shipments

A. Solid Waste Shipped Off-Site for Burial or Disposal
(Not Irradiated Fuel - Cu.M is actual waste volume not burial volume)

1. Type of Waste	Unit	January - June
a. Dewatered resin	Cu.M	8.95 E+0
Container: HIC	Ci	1.39 E+2
b. Dry compressible contaminated waste	Cu.M	2.44 E+1
	Ci	7.77 E-1
Container: DOT 17H Drums		
c. Non-compressible contaminated scrap	Cu.M	8.33 E+0
	Ci	4.33 E-1
Container: LSA Boxes		
d. Contaminated filter elements	Cu.M	4.48 E+0
Container: HIC	Ci	2.12 E+1
e. Asbestos Container: Sealand	Cu.M	3.32 E+1
	Ci	2.26 E-1

2. Estimate of Major Nuclide by Composition
(By Type of Waste)

	%	Ci
a. Mn-54	2.16 E+0	3.00 E+0
Co-57	1.88 E-1	2.62 E-1
Co-58	1.53 E+1	2.12 E+1
Co-60	4.59 E+1	6.38 E+1
Cs-134	7.63 E+0	1.06 E+1
Cs-137	5.78 E+0	8.04 E+0
Sb-125	7.91 E-1	1.10 E+0
*Fe-55	3.18 E+0	4.42 E+0
*C-14	1.18 E-1	1.64 E-1
*Tc-99	1.26 E-4	1.75 E-4
Nb-94	3.42 E-2	4.76 E-2
*TRU	6.30 E-3	8.76 E-3
*Pu-241	1.25 E-2	1.74 E-2
*Ni-63	1.86 E+1	2.59 E+1

TABLE 6.1 (con't)
Semiannual Radioactive Effluent Release Report 1990
Solid Waste and Irradiated Fuel Shipments

		%	Ci
b.	Mn-54	9.29 E-1	7.22 E-3
	Co-57	9.64 E-2	7.49 E-4
	Co-58	1.51 E+1	1.17 E-1
	Co-60	2.15 E+1	1.67 E-1
	Zr-95	1.28 E-1	9.93 E-4
	Nb-95	3.11 E-1	2.42 E-3
	Sn-113	1.71 E-1	1.33 E-3
	Sb-125	2.90 E-1	2.25 E-3
	Cs-134	1.61 E-1	1.25 E-3
	Cs-137	1.71 E-1	1.33 E-3
	*Ni-63	1.19 E+1	9.22 E-2
	*TRU	7.37 E-3	5.73 E-5
	*Pu-241	2.02 E+0	1.57 E-2
	*Cm-242	6.63 E-4	5.15 E-6
	*Fe-55	4.72 E+1	3.67 E-1
c.	Mn-54	9.31 E-1	4.03 E-3
	Co-57	9.65 E-2	4.18 E-4
	Co-58	1.50 E+1	6.50 E-2
	Co-60	2.15 E+1	9.31 E-2
	Zr-95	1.28 E-1	5.54 E-4
	Nb-95	3.12 E-1	1.35 E-3
	Cs-134	1.61 E-1	6.97 E-4
	Cs-137	1.72 E-1	7.45 E-4
	Sb-125	2.91 E-1	1.26 E-3
	Sn-113	1.72 E-1	7.45 E-4
	*Fe-55	4.73 E+1	2.05 E-1
	*TRU	7.39 E-3	3.20 E-5
	*Pu-241	2.03 E+0	8.79 E-3
	*Cm-242	6.65 E-4	2.88 E-6
	*Ni-63	1.19 E+1	5.15 E-2

TABLE 6.1 (con't)
Semiannual Radioactive Effluent Release Report 1990
Solid Waste and Irradiated Fuel Shipments

		%	Ci
d.	Mn-54	4.03 E-1	8.54 E-2
	Co-57	4.31 E-2	9.13 E-3
	Co-58	6.18 E-1	1.31 E-1
	Co-60	5.85 E+1	1.24 E+1
	Nb-95	1.92 E-2	4.07 E-3
	Ag-110m	1.07 E-1	2.26 E-2
	Cs-134	1.20 E-1	2.55 E-2
	Cs-137	5.24 E-1	1.11 E-1
	Sb-125	3.69 E-1	7.83 E-2
	Sn-113	3.36 E-2	7.12 E-3
	*Fe-55	8.68 E-1	1.84 E-1
	*Tc-99	8.63 E-4	1.83 E-4
	Nb-94	1.12 E-1	2.38 E-2
	*TRU	1.62 E-3	3.44 E-4
	*Pu-241	1.47 E-2	3.11 E-3
	*Ni-63	3.82 E+1	8.09 E+0
	*Sr-90	5.00 E-3	1.06 E-3
e.	Mn-54	5.88 E-1	1.33 E-3
	Co-60	1.92 E+1	4.35 E-2
	Zn-65	1.42 E-1	3.20 E-4
	Ag-110m	4.04 E-2	9.12 E-5
	Sb-125	6.06 E-2	1.37 E-4
	Cs-137	1.42 E-1	3.21 E-4
	*C-14	1.35 E-1	3.05 E-4
	*Ni-63	1.92 E+1	4.35 E-2
	*Tc-99	2.81 E-2	6.36 E-5
	*Sr-90	2.25 E-3	5.09 E-6
	*TRU	3.32 E-3	7.51 E-6
	*Pu-241	4.78 E-2	1.08 E-4
	*Cm-242	9.34 E-4	2.11 E-6
	*Fe-55	6.02 E+1	1.36 E-1

3. Solid Waste Disposition

a.

Date of Shipment	Mode of Transportation	Destination
04/19/90	CNSI 14-190H Cask	Barnwell, SC
05/03/90	CNSI 14-190H Cask	Barnwell, SC
05/17/90	CNSI 14-190H Cask	Barnwell, SC
05/30/90	Containers on Flatbed Trailers (for processing prior to disposal at Barnwell, SC)	Oak Ridge, TN
05/31/90	Containers on Flatbed Trailers (for processing prior to disposal at Barnwell, SC)	Oak Ridge, TN
06/28/90	CNSI Conventional Van	Barnwell, SC

b. Irradiated Fuel Shipments

No irradiated fuel shipments were made from the Kewaunee Nuclear Power Plant during the first six months of 1990.

7.0 PROGRAM REVISIONS

In accordance with Technical Specifications 6.9.3.b (1)(e), 6.17.2.a, 6.18.2.a and 6.19.1.a, the revisions to the Process Control Program, Offsite Dose Calculation Manual and radioactive waste systems are listed below.

7.1 Process Control Program

The Kewaunee Nuclear Power Plant Process Control Program was revised on 12/19/89. All changes were editorial in nature, no technical changes were made.

7.2 Offsite Dose Calculation Manual

The Offsite Dose Calculation Manual (ODCM) has not been revised during this report period.

7.3 Major Changes to the Radioactive Liquid, Gaseous and Solid Waste Treatment Systems

Major changes to the radioactive liquid, gaseous or solid waste systems are submitted in the annual Updated Final Safety Analysis Report consistent with Technical Specification 6.19.

8.0 REPORTABLE OCCURRENCES

At 0350 on March 12, 1990, with the plant in a refueling shutdown, it was determined that the Service Water Monitor (R-20) had been removed from service for more than 12 hours without appropriate action taken as required in Table 7.1 of the Technical Specifications. A grab sample was immediately taken and analyzed at 0409, March 12, with subsequent samples then taken every 12 hours.

The monitor was taken out of service at 1403 on March 11 due to moisture problems and at the time it was thought that it would be returned to service within 12 hours. However, the Chemistry Group was not informed of that fact, and a total of 14.1 hours elapsed since R-20 was taken out of service, 2.1 hours beyond the specification for implementing manual sampling actions.

It is reasonable to conclude that there was no activity released from the plant during this time since R-20 indicated normal background levels prior to being taken out of service and the 0409 sample on March 12 showed no detectable activity. R-20 was repaired and returned to service at 1230 on March 14, 1990.

Corrective actions to prevent this from happening again are to notify the Chemistry Group each time a similar monitor is removed from service. This will provide an independent means for scheduling the required actions, even if it is expected that the monitor will be out of service for less than 12 hours. This occurrence has been documented on KNPP Incident Report 90-036.