

KEWAUNEE NUCLEAR POWER PLANT

SEMI-ANNUAL EFFLUENT RELEASE REPORT

JANUARY - JUNE 1981

WISCONSIN PUBLIC SERVICE CORPORATION

WISCONSIN POWER & LIGHT COMPANY

MADISON GAS & ELECTRIC COMPANY

Docket 50-305

KEEAUKEE NUCLEAR POWER PLANT

SEMIANNUAL

EFFLUENT RELEASE REPORT

JANUARY - JUNE 1981

Wisconsin Public Service Corporation
Green Bay, Wisconsin
AUGUST 1981

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1.0 INTRODUCTION

This report is being submitted in accordance with the requirements of Kewaunee Technical Specifications, Section 6.9.3.b. The data reported covers the releases made from January through June 1981. The report contains a summary of the gaseous and liquid releases made to the environment including the quantity, characterization, time duration and percent of technical specification limits of the releases. A summation of solid waste disposal is also included.

1.1 Technical Specification Limits and Objectives

Specifications and objectives are set to insure that as low as practical releases are made to unrestricted areas and still allow for practical and dependable operation of the Kewaunee Plant. The annual objectives for release of gaseous wastes are: noble gases and particulates with half lives less than eight days should not exceed 1.7 E+03 uCi/sec; and halogens and other particulates with half lives greater than eight days should not exceed 9.2 E-04 uCi/sec. Technical Specifications limit gaseous releases to 4.45 E+03 uCi/sec for gross gaseous activity (based on Xe-135); and 6.12 E-02 uCi/sec for halogens and particulates (half lives greater than eight days) when averaged over any calendar quarter. The noble gas activity limit is based on Xe-135 as the most restrictive isotope.

The following are the Kewaunee Plant objectives for the release of liquid effluents to unrestricted areas.

- a. The annual total quantity of radioactive materials in liquid waste, excluding tritium and dissolved gases, should not exceed 5 curies.
 - b. The annual average concentration of radioactive material in liquid waste, prior to dilution in Lake Michigan, excluding tritium and dissolved gases, should not exceed 2.0 E-8 uCi/ml.
 - c. The annual average concentration of tritium in liquid waste, prior to dilution in Lake Michigan should not exceed 5.0 E-6 uCi/ml.

Technical specification limits for the release of liquid effluents are:

- a. The instantaneous gross radioactivity release concentration in liquid effluents shall not exceed the values specified in 10 CFR Part 20 Appendix B, for unrestricted areas.
 - b. The release rate of radioactive liquid effluents, excluding tritium and dissolved gases, shall not exceed 10 curies during any calendar quarter.
 - c. The annual average concentration of tritium prior to dilution in a natural body of water shall not exceed 3.0 E-3 uCi/cc.

1.2 Batch Release Data

Gaseous

The following is a summation of the total gaseous batch releases made during the first half of 1981.

Number of batch releases 20

Total time for all batch releases (sec) . . . 4.24 E+06

Maximum time for one batch release (sec) . . 4.02 E+06

Average time for a batch release (sec) . . . 2.12 E+05

Minimum time for a batch release (sec) . . . 1.20 E+02

Liquid

The following is a summary of the batch liquid radioactive discharges made in the first half of 1981.

Number of Releases and Gallonage

Laundry	323	288,762 gal.
Boron Recycle	65	407,844 gal.
Miscellaneous Sources	39	369,383 gal.
Total time for all releases		38281 min.
Maximum time for one release		780 min.
Minimum time for one release		10 min.
Average time for a release		89.7 min.

1.3 Abnormal Releases

No abnormal releases were made from the Keweenaw Plant during the report period.

1.4 Lower Limits of Detection (LLD)

All routine releases of radioactive liquid wastes are made in the batch mode. Each batch is quantitatively analyzed for gamma emitters and tritium and an allowable release rate specified to maintain the concentration of radionuclides prior to dilution in Lake Michigan less than the limits stated in Section 1.1. A fraction of each sample is retained for a monthly proportional composite analysis for alpha emitters, Strontium 89, and Strontium 90. The lower limits of detection (LLD) for the various radio-analyses are:

AnalysisLLD (uCi/ml)

Gross beta-gamma	1.2 E-7
Dissolved Noble Gases	7 E-8 to 6 E-7
I-131, Ba-La-140	2 E-7 to 7 E-7
Gamma emitters	7E-8 to 1 E-6
Tritium	1.5 E-6
Gross Alpha	2.3 E-8
Sr-89, 90	1 E-8

Gaseous radioactive effluents are released in both the continuous mode (Auxiliary Building Stack) and the batch mode (Containment Vent, Annulus or Gas Decay Tanks). The Auxiliary Building Stack is sampled continuously for particulates, halogens and strontium by "off-line" sample trains. The stack is also grab-sampled daily for gaseous gamma emitters. The LLDs for these radio analyses are:

AnalysisLLD (uCi/cc)

Gross Gamma (Gas)	2 E-7
Gamma Emitters (Gas)	4.5 E-8 to 3.3E-7 (Kr-85, 1.72 E-5)
Iodines	1.8 E-13
Gross beta-gamma (Particulate)	5 E-15
Gamma Emitters (Particulate)	9.9 E-13
Sr-89, 90 (Particulate)	8 E-14
Gross alpha (Particulate)	3 E-15

The batch releases are sampled for particulates, halogens, tritium and fission gases prior to release to determine allowable release rates. The actual amounts released are quantified by samplers downstream of any filters in the release path. The LLDs for these releases are dependent on the duration of the release and, in the case of particulates and iodines, are typically a factor of 6 to 10 higher than those given above for the continuous release mode. The gas LLDs are the same as those given above.

2.0 GASEOUS EFFLUENTS

The release rates for gaseous activity, excluding halogens and particulates with half-lives greater than eight days, were well below applicable Technical Specification limits and annual objectives for the first six months of 1981. The average release rates versus Technical Specifications are shown below.

	1st Qtr	2nd Qtr
Specification (uCi/sec)	4.45 E+3	4.45 E+3
Average (uCi/sec)	2.89 E 0	4.49 E 0
% of specification	6.49 E-2	1.00 E-1

The average annual release rate was 3.69 E 0 uCi/sec which is 0.215% of Kewaunee's annual release rate objective.

The release rates for halogens and particulates with half-lives greater than eight days were also below Technical Specification limits and Kewaunee annual objectives. Those average quarterly release rates are:

	1st Qtr	2nd Qtr
Specification (uCi/sec)	6.12 E-2	6.12 E-2
Average (uCi/sec)	2.47 E-6	1.81 E-5
% of specification	4.03 E-3	2.95 E-2

The average release rate for the period was 1.03 E-5 uCi/sec which is 1.10% of Kewaunee's annual release rate objective.

Table 2.1 presents a quarterly summation of the total release, average release rates, and percent of Technical Specifications for four categories of gaseous effluents. Table 2.2 lists the quarterly sums of individual gaseous radionuclides released by continuous and batch modes. Table 2.3 is essentially the same data presented in a monthly summation as required by Technical Specifications.

Table 2.1
Semiannual Effluent Report 1981
Gaseous Effluents - Summation of All Releases

	<u>1st Quarter</u>	<u>2nd Quarter</u>
<u>Fission and Activation Gases</u>		
Total Release (Ci)	2.25 E+1	3.53 E+1
Ave. Release Rate (uCi/sec)	2.89 E 0	4.49 E 0
% of Tech Spec (based on Xe-135)	6.49 E-2	1.00 E-1
<u>Iodine = 131</u>		
Total Release (Ci)	2.41 E-6	4.52 E-5
Ave. Release Rate (uCi/sec)	3.09 E-7	5.75 E-6
% of Tech Spec	5.05 E-4	9.39 E-3
<u>Particulate (half-lives > 8d)</u>		
Total Release (Ci)	8.20 E-6	8.09 E-6
Ave. Release Rate (uCi/sec)	1.05 E-6	1.03 E-6
% of Tech Spec	1.71 E-3	1.68 E-3
Gross Alpha Released (Ci)	5.00 E-5	5.30 E-5
<u>Tritium</u>		
Total Release (Ci)	2.55 E-3	9.11 E-1
Ave. Release Rate (uCi/sec)	3.28 E-4	1.15 E-1
There is no applicable Tech Spec limiting tritium release rates		

Table 2.2
Semiannual Effluent Report 1981
Gaseous Effluents - Elevated Release

<u>Nuclides Released (Ci)</u>	<u>Continuous Mode</u>		<u>Batch Mode</u>	
	<u>1st Qtr</u>	<u>2nd Qtr</u>	<u>1st Qtr</u>	<u>2nd Qtr</u>
<u>Fission Gases</u>				
Ar-41	-	-	-	1.42 E 0
Kr-85m	-	-	-	2.38 E-2
Xe-133	-	1.97 E-1	4.39 E-3	2.89 E 0
Xe-133m	1.78 E 0	-	-	4.31 E-5
Xe-135	-	1.09 E-1	-	6.96 E-1
Unidentified	2.07 E+1	<2.63 E+1	3.49 E-3	3.73 E 0
Total for Period	2.25 E+1	<2.66 E+1	7.88 E-3	8.76 E 0
<u>Iodines</u>				
I-131	2.41 E-6	-	-	4.52 E-5
I-132	-	-	-	1.15 E-5
I-133	6.85 E-6	2.02 E-7	-	5.36 E-5
I-134	-	-	-	4.86 E-7
I-135	1.73 E-6	-	-	2.30 E-5
Total for Period	1.10 E-5	2.02 E-7	-	1.34 E-4
<u>Particulates</u>				
Co-60	4.34 E-6	2.34 E-6	1.15 E-7	1.70 E-10
Cs-134	2.71 E-7	-	-	-
Cs-137	2.13 E-6	2.65 E-6	5.53 E-11	-
Sr-89	<6.66 E-7	<1.55 E-6	-	-
Sr-90	<6.66 E-7	<1.55 E-6	-	-
Rn-222	1.70 E-5	-	1.14 E-4	1.21 E-4
Unidentified	5.40 E-5	6.93 E-6	1.00 E-5	1.16 E-4
Total for Period	<7.91 E-5	<1.50 E-5	1.24 E-4	2.37 E-4

Semiannual Effluent Report for 1981
 1st Quarter Gaseous Release
 Total
 Table 2.3A

Noble Gases (Curies)

Isotope	January	February	March	Total
Xe-133	3.71 E-3	4.34 E-4	2.49 E-4	4.39 E-3
Xe-135	-	5.23 E-1	1.26 E 0	1.78 E 0
Unident.	7.78 E 0	6.60 E 0	6.33 E 0	2.07 E+1
TOTAL	7.78 E 0	7.12 E 0	7.59 E 0	2.25 E+1

Particulates (Curies)

Isotope	January	February	March	Total
Co-60	1.27 E-6	1.97 E-6	1.22 E-6	4.46 E-6
Cs-134	2.71 E-7	-	-	2.71 E-7
Cs-137	7.04 E-7	8.38 E-7	5.92 E-7	2.13 E-6
Sr-89	<1.47 E-7	<1.31 E-7	<3.88 E-7	<6.66 E-7
Sr-90	<1.47 E-7	<1.31 E-7	<3.88 E-7	<6.66 E-7
Rn-222	2.52 E-5	4.24 E-5	6.29 E-5	1.31 E-4
Unident.	3.76 E-5	2.16 E-5	4.75 E-6	6.40 E-5
TOTAL	<6.53 E-5	<6.71 E-5	<7.02 E-5	<2.03 E-4

Semiannual Effluent Report for 1981
1st quarter Gaseous Release
Total
Table 2.3A (con't)

Halogens (Curies)

Isotope	January	February	March	Total
I-131	-	-	2.41 E-6	2.41 E-6
I-133	1.75 E-7	-	6.68 E-6	6.85 E-6
I-135	-	-	1.73 E-6	1.73 E-6
Total	1.75 E-7	-	1.08 E-5	1.10 E-6

Summary

	January	February	March	Total
Total Noble Gases (Ci)	7.78 E 0	7.12 E 0	7.59 E 0	2.25 E+1
Total Halogens Ci	1.75 E-7	-	1.08 E-5	1.10 E-5
Total Particulate Gross Beta-Gamma	<6.53 E-5	<6.71 E-5	<7.02 E-5	<2.03 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	2.54 E-6	3.07 E-6	2.59 E-6	8.20 E-6
Total Tritium Ci	7.52 E-4	6.95 E-4	1.10 E-3	2.55 E-3
Total Particulate Gross Alpha Ci	2.19 E-5	1.58 E-5	1.23 E-5	5.00 E-5
Maximum Noble Gas Release Rate uCi/sec	4.29 E 0	4.37 E 0	5.15 E 0	

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Total
 Table 2.3A (con't)

Noble Gases (Curies)

Isotope	April	May	June	Total
Ar-41	1.23 E 0	-	1.92 E-1	1.42 E 0
Kr-85m	2.38 E-2	-	-	2.38 E-2
Xe-133	2.79 E 0	2.95 E-1	4.32 E-4	3.08 E 0
Xe-133m	4.31 E-5	-	-	4.31 E-5
Xe-135	6.96 E-1	1.09 E-1	-	8.05 E-1
Unident.	8.22 E 0	1.01 E+1	1.17 E+1	3.00 E+1
TOTAL	1.29 E+1	1.05 E+1	1.19 E+1	3.53 E+1

Particulates (Curies)

Isotope	April	May	June	Total
Co-60	4.34 E-7	4.30 E-7	1.48 E-6	2.34 E-6
Cs-137	6.03 E-7	3.82 E-7	1.67 E-6	2.65 E-6
Sr-89	<4.32 E-7	<4.28 E-7	<6.93 E-7	<1.55 E-6
Sr-90	<4.32 E-7	<4.28 E-7	<6.93 E-7	<1.55 E-6
Rn-222	6.08 E-5	-	6.11 E-5	1.21 E-4
Unident.	7.29 E-5	7.53 E-6	4.32 E-5	1.23 E-4
TOTAL	<1.35 E-4	<9.20 E-6	1.08 E-4	<2.52 E-4

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Total
 Table 2.3A (con't)

Halogens (Curies)

Isotope	April	May	June	Total
I-131	3.97 E-5	5.50 E-6	-	4.52 E-5
I-132	1.03 E-5	1.21 E-6	-	1.15 E-5
I-133	5.38 E-5	-	-	5.38 E-5
I-134	4.85 E-7	-	-	4.86 E-7
I-135	2.30 E-5	-	-	2.30 E-5
TOTAL	1.27 E-4	6.71 E-6	-	1.33 E-4

Summary

	April	May	June	Total
Total Noble Gases (Ci)	1.29 E+1	1.05 E+1	1.19 E+1	3.53 E+1
Total Halogens Ci	1.27 E-4	6.71 E-6	-	1.33 E-4
Total Particulate Gross Beta-Gamma	<1.35 E-4	<9.20 E-6	1.08 E-4	<2.52 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	1.90 E-6	1.66 E-6	4.53 E-6	8.09 E-6
Total Tritium Ci	4.60 E-1	2.21 E-1	2.30 E-1	9.11 E-1
Total Particulate Gross Alpha Ci	2.89 E-5	2.16 E-6	2.20 E-5	5.30 E-5
Maximum Noble Gas Release Rate uCi/sec	2.36 E+2	6.86 E 0	5.91 E 0	

Semiannual Effluent Report for 1981
 1st Quarter Gaseous Release
 Continuous
 Table 2.3B

Noble Gases (Curies)

Isotope	January	February	March	Total
Xe-135	-	5.23 E-1	1.26 E 0	1.78 E 0
Unident.	<7.78 E 0	<6.60 E 0	<6.33 E 0	<2.07 E+1
Total	<7.78 E 0	<7.12 E 0	<7.59 E 0	<2.25 E+1

Particulates (Curies)

Isotope	January	February	March	Total
Co-60	1.27 E-6	1.97 E-6	1.10 E-6	4.34 E-6
Cs-134	2.71 E-7	-	-	2.71 E-7
Cs-137	7.04 E-7	8.38 E-7	5.92 E-7	2.13 E-6
Sr-89	<1.47 E-7	<1.31 E-7	<3.88 E-7	<6.66 E-7
Sr-90	<1.47 E-7	<1.31 E-7	<3.88 E-7	<6.66 E-7
Rb-88	6.02 E-6	1.10 E-5	-	1.70 E-5
Unident.	3.32 E-5	1.78 E-5	2.96 E-6	5.40 E-5
TOTAL	<4.18 E-5	<3.19 E-5	<5.43 E-6	<7.91 E-5

Semiannual Effluent Report for 1981
 1st Quarter Gaseous Release
 Continuous
 Table 2.3B (con't)

Halogens (Curies)

Isotope	January	February	March	Total
I-131	-	-	2.41 E-6	2.41 E-6
I-133	1.75 E-7	-	6.68 E-6	6.85 E-6
I-135	-	-	1.73 E-6	1.73 E-6
TOTAL	1.75 E-7	-	1.08 E-5	1.10 E-5

Summary

	January	February	March	Total
Total Noble Gases (Ci)	<7.78 E 0	<7.12 E 0	<7.59 E 0	<2.25 E+1
Total Halogens Ci	1.75 E-7	-	1.08 E-5	1.10 E-5
Total Particulate Gross Beta-Gamma	<4.18 E-5	<3.19 E-5	<5.43 E-6	<7.91 E-5
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	2.54 E-6	3.07 E-6	2.47 E-6	8.08 E-6
Total Tritium Ci	1.00 E-2	1.64 E-1	1.13 E-2	1.85 E-1
Total Particulate Gross Alpha Ci	1.13 E-5	7.64 E-6	9.39 E-7	1.99 E-5
Maximum Noble Gas Release Rate uCi/sec	3.00 E 0	3.65 E 0	4.43 E 0	

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Continuous
 Table 2.3B (con't)

Noble Gases (Curies)

Isotope	April	May	June	Total
Xe-133	-	1.97 E-1	-	1.97 E-1
Xe-135	-	1.09 E-1	-	1.09 E-1
Unident.	<7.64 E 0	<7.37 E 0	<1.13 E+1	<2.63 E+1
TOTAL	<7.64 E 0	<7.68 E 0	<1.13 E+1	<2.66 E+1

Particulates (Curies)

Isotope	April	May	June	Total
Co-60	4.34 E-7	4.30 E-7	1.48 E-6	2.34 E-6
Cs-137	6.03 E-7	3.82 E-7	1.67 E-6	2.65 E-6
SR-89	<4.32 E-7	<4.28 E-7	<6.93 E-7	<1.55 E-6
SR-90	<4.32 E-7	<4.28 E-7	<6.93 E-7	<1.55 E-6
Unident.	7.09 E-7	2.40 E-6	3.82 E-6	6.93 E-6
TOTAL	<2.61 E-6	<4.07 E-6	<8.36 E-6	<1.50 E-5

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Continuous
 Table 2.3B (con't)

Halogens (Curies)

Isotope	April	May	June	Total
I-133	2.02 E-7	-	-	2.02 E-7
Total	2.02 E-7	-	-	2.02 E-7

Summary

	April	May	June	Total
Total Noble Gases (Ci)	<7.64 E 0	<7.68 E 0	<1.13 E+1	<2.66 E+1
Total Halogens Ci	2.02 E-7	-	-	2.02 E-7
Total Particulate Gross Beta-Gamma	<2.61 E-6	<4.07 E-6	<8.36 E-6	<1.50 E-5
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	1.90 E-6	1.66 E-6	4.53 E-6	8.09 E-6
Total Tritium Ci	4.05 E-1	3.70 E-3	1.46 E-1	5.54 E-1
Total Particulate Gross Alpha Ci	6.26 E-7	1.12 E-6	1.59 E-6	3.33 E-6
Maximum Noble Gas Release Rate uCi/sec	4.93 E 0	5.78 E 0	4.93 E 0	

Semiannual Effluent Report for 1981
 1st Quarter Gaseous Release
 Batch
 Table 2.3C

Noble Gases (Curies)

Isotope	January	February	March	Total
Xe-133	3.71 E-3	4.34 E-4	2.49 E-4	4.39 E-3
Unident.	1.13 E-3	1.12 E-3	1.24 E-3	3.49 E-3
TOTAL	4.84 E-3	1.55 E-3	1.49 E-3	7.88 E-3

Particulates (Curies)

Isotope	January	February	March	Total
Co-60	--	-	1.15 E-7	1.15 E-7
Cs-137	-	-	5.53 E-11	5.53 E-11
Rn-222	1.92 E-5	3.14 E-5	6.29 E-5	1.14 E-4
Unident.	4.41 E-6	3.80 E-6	1.79 E-6	1.00 E-5
TOTAL	2.36 E-5	3.52 E-5	6.48 E-5	1.24 E-4

Semiannual Effluent Report for 1981
 1st Quarter Release
 Batch
 Table 2.3C (con't)

Halogens (Curies)

Isotope	January	February	March	Total
Total	-	-	-	-

Summary

	January	February	March	Total
Total				
Noble Gases (Ci)	4.84 E-3	1.55 E-3	1.49 E-3	7.88 E-3
Total Halogens Ci	-	-	-	-
Total Particulate				
Gross	2.36 E-5	3.52 E-5	6.48 E-5	1.24 E-4
Beta-Gamma				
Total Particulate				
Gross	-	-	1.15 E-7	1.15 E-7
Beta-Gamma				
Half-Lives >8 Days				
Total Tritium Ci	7.52 E-4	6.95 E-4	1.10 E-3	2.55 E-3
Total Particulate				
Gross	1.06 E-5	8.13 E-6	1.14 E-5	3.01 E-5
Alpha Ci				
Maximum Noble Gas Release Rate uCi/sec	1.29 E 0	<7.21 E-1	<7.21 E-1	

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Batch
 Table 2.3C (con't)

Noble Gases (Curies)

Isotope	April	May	June	Total
Ar-41	1.23 E 0	-	1.92 E-1	1.42 E 0
Kr-85m	2.38 E-2	-	-	2.38 E-2
Xe-133	2.79 E 0	9.80 E-2	4.32 E-4	2.89 E 0
Xe-133m	4.31 E-5	-	-	4.31 E-5
Xe-135	6.96 E-1	-	-	6.96 E-1
Unident.	5.80 E-1	2.72 E 0	4.33 E-1	3.73 E 0
TOTAL	5.32 E 0	2.82 E 0	6.26 E-1	8.76 E 0

Particulates (Curies)

Isotope	April	May	June	Total
Co-60	-	-	1.70 E-10	1.70 E-10
Bn-222	6.08 E-5	-	6.11 E-5	1.21 E-4
Unident.	7.22 E-5	5.13 E-6	3.94 E-5	1.16 E-4
Total	1.33 E-4	5.13 E-6	1.00 E-4	2.37 E-4

Semiannual Effluent Report for 1981
 2nd Quarter Gaseous Release
 Batch
 Table 2.3C (con't)

Halogens (Curies)

Isotope	April	May	June	Total
I-131	3.97 E-5	5.50 E-6	-	4.52 E-5
I-132	1.03 E-5	1.21 E-6	-	1.15 E-5
I-133	5.36 E-5	-	-	5.36 E-5
I-134	4.86 E-7	-	-	4.86 E-7
I-135	2.30 E-5	-	-	2.30 E-5
Total	1.27 E-4	6.71 E-6	-	1.33 E-4

Summary

	April	May	June	Total
Total Noble Gases (Ci)	5.32 E 0	2.82 E 0	6.26 E-1	8.76 E 0
Total Halogens Ci	1.27 E-4	6.71 E-6	-	1.33 E-4
Total Particulate Gross Beta-Gamma	1.33 E-4	5.13 E-6	1.00 E-4	2.38 E-4
Total Particulate Gross Beta-Gamma Half-Lives >8 Days	-	-	1.70 E-10	1.70 E-10
Total Tritium Ci	5.55 E-2	2.18 E-1	8.44 E-2	3.58 E-1
Total Particulate Gross Alpha Ci	2.83 E-5	1.40 E-6	2.04 E-5	5.01 E-5
Maximum Noble Gas Release Rate uCi/sec	2.33 E+2	2.12 E 0	3.02 E 0	

3.0 LIQUID EFFLUENTS

The total liquid radioactive release for each quarter was well below the Technical Specification limits of 10 curies per quarter. The 1st quarter releases were 2.66% of the yearly objective applied by quarter of 1.25 curies. The 2nd quarter releases were 48.7% of the objective.

Instantaneous release concentrations are limited by the individual radionuclide concentrations established in 10CFR20, Appendix B, for unrestricted areas. During the report period, none of the isotopes released exceeded the concentrations specified in Appendix B.

The 1st and 2nd quarter release concentrations for liquids, excluding Tritium and dissolved gases, were 1.97 E-9 uCi/ml and 2.39 E-8 uCi/ml respectively, averaging 1.50 E-8 uCi/ml for the report period, the 2nd quarter total reflecting the effects of the annual outage. The average concentration of tritium released was well below both Technical Specification limits and annual objectives.

Table 3.1 presents a quarterly summation of the total release, average concentration and percent of applicable Technical Specification limit for three categories of liquid effluents. It also presents the gross alpha release, volume of waste released and volume of dilution water used. Table 3.2 is a monthly summation of the same information in Table 3.1, plus the quantify of the individual isotopes released to unrestricted areas.

Table 3.1
Semiannual Effluent Report 1981
Liquid Effluents - Summation of All Releases

	<u>1st Qtr</u>	<u>2nd Qtr</u>	<u>Total</u>
<u>Fission and Activation Products</u>			
Total Release (excluding H3 and dissolved gases) (Ci)	3.33 E-2	6.09 E-1	6.42 E-1
Average Concentration (uCi/ml)	1.97 E-9	2.39 E-8	
Percent of Tech Spec (10 Ci/Qtr) (%)	3.33 E-1	6.09 E0	
<u>Tritium</u>			
Total Release (Ci)	8.26 E+01	2.83 E+01	1.11 E+02
Average Concentration (uCi/ml)	4.89 E-06	1.11 E-06	
Percent of Tech Spec (3.0 E-3 uCi/ml) (%)	1.63 E-01	3.70 E-02	
<u>Dissolved Gases</u>			
Total Release (Ci)	5.25 E-5	- 0 -	5.25 E-5
Average Concentration (uCi/ml)	3.11 E-12	- 0 -	
No applicable Tech Spec			
<u>Gross Alpha Activity</u>			
Total Release (Ci)	<1.72 E-04	<3.13 E-04	<4.85 E-04
<u>Volume of Waste Released</u>			
(liters)	1.61 E+06	2.42 E+06	4.03 E+06
<u>Volume of Dilution Water</u>			
(liters)	1.69 E+10	2.55 E+10	4.24 E+10

Table 3.2a
Semiannual Effluent Report
Liquid Effluents

LIQUID RELEASES	UNITS	JAN.	FEB.	MARCH
1. GROSS RADIOACTIVITY				
A. Total Released	CURIES	6.83 E-3	1.22 E-2	1.43 E-2
B. Ave. Conc. Released	UCI/ML	3.56 E-9	2.75 E-9	1.36 E-9
C. Max. Conc. Released	UCI/ML	9.27 E-9	1.79 E-8	1.44 E-8
2. TRITIUM				
A. Total Released	CURIES	7.00 E0	4.96 E+1	2.60 E+1
B. Ave. Conc. Released	UCI/ML	3.65 E-6	1.12 E-5	2.48 E-6
3. DISSOLVED NUCLEAR GASES				
A. Total Released	CURIES	-0-	8.15 E-6	4.43 E-5
B. Ave. Conc. Released	UCI/ML	-0-	1.84 E-12	4.22 E-12
4. GROSS ALPHA ACTIVITY				
A. Total Released	CURIES	<2.21 E-5	<5.09 E-5	<9.94 E-5
B. Ave. Conc. Released	UCI/ML	<1.14 E-7	<1.0 E-7	<1.10 E-7
5. VOLUME OF LIQUID WASTE RELEASED	LITERS	1.93 E+5	5.09 E+5	9.04 E+5
6. VOLUME OF DILUTION WATER	LITERS	1.92 E+9	4.44 E+9	1.05 E+10
7. ISOTOPES RELEASED				
Sr 89	CURIES	1.61 E-6	4.22 E-6	7.50 E-6
Sr 90	CURIES	<1.90 E-6	<5.01 E-6	<8.89 E-6
Co 58	CURIES	3.55 E-4	7.78 E-4	8.95 E-4
Co 60	CURIES	1.17 E-3	7.03 E-3	9.01 E-3
Mn 54	CURIES	2.95 E-6	2.43 E-4	3.90 E-4
Cs 137	CURIES	3.10 E-3	1.41 E-3	2.21 E-3
Sb 125	CURIES	2.06 E-4	-0-	-0-
Cs 134	CURIES	1.34 E-3	8.77 E-4	8.37 E-4
Ag 110 m	CURIES	6.53 E-4	1.83 E-3	7.93 E-4
Na 24	CURIES	-0-	-0-	-0-
Sb 124	CURIES	-0-	-0-	-0-
Fe 59	CURIES	-0-	-0-	-0-
Cr 51	CURIES	-0-	-0-	-0-
Sr 113	CURIES	-0-	-0-	-0-
Xe 133	CURIES	-0-	8.15 E-6	4.43 E-5
Nb 95	CURIES	-0-	-0-	-0-
Co 57	CURIES	-0-	-0-	-0-
Zr 95	CURIES	-0-	-0-	-0-
Sr 117m	CURIES	-0-	-0-	-0-

TABLE 3.2b
Semiannual Effluent Report
Liquid Effluents

SEMIANNUAL

LIQUID RELEASES	UNITS	APRIL	MAY	JUNE	TOTAL
1. GROSS RADIOACTIVITY					
A. Total Released	CURIES	4.44 E-2	2.97 E-1	2.68 E-1	6.43E-1
B. Ave. Conc. Released	UCI/ML	5.94 E-9	4.21 E-8	2.44 E-8	
C. Max. Conc. Released	UCI/ML	3.62 E-8	1.59 E-7	1.69 E-7	
2. TRITIUM					
A. Total Released	CURIES	1.22 E+1	5.09 E0	1.10 E+1	1.11E+2
B. Ave. Conc. Released	UCI/ML	1.63 E-6	7.22 E-7	1.00 E-6	
3. DISSOLVED NOBLE GASES					
A. Total Released	CURIES	-0-	-0-	-0-	5.25E-5
B. Ave. Conc. Released	UCI/ML	-0-	-0-	-0-	
4. GROSS ALPHA ACTIVITY					
A. Total Released	CURIES	<3.81 E-5	<1.09 E-4	<1.16 E-4	<4.86E-4
B. Ave. Conc. Released	UCI/ML	<1.20 E-7	<1.20 E-7	<1.5 E-7	
5. VOLUME OF LIQUID WASTE RELEASED	LITERS	7.34 E+5	9.06 E+5	7.76 E+5	4.02E+6
6. VOLUME OF DILUTION WATER	LITERS	7.48 E+9	7.05 E+9	1.10 E+10	4.24E+10
7. ISOTOPES RELEASED					
Sr 89	CURIES	2.01 E-5	2.48 E-5	2.13 E-5	7.95E-5
Sr 90	CURIES	<3.52 E-6	<4.35 E-6	<3.72 E-6	<2.74E-5
Co 58	CURIES	3.78 E-3	1.95 E-1	1.94 E-1	3.95E-1
Co 60	CURIES	2.63 E-2	4.09 E-2	4.74 E-2	1.32E-1
Mn 54	CURIES	1.41 E-3	2.64 E-3	2.64 E-3	7.33E-3
Cs 137	CURIES	5.12 E-3	7.51 E-3	3.84 E-3	2.32E-2
St 124	CURIES	8.15 E-5	1.50 E-2	6.80 E-3	2.19E-2
Sb 125	CURIES	-0-	1.04 E-2	4.06 E-3	1.47E-2
Fe 59	CURIES	-0-	4.36 E-4	1.66 E-5	4.53E-4
Cs 134	CURIES	2.99 E-3	3.36 E-3	2.41 E-3	1.18E-2
Cr 51	CURIES	-0-	1.42 E-2	1.12 E-4	1.43E-2
Ag 110	CURIES	4.68 E-3	7.17 E-3	3.14 E-3	1.83E-2
Xe 133	CURIES	-0-	-0-	-0-	5.25E-5
Na 24	CURIES	-0-	-0-	2.37 E-3	2.37E-3
Sn 113	CURIES	-0-	-0-	8.80 E-5	8.80E-5
Nb 95	CURIES	-0-	2.19 E-4	3.00 E-4	5.19E-4
Co 57	CURIES	-0-	1.58 E-4	7.99 E-5	2.38E-4
Zr 95	CURIES	-0-	3.24 E-4	5.99 E-5	3.84E-4
Sn 117m	CURIES	-0-	7.65 E-5	-0-	7.65E-5

4.0 SOLID WASTE DISPOSAL

Table 4.1 is a summation of solid wastes shipped for the first half of 1981. Presented are the types of waste, major nuclide composition and disposition of wastes. No irradiated fuel shipments were made during the report period.

A composite sample from the 1980 solidified resin shipments was analyzed by a contractor for transuranic nuclides. The results showed an average transuranic concentration of 1.85 E-2 nanocuries/ gram, well within the disposal site limit of 10 nanocuries/gram. A composite of the 1981 shipments will be analyzed during the year.

Table 4.1
January thru June 1981 Solid Waste and Irradiated
Fuel Shipments

A. Solid Waste Shipped Off-Site for Burial or Disposal
(Not Irradiated Fuel)

1. Type of Waste	Unit	Jan - Jun 1981
a. Spent resins solidified in a concrete matrix	Cu. M Ci	4.24 E-1 7.20 E-1
b. Dry compressable contaminated waste	Cu. M Ci	1.59 E+1 3.54 E 0
c. Non-compressable contaminated scrap	Cu. M Ci	1.48 E+1 1.10 E 0
d. Contaminated filter elements solidified in concrete	Cu. M Ci	7.85 E 0 1.17 E+1
e. Contaminated sludge solidified in concrete	Cu. M Ci	2.12 E-1 7.20 E-1
2. Estimate of Major Nuclide by Composition (By Type of Waste)	%	Ci
a. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Manganese-54	51.6 31.4 11.5 3.4 2.1	3.71 E-1 2.25 E-1 8.28 E-2 2.47 E-2 1.56 E-2
b. Cobalt-60 Cesium-137 Cobalt-58 Manganese-54 Cesium-134	68.6 12.9 10.8 3.9 3.8	2.46 E 0 4.62 E-1 3.88 E-1 1.38 E-1 1.35 E-1
c. Cobalt-60 Cesium-137 Cobalt-58 Manganese-54 Cesium-134	68.4 12.9 11.2 3.8 3.7	7.51 E-1 1.41 E-1 1.22 E-1 4.22 E-2 4.14 E-2
d. Cobalt-60 Cobalt-58 Cesium-137 Cesium-134 Manganese-54	64.8 15.6 12.5 3.7 3.4	7.59 E 0 1.83 E 0 1.47 E 0 4.35 E-1 4.07 E-1
e. Cobalt-60	70.0	5.04 E-2

Cesium-137	13.0	9.36	E-3
Cobalt-58	9.2	6.62	E-3
Manganese-54	4.0	2.88	E-3
Cesium-134	3.8	2.73	E-3

3. Solid Waste Disposition

Date of Shipment	Mode of Transportation	Destination
01/26/81	Chem-Nuclear Shielded Van	Barnwell South Carolina
02/23/81	Chem-Nuclear Shielded Van	Barnwell South Carolina
03/24/81	Chem-Nuclear 14-195-H Cask	Barnwell South Carolina
04/13/81	Tri-State Shielded Van	Barnwell South Carolina
05/20/81	Chem-Nuclear Shielded Van	Barnwell South Carolina
06/22/81	Chem-Nuclear Shielded Van	Barnwell South Carolina

B. Irradiated Fuel Shipments

No irradiated fuel shipments were made from the Keweenaw Nuclear Power Plant during the first six months of 1981.