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# Fermi 2

Technical Requirements Manual

Volume I

Detroit Edison

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# **FERMI 2**

# **CORE OPERATING LIMITS REPORT**

# CYCLE 15

# **REVISION 1**

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- 9- 11 Date

March 2011

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# **1.0 INTRODUCTION AND SUMMARY**

This report provides the cycle specific plant operating limits, which are listed below, for Fermi 2, Cycle 15, as required by Technical Specification 5.6.5. The analytical methods used to determine these core operating limits are those previously reviewed and approved by the Nuclear Regulatory Commission in GESTAR II (Reference 7).

The cycle specific limits contained within this report are valid for the full range of the licensed operating domain.

OPER	ATING LIMIT	TECHNICAL SPECIFICATION
	APLHGR	3.2.1
	MCPR	3.2.2
	LHGR	3.2.3
	RBM	3.3.2.1
:	BSP REGIONS	3.3.1.1
MCPR LHGR RBM	= MINIMUM CRIT	NITOR SETPOINTS

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# 2.0 AVERAGE PLANAR LINEAR HEAT GENERATION RATE

2.1 Definition

TECH SPEC IDENT	OPERATING LIMIT	
3.2.1	APLHGR	

The AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) shall be applicable to a specific planar height and is equal to the sum of the LINEAR HEAT GENERATION RATES (LHGRs) for all the fuel rods in the specified bundle at the specified height divided by the number of fuel rods in the fuel bundle at the height.

# 2.2 Determination of MAPLHGR Limit

The maximum APLHGR (MAPLHGR) limit is a function of reactor power, core flow, fuel type, and average planar exposure. The limit is developed, using NRC approved methodology described in References 7 and 8, to ensure gross cladding failure will not occur following a loss of coolant accident (LOCA). The MAPLHGR limit ensures that the peak clad temperature during a LOCA will not exceed the limits as specified in 10CFR50.46(b)(1) and that the fuel design analysis criteria defined in References 7 and 8 will be met.

The MAPLHGR limit during dual loop operation is calculated by the following equation:

where:

where:

 $MAPLHGR_{uxar} = MIN (MAPLHGR (P), MAPLHGR (F))$ 

 $MAPLHGR(P) = MAPFAC(P) \times MAPLHGR_{STD}$ 

 $MAPLHGR(F) = MAPFAC(F) \times MAPLHGR_{sto}$ 

Within four hours after entering single loop operation, the MAPLHGR limit is calculated by the following equation:

 $MAPLHGR_{LIMIT} = MIN (MAPLHGR (P), MAPLHGR (F), MAPLHGR (SLO))$ 

 $MAPLHGR (SLO) = 1.0 \times MAPLHGR_{STD}$ 

The Single Loop multiplier is 1.0 since the off-rated ARTS limits bound the single loop MAPLHGR limit. (Reference 2)

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MAPLHGR<sub>STD</sub>, the standard MAPLHGR limit, is defined at a power of 3430 MWt and flow of 105 Mlbs/hr for each fuel type as a function of average planar exposure and is presented in Table 1. (Reference 2) When hand calculations are required, MAPLHGR<sub>STD</sub> shall be determined by interpolation from Table 1. MAPFAC(P), the core power-dependent MAPLHGR limit adjustment factor, shall be calculated by using Section 2.2.1. MAPFAC(F), the core flow-dependent MAPLHGR limit adjustment factor, shall be calculated by using Section 2.2.2.

TABLE 1 FUEL TYPE-DEPENDENT STANDARD MAPLHGR LIMITS			
GE14 Exposure <u>GWD/ST</u>	GE14 MAPLHGR <u>KW/FT</u>		
0.0 19.13 57.61 63.50	12.82 12.82 8.00 5.00		
Fu	el Types		
1 = GE14-P10CNAB400-16GZ-100T-150-T6-2787 2 = GE14-P10CNAB399-16GZ-100T-150-T6-2788 3 = GE14-P10CNAB380-10G5/4G4-100T-150-T6-2868 4 = GE14-P10CNAB381-7G5/8G4-100T-150-T6-2869 5 = GE14-P10CNAB381-7G6/8G4-100T-150-T6-2869 6 = GE14-P10CNAB381-7G5/8G4-100T-150-T6-2869	7 = GE14-P10CNAB381-16G5-100T-150-T6-2999 8 = GE14-P10CNAB380-4G6/9G5-100T-150-T6-3150 9 = GE14-P10CNAB380-7G5/8G4-100T-150-T6-3152 10 = GE14-P10CNAB378-14GZ-100T-150-T6-3151 11 = GE14-P10CNAB375-13G5.0-100T-150-T6-3339 12 = GE14-P10CNAB376-15G5.0-100T-150-T6-3340 13 = GE14-P10CNAB375-14G5.0-100T-150-T6-3338		

# 2.2.1 Calculation of MAPFAC(P)

The core power-dependent MAPLHGR limit adjustment factor, MAPFAC(P) (Reference 2, 3 & 12), shall be calculated by one of the following equations:

For  $0 \le P < 25$ :

No thermal limits monitoring is required.

For  $25 \le P < 30$ :

With turbine bypass OPERABLE,

For core flow  $\leq$  50 Mlbs/hr,

MAPFAC(P) = 0.606 + 0.0038(P - 30)

For core flow > 50 Mlbs/hr,

MAPFAC(P) = 0.586 + 0.0038(P - 30)

With turbine bypass INOPERABLE,

For core flow  $\leq$  50 Mlbs/hr,

MAPFAC(P)=0.490+0.0050(P-30)

For core flow > 50 Mlbs/hr,

MAPFAC(P) = 0.438 + 0.0050(P - 30)

For  $30 \leq P \leq 100$ :

MAPFAC(P) = 1.0 + 0.005224(P - 100)

where: P = Core power (fraction of rated power times 100).

Note: This range applies with pressure regulator in service and, for power >85%, it also applies with the pressure regulator out of service

# MAPFAC(P) for Pressure Regulator Out of Service Limits

With one Turbine Pressure Regulator Out of Service and Reactor Power Greater Than or Equal to 30% and Less Than or Equal to 85% and both Turbine Bypass and Moisture Separator Reheater Operable:

For  $30 \le P < 45$  :

 $MAPFAC(P) = 0.68 + (0.00627 \times (P-45))$ 

For  $45 \le P < 60$  :

 $MAPFAC(P) = 0.758 + (0.0052 \times (P - 60))$ 

For  $60 \leq P \leq 85$ :

 $MAPFAC(P) = 0.831 + (0.00292 \times (P - 85))$ 

where: P = Core power (fraction of rated power times 100).

### 2.2.2 Calculation of MAPFAC(F)

The core flow-dependent MAPLHGR limit adjustment factor, MAPFAC(F) (Reference 2 & 3), shall be calculated by the following equation:

$$MAPFAC(F) = MIN(1.0, A_F \times \frac{WT}{100} + B_F)$$

where:

WT = Core flow (Mlbs/hr).  $A_{F} = Given in Table 2.$  $B_{F} = Given in Table 2.$ 

#### TABLE 2 FLOW-DEPENDENT MAPLHGR LIMIT COEFFICIENTS

Maximum Core Flow <sup>*</sup> (Mlbs/hr)	A <sub>F</sub>	B <sub>F</sub>
110	0.6787	0.4358
As limited by the Recirculation S	ystem MG Set n	nechanical scoop tube stop setting.

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### 3.0 MINIMUM CRITICAL POWER RATIO

· · · · · · · · · · · · · · · · · · ·	TECH SPEC IDENT	OPERATING LIMIT	
	3.2.2	MCPR	

#### 3.1 Definition

The MINIMUM CRITICAL POWER RATIO (MCPR) shall be the smallest Critical Power Ratio (CPR) that exists in the core for each type of fuel. The CPR is that power in the assembly that is calculated by application of the appropriate correlation(s) to cause some point in the assembly to experience boiling transition, divided by the actual assembly operating power.

### 3.2 Determination of Operating Limit MCPR

The required Operating Limit MCPR (OLMCPR) (Reference 2) at steady-state rated power and flow operating conditions is derived from the established fuel cladding integrity Safety Limit MCPR and an analysis of abnormal operational transients. To ensure that the Safety Limit MCPR is not exceeded during any anticipated abnormal operational transient, the most limiting transients have been analyzed to determine which event will cause the largest reduction in CPR. Three different core average exposure conditions are evaluated. The result is an Operating Limit MCPR which is a function of exposure and  $\tau$ .  $\tau$  is a measure of scram speed, and is defined in Section 3.3.2. Cycle 15 operating limits are based on the Dual Loop SLMCPR of 1.08.

The OLMCPR shall be calculated by the following equation:

OLMCPR = MAX(MCPR(P), MCPR(F))

MCPR(P), the core power-dependent MCPR operating limit, shall be calculated using Section 3.3.

MCPR(F), the core flow-dependent MCPR operating limit, shall be calculated using Section 3.4.

In case of Single Loop Operation, the Safety Limit MCPR (Reference 2) is increased to account for increased uncertainties in core flow measurement and TIP measurement. However, OLMCPR is not increased when operating in single loop due to inherent conservatism.

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In case of operation with one Turbine Pressure Regulator out of service, OLMCPR limits are bounding when reactor power is less than 30% or greater than 85%. When reactor power is greater than or equal to 30% and less than or equal to 85%, then operation with one Turbine Pressure Regulator out of service is permitted if both turbine bypass valves and the moisture separator reheater are operable. (Reference 12)

#### EXPOSURE OLMCPR<sub>100/105</sub> (MWD/ST) CONDITION Two Loop Single Loop Both Turbine Bypass and Moisture Separator Reheater BOC to 7197 1.35 **OPERABLE** $\tau = 0$ 1.35 1.46 1.46 $\tau = 1$ 7197 to 8697 1.38 $\tau = 0$ 1.38 $\tau = 1$ 1.49 1.49 8697 to EOC 1.44 1.44 $\tau = 0$ $\tau = 1$ 1.61 1.61 One Turbine Pressure Regulator Out of Service and Reactor Power Greater Than or Equal to 30% and Less Than or Equal to 85% and both Turbine Bypass and Moisture Separator Reheater Operable 1.44 BOC to EOC $\tau = 0$ 1.44 $\tau = 1$ 1.61 1.61 Moisture Separator Reheater INOPERABLE BOC to EOC $\tau = 0$ 1.47 1.47 $\tau = 1$ .1.64 1.64 **Turbine Bypass**

# TABLE 3 OLMCPR<sub>100/105</sub> AS A FUNCTION OF EXPOSURE AND $\tau$

**INOPERABLE** BOC to EOC  $\tau = 0$ 1.48 1.48 1.65 1.65  $\tau = 1$ Both Turbine Bypass and Moisture Separator Reheater BOC to EOC **INOPERABLE** 1.51 1.51  $\tau = 0$  $\tau = 1$ 1.68 1.68

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### **3.3** Calculation of MCPR(P)

MCPR(P), the core power-dependent MCPR operating limit (Reference 2, 3 & 12), shall be calculated by the following equation:

 $MCPR(P) = K_P \times OLMCPR_{100/105}$ 

 $K_{p}$ , the core power-dependent MCPR Operating Limit adjustment factor, shall be calculated by using Section 3.3.1.

OLMCPR<sub>100/105</sub> shall be determined by interpolation on  $\tau$  from Table 3 (Reference 2), and  $\tau$  shall be calculated by using Section 3.3.2.

3.3.1 Calculation of K<sub>p</sub>

The core power-dependent MCPR operating limit adjustment factor,  $K_p$  (Reference 2, 3, & 12), shall be calculated by using one of the following equations:

For  $0 \le P \le 25$  :

No thermal limits monitoring is required.

For  $25 \le P < 30$  :

When turbine bypass is OPERABLE,

 $K_{P} = \frac{(K_{BYP} + (0.032 \times (30 - P)))}{OLMCPR_{100/105}}$ 

where:

 $K_{BYP} = 2.16$  for core flow  $\leq 50$  Mlbs/hr = 2.44 for core flow > 50 Mlbs/hr

When turbine bypass is INOPERABLE,

 $K_{P} = \frac{(K_{BYP} + (0.076 \times (30 - P)))}{OLMCPR_{100/105}}$ 

where:

 $K_{BYP} = 2.61$  for core flow  $\leq 50$  Mlbs/hr = 3.34 for core flow > 50 Mlbs/hr

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For  $30 \le P \le 45$  :

 $K_P = 1.28 + (0.0134 \times (45 - P))$ 

For  $45 \le P < 60$  :

$$K_P = 1.15 + (0.00867 \times (60 - P))$$

For  $60 \le P \le 100$ :

$$K_P = 1.0 + (0.00375 \times (100 - P))$$

where: P = Core power (fraction of rated power times 100).

Note: This range applies with pressure regulator in service and, for power >85%, it also applies with the pressure regulator out of service

# K<sub>p</sub> for Pressure Regulator Out of Service Limits

With one Turbine Pressure Regulator Out of Service and Reactor Power Greater Than or Equal to 30% and Less Than or Equal to 85% and both Turbine Bypass and Moisture Separator Reheater Operable:

For  $30 \le P \le 45$  :

 $K_P = 1.52 + (0.01193 \times (45 - P))$ 

For  $45 \le P \le 60$  :

 $K_P = I.362 + (0.01053 \times (60 - P))$ 

For  $60 \leq P \leq 85$ :

 $K_P = 1.217 + (0.0058 \times (85 - P))$ 

where:

P = Core power (fraction of rated power times 100).

# 3.3.2 Calculation of T

The value of  $\tau$ , which is a measure of the conformance of the actual control rod scram times to the assumed average control rod scram time in the reload licensing analysis (Reference 4), shall be calculated by using the following equation:

$$\tau = \frac{(\tau_{ave} - \tau_B)}{\tau_A - \tau_B}$$

where:

 $\mathcal{T}_{A} = 1.096$  seconds

$$\mathcal{T}_B = 0.830 + 0.019 \text{ x } 1.65 \sqrt{\frac{N_1}{\sum_{i=1}^n N_i}}$$
 seconds

$$\mathcal{T}_{ave} = \frac{\sum_{i=1}^{n} N_i \tau_i}{\sum_{i=1}^{n} N_i}$$

n = number of surveillance tests performed to date in cycle,

 $N_i$  = number of active control rods measured in the i<sup>th</sup> surveillance test,

- $\tau_i$  = average scram time to notch 36 of all rods measured in the i<sup>th</sup> surveillance test, and
- $N_1$  = total number of active rods measured in the initial control rod scram time test for the cycle (Technical Specification Surveillance Requirement 3.1.4.4).

The value of  $\tau$  shall be calculated and used to determine the applicable OLMCPR<sub>100/105</sub> value from Table 3 within 72 hours of the conclusion of each control rod scram time surveillance test required by Technical Specification Surveillance Requirements 3.1.4.1, 3.1.4.2, and 3.1.4.4. Prior to performance of the initial scram time measurements for the cycle, a  $\tau$  value of 1.0 shall be used to determine the applicable OLMCPR<sub>100/105</sub> value from Table 3.

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# 3.4 Calculation of MCPR(F)

MCPR(F), the core flow-dependent MCPR operating limit (Reference 2 & 3), shall be calculated by using the following equation:

$$MCPR(F) = MAX(1.21, (A_F \times \frac{WT}{100} + B_F))$$

where:

WT = Core flow (Mlbs/hr).  $A_{F} =$  Given in Table 4.  $B_{F} =$  Given in Table 4.

# TABLE 4 FLOW-DEPENDENT MCPR LIMIT COEFFICIENTS

1	Maximum Core Flow		
	(Mlbs/hr)	A <sub>F</sub>	$\mathbf{B}_{_{\mathbf{F}}}$
Single or Two Loop	110	-0.601	1.743

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# 4.0 LINEAR HEAT GENERATION RATE

· ·	 TECH SPEC IDENT	OPERATING LIMIT	
	3.2.3	LHGR	

#### 4.1 Definition

The LINEAR HEAT GENERATION RATE (LHGR) shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length. By maintaining the operating LHGR below the applicable LHGR limit, it is assured that all thermal-mechanical design bases and licensing limits for the fuel will be satisfied.

#### 4.2 Determination of LHGR Limit

The maximum LHGR limit is a function of reactor power, core flow, fuel and rod type, and fuel rod nodal exposure. The limit is developed, using NRC approved methodology described in References 7 and 8, to ensure the cladding will not exceed its yield stress and that fuel thermal-mechanical design criteria will not be violated during any postulated transient events. The LHGR limit ensures the fuel mechanical design requirements as defined in Reference 1 will be met.

The LHGR limit during dual loop operation is calculated by the following equation:

 $LHGR_{LIMT} = MIN (LHGR (P), LHGR (F))$ 

where:

#### $LHGR(P) = LHGRFAC(P) \times LHGR_{stp}$

#### $LHGR(F) = LHGRFAC(F) \times LHGR_{sto}$

LHGR<sub>STD</sub>, the standard LHGR limit, is defined at a power of 3430 MWt and flow of 105 Mlbs/hr for each fuel and rod type as a function of fuel rod nodal exposure and is presented in Table 5. Table 5 contains only the most limiting Gadolinia LHGR limit for the maximum allowed Gadolinia concentration of the applicable fuel product line. (Reference 1) When hand calculations are required, LHGR<sub>STD</sub> shall be determined by interpolation from Table 5. LHGRFAC(P), the core power-dependent LHGR limit adjustment factor, shall be calculated by using Section 4.2.1. LHGRFAC(F), the core flow-dependent LHGR limit adjustment factor, shall be calculated by using Section 4.2.2.

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	TAI	BLE 5	
STANDA	RD LHGR LIMITS	FOR VARIO	US FUEL TYPES
		GE14 Mos	t Limiting
GE14 Uranium	Only Fuel Rods	Gadolinia Bea	ring Fuel Rods
Exposure	LHGR	Exposure	LHGR
<u>GWD/ST</u>	<u>KW/FT</u>	GWD/ST	<u>KW/FT</u>
0.0	13.40	0.0	12.26
14.51	13.40	12.28	12.26
57.61	8.00	55.00	7.32
63.50	5.00	60.84	4.57
	Fue	l Types	
= GE14-P10CNAB400	-16GZ-100T-150-T6-2787	7 = GE14-P10CNA	B381-16G5-100T-150-T6-2999
	-16GZ-100T-150-T6-2788		B380-4G6/9G5-100T-150-T6-3150
	-10G5/4G4-100T-150-T6-2868		B380-7G5/8G4-100T-150-T6-3152
	-7G5/8G4-100T-150-T6-2869		AB378-14GZ-100T-150-T6-3151
	-7G6/8G4-100T-150-T6-2877		AB375-13G5.0-100T-150-T6-3339
= GE14-P10CNAB381	-7G5/8G4-100T-150-T6-2869		B376-15G5.0-100T-150-T6-3340
		13 = GE14-P10CNA	B375-14G5.0-100T-150-T6-3338

# 4.2.1 Calculation of LHGRFAC(P)

The core power-dependent LHGR limit adjustment factor, LHGRFAC(P) (Reference 2, 3, & 12), shall be calculated by one of the following equations:

For  $0 \le P \le 25$ :

No thermal limits monitoring is required.

For  $25 \le P < 30$ :

With turbine bypass OPERABLE,

For core flow  $\leq$  50 Mlbs/hr,

LHGRFAC(P) = 0.606 + 0.0038 (P - 30)

For core flow > 50 Mlbs/hr,

LHGRFAC (P) = 0.586 + 0.0038 (P - 30)

With turbine bypass INOPERABLE,

For core flow  $\leq$  50 Mlbs/hr,

*LHGRFAC(P)*=0.490+0.0050(*P*-30)

For core flow > 50 Mlbs/hr,

LHGRFAC(P)=0.438+0.0050(P-30)

For  $30 \leq P \leq 100$ :

*LHGRFAC(P*=1.0+0.005224(*P*-100)

where: P = Core power (fraction of rated power times 100).

Note: This range applies with pressure regulator in service and, for power >85%, it also applies with the pressure regulator out of service

### LHGRFAC(P) for Pressure Regulator Out of Service Limits

With one Turbine Pressure Regulator Out of Service and Reactor Power Greater Than or Equal to 30% and Less Than or Equal to 85% and both Turbine Bypass and Moisture Separator Reheater Operable:

For  $30 \leq P < 45$ :

 $LHGRFAC(P) = 0.68 + (0.00627 \times (P-45))$ 

For  $45 \le P \le 60$  :

 $LHGRFAC(P)=0.758+(0.0052\times(P-60))$ 

For  $60 \le P \le 85$ :

 $LHGRFAC(P) = 0.831 + (0.00292 \times (P - 85))$ 

where:

P = Core power (fraction of rated power times 100).

#### 4.2.2 Calculation of LHGRFAC(F)

The core flow-dependent LHGR limit adjustment factor, LHGRFAC(F) (Reference 2 & 3), shall be calculated by the following equation:

$$LHGRFAC(F) = MIN(1.0, A_F \times \frac{WT}{100} + B_F)$$

where:

WT = Core flow (Mlbs/hr).

 $A_{p} = Given in Table 6.$  $B_{r} = Given in Table 6.$ 

# TABLE 6 FLOW-DEPENDENT LHGR LIMIT COEFFICIENTS

Maximum Core Flow (Mlbs/hr)	A <sub>F</sub>	B <sub>F</sub>
110	0.6787	0.4358
'As limited by the Recirculation S	ystem MG Set n	nechanical scoop tube stop setting.

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# 5.0 CONTROL ROD BLOCK INSTRUMENTATION

 TECH SPEC IDENT	SETPOINT	<u>, , , , , , , , , , , , , , , , , , , </u>
3.3.2.1	RBM	

# 5.1 Definition

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The nominal trip setpoints and allowable values of the control rod withdrawal block instrumentation are shown in Table 7. These values are consistent with the bases of the <u>APRM Rod Block Technical Specification Improvement Program (ARTS) and the MCPR</u> operating limits. (References 2, 5, 6, & 10).

TABLE 7	CONTROL ROD BLOCK INSTRUMENTATION SETPOINTS
	WITH FILTER

Setpoi	nt	Trip Setpoint	Allowable Value
LPSP 27.0		27.0	28.4
IPSP		62.0	63.4
HPSF	) ·	82.0	83.4
LTSF		117.0	118.9
ITSP		112.2	114.1
HTSI	)	107.2	109.1
DTSI	<b>)</b>	94.0	92.3
IPSP HPSP LTSP ITSP HTSP	automatically Intermediate p High power se Low trip setpo Intermediate th High trip setpo	ow power setpoint; Rod Block Monitor (RBM) System trip utomatically bypassed below this level ntermediate power setpoint ligh power setpoint ow trip setpoint ntermediate trip setpoint ligh trip setpoint ownscale trip setpoint	

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# 6.0 BACKUP STABILITY PROTECTION REGIONS

**TECH SPEC REFERENCE** 3.3.1.1 Action Condition J

TRM REFERENCE 3.4.1.1

# **OPERATING LIMIT**

Alternate method to detect and suppress thermal hydraulic instability oscillations

OPERATING LIMIT Scram, Exit, and Stability Awareness Regions

# 6.1 Definition

The Backup Stability Protection (BSP) Regions are an integral part of the Tech Spec required alternative method to detect and suppress thermal hydraulic instability oscillations in that they identify areas of the power/flow map where there is an increased probability that the reactor core could experience a thermal hydraulic instability. Regions are identified (refer to Table 8 and Figure 1) that are either excluded from planned entry (Scram Region), or where specific actions are required to be taken to immediately leave the region (Exit Region). A region is also identified where operation is allowed provided that additional monitoring is performed to verify that the reactor core is not exhibiting signs of core thermal hydraulic instability (Stability Awareness Region). (Reference 2)

The boundaries of these regions are established on a cycle specific basis based upon core decay ratio calculations performed using NRC approved methodology. The Cycle 15 regions are valid to a cycle exposure of 11,210 MWd/st. (Reference 11)

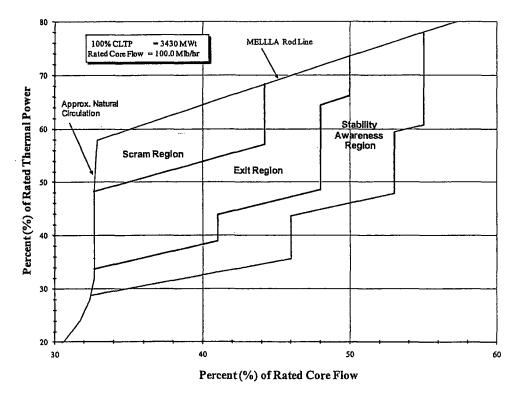
These regions are only applicable when the Oscillation Power Range Monitoring System (OPRM) is inoperable. The Cycle 15 region boundaries defined in Figure 1 are applicable when final feedwater temperature is in the optimum range as illustrated in 20.107.02, Loss of Feedwater Heating Abnormal Operating Instruction. Figure 2 is applicable to operation with Feedwater Heaters Out-Of-Service (FWHOOS) or with Final Feedwater Temperature Reduction (FFWTR) or when final feedwater temperature is below the optimum range.

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Region:	Nominal Feedwater Temperature	Reduced Feedwater Temperature
Scram Region:	>96% Rod Line, < 44% Flow	> 85% Rod Line, < 49% Flow
Exit Region:	> 67% Rod Line, < 41% Flow	> 67% Rod Line, < 41% Flow
	> 77% Rod Line, < 48% Flow	> 77% Rod Line, < 51% Flow
	> 102% Rod Line, $< 50%$ Flow	> 102% Rod Line, $< 55%$ Flow
Stability Awareness	> 62% Rod Line, < 46% Flow	> 58% Rod Line, < 46% Flow
Region	> 72% Rod Line, $< 53%$ Flow	> 71% Rod Line, $< 56%$ Flow
	> 88% Rod Line, < 55% Flow	> 85% Rod Line, $< 60%$ Flow

# TABLE 8 BSP REGION DESCRIPTIONS

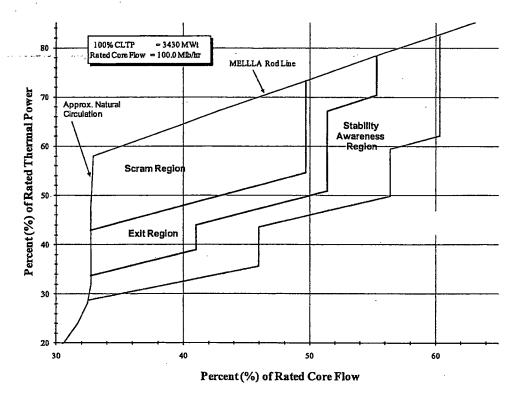
Table 8 values are conservatively rounded



#### FIGURE 1 - BSP REGIONS FOR NOMINAL FEEDWATER TEMPERATURE

Nominal feedwater heating exists with all feedwater heaters in service, the moisture separator reheaters in service, and reactor water cleanup in or out of service. Nominal Feedwater temperature is determined with the Loss of Feedwater Heating Abnormal Operating Instruction, 20.107.02. If feedwater temperature is less than 15 degrees Fahrenheit below the Optimum Line of the Feedwater Inlet Temperature vs. Reactor Power graph of Enclosure A of 20.107.02, Loss of Feedwater Heating, then Figure 1 shall be used if the Oscillation Power Range Monitor is out of service.

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#### FIGURE 2 - BSP REGIONS FOR REDUCED FEEDWATER TEMPERATURE

Reduced feedwater temperature is analyzed for a 50 degree Fahrenheit reduction in feedwater temperature at 100% power. If feedwater temperature is more than 15 degrees Fahrenheit below the Optimum Line of the Feedwater Inlet Temperature vs. Reactor Power graph of Enclosure A of 20.107.02, Loss of Feedwater Heating, then Figure 2 shall be used if the Oscillation Power Range Monitor is out of service.

Figure 2 is valid until feedwater temperature meets the Minimum Line of the Feedwater Inlet Temperature vs. Reactor Power graph of Enclosure A of 20.107.02, Loss of Feedwater Heating.

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# 7.0 REFERENCES

Core Operating Limits Report references are cited for two purposes. Many references are used as the basis for information, numbers, and equations found in COLR. These references tend to be fuel type or cycle specific.. Other references are listed because they are basis information for the content and structure of COLR but are not Cycle specific.

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- "Supplemental Reload Licensing Report for Enrico Fermi 2 Reload 14 Cycle 15," Global Nuclear Fuel, 0000-0110-6552-SRLR, Revision 0, July 2010 (MAPLHGR Limits, SLO Multiplier, MCPR Limits, SLMCPR, Appendix D Off-Rated Limits)
- 3. "GE14 Fuel Cycle-Independent Analyses for Fermi Unit 2", GE-NE-0000-0025-3282-00 dated November 2004 (ARTS Limits equations)
- Letter from Greg Porter to B. L. Myers, "Scram Times for Improved Tech Specs." GP-99014, October 22, 1999 containing DRF A12-00038-3, Vol. 4 information from G. A. Watford, GE, to Distribution, Subject: Scram Times versus Notch Position (TAU Calculation)
- CSCCD-C51 K622/C51 R809C Revision 2, "Programming for Rod Block Monitor (RBM-A) PIS # C51K622 and Operator Display Assembly (ODA) PIS # C51R809C" (RBM A Setpoints)
- CSCCD-C51 K623/C51 R809D Revision 2, "Programming for Rod Block Monitor (RBM-B) PIS # C51K623 and Operator Display Assembly (ODA) PIS # C51R809D" (RBM B Setpoints)
- 7. "General Electric Standard Application for Reactor Fuel (GESTAR II)," NEDE-24011-P-A, Revision 16 with amendments
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- "Maximum Extended Operating Domain Analysis for Detroit Edison Company Enrico Fermi Energy Center Unit 2," GE Nuclear Energy, NEDC-31843P, July 1990 (P-F Map for BSP figures)
- 11. Cycle 15 Stability Information DTC: TRVEND, DSN: Cycle 15 Stability, Edison File Number: R1-8060 (BSP Regions)

- Fermi 2 Pressure Regulator Out of Service Evaluation Verified Final Report, Letter 1-2LHRMS-4 dated February 10, 2011. DTC:TRVEND, DSN: 1-2LHRMS-4 Edison File Number: R1-8100 (PROOS Limits)
- "DTE Energy Enrico Fermi 2 SAFER/GESTR Loss of Coolant Accident Analysis for GE14 Fuel" GE-NE-0000-0030-6565 Revision 1 dated June 2008
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- 20. "Turbine Control Valve Out-Of-Service for Enrico Fermi Unit-2," GE Nuclear Energy, GE-NE-J11-03920-07-01, October 2001
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