ACCESSION NBR: 88050901 FACIL: 50-305 Kewaunee Nuclear Power Plant, Wisconsin Public Servic 05000306

DOC. DATE: 88/06/01

ARIZED: NO

DOCKET #

AUTH, NAME

AUTHOR AFFILIATION

LOHMAN, D. C.

Wisconsin Public Service Corp.

RECIP. NAME

RECIPIENT AFFILIATION

SUBJECT: LER 88-006-00: on 880502 plant experienced reactor/turbine

trip, while operating. Caused by equipment failure. Wires identified replaced & setpoint calculator reinstalled. W/

880601 ltr.

DISTRIBUTION CODE | IE22D | COPIES RECEIVED: LTR | L | ENCL | L | SIZE: \_\_\_\_ TITLE: 50,73 Licensee Event Report (LER), Incident Rpt, etc.

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	At 1124 on May 2, 1988, with the plant operating at 100% power the plant experienced a reactor/turbine trip. A spurious trip signal on the Channel IV																						
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The monthly surveillance procedure SP 48-003E, Nuclear Power Range N41 Instrument Channel Test at >10% Power, requires that the reactor protection related to N41 be placed in a tripped condition. This included the channel I OT $\Delta$ T reactor trip. Faulty wires in the Channel IV OT $\Delta$ T setpoint calculator made an intermittent connection causing the setpoint to spike. When the setpoint dropped below the Channel IV  $\Delta$ T value, which had remained constant, the 2 of 4 logic for OT $\Delta$ T trip was made. This resulted in a reactor/turbine trip.

The root cause of the event was an equipment failure. The Foxboro box for the Channel IV  $OT\Delta T$  setpoint calculator had an intermittent connection between its connector plug and an internal circuit board due to faulty wires. Had other reactor protection system testing not been in progress this failure would not have resulted in a reactor trip.

The wires identified as faulty were replaced and the setpoint calculator was reinstalled. A strip chart recorder was mounted locally and was checked periodically for several days following the plant's restart to verify the box was functioning correctly.

This event is being reported as required by 10 CFR 5D.73(a)(2)(iv).

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# LICENSEE VENT REPORT (LER) TEXT CONTINUATION

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### Description of the Event

On May 2, 1988, at 1124, with the plant operating at 100% power the plant experienced a reactor [RCT]/turbine [TRB] trip. A spurious trip signal on the channel [CHA] IV Overtemperature Delta Temperature (OT $\Delta$ T) trip circuitry in conjunction with the channel I OT $\Delta$ T being tripped for the performance of a monthly instrument check caused the reactor/turbine trip.

At 1035 on May 2, 1988, a monthly surveillance procedure on the N41 Power Range channel was initiated. Surveillance procedure SP 48-DD35, Nuclear Power Range N41 Instrument Channel Test at >10% Power, requires the channel I reactor protection related to N41 be placed in a tripped condition. This included the Channel I OT $\Delta$ T reactor trip circuitry.

OT $\Delta T$  provides protection for the reactor coolant system [AB] from departure from nucleate boiling. There are 4 channels of OT $\Delta T$  protection, one for each  $\Delta T$  channel. A reactor trip is initiated when 2 of the 4  $\Delta T$  channels exceed their associated OT $\Delta T$  setpoints.

The OT $\Delta$ T setpoint has inputs from several plant indicators. They are reactor coolant system average temperature, pressurizer [PZR] pressure, and the upper and lower power range (PR) detector [DET]. The OT $\Delta$ T trip circuitry is tripped during the performance of surveillance on the PR because of the upper and lower detector inputs.

At 1124 the OT $\Delta$ T setpoint on Channel IV dropped below the  $\Delta$ T value for that channel. The  $\Delta$ T for Channel IV remained constant. This, in conjunction with Channel I being tripped for the monthly surveillance, made up the 2 of 4 logic causing a reactor/turbine trip. All plant systems responded to the trip as designed.

However, intermediate range N35 did remain upscale due to under compensation. This required the operator to manually unblock the source range detectors.

The operators followed the appropriate procedures for plant stabilization. The NRC was notified as required by 10 CFR 50.72(b)(2)(ii) at 1450.

The plant was held at hot shutdown while a post trip review was performed. Investigation by the Plant Instrument and Control group found faulty connections in the wires from the plug on the channel IV penalty calculator box to its circuit board. The spiking setpoint was recreated by physical movement of these wires. Repairs were initiated on the affected box.

At 1252, N41 and its associated trips were returned to service. The reactor was made critical at 1548. The channel IV  $OT\Delta T$  setpoint calculator was repaired and returned to service at 1715. The plant was reconnected to the grid at 1836.

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# EVENT REPORT (LER) TEXT CONTINUA

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#### Cause of Event

The root cause of the event was equipment failure. Faulty wires in the channel IV Foxboro setpoint calculator box TM404B made an intermittent connection causing spiking. During the post trip review additional indication of Channel IV OTAT setpoint erratic behavior was found. The setpoint had spiked high at 1120, approximately 4 minutes before the reactor trip. This was discovered in the review of the plant process computer logs. The review indicated that prior to 1120 there were no instances of channel IV OTAT setpoint fluctuations; therefore, the operators had no forewarning of a potential problem.

A strip chart recorder was connected locally and erratic behavior was observed when moving the wires in question. After replacement of the wires this behavior could not be recreated.

It is felt that the faulty wires may have been due to age or were damaged during the shipment of this box from Foxboro following refurbishment during the recently completed 1988 refueling outage.

Had other testing not been in progress, this failure would not have resulted in a reactor trip. The erratic behavior of the setpoint would have been detected by the operators through the alarm associated with this function when it failed low or during periodic monitoring of control board indications.

# Analysis of Event

This event is being reported per 1D CFR 50.73 (a)(2)(iv) as an actuation of the reactor protection system and engineered safety features.

Plant operators followed the appropriate procedures and stabilized the plant. All plant systems responded as designed except for Intermediate Range nuclear flux detector N35 which remained upscale following the trip due to undercompensation. This required the operator to manually unblock the source ranges. Both reactor trip breakers opened, the turbine stop valves closed and the reactor was shutdown. Main feedwater regulating valves closed and the auxiliary feedwater pumps started.

Both steam generators were available throughout the event. Both emergency diesel generators started as required, although off-site power was available throughout the event. There was no impact on the health and safety of the public.

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### Corrective Actions

The wires that were identified as faulty during the post trip investigation were replaced. The setpoint calculator was reinstalled in the system with a strip chart monitoring its output. The strip chart was reviewed periodically for several days following the plant restart to verify the box was functioning properly.

This was determined to be an isolated event; therefore, further corrective actions are not necessary.

## Similar Events

None.

### Equipment Failure

The  $OT\Delta T$  setpoint calculator was supplied by Foxboro. The calculator is a model 66RC-OL, Electronic Consotrol Dynamic Compensator.

EASYLINK 62891993

#### WISCONSIN PUSLIC SERVICE CORPORATION

600 North Adams • P.O. Box 19002 • Green Bay, WI 54307-9002

June 1, 1988

10 CFR 50.73

U. S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Gentlemen:

Docket 50-305 Operating License DPR-43 Kewaunee Nuclear Power Plant Reportable Occurrence 88-006-00

The attached Licensee Event Report for reportable occurrence 88-006-00 is being submitted in accordance with the requirements of 10 CFR 50.73, "Licensee Event Report System."

Sincerely,

D. C. Hintz

Vice President - Nuclear Power

TJW/jms

Attach.

cc - INPO Records Center Mr. Robert Nelson US NRC, Region III

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