# NRC-Industry 2011 Meeting on Alloy 690 Research

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June 6-7, 2011 Rockville, MD



### Welcome

- Public Meeting
- Introductions
- Motivation
- Purpose of the Meeting
- Expected Outcomes
- Process
- Meeting Agenda



#### Motivation

- PWSCC of Alloy 600/182/82 continues to be an issue in operating plants
  - Inspection requirements
  - Worker exposure
  - Component repair and replacement
- Current and future use of Alloy 690/152/52
  - PWSCC mitigation
  - Replacement components
  - New reactors
- Gaps in existing knowledge for Alloy 690/152/52
  - Factors that affect PWSCC susceptibility
    - Material processing
    - Fabrication and welding
  - Development of new weld metals
- Component life predictions
- Evaluation of mitigation processes



### Purpose

- Mutual understanding of Industry and NRC needs
- Comparison of results from multiple laboratories
  - Crack growth rates
  - Posttest analyses
  - Materials characterization
- Effective coordination of research to address knowledge gaps on PWSCC of Alloy 690/52/152
- Use accumulated knowledge to address challenges to PWSCC testing of Alloy 690/52/152



#### **Outcomes**

- Progress towards filling data gaps
- PWSCC susceptibility of Alloys 690/152/52
  - Test material characterization
  - Alloy 690 processing, cold work, and microstructure
  - Welds, weld defects, and HAZs
  - Environmental effects
- Weld metal development
- Prioritize future research
  - Identification of new materials needed
  - Outstanding data and updated test plans



### **Process**

- Review of results from recently completed and ongoing Alloy 690/52/152 PWSCC testing and characterization activities sponsored by NRC, Industry, and International Organizations
- Updated on Alloy 690 weld metal development
- Discussion of knowledge gaps, recent results, and prioritization of future testing and characterization needs



NRC-Industry 2011 Meeting on Alloy 690 Research Monday, June 6, 2011: 9:00 am – 5:00 pm

Time	Topic Description	
9:00 am – 9:30 am	Welcome and Introductions NRC Purpose, Outcomes, Process Statement Review of Meeting - Agenda - Objectives - Expected Outcomes - Motivation for R&D	Darrell Dunn - NRC
9:30 am – 9:45 am	Research Collaboration Status	Al Ahluwalia - EPRI
9:45 am – 10:15 am	Regulator's Perspectives	Jay Collins/NRR Staff - NRC
10:15 am – 10:30 am	Review of Knowledge Gaps	Darrell Dunn - NRC
10:30 am – 10:45 am	Break	All
10:45 am – 12:00 am	Characterization of Alloys 690 to 52-type Welds, Weld Interfaces, and Base Metal Microstructures	Martin Morra - GE
12:00 pm – 1:15 pm	Lunch	All



NRC-Industry 2011 Meeting on Alloy 690 Research Monday, June 6, 2011: 9:00 am – 5:00 pm

1:15 pm – 2:00 pm	Microstructural Characterization of Alloy 690	Steve Bruemmer - PNNL
2:00 pm – 2:45 pm	Weldability Issues for Inlay, Onlay and Overlay	Steve McCracken - EPRI
2:45 pm – 3:15 pm	Thermal embrittlement of nickel and iron-based alloys in nuclear power systems	Erich <u>Wimmer</u> Materials Design, Inc
3:15 pm – 3:30 pm	Break	
3:30 pm – 4:00 pm	PWSCC Initiation Testing	T.G. Lian - EPRI
4:00 pm – 4:45 pm	Emerging Results on SCC of Alloy 690 Base Metal and HAZ	Peter Andresen - GE
4:45 pm – 5:00 pm	Summary, Discussion, and Action Items	Darrell Dunn - NRC
5:00 pm	Adjourn until Tuesday at 8 am	All



NRC-Industry 2011 Meeting on Alloy 690 Research Tuesday, June 7, 2011: 8:00 am – 3:30 pm

Time	Topic Description	
8:00 am – 8:30 am	PNNL Crack Growth Rate Testing on Alloy 690	Steve Bruemmer - PNNL
8:30 am – 9:00 am	Emerging Results on SCC of Alloy 52 / 152 / 152i Weld Metals	Peter Andresen - GE
9:00 am – 9:30 am	Summary of testing at SERCO, Ciemat, and MHI	Peter Andresen - GE
9:30 am – 10:15 am	SCC CGR tests on Alloys 690/52/152 at ANL	Bogdan Alexandreanu - ANL
10:15 am – 10:30 am	Break	All
10:30 <u>am</u> – 11 :00 am	PNNL Crack-Growth-Rate Testing on Alloy 152 and 52M Weld Metals	Steve Bruemmer - PNNL
11:00 <u>am</u> – 11:30 am	Chemical Mitigation of PWSCC	Chuck Marks – DEI
11:30- am – 12:00 pm	xLPR A Probabilistic Approach to LBB	Dave Rudland - NRC
12:00 pm – 1:15 pm	Lunch	All



NRC-Industry 2011 Meeting on Alloy 690 Research Tuesday, June 7, 2011: 8:00 am – 3:30 pm

1:15 pm – 2:00 pm	EAC and hot cracking susceptibility of nickel-base alloy weld metals	Hannu Hanninen Aalto University
2:00 pm – 2:45 pm	CGR working group report	Peter Andresen - GE
2:45 pm – 3:15 pm	Summary, Discussion, and Action Items	Darrell Dunn - NRC
3:15 pm – 3:30 pm	Closing comments and December EPRI meeting	Al Ahluwalia - EPRI
3:30 pm	Adjourn Meeting	