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 AUTH. NAME: AUTHOR AFFILIATION
 GIESLER, C.W. Wisconsin Public Service Corp.
 RECIP. NAME: RECIPIENT AFFILIATION
 VARGA, S.A. Operating Reactors Branch 1

SUBJECT: Clarifies commitment re performing NDE of all critical members & welds on reactor vessel head lifting rig in response to NUREG-0612. Exam will be performed prior to lifting reactor vessel head.

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WISCONSIN PUBLIC SERVICE CORPORATION



P.O. Box 1200, Green Bay, Wisconsin 54305

February 24, 1984

Director of Nuclear Reactor Regulation
Attention: Mr. S. A. Varga, Chief
Operating Reactors Branch No. 1
Division of Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Dear Mr. Varga:

Docket 50-305
Operating License DPR-43
Kewaunee Nuclear Power Plant
Clarification of Commitment Made in Response to NUREG 0612

Reference: 1) Letter to S. A. Varga from C. W. Giesler dated July 27, 1983

This letter is intended to clarify our commitment in regards to performing a non-destructive examination of all critical members and welds on the reactor vessel head lifting rig.

The commitment states: "To supplement the measures taken to ensure initial quality and workmanship we will perform a non-destructive examination of all critical members and welds on the special lifting devices prior to further use."

The intent of this commitment was to perform a non-destructive examination of all critical welds and members prior to lifting the reactor vessel head.

Future discussions in this regard should use the interpretation presented in this letter.

Very truly yours,

A handwritten signature in cursive script, appearing to read "Charles A. Giesler", followed by the word "for".

C. W. Giesler
Vice President - Nuclear Power

DJM/js

cc - Mr. Robert Nelson, US NRC

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