REGULATORY IN TRATION DISTRIBUTION SYST

ACCESSION NBR:8202100278 DOC.DATE: 82/02/05 NOTARIZED: NO DOCKET # FACIL:50-305 Kewaunee Nuclear Power Plant, Wisconsin Public Servic 05000305 AUTH.NAME AUTHOR AFFILIATION MATHEWS,E.R. Wisconsin Public Service Corp. RECIP.NAME RECIPIENT AFFILIATION VARGA,S.A. Operating Reactors Branch 1

SUBJECT: Forwards info resteam generator tube survey, per 820204 request. No defects identified which require repairs.

DISTRIBUTION CODE: A001S COPIES RECEIVED:LTR L ENCL L SIZE:

NOTES:18E:3 copies all material.

05000305

24

	RECIPIENT ID CODE/NAME		COPIE	ENCL	RECIPIENT ID CODE/NAM	E	COPI LTTR I	
ACTION:	ORB #1 BC	01	13	13		•		
INTERNAL:	ELD		1	0	IE	06	2	2
	NRR/DHES DEPI	108	1	1	NRR/DL DIR		1	1
	NRR/DL/ORAB		1	-0	NRR/DSI/RAB		1	1
C	REG-FILES	04	1	1				
EXTERNAL:	ACRS	09	10	1.0	LPDR	03	1	1
	NRC PDR	02	1	1	NSIC	05	1	1
	NTIS		1	1				

TOTAL NUMBER OF COPIES REQUIRED: UTTR

WISCONSIN PUBLIC SERVICE CORPORATION

P.O. Box 1200, Green Bay, Wisconsin 54305

February 5, 1982

Mr. S. A. Varga, Chief
Operating Reactors Branch #1
Division of Licensing
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

Dear Mr. Varga:

Docket 50-305 Operating License DPR-43 Steam Generator Tube Survey

Reference: Your telecopied Request for Information received February 4, 1982

Enclosed you will find the information requested by the above referenced communique from Mr. Licciardo. The enclosure has been previously telecopied to you on February 5, 1982.

Very truly yours,

E. R. Mathews, Senior Vice President Power Supply & Engineering

 snf

Enc.

202100278 820

cc - Mr. Robert Nelson, US NRC





NRC-82-22

			Primary to			No. Defects
Date		Tubes ected	Secondary Leakage, gpm	Total Defects	Type of Degrad.	Requiring Repair
·	A/B Hot	A/B Cold				
2/76	.1505/781	769/-	None	2*	g ·	None
1/77	1090/523	468/468	None		<u>_</u> .	None
5/80	323/602	319/-	None	. –	$\frac{1}{2}$	None

KEWAUNEE NUCLEAR POWER PLANT STEAM GENERATOR TUBE INSPECTION AND PLUGGING HISTORY

* Two defects were identified as manufacturing defects.

- a) Wastage
- b) Cracking
- c) IGA
- d) Pitting
- e) Fatigue Cracking
- f) Errosion/ Corrosion
- g) Denting

¥	•	
, ,		
		•
	1. Inspection Requirements (separate TS/ISI)	TS Section 4.2.b
	- Surveillance Requirements (ECT)	Eddy Current Testing
	- Damage or Plugging Limits (yes/no)	yes, TS 4.2.b.4
	- Steam Generator leakage limits (yes/no) - Next scheduled inspection (date)	yes, TS 3.1.d TS 3.4.a.5 Refueling 1983
	SG Secondary model Startup water chem	Previous exp. w/ phosphate

Plant name	<u>no</u> .	date	<u>control</u>	control	Wastage	
Kewaunee	51	12/73	AVT	Yes/March- Sept., 1974		
	: 	نې 				

Reduced wall thinning or pitting	Frettin	Secondary side init. IGA/SCC	Primary side Init. SCC in small radius U-bends	Denting(3)	No. of leaking tubes
	14 - 124			-	0
No. (%) of tubes plugged	Sleeve	Steam generator replacement			
1.00	reparts	repracemente			
0		<u> </u>			
		<u></u>			
0	······································				
0		, ,			
0 ;				• • •	
0 ->			->		
0 -) , ., .,			- - - -		
0 -; ,	-;)		-) -) -)		· · · ·