

TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401
830 Power Building

JAN 23 1978

Mr. James P. O'Reilly, Director
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Region II - Suite 1217
230 Peachtree Street, NW.
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

BELLEFONTE NUCLEAR PLANT - NRC INSPECTION REPORT 50-438/77-13 AND
50-439/77-13 - ADDITIONAL RESPONSE TO INFRACTION 438-77/13N2
(SAFETY-RELATED PIPE WELDING)

The subject letter dated October 7, 1977, cited TVA with an infraction concerning safety-related pipe welding. Enclosed is an additional response to this citation which supplements the response forwarded to you by my letter dated October 28, 1977.

Very truly yours,


J. E. Gilleland
Assistant Manager of Power

Enclosure

cc: Dr. Ernst Volgenau, Director (Enclosure)
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, DC 20555

ENCLOSURE

BELLEFONTE NUCLEAR PLANT

NRC INSPECTION REPORT 50-438/77-13 and 50-439/77-13
ADDITIONAL RESPONSE TO INFRACTION
438-77/13N2
(SAFETY-RELATED PIPE WELDING)

Infraction 438-77/13N2

The following is to be added to the assessment of reported infraction B.3.a.:

TVA General Construction Specification G-29, process specification 1.M.1.2(a), paragraph 14.24, allows filler metals E70S-3 and E70S-6 to be interchanged on the detail weld procedures and TVA filler metal purchase specifications are written such that the specifications for E70S-3 and E70S-6 are of the same "F" number. At the present time, only one heat number, 422T 4732, in 1/16- and 1/8-inch sizes is not flag-tagged. Therefore, these could not be mixed with the others and not be identifiable.