

APR 23 1976

Docket No. 50-438/439

Tennessee Valley Authority
ATTN: Mr. James E. Watson
Manager of Power
818 Power Building
Chattanooga, Tennessee 37401

REF: REACTOR COOLANT PUMP SEAL COOLING DESIGN DEFICIENCY

Gentlemen:

Thank you for your letter dated March 24, 1976 pursuant to 10 CFR 50.55(e) regarding the above item. We are looking forward to receipt of your final report on this matter.

Please refer to Control No. HO 1239 F2 in future correspondence in reference to this item.

Your cooperation is appreciated.

Sincerely,

Original signed by
D. Thompson

Dudley Thompson
Acting Director
Division of Field Operations
Office of Inspection and
Enforcement

bcc: w/cpy ltr dtd 3/24/76
PDR
LPDR
NSIC
TIC
Region II
Central Files
IE Files

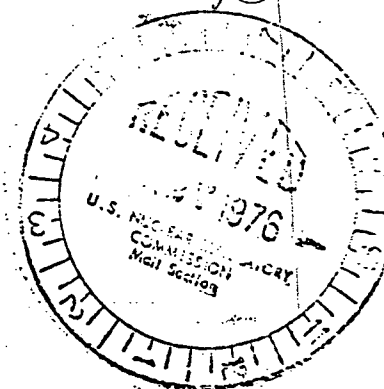
OFFICE	FCEB	C. FCEB	AD, DFO			
SURNAME	GCGower:mk	GWRoy	DThompson			
DATE	4/23/76	4/23/76	4/26/76			

830 Power Building

TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

March 24, 1976



Mr. John G. Davis, Acting Director
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, DC 20555

50-438

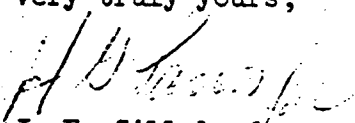
50-439

Dear Mr. Davis:

BELLEFONTE NUCLEAR PLANT UNITS 1 AND 2 - REPORTABLE DEFICIENCY
10 CFR 50.55(e) - REACTOR COOLANT PUMP SEAL COOLING DESIGN -
DDR NO. 3

The initial report of the subject deficiency was made to
Inspector L. E. Foster, NRC-OIE, Region II on February 23,
1976. In compliance with paragraph 50.55(e) of 10 CFR
Part 50, this is being submitted as an interim report. Our
investigation relative to this deficiency is still in process
and several alternative solutions are being studied. We
expect to submit our next written report by July 21, 1976.

Very truly yours,


J. E. Gilleland
Assistant Manager of Power

CC: Mr. James McFarland
Senior Project Manager
Babcock and Wilcox Company
P.O. Box 1260
Lynchburg, Virginia 24505

Mr. Norman C. Moseley, Director
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Region II - Suite 818
230 Peachtree Street, NW.
Atlanta, Georgia 30303

ACTION TO BE TAKEN BY LICENSEES AND PERMIT HOLDERS (continued)

Reports for facilities with operating licenses should be submitted within 30 days after receipt of this bulletin, and reports for facilities with construction permits should be submitted within 60 days after receipt of this bulletin. Your report should also include the date when the above actions were or will be completed.

Reports should be submitted to the Director of the NRC Regional Office and a copy should be forwarded to the NRC Office of Inspection and Enforcement, Division of Reactor Inspection Programs, Washington, D. C. 20555.

Approval of NRC requirements for reports concerning possible generic problems has been obtained under 44 U.S.C. 3152 from the U. S. General Accounting Office (GAO Approval B-180255(R0072), expires 7/31/77).

ATTACHMENT:

Extract from General Electric Service Letter:

STD RELAYS

TRANSFORMER DIFFERENTIAL RELAY

BULLETIN 76-03
ATTACHMENT A

STD RELAYS
TRANSFORMER DIFFERENTIAL RELAY

In line with our policy of keeping users informed of conditions which could possibly affect relay operation, the following information is provided on type STD transformer differential relays.

Three customers have reported that the zener diodes or the associated dropping resistors on the STD Sense Amplifier Card have failed shorted. The problem has been traced to two zener diodes whose cases have been physically touching, short circuiting one diode and overloading the circuit. There are several possible causes of such isolated failures including the possibility of mishandling during test. Incorrect STD relay trip outputs are associated with such a failure in this circuit. Tests have shown that, with these components touching, the STD relay is also vulnerable to misoperation on DC transients.

Because of these reported problems, it is suggested that the clearance between the two 1N3024 diode cases and other component lead clearances on the sense amplifier card be visually inspected during routine STD test or maintenance.

When the problem was initially reported, insulating tubing was added to the zener diode in our manufacturing process as a future safeguard to prevent possible short circuiting due to deformation of the zener diode leads. Subsequently, to further improve the STD relay, the sense amplifier card has been redesigned using a new printed circuit card with components arranged to preclude any possibility of short circuiting.

At the same time the card had been redesigned to improve the card layout, the STD dropout time was reduced to 32 milliseconds and its radio frequency sensitivity was reduced significantly. Thus, an updated relay will pass the RFI and Fast Transient tests, and, of course, the standard IEEE Surge Withstand Capability test. In addition, a change in nameplate design makes the output contacts more visible.*

The new sense amplifier card is identified as #0108B9305 G-4. This new card will become a standard feature in all STD relays shipped after December 1, 1975. At that time the STD model numbers will be changed in accordance with the attached list to reflect these changes, and the new relay models will be automatically substituted on unfilled orders.

Existing STD relays now in service can be updated with a new amplifier card, associated dropping resistors and minor wiring changes.

*None of these design improvements affect the basic operating principles of the STD (operate on fundamental, restrain on all harmonics) nor do they change the restraint level from 20% harmonics. These principles have been proven effective on over 35,000 G.E. harmonic restraint transformer differential relays, including those applied to transformers with the new high permeability core steel. A reduction in the level of harmonic restraint is not desirable, as it would degrade performance (desensitize the relay in detecting faults during energizing) with no offsetting benefit.

OLD MODEL NJMBER	NEW MODEL NUMBER	KIT NUMBER
12STD15B1A	12STD15C3A	0152C9069 G1
12STD15B2A	12STD15C2A	0152C9069 G2
12STD15B3A	12STD15C3A	0152C9069 G3
12STD15B4A	12STD15C4A	0152C9069 G4
12STD15B5A	12STD15C5A	0152C9059 G5
12STD15B6A	12STD15C6A	0152C9069 G6
12STD16B1A	12STD16C3A	0152C9069 G7
12STD16B2A	12STD16C4A	0152C9069 G8
12STD16B3A	12STD16C3A	0152C9060 G9
12STD16B4A	12STD16C4A	0152C9069 G10
12STD16B5A	12STD16C5A	0152C9069 G11
12STD16B6A	12STD16C6A	0152C9069 G12
12STD16B7A	12STD16C7A	0152C9069 G13
12STD17B1A	12STD17C2A	0152C9069 G14
12STD17B2A	12STD17C2A	0152C9069 G15
12STD18B1A	12STD18C2A	0152C9069 G16
12STD18B2A	12STD18C2A	0152C9069 G17
12STD18B3A	12STD18C3A	0152C9069 G18
12STD18B4A	12STD18C4A	0152C9069 G19
12STD21B1A	12STD21C1A	0152C9069 G20
12STD25B1A	12STD25D2A	0152C9069 G21
12STD25B2A	12STD25D2A	0152C9069 G22
12STD25C1A	12STD25E2A	0152C9069 G23
12STD25C2A	12STD25E2A	0152C9069 G24
12STD26B1A	12STD26C1A	0152C9069 G25
12STD28B1D	12STD28C1D	0152C9069 G26
12STD28B2D	12STD28C2D	0152C9069 G27
12STD29B1D	12STD29C1D	0152C9069 G28
12STD29B2D	12STD29C2D	0152C9069 G29