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 FACIL:50-438 Bellefonte Nuclear Plant, Unit 1, Tennessee Valley Au 05000438  
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 RECIPIENT NAME RECIPIENT AFFILIATION  
 O'REILLY,J.P. Region 2, Atlanta, Office of the Director

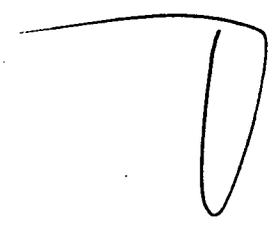
SUBJECT: Responds to NRC 800424 ltr re INRYCO tendon installations & related QA/QC activities. Util approved training procedures following training of QC inspectors, INRYCO will resume installation. Comments re procedures requested.

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TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401  
400 Chestnut Street Tower II

May 21, 1980

Mr. James P. O'Reilly, Director  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Region II - Suite 3100  
101 Marietta Street  
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

BELLEFONTE NUCLEAR PLANT UNIT 1 - CONFIRMATION OF ACTION

This is in response to your letter dated April 24, 1980, RII:JPO 50-438 concerning INRYCO's tendon installation operations and related QA/QC activities for Bellefonte Nuclear Plant unit 1.

Since our May 6 meeting in Atlanta, TVA has approved the training procedures listed below as an initial step in permitting INRYCO to resume work at Bellefonte Nuclear Plant. The training procedures have been sent to Region II (RII) under separate cover.

<u>INRYCO Quality Control Procedure</u>	<u>Title</u>
F9.2 - 791 Rev. 0	Quality Control Training Program for Level I and Level II Inspector Qualifications
F9.2 - 791A Rev. 0	Receiving and Storage - Training Program for Level I and II Inspectors
F9.2 - 791B Rev. 0	Buttonhead and Buttonhead Repair - Training Program for Level I and II Inspectors
F9.2 - 791D Rev. 1	Tendon Cut-Off Training

TVA has allowed INRYCO to begin training activities. A copy of a telex dated May 13, 1980, from our purchasing agent to INRYCO authorizing INRYCO to conduct training activities for receiving and

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Mr. James P. O'Reilly, Director

May 21, 1980

storage inspectors has been sent to RII under separate cover. A similar telex has been transmitted to INRYCO for each training activity. TVA has also authorized INRYCO to perform one operation as necessary to train quality control inspectors in accordance with the procedures. The TVA quality assurance unit at the site is auditing INRYCO training activities, and training records are available at the site.

TVA has received a corporate letter of assurance from INRYCO. A copy of INRYCO's letter of May 16, 1980, has been sent under separate cover to RII.

Upon completion of training activities and certification of inspector qualifications, we plan to allow INRYCO to resume the actual installation work associated with training procedures F9.2-791A, -791B, and -791D. This is expected to take place by May 23, 1980.

The training procedures are provided for your information. TVA would appreciate your effort to provide comments by the above planned date for resumption of work activities.

If you have any questions concerning this matter, please get in touch with D. L. Lambert at FTS 854-2581.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

L. M. Mills, Manager  
Nuclear Regulation and Safety

cc: Mr. Victor Stello, Jr., Director ✓  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Washington, DC 20555