NRC Part ZI ID No.

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80-257-003

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# ENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

400 Chestnut Street Tower II

August 29, 1980

Mr. James P. O'Reilly, Director Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Region II - Suite 3100 101 Marietta Street Atlanta, Georgia 30303

Dear Mr. O'Reilly:

BELLEFONTE NUCLEAR PLANT UNITS 1 AND 2 - IMPROPER INSERTION OF BUFFER CARDS - NCR BLN NEB 8006 - FINAL REPORT

On July 31, 1980, R. W. Wright, NRC-OIE Region II, was informed that the subject nonconformance was determined to be reportable in accordance with 10 CFR 50.55(e). Enclosed is our final report. We consider Part 21 to be applicable to this deficiency.

If you have any questions concerning this matter, please get in touch with D. L. Lambert at FTS 857-2581.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

L. M. Mills, Manager Nuclear Regulation and Safety

Enclosure

cc: Mr. Victor Stello, Jr., Director (Enclosure) Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Washington, DC 20555

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#### ENCLOSURE

## BELLEFONTE NUCLEAR PLANT UNIT 1 AND 2 IMPROPER INSERTION OF BUFFER CARDS NCR BLN NEB 8006 10 CFR 50.55 (e) FINAL REPORT

#### Description of Deficiency

Improper installation in both power channels of the Essential Control Instrumentation (ECI) System of the Bailey Control Company current or voltage buffer cards in Bailey Control Company buffer modules could result in loss of power to both channels of the ECI System. The cause of this concern is the possible ambiguity in the wording of the Product Instruction Book, E92-79, describing replacement of buffer cards in the buffer modules.

### Safety Implications

It is possible to interpret a statement in the Bailey Control Company Product Instruction Book E92-79 for input buffer cards to mean that those cards may be replaced without removing the buffer module. It may be possible during field changes to improperly install at least one card in each of the power channels resulting in a potential loss of power to both channels. While it is equally possible to install the buffer cards properly without removal of the buffer module, removal of the buffer module before installation of the card permits visual inspection to ensure proper' installation. For this concern to lead to a problem having safety significance, it would be necessary to postulate improper installation in both channels, a situation in which ECI is needed, and then shorting of both channels during the time of need.

#### Corrective Action

Corrective action consists of rewording of the maintenance instructions to instruct that the buffer module be removed before buffer card insertion so that visual inspection can confirm proper installation.

The reworded instruction books have been provided and are being distributed to appropriate employees. This distribution will be completed by September 19, 1980.

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	DISTRIBUTION:	•	
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	IE FILES	MATERIALS (M)	IE FILES
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	VENDOR BR. R-IV	VENDOR BR. R-IV	VENDOR BR. R-IV
	LOEB / MPA MNB 5715	NMSS / FCMS SS-396	NRR/DOL
	AEOD MNB 7602	LOEB / MPA MVB 5715	NMSS / SG SS-881
	NRR/DOE	AEOD MNB 7602	LDEB / MPA MNB 5715
	NRR/DSI	ASLBP E/W 450	AEOD MNB 7602
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	ACTION:		•
PRELIMINARY EVALUATION OF THE ATTACHED REPORT INDICATES LEAD I			S LEAD RESPONSIBILITY FOR
	FOLLOWUP AS SHOWN BELOW:	•	
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