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1 May 2008

ATTN: Document Control Desk
Spent Fuel Project Office
Office of Nuclear Material Safety and Safeguards
U.S. Nuclear Regulatory Commission
11555 Rockville Pike
One White Flint
Rockville, MD 20852

RE: USA/9314/B(U)-96 (Current Revision 3)

Dear Director:

This letter requests correction of the weld specifications shown on drawing R97608. The currently approved drawing (Rev E) does not accurately reference the block welds as both 1/8 fillet and 1/8 groove welds as is now shown on Revision F of this drawing (see enclosure). Additionally, notes 1-4 of this drawing have been added to document the weld specifications applicable to this drawing.

This amendment will make no change to the tested construction of these components and will comply with all assemblies manufactured since the original approval of this Type B certificate. This amendment is submitted for clarification purposes only and will only more accurately describe the construction of these components on Type B(U) containers currently in use under this certificate.

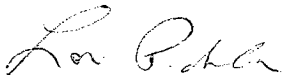
Since this is technically an alteration to the current drawings reference under this certificate, we are submitting this amendment request to also serve as compliance with the reporting requirements of 10 CFR 71.95. Amendment to the referenced Type B(U) certificate will complete correction of the typographical discrepancies noted and accurately document all historical fabrication of the 976 container assemblies by users of the package. There is no resulting safety significance associated with this correction. We are investigating the root cause(s) which allowed submission of the original discrepancy and are taking appropriate comprehensive corrective and preventive actions to prevent recurrence of similar issues.

Since this correction has no safety significance on the package operation or use by registered users of the CoC, no action has been taken or is recommended by QSA for routine users of this package related to this change. Control and inspection of this feature on the package is currently adequately controlled under the production drawing for this assembly under QSA Global's NRC QA Program 71-0040.

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At this time there are no further changes or modifications necessary to this Type B approval. Should you have any additional questions or wish to discuss this submission after receipt please contact me.

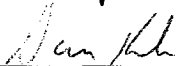
Sincerely,

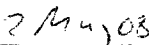


Lori Podolak
Senior Regulatory Affairs Specialist
RA/QA Department
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Fax: (781) 359-9191
Email: Lori.Podolak@qsa-global.com



RA/QA Approval

Date

Engineering Approval


Date

Enclosure: R97608 Rev F

cc:

Mr. Robert Nelson
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety and Safeguards
U.S. Nuclear Regulatory Commission
11555 Rockville Pike, Mailstop: EBB-3D-02M
Rockville, MD 20852

Figure Withheld Under 10 CFR 2.390

		DESCRIPTIVE DRAWING	
40 NORTH AVE, BURLINGTON, MA 01803			
TITLE		20 GALLON DRUM MODEL 976	
SIZE	DWG. NO.		REV
B	R97608		F
	SCALE: NONE	SHEET 1 OF 1	

FEDEX

Express

POSSIBLE GROSS WEIGHT
 IT: 14 BS
1 OF 1

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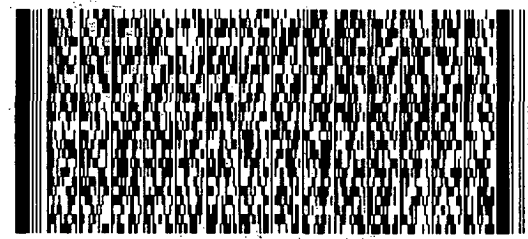
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 WASHINGTON, DC 205550001



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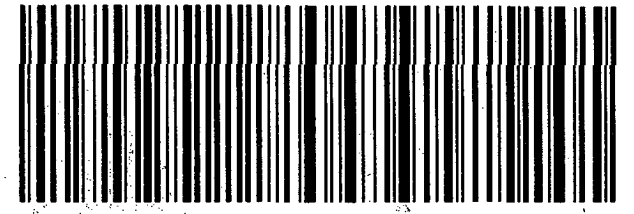
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Part # 156148-434 NRIT V3 06-07