

DRAWING	ICN	ICN	ICN
COVER SHEET	X	X	
ASSEMBLY	X	X	
OUTER HOUSING BASE		X	
OUTER HOUSING COVER		X	
INNER HOUSING BASE		X	
INNER HOUSING COVER		X	
LINER BASE		X	
LINER COVER		X	
CUP		X	
PUCK		X	
PUCK COVER	X	X	

ICN # H-3-310767-Rev. 3.01 DSC for NWL March 10-23-2007
 ICN # H-3-310767-Rev 3.02

GENERAL NOTES

(UNLESS OTHERWISE SPECIFIED)

- ALL MATERIALS SHALL BE AS SPECIFIED PER SPECIFICATION PSS SPEC - 001, PSS SPEC - 002, OR PSS SPEC - 003.
- DIMENSIONING AND TOLERANCING ARE PER ANSI Y14.5M-82.
- DIMENSIONS ARE IN INCHES.
- TOLERANCES: DECIMALS: $X = \pm .1$, $.XX = \pm .01$, $.XXX = \pm .005$
 ANGLES: $X = \pm 1^\circ$, $X = \pm .02^\circ$
- ALL MACHINED SURFACES SHALL BE 63 MICROINCH OR BETTER IN ACCORDANCE WITH ANSI B46.1, 1978.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- ALL UNSPECIFIED MACHINE TOOL RADII SHALL BE .015" MAXIMUM.
- WELDING PROCEDURES AND QUALIFICATIONS SHALL BE AS SPECIFIED BY WELDING SPECIFICATION PSS SPEC-005 & PSS SPEC-006.
- ASSEMBLY SHALL BE LASER ETCHED WITH ITS UNIQUE IDENTIFICATION NUMBER 96E66646.

REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
 REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
 ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
 REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
 ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

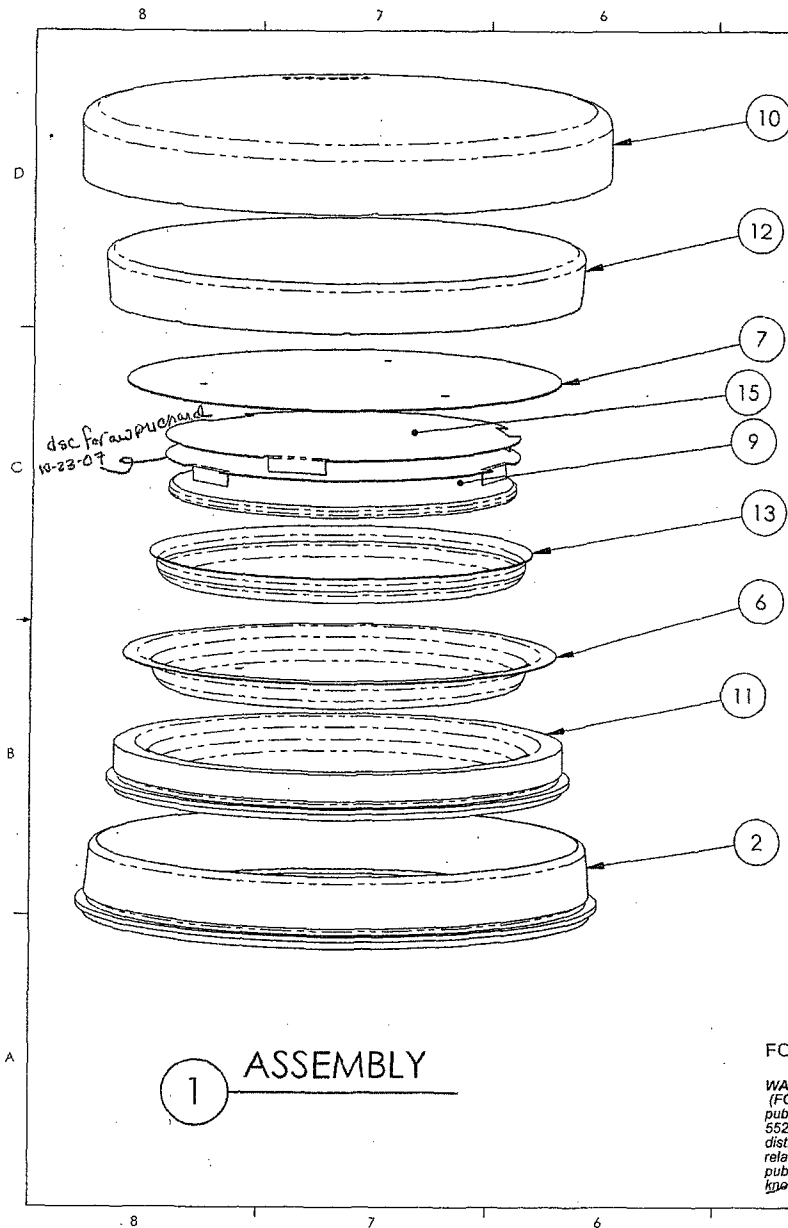
	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	1/20		
PROPER FIT UP TOLERANCES	1/20	1/20	
MEETS ANSI Y14 SERIES REQUIREMENTS	1/20		
TECHNICAL CONTENT IS CORRECT		1/20	
EDP IS REFERENCED		1/20	
MODEL NAME IS CORRECT		1/20	
REVIEWS COMPLETE		1/20	

UNLESS OTHERWISE SPECIFIED:		NAME		DATE	BATTELLE PACIFIC NORTHWEST DIVISION TITLE: Pu SOURCE ASSEMBLY COVER SHEET
DIMENSIONS ARE IN INCHES		DRAWN	SLOWLEY	03/08/07	
TOLERANCES:		CHECKED	1/20	01/17/07	
FRACTIONAL		ENG	1/20		
ANGULAR: MACH BEND		APVD			
TWO PLACE DECIMAL		COMMENTS:			
THREE PLACE DECIMAL		EDP: PSS-PLAN-EDP-002			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL					SIZE B DWG. NO. H-3-310767
FINISH					REV 3
SCALE: 1:1					SHEET 1 OF 12

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ATTACHMENT 3



QTY	PN	DESCRIPTION	REFERENCE
X	1	ASSEMBLY	SHEET 2
1	2	OUTER HOUSING BASE	SHEET 3
1	10	OUTER HOUSING COVER	SHEET 4
0	3	OUTER HOUSING COVER	OBSOLETE
1	11	INNER HOUSING BASE	SHEET 5
0	4	INNER HOUSING BASE	OBSOLETE
1	12	INNER HOUSING COVER	SHEET 6
0	5	INNER HOUSING COVER	OBSOLETE
1	6	LINER BASE	SHEET 7
1	7	LINER COVER	SHEET 8
1	13	CUP	SHEET 9
0	8	CUP	OBSOLETE
1	9	PUCK	SHEET 10
0	14	PUCK COVER	OBSOLETE
1	15	PUCK COVER	SHEET 12

REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
 REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
 ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
 REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
 ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

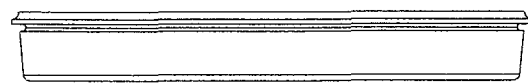
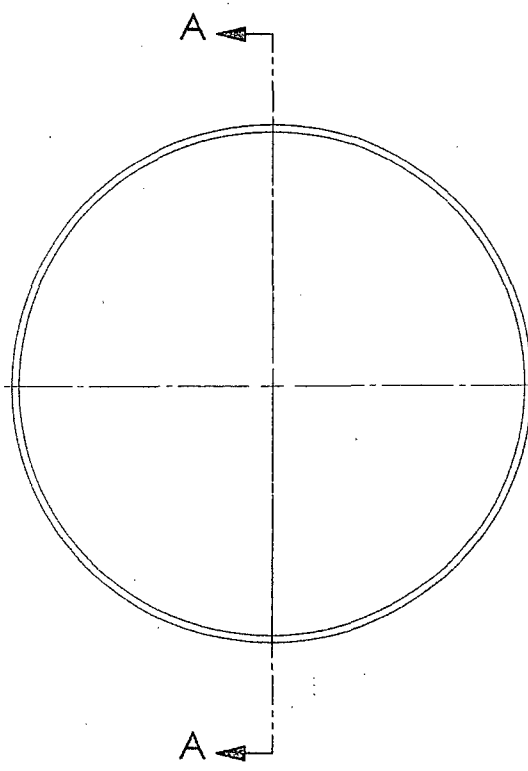
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DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	SL OWSEY	03/08/07
TOLERANCES:		
FRACTIONAL	CHECKED <i>[Signature]</i>	10/1/07
ANGULAR: MATCH	ENG <i>[Signature]</i>	10/1/07
TWO PLACE DECIMAL	APVD	
THREE PLACE DECIMAL	APVD	
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL	COMMENTS:	
FINISH	EDP: PSS-PLAIN-EDP-002	

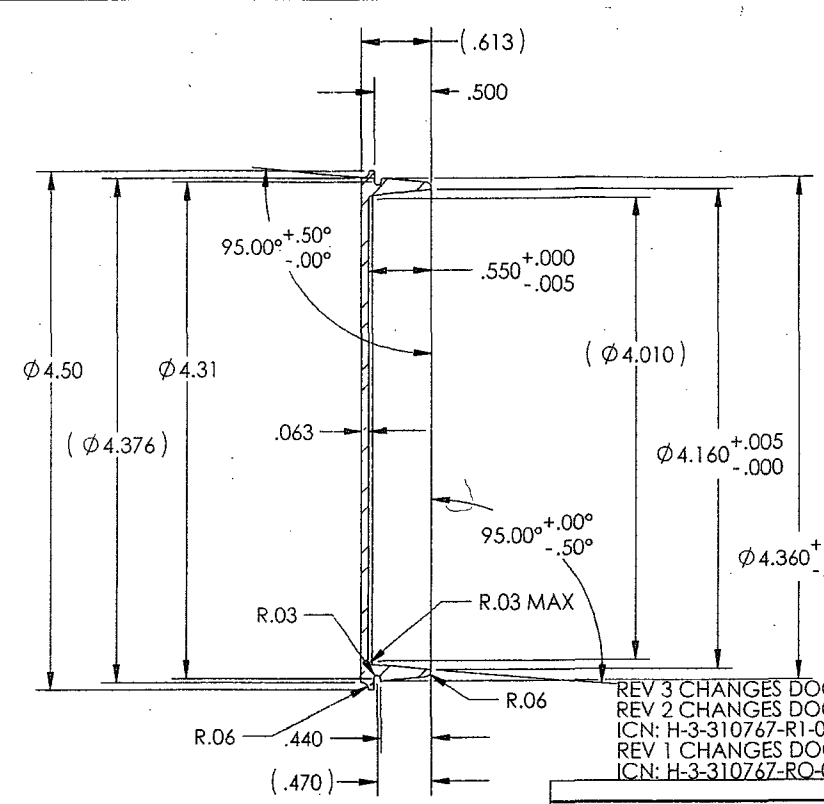
BATTTELLE PACIFIC NORTHWEST DIVISION		
TITLE: PU SOURCE ASSEMBLY		
SIZE B	DWG. NO. H-3-310767	REV 3
SCALE: 1:1		SHEET 2 OF 12

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2 OUTER HOUSING BASE



ISOMETRIC

REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
 REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
 ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
 REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
 ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

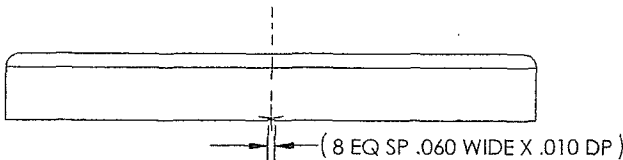
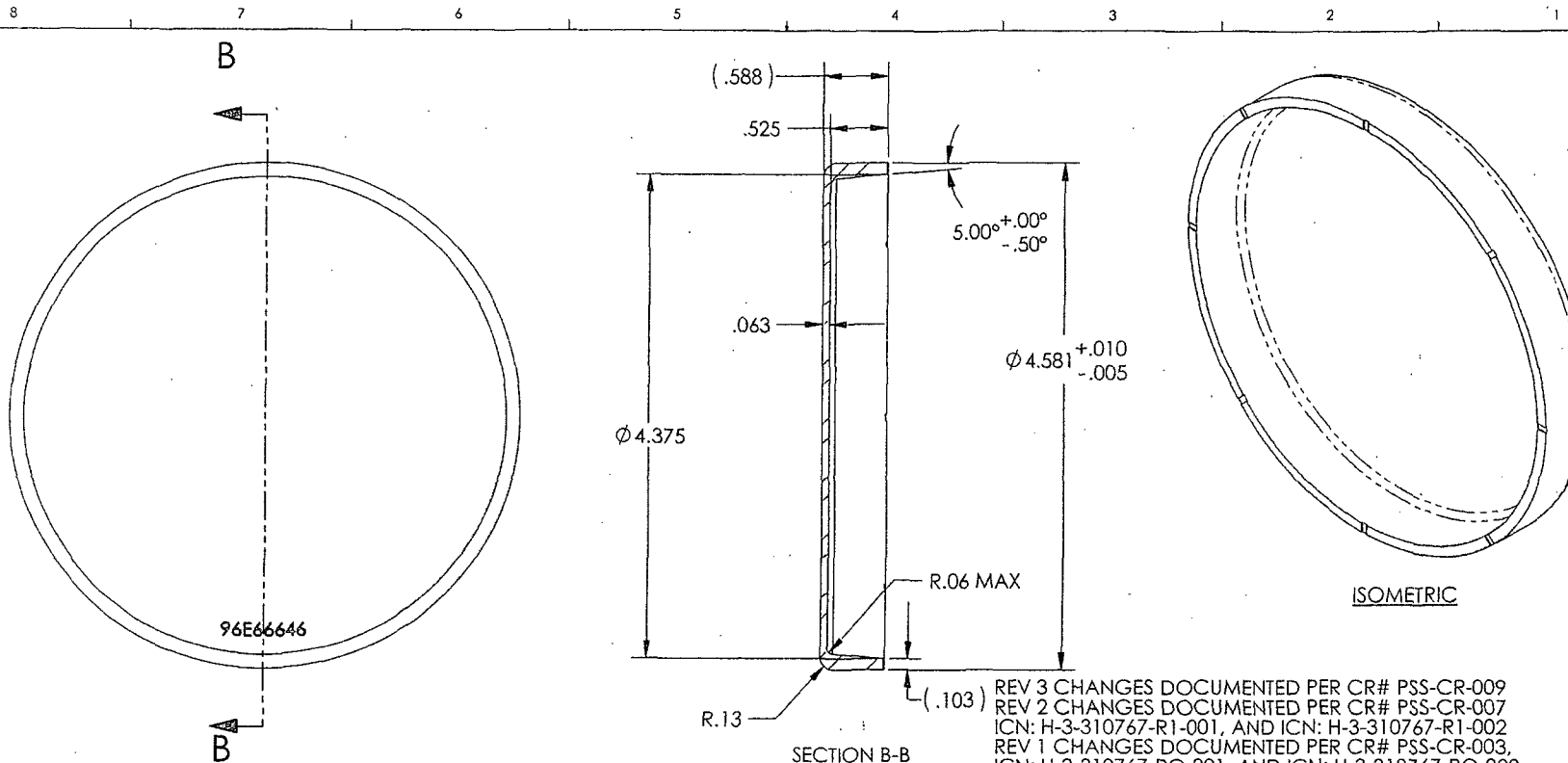
	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	LI SCHWARTZ	09/19/00
TOLERANCES:		
FRACTIONAL	CHECKED <i>[Signature]</i>	10/1/00
ANGULAR: HATCH	ENG <i>[Signature]</i>	10/1/00
TWO PLACE DECIMAL	APVD	
THREE PLACE DECIMAL	APVD	
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:	
MATERIAL 316 SST	EDP: PSS-PLAN-EDP-002	
FINISH	SPEC: PSS-SPEC-001	

BATTELLE PACIFIC NORTHWEST DIVISION		
TITLE: PU SOURCE ASSY OUTER HOUSING BASE		
SIZE B	DWG. NO. H-3-310767	REV 3
SCALE: 1:1	SHEET 3 OF 12	

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10 OUTER HOUSING COVER

FOR OFFICIAL USE ONLY

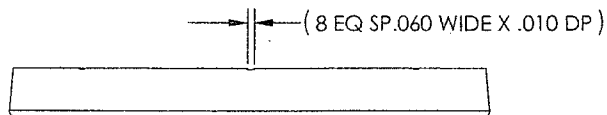
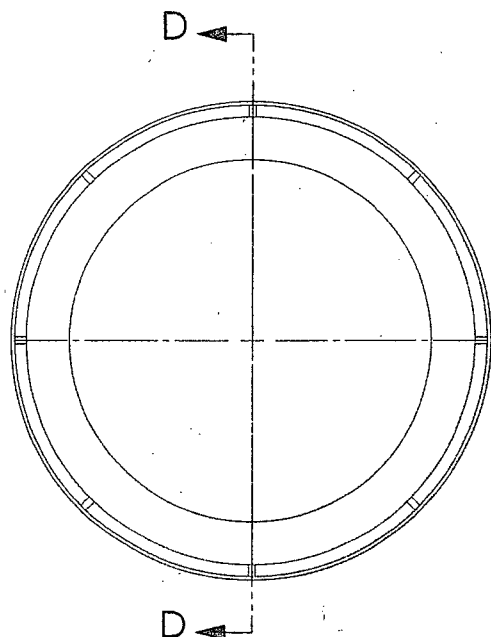
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REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

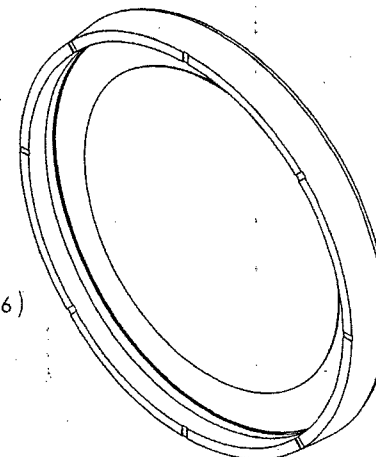
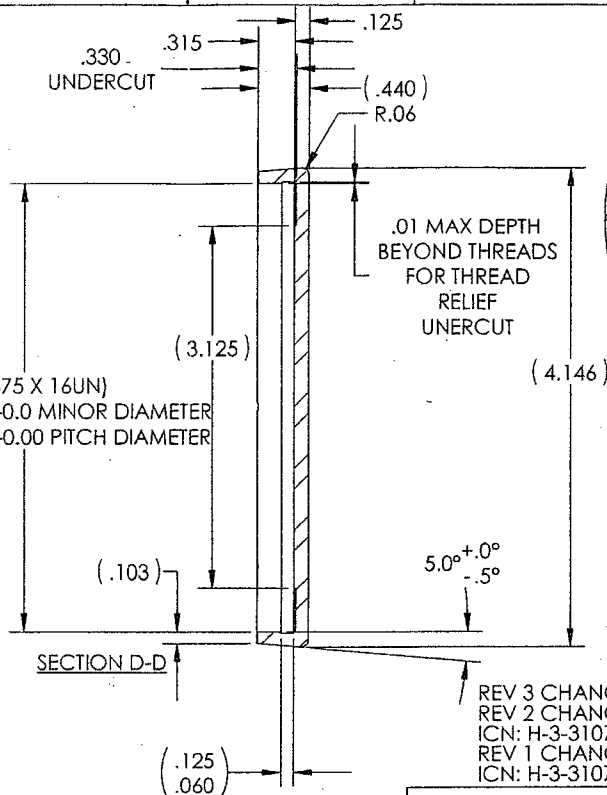
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DRAWING IS CLEAR, ACCURATE AND COMPLETE			
PROPER FIT UP TOLERANCES			
MEETS ANSI Y14 SERIES REQUIREMENTS			
TECHNICAL CONTENT IS CORRECT			
EDP IS REFERENCED			
MODEL NAME IS CORRECT			
REVIEWS COMPLETE			

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DRAWN	SL OWLSLEY	03/08/07
CHECKED		
ENG		
APVD		
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL	316 SS	
FINISH		

BATTELLE PACIFIC NORTHWEST DIVISION		
TITLE: PU SOURCE ASSY OUTER HOUSING COVER		
SIZE B	DWG. NO. H-3-310767	REV 3
SCALE: 1:1		SHEET 4 OF 12



($\varnothing 3.875 \times 16UN$)
 $\varnothing 3.821 +0.005/-0.0$ MINOR DIAMETER
 $\varnothing 3.842 +0.005/-0.0$ PITCH DIAMETER



ISOMETRIC

REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
 REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
 ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
 REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
 ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
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EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

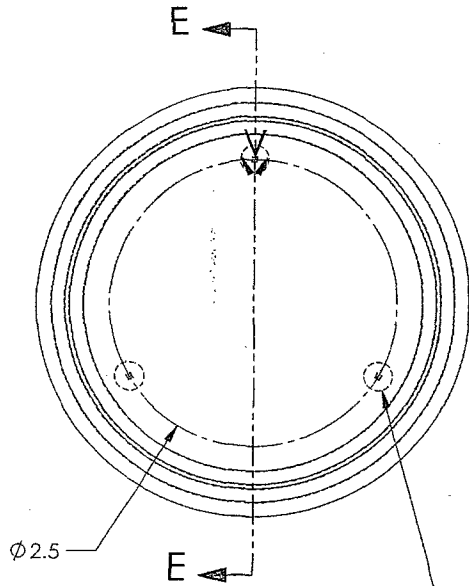
UNLESS OTHERWISE SPECIFIED:		NAME		DATE		BATTELLE PACIFIC NORTHWEST DIVISION	
DIMENSIONS ARE IN INCHES TOLERANCES:		DRAWN	SL OWISLEY	03/08/07		TITLE: PU SOURCE ASSY INNER HOUSING COVER	
FRACTIONAL		CHECKED	<i>[Signature]</i> 10/17/07				
ANGULAR: HATCH BEND		ENG	<i>[Signature]</i> 10/17/07				
TWO PLACE DECIMAL		APVD					
THREE PLACE DECIMAL		APVD					
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:					
MATERIAL 316 SST		EDP: PSS-PLANS-002 SPEC: PSS-SPEC-001					
FINISH --				SIZE B		DWG. NO. H-3-310767	
				SCALE: 1:1		REV 3	
						SHEET 6 OF 12	

INNER HOUSING COVER

12

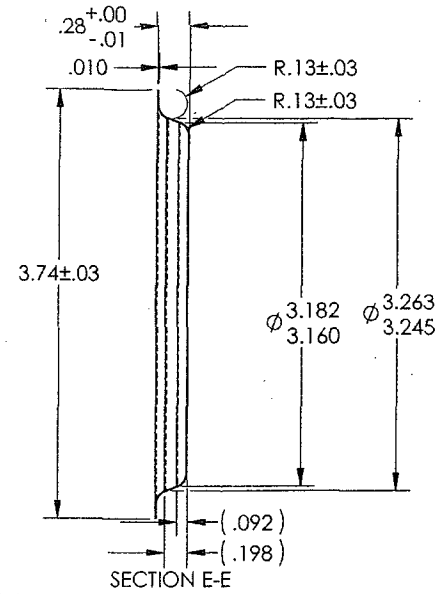
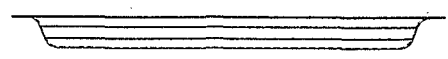
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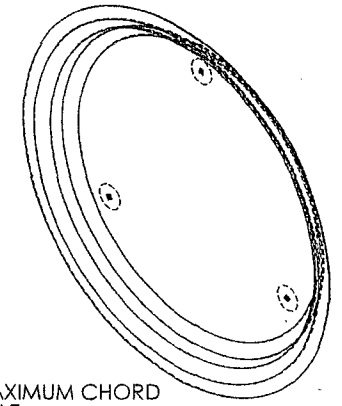


Ø2.5

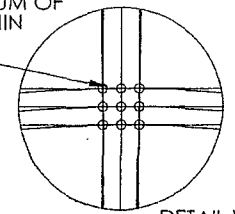
3 EQ SP Ø 1/4"
FROM BACKSIDE
±.001+0.007/-0.000



SECTION E-E



16 MICROMETER MAXIMUM CHORD
LENGTH OF ANY HOLE,
MINIMUM OF 2 HOLES, MAXIMUM OF
18 HOLES, HOLES MUST BE WITHIN
Ø 1/4" SPOTFACE



DETAIL V
SCALE 8:1

REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

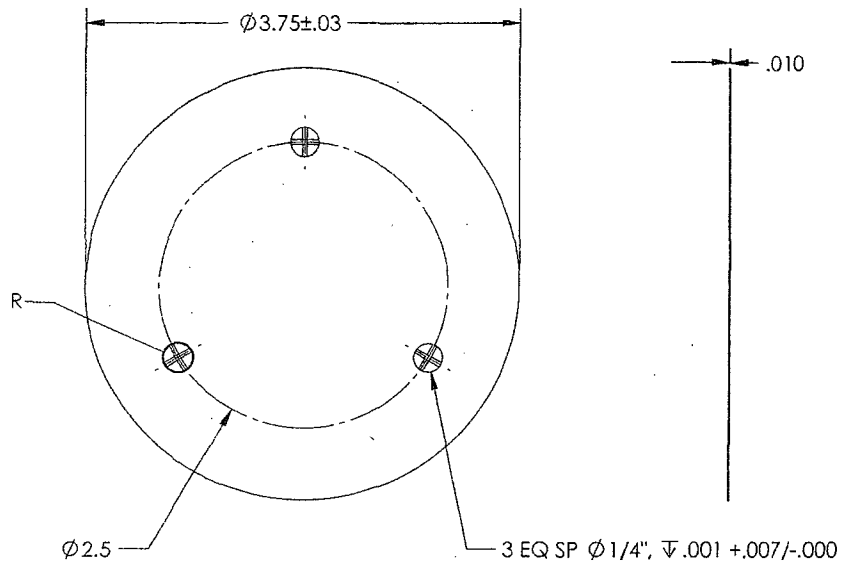
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DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BATTTELLE PACIFIC NORTHWEST DIVISION	
DIMENSIONS ARE IN INCHES	DRAWN	LJ SCHWARTZ	09/19/06	TITLE: PU SOURCE ASSY LINER BASE	
TOLERANCES:	CHECKED	<i>[Signature]</i>	10/18/07		
FRACTIONAL:	ENG	<i>[Signature]</i>	10/20/07		
ANGULAR: MATCH BEND	APVD				
TWO PLACE DECIMAL	APVD			SIZE DWG. NO. REV	
THREE PLACE DECIMAL	APVD			B H-3-310767 3	
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SCALE: 1:1 SHEET 7 OF 12	
MATERIAL TANTALUM	EDP: PSS-PLAN-EDP-002 SPEC: PSS-SPEC-002				
FINISH					

6 LINER BASE

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7 LINER COVER

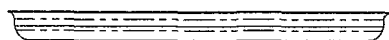
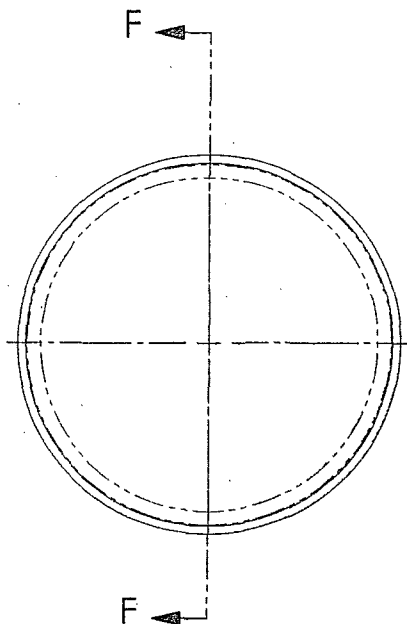
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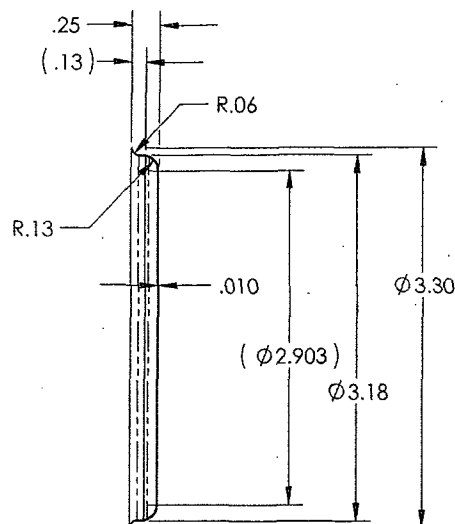
REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

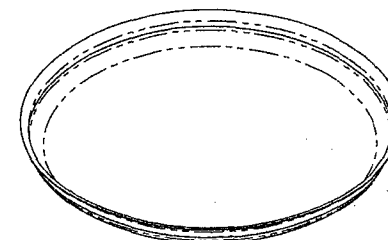
UNLESS OTHERWISE SPECIFIED:	NAME	DATE	BATTELLE PACIFIC NORTHWEST DIVISION	
DRAWN	LJ SCHWARTZ	09/19/04	TITLE:	
CHECKED	<i>[Signature]</i>	10/1/04	PU SOURCE ASSY LINER COVER	
ENG	<i>[Signature]</i>	10/1/04	SIZE	
APVD			DWG. NO.	
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		REV	
MATERIAL TANTALUM	EDP: PSS-PLAN-EDP-002 SPEC: PSS-SPEC-002		3	
FINISH			SCALE: 1:1	
			SHEET 8 OF 12	



13 CUP



SECTION F-F



ISOMETRIC

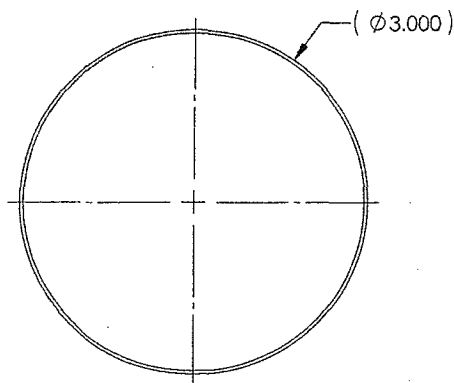
REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BATTELLE PACIFIC NORTHWEST DIVISION TITLE: PU SOURCE ASSY CUP
DIMENSIONS ARE IN INCHES	DRAWN	SLAWSLEY	03/08/07	
TOLERANCES:	CHECKED	<i>[Signature]</i>	01/17/07	
FRACTIONAL	ENG	<i>[Signature]</i>	07/10/07	
ANGULAR: MATCH BEND	APVD			
TWO PLACE DECIMAL				
THREE PLACE DECIMAL				
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
MATERIAL TANTALUM	EDP: PSS-PLAN-EDP-002			
FINISH	SPEC: PSS-SPEC-002			
SIZE		DWG. NO.		REV
B		H-3-310767		3
SCALE: 1:1		SHEET 9 OF 12		

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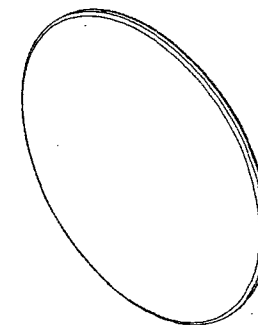


9 PUCK

NOTE: PUCK DIMENSIONS ARE NOMINAL
PUCK WEIGHT TO BE [REDACTED] GRAMS.

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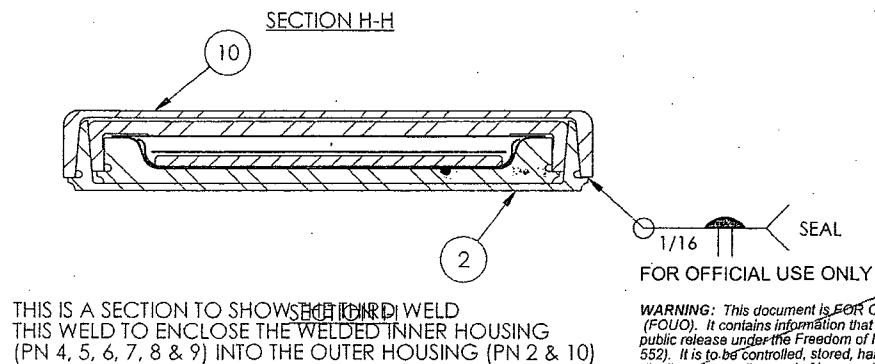
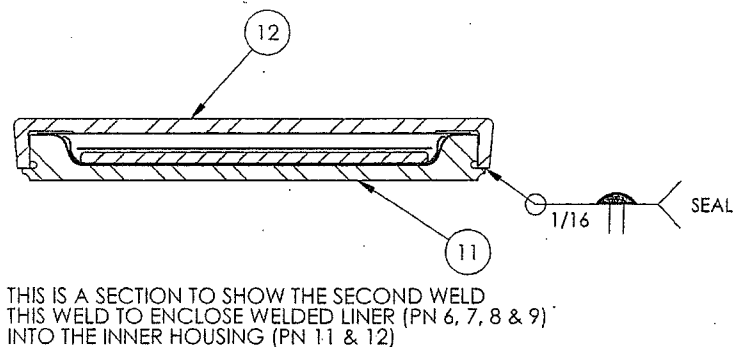
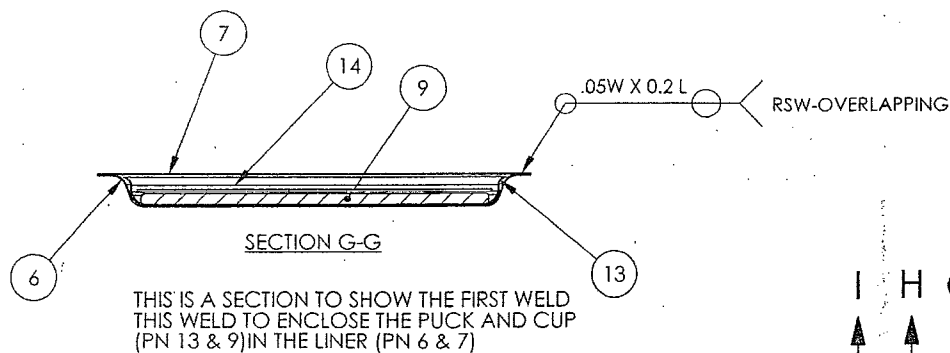


ISOMETRIC

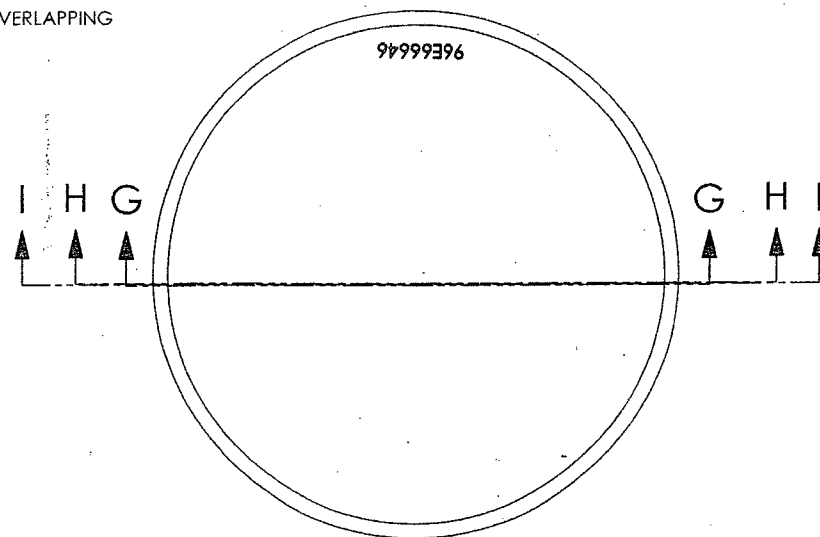
REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKED	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:	NAME	DATE	BATTELLE PACIFIC NORTHWEST DIVISION		
DIMENSIONS ARE IN INCHES	DRAWN	09/19/06	TITLE: PU SOURCE ASSY PUCK		
TOLERANCES:	CHECKED	09/19/06			
FRACTIONAL	ENG	09/19/06			
ANGULAR: MACH BEND	APVD	09/19/06			
TWO PLACE DECIMAL					
THREE PLACE DECIMAL			SIZE DWG. NO. REV		
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		B H-3-310767 3		
MATERIAL PU	EDP: PSS-PLAN-EDP-002		SCALE: 1:1		
FINISH --	SPEC: PSS-SPEC-003		SHEET 10 OF 12		



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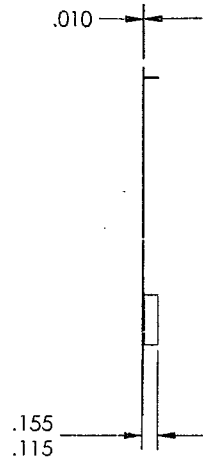
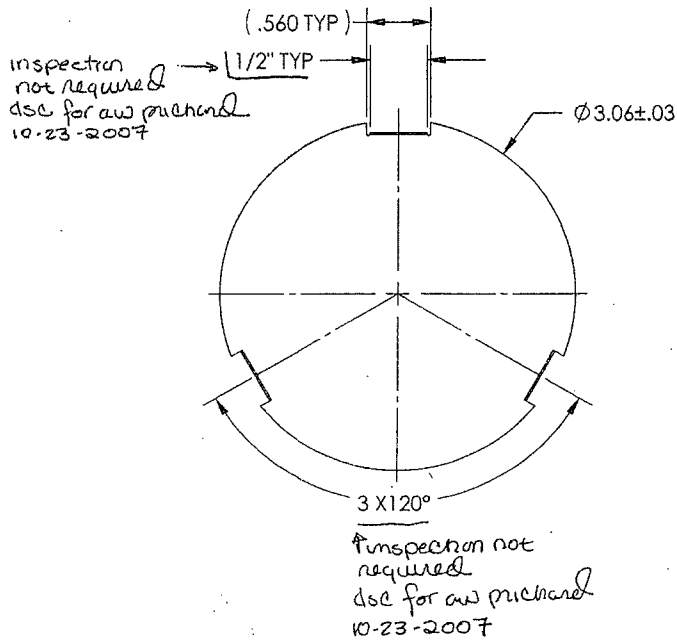


NOTE: SECTIONS G, H & I ALL TAKEN AT CENTER
REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DRAWN	LJ SCHWARTZ	09/19/06
CHECKED	<i>[Signature]</i>	10/17/06
ENG	<i>[Signature]</i>	10/17/06
APVD		
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL		
FINISH		
COMMENTS:		
EDP: PSS-PLAN-EDP-002		

BATTELLE PACIFIC NORTHWEST DIVISION		
TITLE: PU SOURCE ASSY CONTAINER WELD JOINTS		
SIZE	DWG. NO.	REV
B	H-3-310767	3
SCALE: 1:1	SHEET 11 OF 12	



15 PUCK COVER

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REV 3 CHANGES DOCUMENTED PER CR# PSS-CR-009
REV 2 CHANGES DOCUMENTED PER CR# PSS-CR-007
ICN: H-3-310767-R1-001, AND ICN: H-3-310767-R1-002
REV 1 CHANGES DOCUMENTED PER CR# PSS-CR-003,
ICN: H-3-310767-RO-001, AND ICN: H-3-310767-RO-002

	CHECKER	ENGINEER	APPROVER
DRAWING IS CLEAR, ACCURATE AND COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
PROPER FIT UP TOLERANCES	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MEETS ANSI Y14 SERIES REQUIREMENTS	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TECHNICAL CONTENT IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
EDP IS REFERENCED	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
MODEL NAME IS CORRECT	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
REVIEWS COMPLETE	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BATTELLE PACIFIC NORTHWEST DIVISION	
DIMENSIONS ARE IN INCHES		S. DWISLEY	08/27/07	TITLE:	
TOLERANCES:		CHECKED	<i>[Signature]</i>	PU SOURCE ASSY	
FRACTIONAL		ENG APPR.	<i>[Signature]</i>	PUCK COVER	
ANGULAR: MACH		MFG APPR.	<i>[Signature]</i>	SIZE	DWG. NO.
TWO PLACE DECIMAL		O.A.		B	H-3-310767
THREE PLACE DECIMAL		COMMENTS:		REV	3
INTERPRET GEOMETRIC TOLERANCING PER:		EDP: PSS-PLAN-EDP-002		SCALE: 1:1 WEIGHT: SHEET 12 OF 12	
MATERIAL TANTALUM					
FINISH					
DO NOT SCALE DRAWING					