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UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
2443 WARRENVILLE ROAD, SUITE 210
LISLE, ILLINOIS 60532-4352

DEC 02 2010

Bryant Esch
Corporate Radiation Safety Officer
ThyssenKrupp Waupaca
P.O. Box 249
Waupaca, WI 54981

Dear Mr. Esch:

Enclosed is Amendment No. 14 to your NRC Material License No. 48-15031-01 in accordance with your request. Please note that the changes made to your license are printed in **bold** font.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (630) 829-9887 so that we can provide appropriate corrections and answers.

At this time we were unable to approve Randy Peterson as your Alternate Radiation Safety Officer (ARSO), as requested in your application and letter, both dated August 27, 2010. If you wish to pursue this request, please submit the information below as a written response, including the current date and a senior management signature, addressed to my attention, as "additional information to control number 573468." We will then continue our review.

Randy Peterson was not approved as your ARSO because Mr. Peterson must first accept the ARSO position and state that he understands the duties and responsibilities associated with the ARSO position. He should do this by signing a brief statement to this effect and include it with your response to this letter.

In addition, please confirm that Mr. Peterson will act as the ARSO only in the physical absence of the RSO, in order to ensure that there will be no confusion over who is responsible for the RSO position at any given point in time.

Please note that, at this time, due to a change in NRC's licensing policies, we must obtain finite possession limits for the material listed on your license

This means that, for material listed in Subitem Nos. 8.A., you must submit a possession limit in either units of millicuries or curies, as appropriate. Your requested possession limit may allow room for "reasonable growth" over time, and should be realistic for your needs. Please be reminded that you can always request an amendment to your license to adjust your possession limit as your needs change in the future.

Please respond to this request within 30 days of the date of this letter by submitting a written response to my attention, as "additional information to control number 573468" that is appropriately signed and dated.

If you will be unable to respond within this timeframe, please contact me at one of the telephone numbers below to arrange an alternative response date. Thank you in advance for your cooperation in this important matter concerning your NRC license.

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The enclosed document contains sensitive security-related information.
When separated from this cover letter this letter is uncontrolled.

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B. Esch

Also, I noted that your application and letter, both dated August 27, 2010, included a significant amount of extraneous documentation that we did not require in order to consider your amendment request. For example, the exam copies submitted were unnecessary, as was the reiteration of your radiation safety program. The resubmittal of the elements of a radiation safety program would be more appropriate for a renewal request.

For future reference and to simplify the regulatory burden on you, please only submit the documents required to effect whatever change(s) you are requesting. Please use NUREG 1556, Vol. 4, "Consolidated Guidance About Materials Licenses: Program-Specific Guidance About Fixed Gauge Licenses (NUREG-1556, Volume 4) to assist you in this effort. At least one hard copy of this document should already have been sent to you, as it was published in October 1998. This document can also be found on our website at:

<http://www.nrc.gov/reading-rm/doc-collections/nuregs/staff/sr1556/v4/index.html>

Please note that there are two key sections in this document that have changed since its publication, concerning the naming of RSOs and the need for possession limits. Please follow the guidance in this letter to supplement and refine the information in the Guide.

If you have any questions concerning this amendment or the information above, please contact me at (630) 829-9841, or (630) 829-9500, ext. 9841 or (800) 522-3025, ext. 9841.

NRC's Regulatory Issue Summary (RIS) 2005-31 provides criteria to identify security-related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through ADAMS, the NRC's electronic document system.

Pursuant to NRC's RIS 2005-31 and in accordance with 10 CFR 2.390, the enclosed license document is exempt from public disclosure because its disclosure to unauthorized individuals could present a security vulnerability.

The RIS may be located on the NRC Web site at: <http://www.nrc.gov/reading-rm/doc-collections/gen-comm/reg-issues/2005/ri200531.pdf> and the link for frequently asked questions regarding protection of security related sensitive information may be located at: <http://www.nrc.gov/reading-rm/sensitive-info/faq.html>.

A copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records (PARS) component of NRC's document system (ADAMS). The NRC's document system is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

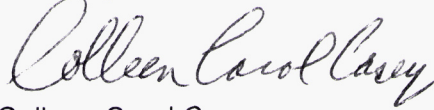
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B. Esch

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

Sincerely,



Colleen Carol Casey
Materials Licensing Branch

License No. 46-15031-01
Docket No. 030-08461

Enclosure:

Amendment No. 14

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