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 Plant License Renewal Subcommittee

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

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1 UNITED STATES OF AMERICA

2 NUCLEAR REGULATORY COMMISSION

3 + + + + +

4 ADVISORY COMMITTEE ON REACTOR SAFEGUARD

5 (ACRS)

6 PLANT LICENSE RENEWAL SUBCOMMITTEE

7 + + + + +

8 WEDNESDAY

9 DECEMBER 1, 2010

10 + + + + +

11 ROCKVILLE, MARYLAND

12 + + + + +

13 The Subcommittee met at the Nuclear
14 Regulatory Commission, Two White Flint North,
15 Room T2B3, 11545 Rockville Pike, at 1:30 p.m.,
16 John W. Stetkar, Chairman, presiding.

17
18 SUBCOMMITTEE MEMBERS:

19 JOHN W. STETKAR, Chairman

20 MARIO V. BONACA, Member

21 WILLIAM J. SHACK, Member

22 JOHN D. SIEBER, Member

23
24 ACRS CONSULTANT:

25 JOHN J. BARTON

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ACRS STAFF PRESENT:

KATHY D. WEAVER, Designated Federal Official

NRC STAFF PRESENT:

- BENNETT BRADY
- DE JESUS SAMUEL CUADRADO
- MELANIE GALLOWAY
- ALLEN HISER
- WILLIAM HOLSTON
- STEPHEN KLEMENTOWICZ
- MICHAEL MODES
- BO PHAM
- ABDUL SHEIKH

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P-R-O-C-E-E-D-I-N-G-S

1:30 p.m.

1
2
3 CHAIRMAN STETKAR: The meeting will now
4 come to order. This is a meeting of the Plant
5 License Renewal Subcommittee. I'm John Stetkar,
6 Chairman of this subcommittee meeting. ACRS
7 members in attendance are Bill Shack and Mario
8 Bonaca and Jack Sieber. Our ACRS consultant,
9 John Barton, is also present. Kathy Weaver of
10 the ACRS staff is the designated federal official
11 for this meeting.

12 The subcommittee will review the
13 license renewal application for the Salem Nuclear
14 Generating Station Units 1 and 2 and the
15 associated draft safety evaluation report with
16 open items. We will hear presentations from the
17 NRC staff, PSEG Nuclear, LLC representatives and
18 other interested persons regarding this matter.
19 We have received no written comments or requests
20 for time to make oral statements from members of
21 the public regarding today's meeting. The entire
22 meeting will be open to public attendance. There
23 is a phone bridge line. To preclude interruption
24 of the meeting, the phone will be placed in
25 listen in mode during the presentations and

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1 committee discussion. The subcommittee will
2 gather information, analyze relevant issues and
3 facts and formulate proposed positions and
4 actions as appropriate for deliberation by the
5 full committee.

6 The rules of participation in today's
7 meeting have been announced as part of the notice
8 of this meeting previously published in the
9 federal register. A transcript of the meeting is
10 being kept and will be made available as stated
11 in Federal Register Notice. Therefore we request
12 the participants in this meeting use the
13 microphones located throughout the meeting when
14 addressing the subcommittee. The participants
15 should first identify themselves and speak with
16 sufficient clarity and volume so that they may be
17 readily heard.

18 We will now proceed with the meeting
19 and I call on Melanie Galloway for introductions.

20 MS. GALLOWAY: Thank you Chairman
21 Stetkar. My name is Melanie Galloway. I am the
22 deputy director of the division of license
23 renewal. On behalf of the division and all the
24 staff that I support at this license renewal
25 activity, we are happy to be here and to present

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1 the staff's review so far in response to ACRS
2 interest and questions. There are a few folks
3 that I would like to introduce right off the bat.

4 Bo Pham is our branch chief for the project
5 branch number one with responsibility for Salem.

6 Bennett Brady is our senior project manager
7 responsible for the license renewal activity. In
8 addition we have a representative from Region I,
9 Mike Modes, who is the lead inspector for license
10 renewal activities associated with Salem. In
11 addition, there are a number of technical staff
12 in the audience who are here to support this
13 meeting and response to any questions that the
14 ACRS members may have. Brian Holian, the
15 division director, is not able to be here today
16 because for a period of three weeks, including
17 this week, he is acting as the deputy regional
18 administrator in Region IV. So he sends his
19 regrets.

20 I would like to mention before we turn
21 it over to the applicant, that over the course of
22 the last few months as we pulled together GALL
23 Revision 2, that has served as a reminder and an
24 opportunity for us to make sure that the current
25 staff positions which are being documented in

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1 GALL Rev 2 have in fact been appropriately
2 reviewed against all of our in-house
3 applications. In doing that we've undertaken a
4 systematic look at each one of the applications
5 that remains in-house to ensure that we have been
6 complete in ensuring that those current staff
7 positions have been looked at and that we have
8 taken the appropriate follow up as necessary with
9 the applicants to make sure that their
10 applications are in sync to support our license
11 renewal. In the course of doing that, we have
12 come up with a number of gaps. Those gaps have
13 been communicated to each of the licensees
14 including Salem in order that we can have them
15 completely filled and Bennett in her presentation
16 will discuss those few additional RAIs and the
17 closure of those items as they have occurred to
18 Salem.

19 With that I would like to turn it over
20 to Paul Davison of PSE&G.

21 MR. DAVISON: Thank you Ms. Galloway.
22 Good afternoon. My name is Paul Davison. I am
23 the Vice President of Operations Support PSEG
24 Nuclear and I am the executive sponsor for the
25 license renewal. Before we begin today's

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1 presentation, I would like to introduce the
2 presenters. To my right is Ali Fakhar, the PSEG
3 nuclear license renewal manager for Salem.
4 Although he has 29 years of experience, 15 of
5 which are with PSEG. To Ali's right is Greg
6 Sosson, the PSEG nuclear engineering services
7 director. Greg has 23 years of experience, six
8 with PSEG. To Greg's right is Jim Melchionna,
9 our corporate buried pipe program manager. Jim
10 has 28 years of experience, 18 of which are with
11 PSEG. And finally to Tom's right, excuse me, to
12 Jim's right is Tom Roberts, our corporate
13 engineering specialist. Tom has 31 years of
14 nuclear experience, 27 with PSEG. And Alan
15 Johnson, our senior manager of design engineering
16 at Salem. Alan has 28 years of experience and 18
17 with PSEG. There are two other individuals in
18 the audience that I would also like to introduce
19 in addition to today's presenters. That is Bob
20 Brown our senior vice president for nuclear
21 operations and Carl Fricker, the Salem site vice
22 president.

23 Slide two contains the agenda for
24 today's presentation. We will begin with the
25 description of the site and an overview of Salem

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1 units one and two operating history. Followed by
2 an overview of our license renewal application.
3 We will then continue with our discussions on
4 four SER open items and one topic of interest
5 regarding aging management of Salem's containment
6 liner. We have developed a comprehensive high
7 quality renewal license application and a robust
8 aging management program that will ensure the
9 continued safe operation of Salem Generating
10 Station. We appreciate the opportunity to make
11 these presentations and look forward to answering
12 any questions you may have. I would like to now
13 turn it over to Greg Sosson who will begin with
14 the first presentation. Greg?

15 MR. SOSSON: Thank you Paul. Good
16 afternoon. My name is Greg Sosson and I am the
17 engineering services director at PSEG Nuclear.
18 Mr. Chairman and subcommittee members, as shown
19 on this slide the two Salem units and Hope Creek
20 share a common site on the New Jersey side of the
21 Delaware River in Southern New Jersey. They
22 share a common protected area. Salem is a two
23 unit four WESTEMS PWR co-owned by Exelon and PSEG
24 and operated by PSEG Nuclear. The two
25 containment buildings are towards the left of the

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1 slide. The Salem service water intake structure
2 is the small structure on the river as indicated
3 by the arrow. The Salem circ or pump house is
4 the larger structure on the left side. And the
5 Salem switch yard is directly below the
6 containment.

7 This slide shows some of the
8 significant highlights in a Salem unit one
9 operating history. I will not be discussing all
10 of the items on the slide but I do want to point
11 out that we have made some significant equipment
12 reliability and long term asset management
13 improvements on Salem Unit one including
14 replacement of the steam generators, the high
15 pressure and low pressure turbines and the
16 reactor head. We also performed mechanical
17 stress improvement process on the reactor vessel
18 hot and cold leg nozzles. Our current Salem Unit
19 one capacity factor is 90.7 percent. The current
20 license for Salem Unit one expires on August 13,
21 2016.

22 MEMBER SHACK: Have you finished the
23 MSIP on both units?

24 MR. SOSSON: We have done MSIP on the
25 hot and cold legs on Unit One. Unit Two we have

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1 done the hot legs but we have done phrase UT on
2 the cold legs also.

3 Next slide please. On this slide,
4 this shows some of the significant highlights in
5 the Salem Unit 2 operating history. We have
6 similarly made significant equipment reliability
7 and long term asset improvements on Unit 2
8 including replacing the steam generators, the
9 high pressure turbine rider and the reactor head.
10 As I stated earlier a mechanical stress
11 improvement was performed on the hot legs. Our
12 current Salem Unit 2 capacity factor is 91.7
13 percent. The current license for Salem Unit 2
14 expires on April 18, 2020.

15 Salem is on 18-month operating cycles.
16 Our license renewal application was submitted on
17 August 18, 2009. I will now turn it over to Ali
18 Fakhar, who will present to you the highlights of
19 the license renewal application.

20 MR. FAKHAR: Thank you Greg. Good
21 afternoon. My name is Ali Fakhar and I am the
22 Salem license renewal manager. My portion of the
23 presentation covers the highlights of our license
24 renewal applications including aging management
25 programs, commitment and open items.

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1 In preparing the application, we used
2 all necessary guidance for the goal of making the
3 application as consistent with the goal as
4 possible. There are 48 aging management programs
5 including 32 existing programs and 16 new
6 programs that have developed for the application.
7 15 of the existing programs required no changes.
8 17 of the existing programs require enhancement
9 to go. Six of the 32 programs had exception to
10 goal only two of the 16 new programs had an
11 exception to the goal. Beside PSGM program, fully
12 cognizant of the content and importance of these
13 programs relative to license renewal.

14 There are 50 license renewal
15 commitments. These commitments are managed under
16 an existing process consistent with NEI 99-04.
17 The commitment attract SAP database. SAP is a
18 data form for most site processes including the
19 corrective action program. Intermittent
20 developments including procedures and work orders
21 are being annotated. They come in differences to
22 ensure that the commitments are maintained. PSEG
23 Nuclear is in the process of implementing many of
24 the program enhancement as we speak. The station
25 on public positions are being created including a

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1 commitment implementation. In addition to this
2 primary function, these positions will ensure
3 that the PSEG Nuclear remain connected and
4 involved in the industry with respect to aging
5 management.

6 There are four open items for Salem.
7 The first open item is related to the user
8 WESTEMS software for monitoring fatigue at Salem.

9 The staff requested to provide clarification on
10 how the WESTEMS software is used at Salem as a
11 fatigue monitoring tool by performing a benchmark
12 evaluation. Salem is performing the benchmark
13 evaluation for the pressure of the nozzles and
14 the boric injection tank injection nozzle as
15 requested by the staff. The benchmark evaluation
16 will be completed and submitted to the NRC by
17 January 7, 2011. Additionally, the staff
18 requested verification that the NUREG-6260
19 location evaluated for fatigue bound other high
20 fatigue usage locations in the plant. Salem is
21 in the process of responding to the RAIs this
22 month which use WESTEMS at Salem and describes a
23 resolution plan for the benchmark evaluation to
24 the staff. In addition Salem will commit to an
25 evaluation to ensure the selected NUREG-6260

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1 locations are the most limiting and bonding.
2 This evaluation will be completed prior to PEO.
3 This evaluation will review all class one fatigue
4 analyses to determine if there are more limited
5 locations and perform an involvement fatigue
6 evaluation for the most limited locations in the
7 plant. If the limited location consists of a
8 nickel alloy, Salem will use NUREG-6909
9 methodology to determine the environmental
10 factor. The location will be added to WESTEMS
11 for online monitoring as required to ensure that
12 the cumulative usage factor remains below the
13 designed limit. Based on our discussion with the
14 staff the we believe this information will add
15 and be responsive to the concern.

16 The second open item, an associated
17 ROI concern the aging and mechanism of cracking
18 need the primary cooling side of cracking and
19 the primary cooling of the nickel alloy steam
20 generator. Salem Unit 1 and 2 steam generator
21 have nickel alloy 600 on the parameter of the
22 tubesheets. We are responding to staff concern
23 and plant to all this cracking due to primary
24 water stress corrosion cracking at the tubesheet
25 welds. This plan includes inspection of the two

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1 tubesheet welds as part of the plan is specific
2 aging management program unless an evaluation
3 conclude that welds are not required to perform
4 the active coolant pressure. The above plan will
5 be developed for both Salem units. The plan will
6 be implemented prior to the generator reaching 20
7 years of service life. This will respond to 2018
8 for Unit 1 and 2028 for Unit 2, both of which are
9 unit PEO. Salem will submit the resolution plan
10 for this staff which we believe will satisfy
11 their concern.

12 MR. BARTON: Is there a date for that?

13 MR. FAKHAR: For implementation of
14 the --

15 MR. BARTON: The submission of it.

16 MR. FAKHAR: It will be done before
17 PEO we submit. Salem's resolution plan
18 established we believe will satisfy your concern.

19 MEMBER SHACK: Just a question. On
20 your new steam generator, the one from AREVA with
21 the 690 tubes and the Alloy 600 on the primary
22 side. Was that a Salem decision or is that the
23 way AREVA fabricates the steam generators to
24 still use the Alloy 600 on the tubesheet facing?

25 MR. FAKHAR: I would ask Sam to

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1 answer that question.

2 MR. SPEAR: Good afternoon. Sam Spear
3 with the Salem new project team. The tubes were
4 690 but the cladding at the time was 600
5 cladding, which was consistent with the design.

6 MR. HUFNAGEL: Excuse me. Mr. Sieber,
7 I'm not sure -- this is John Hufnagel. I am with
8 the license renewal team, licensing league. I
9 just wanted to clarify to make sure we answered
10 your question. I think you asked when we were
11 going to submit the plan that would address the
12 two chief welds. The answer to that is this
13 week.

14 MR. FAKHAR: The third open item is
15 associated with Salem 1 and Mr. Tom Roberts will
16 discuss this in more detail. The fourth open
17 item is related to the buried piping program.
18 Following Mr. Roberts' discussion, Mr. Jim
19 Melchinonna will discuss the buried piping
20 program and associated open item.

21 MR. DAVISON: Thanks Ali. Are there
22 any questions before I transition into the open
23 items?

24 Okay, moving to our next open item
25 which is to our first open item which regards the

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1 spent fuel pool leakage on Unit 1. Salem Unit 1
2 has approximately 100 gallons per day of leakage
3 through very small cracks in the wells. We have
4 tried to identify the location of these cracks
5 but they are too small to locate. But having
6 said that, we are not satisfied with the fact
7 that the leakage continues and we have a plan to
8 pursue that elimination by participation in
9 industry forums that will help us determine and
10 detect ways to find and then ultimately resolve
11 the leak. In the meantime we have implemented a
12 program since 2003 that manages the leakage in
13 order to minimize segregation on the concrete
14 structure. Tom Roberts will present a brief
15 history of the leakage. Our 2002 discovery of
16 leakage outside the plant structures of remedial
17 actions that we have taken and how we will manage
18 the leak until a such that we can fix the source
19 of the leakage. I will now turn it over for the
20 detailed presentation to Tom Roberts.

21 MR. ROBERTS: Thank you Paul and good
22 afternoon everyone. My name is Tom Roberts. I
23 am the corporate engineering specialist for PSEG
24 in the areas of non-destructive examination and
25 welding. I am also the lead utility advisor for

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1 EPRI's, NDE, for ground water protection,
2 technical advisory committee and spent fuel pool
3 leakage subcommittee. I will be discussing the
4 Salem Unit 1 spent fuel pool, specifically the
5 management of the spent fuel pool liner leakage
6 and the aging effects of the spent fuel pool
7 liner leakage on the concrete. Following my
8 discussions of the technical details I will also
9 discuss the spent fuel pool open item.

10 The Salem Unit 1 spent fuel pool
11 currently leaks approximately 100 gallons per
12 day, which has been stable over the last seven
13 years. This leakage represents approximately 0.3
14 percent of the pool total volume on a per day
15 basis. The leakage as Paul noted earlier, is
16 through cracks and line welds. Because of the
17 cracks have been established as being
18 differential thermal expansion between the liner
19 and the concrete surfaces. There are
20 approximately 2,100 linear feet of seam welds,
21 and 1,400 plug welds which are used to attach the
22 liner to the concrete structure. The estimated
23 leak size in aggregate if it were a single or
24 multiple smaller crack would total in single flaw
25 of six inches long by .001 inches wide. In the

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1 past Salem has attempted to locate the source of
2 leakage but was not successful. In 2003 we
3 implemented a program to manage this leakage
4 after discovery that the leakage had a path to
5 the environment due to clogged tell tales in the
6 leakage collection system. If opted to manage
7 that leakage after confirming that the impact in
8 the fuel handling building structure in and of
9 itself was not significant.

10 CHAIRMAN STETKAR: Before you get
11 into more of the details in the upcoming slides,
12 what's the status of leakage, if any, from the
13 Unit 2 spent fuel pool?

14 MR. ROBERTS: Unit 2 does have
15 evidence of leakage. However, the extent of
16 leakage is approximately one gallon per day as
17 opposed to the steady state conditions we have
18 seen over the last seven years for Unit 1.

19 CHAIRMAN STETKAR: Has that leakage
20 been extent for a reasonable period of time and
21 is it stable?

22 MR. ROBERTS: Yes.

23 CHAIRMAN STETKAR: It is stable?

24 MR. ROBERTS: It is trended the same
25 manner that we trended monitor Unit 1.

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1 CHAIRMAN STETKAR: And you said it is
2 about one gallon?

3 MR. ROBERTS: It is one gallon per
4 day, yes.

5 CHAIRMAN STETKAR: Okay, thank you.

6 MEMBER SHACK: You said its stabilize.
7 What's your history of observing leakage in the
8 Unit 1 fuel?

9 MR. ROBERTS: We've been monitoring
10 it. We monitor it actually on a weekly basis and
11 trend it for the last seven years.

12 MEMBER SHACK: okay. And prior to
13 that?

14 MR. ROBERTS: If I could go a little
15 bit further ahead, it might make a little bit
16 more sense as to how we entered into that
17 monitoring program. In fact if we could turn to
18 the next slide. The sketch on the lefthand side
19 of the slide shows the situation that was
20 identified in 2002 when ground water
21 contamination was discovered just outside the
22 fuel handling building. The design of the
23 leakage collection system is to capture any
24 leakage from the liner seam wells into embedded
25 channels behind the liner and then route it with

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1 a series of tell tale drains which are then
2 processed through the rad waste system. The tell
3 tales are pipped to the drainage system and in
4 the sump room and the sump room is denoted on the
5 lower left hand side of the slide there. The
6 channels are not welded to the back side of the
7 liner at the seam welds. Therefore, any
8 potential leakage from intermediate plug wells
9 can also reach the channels and flow out through
10 the tell tales. The system did not work as
11 designed because the tell tales became clogged
12 over time with mineral deposits from the
13 concrete. The blockage caused the leakage from
14 the spent fuel pool to accumulate in the gap
15 between the liner and the concrete of the
16 building. As the water level entraced in the gap
17 between the liner and concrete the hydrostatic
18 head pressure forced water into the concrete
19 construction joints. The migrated, the water
20 migrated through the construction joints, then
21 seeped out of the fuel handling building into
22 what is denoted as the seismic gap between the
23 fuel handling building and the adjacent auxiliary
24 building in contamination external to the
25 structures. However, the contamination never

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1 migrated offsite and never entered drinking water
2 sources. Ground water remediation and testing is
3 performed to mitigate the ground water
4 contamination. Since these actions have been put
5 into place, the initial contamination plume has
6 diminished both in size and in concentration.
7 The sketch on the right side of this slide shows
8 the situation after corrective measures were
9 implemented. I would note this is also the
10 current state of affairs. The tell tales
11 remained open and clear to properly maintain
12 leakage back to the rad waste system. This flow
13 path is currently assured through periodic
14 monitoring and cleaning. Seismic gap drains to
15 the auxiliary building were also installed to
16 ensure that any leakage that might migrate to the
17 seismic gap is also captured. These corrective
18 actions manage the leakage to minimize the
19 potential impact on the fuel handling building
20 structure and to ensure that there is no leakage
21 to the environment.

22 CHAIRMAN STETKAR: Before we go off
23 this slide here. A few questions. Have you, you
24 said you installed drains from the seismic gap to
25 route water somewhere into the aux building.

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1 MR. ROBERTS: That's correct.

2 CHAIRMAN STETKAR: Have you observed
3 any flow through those drains?

4 MR. ROBERTS: We do see flow into the
5 seismic gap drain that is actually, we monitor it
6 for two purposes. One to see if there is active
7 short-lived isotopes that would be emanating from
8 the spent fuel pool but it is also influenced by
9 rain water. We do see water from that
10 perspective.

11 CHAIRMAN STETKAR: Do you -- well my
12 question then is the water, since you do monitor
13 it, is there evidence of leaking spent fuel pool
14 water coming out of those drains, out of the
15 seismic drains?

16 MR. ROBERTS: We have calculated that
17 there is a leakage rate into the seismic gap of
18 about 1/8 of a gallon per day.

19 CHAIRMAN STETKAR: Which means the
20 tell tales still aren't removing all of the flow.
21 Is that right?

22 MR. ROBERTS: The preferential path
23 simply due to the geometry would be through the
24 tell tales. But given the fact that area, the
25 seismic gap put into perspective for all people

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1 in the room is a 6-inch space between the
2 physical building. So it is virtually in
3 accessible. However, anecdotally once the
4 hydrostatic head pressure had developed a path
5 through the construction joints. We do and did
6 anticipate and have seen that there are some
7 minor amounts of leakage that is to the seismic
8 gap, which is why the seismic gap drain route
9 were installed.

10 CHAIRMAN STETKAR: Do you have -- I
11 had a question. The version of the license
12 renewal application that we received, didn't have
13 a lot of the drawings in it so I'm kind of at a
14 loss. Do you have a plan view that shows the
15 configuration of the fuel building and the
16 auxiliary building? I'm going to have a later
17 question about down water and I think it is
18 somewhat relevant to also ground water intrusions
19 questions because I couldn't quite --

20 MR. ROBERTS: This one can be used as
21 a description, I think will answer your question.

22 The auxiliary building is actually at the, start
23 at the intersection of the containment radius and
24 directly that's up against the fuel handling
25 building. That point is uniface of the auxiliary

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1 building and the fuel handling building.

2 CHAIRMAN STETKAR: So the seismic gap
3 that you are talking about on this drawing, which
4 is pretty difficult to see with my old eyes. The
5 seismic gap is that vertical gap right there
6 where the cursor is.

7 MR. ROBERTS: That is correct.

8 MS. BRADY: Excuse me, this is Bennett
9 Brady. The state did prepare their own little
10 sketch of the drawing. Would that help?

11 CHAIRMAN STETKAR: We'll take a look
12 at it.

13 MR. ROBERTS: When you come up.

14 MEMBER SIEBER: The seismic gap is the
15 load of the fuel pool.

16 MR. ROBERTS: That is correct.

17 MEMBER SIEBER: So putting a drain
18 in, the remainder, and seven years, that's 2-1/2
19 million gallons of water. That's a fair amount
20 of water. It would seem to me and correct me if
21 I'm wrong, but it would seem to me that
22 installing drains will not prevent the leakage.

23 MR. DAVISON: If I could ask Mr. Ed
24 Keating to talk about the actual plume, which
25 will provide evidence of how we are actually

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1 mitigating the release of the water and what the
2 size of the plume is doing. So Ed if you could
3 start out with just summarizing what we are
4 looking at here and talk a little bit about the
5 plume.

6 MR. KEATING: Sure. Good afternoon.
7 My name is Ed Keating. I am with the license
8 renewal project. This map you are looking at is
9 the plume map, which I believe we are going to
10 get to questions later. The seismic gap drains
11 are intended to keep the seismic gap below the
12 level of grade that would overflow into the
13 environment. We've installed a ground water
14 recovery system of 36 wells, six wells of which
15 are pumping wells. And those wells are removing
16 the shallow ground water at a rate 15 times that
17 at the recharge rate of the area. So you can see
18 in the drawing up here, the large circle in the
19 center of the drawing is the containment. The box
20 to the left of it is the fuel handling building
21 and the seismic gap is that darkened area in
22 between the two. The map on the left shows the
23 concentrations of tritium, relative
24 concentrations of tritium in a plume. The dark
25 purple being the highest concentration and the

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1 light green being something over 20,000
2 picocuries per liter. We started out with 15
3 million picocuries per liter. The map on the
4 right is a current flume map and you'll notice
5 its much smaller and its generally all except for
6 right next to the building less than 100,000
7 picocuries. Right now all wells at Salem are
8 less than 50,000 picocuries. That map is
9 anything over 20.

10 MR. DAVISON: Does that answer your
11 question on how we are preventing the leakage on
12 how we are preventing this leakage, Al, and we
13 are monitoring it not very, not at the gap itself
14 but actually at the plume external?

15 MEMBER SIEBER: It doesn't really
16 answer my question but I'll have some more later.

17 MR. DAVISON: Okay.

18 MEMBER SIEBER: I think you have a
19 permanent leak and the site of Salem sits right
20 off the double.

21 MR. KEATING: Yes sir it does. And
22 what we, we have monitoring wells in 40 foot --

23 MEMBER SIEBER: 34, yes, but the leak
24 continues. And under your plan it will always
25 continue.

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1 CHAIRMAN STETKAR: It will continue
2 for the next 26 years.

3 MR. KEATING: Okay. The leak you are
4 speaking of is the gallon per day going into the
5 seismic gap which we are collecting in the
6 seismic gap drain. So there is nothing
7 continuing into the environment. The purpose of
8 the seismic cap drain is to create a negative
9 hydraulic head such that radionuclides are not
10 released to the environment. The recovery system
11 is creating negative gradient toward the center of
12 the site to prevent anything from leaving the
13 site.

14 MEMBER SIEBER: I'd like to think
15 about that for a while. We'll probably come back
16 to it. Thank you.

17 CHAIRMAN STETKAR: Tom, before you
18 leave this slide.

19 MR. ROBERTS: Yes.

20 CHAIRMAN STETKAR: How do we know
21 that all of the drains are open on the Unit 2
22 spend pool?

23 MR. ROBERTS: Unit 1 and Unit 2 we
24 institute the same program. What we have is a 6-
25 month period maintenance test which goes in and

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1 inspects the tell tales. If there is any
2 evidence of buildup or blockage we clean them at
3 that point in time.

4 CHAIRMAN STETKAR: How far back up
5 can you get? Can you actually get back up into
6 the gap?

7 MR. ROBERTS: We can get into the
8 shingles.

9 CHAIRMAN STETKAR: You can?

10 MR. ROBERTS: Yes.

11 CHAIRMAN STETKAR: Okay.

12 MR. ROBERTS: Next slide please.
13 Thank you. To recap the corrective actions we've
14 taken minimize both the potential impact on the
15 fuel handling building structure and ensure that
16 no leakage is continuing into the environment.
17 As I noted earlier PSEG has opted to manage the
18 leak after confirming that the impact on the fuel
19 handling building structure is not significant.
20 I will give you a summary of our analysis of the
21 fuel handling building structural impact. PSEG
22 performed laboratory testing to quantify the
23 potential for long-term degradation of the
24 concrete structure that had been exposed to
25 borated water. The testing confirmed that

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1 borated water attacks the calcium hydroxide
2 component of the cement paste, weakening the
3 cement paste and causing debonding of both coarse
4 and fine aggregates. Based on the testing the
5 over projected seven year exposure to water at
6 100 degrees Fahrenheit is 1.30 inches. We've
7 also confirmed that degradation of the
8 reinforcing steel is not significant based on a
9 number of points including published studies and
10 industry operating experience. We've conducted
11 visual examinations of the fuel handling building
12 of all accessible surfaces. These examinations
13 confirmed that the fuel handling building
14 concrete is in good condition.

15 Further, we collaborated our testing
16 in structural assessment using actual in situ
17 data from Salem and other plants. As part of the
18 investigation PSEG collaborated with EPRI to test
19 concrete cores from the Connective Yankee spend
20 fuel pool. These cores included concrete just
21 behind the liner that had been exposed to borated
22 water from their spend fuel pool. The test
23 collaborated the results of PSEG laboratory tests
24 as well as the degradation projections. PSEG
25 performed hardness tests at the concrete surfaces

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1 that we knew had been exposed to leakage, which
2 had migrated through a construction joint. These
3 tests confirmed that the concrete was in good
4 condition.

5 The structural calculation of the fuel
6 handling building were reviewed to identify the
7 calculated margins at various areas in the
8 structure. The projected depth of concrete
9 degradation is less than the concrete cover over
10 the reinforcing steel and is very small compared
11 to the thickness of walls and slabs surrounding
12 the spend fuel pool. As I noted before, the
13 effects of the rebar steel is also insignificant.

14 As a result of the projected
15 degradation, there is no significant impact on
16 the structural capacity of the fuel handling
17 building. The largest projected reduction in
18 structural capacity was on the east wall of the
19 fuel handling building which is the thinnest wall
20 with a projected reduction incapacity of .7
21 percent. There is an available design margin of
22 5 percent in the east wall.

23 CHAIRMAN STETKAR: Let me pull up the
24 plan view that you had there before. The east
25 wall --

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1 MR. ROBERTS: The east wall is where
2 the seismic gap is located.

3 CHAIRMAN STETKAR: Not that one. The
4 plan view that is not all --

5 MR. ROBERTS: That's the east wall.

6 CHAIRMAN STETKAR: Oh, there it is.
7 Sorry. Okay, thank you.

8 MEMBER SIEBER: 27 percent
9 degradation is over what period of time?

10 MR. ROBERTS: Seven years.

11 MEMBER SIEBER: So that gives you 49
12 years to reach that if it doesn't increase?

13 MR. ROBERTS: Correct. Based on the
14 fact that the potential impact in the fuel
15 handling building was not significant and that
16 liner repairs were determined not to be practical
17 at this point in time and that the leakage to the
18 environment has been stopped. PSEG has opted to
19 manage the leakage.

20 Next slide please. This slide shows
21 how PSEG will manage the leakage and confirm the
22 structural condition of the fuel handling
23 building. There are actually several actions
24 that we take to ensure that the leakage
25 collection system is operating properly. First,

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1 there are daily walk downs that are performed to
2 monitor the tell tale drains. There is a pump
3 located in the room and run-times are recorded
4 weekly and trended monthly to ensure that there
5 is not a diminishing in discharge rate and
6 therefore a increase of tell tale drain blockage.

7 Every six months the tell tale drains as I noted
8 earlier are boroscoped and it required their
9 cleaning to keep the tell tales open. The
10 seismic gap drains are sampled weekly to identify
11 if any new contamination leakage is entering into
12 the seismic gap. The following actions are
13 performed to confirm the structural condition of
14 the fuel handling building. Periodic structural
15 inspections to confirm that no significant
16 structural degradation is developing. These
17 inspections will be performed every 18 months on
18 the Unit 1 sub room wall and every five years on
19 the remainder of the fuel handling building
20 surfaces. Prior to the period of extended
21 operation, PSEG plans to perform a core bore in
22 the sub room wall to be handling for degradation
23 from borated water.

24 Next slide please.

25 MEMBER SIEBER: Before you leave this

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1 one, no place in that list do you tell us how you
2 are going to monitor to see daily the tritium
3 concentration. Could you tell us what you are
4 doing there because these measures don't
5 exclusively prove that you know where are the
6 leaks are.

7 MR. ROBERTS: Okay. I would like to
8 have Mr. Ed Keating respond to that particular
9 question.

10 MR. KEATING: Good afternoon again.
11 Ed Keating, the license renewal project team. We
12 have a monitoring well network. It is called a
13 ground water recovery system. 36 wells, six of
14 which are pumping. This gives you an indication.
15 You can see the two Salem units near the center
16 of the slide. The auxiliary building in between
17 them and the fuel handling building. Those
18 colored spots you see, they are difficult to read
19 from here. But those are the monitoring and/or
20 pumping wells. The green ones are located within
21 the cofferdam area which is right adjacent to
22 where the seismic gap would be. The blue ones
23 are in the directional flow toward the Delaware
24 River where the 40 foot aquifer would discharge.
25 The black ones are part of our radiological

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1 protection program under the NIOs and 07 program.

2 And the magenta ones which I believe are
3 difficult to pick out are the 70 foot aquifer.
4 There is between there and the 70 foot aquifer we
5 have not found any plant related radionuclides
6 including tritium. So we are confident it is not
7 leaving the site. We are confident it is not
8 going down to the next aquifer. And by trending
9 the, if you go back to the last slide. By
10 looking at that plume and trending that, you can
11 see that we are not adding to that plume. We are
12 actually reducing the concentration and the
13 dimensions of the plume.

14 MEMBER SIEBER: Can we have a copy of
15 the slide on 41? I think we asked for it before.

16 Have you done ground water studies so you are
17 certain as to where the ground water travels?

18 MR. KEATING: We've done a site
19 conceptual model which demonstrates the direction
20 of ground water flow. It has been impacted
21 somewhat by site structures which made it more of
22 a challenge. But in the area of the plume we've
23 actually developed a model that goes down to 70
24 foot on a 10 foot by 10 foot grid or 10 foot by
25 10 foot for each node to determine tritium

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1 concentration, porosity, flow rates, that type of
2 information.

3 MEMBER SIEBER: I take it these walls
4 that you have on this slide, a lot of them were
5 the cause of the issues that you have here?

6 MR. KEATING: All of those were
7 installed because of the tritium issue.

8 MEMBER SIEBER: And when you drilled
9 those wells did you take the profiles of the soil
10 structure down to the bottom of each of the wells
11 so you could actually do a ground water
12 reconstruction veracity levels and the layers
13 under the site?

14 MR. KEATING: Yes sir. That's the
15 information that we were able to base our site
16 conceptual hydraulic model on, by doing that
17 every five and ten feet. They normally do it at
18 five or ten feet intervals in a short well like
19 this. And by reviewing that, they were able to
20 do the 10 x 10 nodes on the model.

21 MEMBER SIEBER: Has the staff seen
22 that study?

23 MR. KEATING: The staff has seen -- I
24 don't know sir. I know the NRC Region I has seen
25 that study. I know NRC Region I has seen that.

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1 CHAIRMAN STETKAR: Do you have a
2 backup slide that shows the vertical profile
3 through the subsurface to show the different
4 layers? Did you bring something like that?

5 MR. KEATING: No, we do not have a
6 backup slide but in general --

7 CHAIRMAN STETKAR: It would be very
8 interesting to see what those layers look like
9 given the way the water likes to go.

10 MEMBER SIEBER: We have an expert on
11 our committee.

12 MR. ROBERTS: I'd like to point out
13 without going into a great deal of elaboration,
14 if you will note the cofferdams that ring the
15 units. Salem 1 and 2 have a very unique site
16 hydrology. Those were cofferdams that were
17 originally installed to de-water the site during
18 construction. That entire area inside those
19 cofferdams is actually filled with lean concrete
20 up to 20 feet below grade. Right? Which come up
21 to the building structures themselves. The site
22 separation between the lean concrete and the
23 structures, but the real migration of any water
24 and I would defer to Mr. Keating if I incorrectly
25 state anything, is within that top 20 feet from

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1 what is the visible surface grade.

2 CHAIRMAN STETKAR: You're confident
3 you don't have vertical migration that will
4 eventually get down into a deeper aquifer and
5 then horizontal.

6 MR. KEATING: Yes sir and the way we
7 ensure that is by those wells in the 70 foot
8 aquifer. By monitoring them we've confirmed that
9 there is no tritium going down below that.

10 MR. ROBERTS: Not in the last seven
11 years there hasn't?

12 MR. KEATING: There has been some,
13 there was tritium from bomb testing. We did atom
14 level testing for hydrogen helium tritium and
15 determined that the only tritium that we found in
16 the 70 foot aquifer arrived there before the
17 plant was in place, arrived into the aquifer.
18 You can do, if you get a deep enough aquifer
19 where there is no interference of air, natural
20 air into the water, you can actually test that
21 ratio. A 40 foot aquifer you can't do that
22 because of the air appearance. And things like
23 our drinking water comes from greater than 600
24 feet, between 600 and 1,000 feet below grade so
25 we are not concerned about impacting your

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1 drinking water. An aquifer is about 70 foot and
2 is run at 240 feet. There is one that starts at
3 600 feet, which is the upper arrogant and then
4 the middle starts around 740. That's a verbal
5 profile if you will.

6 CHAIRMAN STETKAR: You said the first
7 aquifer is at 70 feet?

8 MR. KEATING: Correct. The 40 foot
9 is the river bed sand and gravel -- Salem was
10 held by the Corp of Engineers with dredge
11 material. And that is the original river bed.

12 MR. ROBERTS: Thank you. Could we
13 turn to slide 18 please. Thank you. This
14 completes my technical discussion on the spend
15 fuel pool. As noted on part of the agenda, we do
16 have one open item that involved the structured
17 monitoring program. We are preparing our
18 response to the RAI associated with this open
19 item which we believe will satisfy the staff's
20 concerns. Our submittal will be with the staff
21 for review by December 15. As previously noted
22 in this presentation PSEG ensures that all
23 leakage is contained within building structures
24 by maintaining proper operation of the leakage
25 collection system.

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1 Next slide please. In summary, the
2 spend fuel pool liner leakage does not have a
3 significant impact on the fuel handling building
4 structure. Available structural margin ensures
5 that any potential degradation due to borated
6 water leakage does not result in the loss of
7 intended function. Keeping the leakage
8 collection system operating properly first
9 minimizes the potential for concrete degradation
10 and secondarily presents the escape of
11 contamination to the environment. The integrity
12 of the Salem Unit 1 fuel handling building will
13 be maintained to ensure continued safe operation.

14 MEMBER SIEBER: Your borated water in
15 the fuel pool is the 2,400?

16 MR. ROBERTS: Possibly 2,400 yes.

17 MEMBER SIEBER: Pretty acidic?

18 MR. ROBERTS: It is actually a very
19 weak acidic in terms of --

20 MEMBER SIEBER: Boric acid is not the
21 strongest thing out there but 2,400 that's pretty
22 good.

23 MR. ROBERTS: I will not turn over
24 the presentation to Mr. Jim Melchionna who will
25 be discussing our buried piping program.

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1 MR. MELCHIONNA: Thanks Tom. Good
2 afternoon. My name is Jim Melchinonna. I am a
3 corporate buried pipe program manager at PSEG
4 Nuclear. I am also on the advisory committee of
5 the EPRI buried pipe integrity group. I am on
6 the buried piping integrity test boards with NEI.
7 I am a member of NACE.

8 Next slide please. Existing buried
9 pipe program encompasses all the buried pipe
10 systems at Salem. Of these systems, seven are in
11 scope for license renewal. These include
12 auxiliary feed water, compressed air, water,
13 cathodic protection, non-radioactive drain,
14 service water and circulating water.

15 CHAIRMAN STETKAR: Could you Jim,
16 just a little more slowly.

17 MR. MELCHIONNA: Auxiliary feed
18 water, air, service water, circulating water,
19 water, cathodic protection and non-radioactive
20 drain. The buried pipe program has methodology
21 that has restrained all the buried pipe program
22 segments according to the relative suspectability
23 and consequence of failure. This is based on
24 NACE guidance and EPRI guidance. Currently there
25 are approximately 6,000 individually ranked

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1 segments in the Salem buried pipe program
2 database. Based upon the restraining,
3 inspections are scheduled to investigate the
4 condition of the piping. Any deficiencies
5 identified during excavations inspections are
6 entered into our corrective action program. The
7 deficiencies identified to be adverse to quality,
8 the causes determined and corrective actions are
9 developed. In response to industry OE, the
10 Nuclear Energy Institute established an industry
11 initiative on buried piping. PSEG is currently
12 participating in this initiative and we are head
13 of schedule on implementing key elements and
14 attributes of the initiative.

15 Next slide please. This table lists
16 all five of the buried pipe materials, in scope
17 license renewal. These include carbon steel
18 grade cast iron, cast iron, stainless steel and
19 pre-stressed concrete.

20 CHAIRMAN STETKAR: What carbon steel
21 buried piping do you have in the aux feed water
22 system?

23 MR. MELCHIONNA: Higher buried pipe
24 section of the auxiliary feed water system is
25 carbon steel.

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1 CHAIRMAN STETKAR: But what pipe is
2 that?

3 MR. MELCHIONNA: That's the piping
4 that runs from the auxiliary feed water pumps to
5 the auxiliary building.

6 MR. SOSSON: Basically the piping
7 from the discharge of the pumps to the steam
8 generators?

9 CHAIRMAN STETKAR: It is -- oh.

10 MR. MELCHIONNA: One of the units is
11 buried -- two of the trains are buried in the
12 outside contaminated area and two of the trains
13 are within the building themselves.

14 CHAIRMAN STETKAR: Okay, thank you.

15 MR. MELCHIONNA: It shows the license
16 renewal systems and with each which material is
17 present. In three you can see how much is
18 committed to perform at least one excavation and
19 direct visual inspection on each material
20 grouping during each ten-year interval beginning
21 ten years prior to entering the period of
22 extended operation. In the case of carbon steel
23 at least four excavations and inspections will be
24 performed each ten year period. This one is a
25 comprehensive assessment of all in scope buried

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1 pipes at Salem.

2 Next slide please. Included in our
3 presentation today on buried piping, is a
4 discussion on an operation experience that
5 occurred in April 2010. During the Spring 2010
6 Unit 1 refueling outage, two buried auxiliary
7 feed water pipes were planned for excavation and
8 inspection. These lines were proactively
9 identified for inspection based on their high
10 risk ranking in the Salem buried pipe program.
11 Upon excavation the two carbon steel auxiliary
12 feed water lines were found with degradation and
13 were missing coating. As part of the condition
14 of the investigation, the entire links of the
15 piping were excavated. Due to the lack of
16 coating and apparently visual degradation on the
17 piping, new thickness rings were taken to
18 determine the extent of wall loss. Of all the
19 wall thickness measurements demonstrated that the
20 system had remained operable, the decision was
21 made to replace the entire links of piping rather
22 than repair and recoat them. As a result of the
23 apparent cause investigation, it was determined
24 that the coatings were inadvertently removed from
25 the Unit 1 auxiliary feed water lines prior to

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1 burial and during construction.

2 MR. BARTON: The implication of this is
3 none of the pipe was coated. Is that correct?

4 MR. MELCHIONNA: That is correct.

5 MR. BARTON: Okay. Did you replace
6 it with the same material or different material?

7 MR. MELCHIONNA: We replaced it with
8 the exact same material with an upgraded coating.

9 MEMBER SHACK: That's not hard -- any
10 coating would be much better.

11 (Laughter.)

12 CHAIRMAN STETKAR: Newspaper.

13 MR. MELCHIONNA: Also as part of the
14 extended condition, the portion of auxiliary feed
15 water piping buried in the region of the fuel
16 transfer tube area was excavated and rerouted
17 above ground with new piping. That's the area
18 between the contaminate and the fuel handling.

19 As you will see on the next slide, we
20 did find evidence of the coating on the piping in
21 the fuel handling building wall penetration.
22 Also as part of the extended condition
23 investigation we excavated and inspected similar
24 Unit 2 auxiliary feed water piping in the Unit 2
25 field transfer tube area, which also identified

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1 the presence of coating.

2 Next slide please.

3 CHAIRMAN STETKAR: And this is, you
4 are going to look at more of the Unit 2 piping
5 next year? I'm sorry in a few months?

6 MR. MELCHIONNA: In the Spring 2011.

7 On this slide, you will see on your left a photo
8 of the pipe from the Unit 1 auxiliary feed water
9 system that was removed from a wall penetration.

10 The Piece that has the coding on it is the lower
11 section which was in the wall and the piece above
12 was the piece underneath, under the ground. The
13 right side of construction, the lower one,
14 1970/1971 vintage and the upper photo, upper
15 right is just an exploded view of the lower
16 picture.

17 As you can see there is yellow coating
18 still on the pipe, on the left side of the
19 picture. However, like I said, it appears that
20 the coating is torn but as indicated by the
21 arrow, like it has been mechanically or
22 physically removed from the pipe.

23 Following this event we did a review
24 of Salem construction photos. We identified the
25 photo on the right showing the presence of yellow

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1 protective plastic wrap on the auxiliary feed
2 water piping as well on control air and station
3 air that run parallel next to them. You can see
4 the wrap more clearly in the exploded view on the
5 upper right. The plastic wrap was placed over
6 the existing yellow pipe coating as a means to
7 protect the coating from damage during other
8 construction activities. Prior to burial only
9 the outer protective wrap should have been
10 removed such that only the pipe coating that had
11 been left on the piping and contact with soil.

12 CHAIRMAN STETKAR: Jim, you almost
13 force me to ask. Have you, what about the
14 control air instrument air pipes in the same
15 area? Have you examined those?

16 MR. MELCHIONNA: Yes, since we did
17 that excavation we had all six lines totally
18 exposed. The other pipes have the coating on.

19 CHAIRMAN STETKAR: They did?

20 MR. MELCHIONNA: They did have.

21 CHAIRMAN STETKAR: Because somebody
22 actively decided that the aux feed water pipe
23 coating needed to be removed apparently.

24 MR. MELCHIONNA: That's what we
25 concluded. And that is my next statement.

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1 However, because the pipe coating and the
2 protective yellow, protective wrap are yellow,
3 direction was given to remove the protective
4 wrap. They took the coating off as well. And
5 you can see that in the picture. It looks like,
6 right at the wall, it looks like a yellow plastic
7 wrap was torn off the pipe. Based on the fact
8 that the Unit 2 auxiliary feed water piping and
9 the fuel transfer tube area on the Unit 2 once
10 again, had its yellow coating intact as well as
11 properly installed coating in other excavations
12 on site at Salem, which included this was a one
13 time isolated incident where the coating was
14 inadvertently removed during original
15 construction.

16 Ultimately though the buried pipe
17 program was successful because this piping was
18 scheduled for excavation and inspection and the
19 condition was found and repaired before the pipe
20 became inoperable and before any leaks had
21 occurred.

22 MR. BARTON: That doesn't say much
23 for QC in those days.

24 MR. MELCHIONNA: We will be
25 excavating and inspecting the Unit 2 auxiliary

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1 feed water piping during the upcoming Spring 2011
2 refueling outage.

3 Next slide please. Salem has one item
4 related to buried piping. The open item relates
5 to the staff's need for additional information.
6 How do we consider recent operating experience
7 into our buried pipe program? We consider both
8 site specific and recent industry operating for
9 the development of our program and have provided
10 the staff with more information. We provided
11 information about our operating experience and
12 the excavations we have performed. We provided
13 details on our planned inspection locations. And
14 we provided details on a quality of our back
15 fill. Based on the stats of these, we believe
16 the information we have provided will be useful
17 in addressing the staff. However, we would
18 expect to be receiving additional RAI in the near
19 future requesting information associated with
20 buried in scope steel piping. We plan to address
21 this additional RAI in a timely matter in order
22 to close out the open item.

23 Next slide please. In conclusion the
24 buried pipe program will effectively manage the
25 material condition and aging, the buried piping.

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1 We will do so in a manner that will ensure
2 continued safe operation. We have a very
3 comprehensive and robust program that will
4 continue to develop and approve based on site and
5 industry operating experience, the NEI
6 initiative, participation in our industry working
7 groups and development of a new technology and
8 inspection techniques as they become available.

9 CHAIRMAN STETKAR: Thank you Jim.
10 Before we leave that, I was reading through the
11 SER anyway. And there is a statement that said
12 that most of the safety related carbon steel pipe
13 at least in the service water system has been
14 replaced with stainless. Has any of the
15 underground?

16 MR. MELCHIONNA: No. The original
17 piping in the underground is original.

18 CHAIRMAN STETKAR: That's concrete
19 exterior. What is the configuration?

20 MR. MELCHIONNA: It is the piping
21 from the intake structure to the sprayer. The
22 only pieces that are carbon steel are stub pieces
23 that penetrate through the wall.

24 CHAIRMAN STETKAR: Okay.

25 MR. MELCHIONNA: So there is about a

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1 foot or foot and a half of carbon steel that is
2 coated with the poxy coating on the outside.
3 There has been transitions to a pre-stress
4 concrete one of about a couple hundred or 900
5 feet and the same geometry is on the other side
6 where it penetrates into the building.

7 CHAIRMAN STETKAR: That did you have,
8 there has been some historical leakage of joints
9 in the service water piping?

10 MR. MELCHIONNA: We did have one week
11 on a bell and spigot joint. The second joint
12 coming from the intake structure on a bell and
13 spigot. We had a pre-existing flaw that
14 subsequently that turned into a break in a line.

15 It started out as leakage coming through the top
16 of the pipe, came right to the surface. We knew
17 about it immediately. We managed that leak for
18 about a month and then we went in and did a
19 repair.

20 CHAIRMAN STETKAR: One other thing
21 that I kind of highlighted as I was going
22 through. There is apparently a question about
23 inspections of piping or it is just called
24 building bolting. But the concept is, it says
25 buried, the applicant also stated that buried

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1 bolting in the service water system is designated
2 as Class 3 and so forth. And the conclusion is
3 that you can use a flow test to confirm that
4 there is no significant leakage through bolted
5 connections. Where are there bolted connections
6 in your buried service water piping?

7 MR. MELCHIONNA: As I described
8 before, that first joint. That is a bolted
9 connection.

10 CHAIRMAN STETKAR: That first joint
11 coming out of each building?

12 MR. MELCHIONNA: Correct. That is a
13 B7 bolting all around, nuts and bolts, epoxy
14 coated on the outside.

15 CHAIRMAN STETKAR: How can a flow
16 test tell, I mean I understand that if you don't
17 get any flow you don't have any bolts. But how
18 can a flow test tell you anything about the
19 condition of the bolts given it's a service water
20 line and pretty high flow system I'm assuming.

21 MR. MELCHIONNA: Yes, reading from
22 once again --

23 CHAIRMAN STETKAR: I'm actually
24 reading from a section in the safety evaluation
25 report and I don't have the full quote here. But

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1 it was in response apparently to a question. If
2 you want the reference, I can give you the SER
3 section reference. It is 3.3.2.3.4. The title
4 of that section is circulating water system. The
5 quote that I extracted says "the applicant also
6 stated that buried bolting in the service water
7 system is designated as Class 3 and is inspected
8 in accordance with ASME code section 11, IWD
9 2,500 and IWD 5,000, 1998 edition, year 2000
10 agenda which allows use of a flow test to confirm
11 no significant leakage in lieu of visual
12 inspections." It says you will perform
13 opportunistic inspections of the bolts if not
14 excavated.

15 MR. MELCHIONNA: It sounds like there
16 are two questions there. One of those questions
17 is do you inspect bolting with your buried pipe
18 and we obviously are revising our procedures and
19 commitments so that whenever we dig up a pipe we
20 inspect the bolting associated with it.

21 CHAIRMAN STETKAR: Right.

22 MR. MELCHIONNA: It sounds like there
23 is another question there.

24 CHAIRMAN STETKAR: The other
25 question, it seems to be relying on a flow test

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1 to confirm the integrity of those bolts. And
2 its, its got to be a pretty special kind of flow
3 test to do that. Of if you discover it during a
4 flow test --

5 MR. BARTON: You know the bolts are
6 gone.

7 CHAIRMAN STETKAR: You know the bolts
8 are all gone.

9 MR. FAKHAR: We would love to have
10 Kevin Muggleston to answer that question. Kevin?

11 CHAIRMAN STETKAR: My question is are
12 you basically taking credit for the opportunistic
13 inspection of those bolts and the statement
14 regarding the flow test is perhaps irrelevant
15 information.

16 MR. MUGGLESTON: Kevin Muggleston. I
17 am on the license renewal project team. Yes, I
18 think there are basically a couple of different
19 questions going on. That issue was about
20 specifically the bolts and what are we doing to
21 examine buried bolts. And that answer is, I
22 guess the relevance is that we don't normally
23 have to go dig up Class 3 bolts just to look at
24 them and that was the point of that statement.
25 However they are looked at as Jim said, as part

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1 of the buried pipe program opportunistically.

2 MR. MELCHIONNA: And we have dug up
3 bolting on the service water system and found
4 them to be in like new condition at the intake
5 structure over those couple of years.

6 MR. MUGGLESTON: Yes, that reference
7 that you read from --

8 CHAIRMAN STETKAR: I was going to ask
9 the staff. I mean the staff accepted that
10 response as an adequate inspection program but I
11 wasn't clear whether that was because of the flow
12 test or because of the opportunistic inspection.

13 All the staff's conclusion was that the response
14 was adequate and the program was okay. Thank
15 you. That at least explains where the bolts are
16 and clarifies that information.

17 MR. SOSSON: That you Jim. That
18 completes our discussion of the buried pipe
19 program and its associated open item. We will
20 now discuss one topic of interest, the Salem
21 containments and I will introduce Alan Johnson.

22 MR. JOHNSON: Good afternoon. My name
23 is Alan Johnson and I am the design and
24 engineering manager. I will be discussing the
25 Salem containment and our ongoing enhancement for

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1 Salem Section 3, I'm sorry Section 11 IWE
2 program. I am going to focus on areas of the
3 containment liner that are covered by insulation.

4 The self containment is a reinforced concrete
5 structure with a carbon steel liner plate. Our
6 common feature of the Salem containment design is
7 liner insulation cover the bottom 32 feet of the
8 containment cylinder. This insulation limits
9 accessibility to the containment liner for
10 internal inspection.

11 MR. BARTON: What is that insulation?
12 What is the material?

13 MR. JOHNSON: It is a mineral, it is
14 with respect to the non-moisture absorbing or
15 retaining, about an inch and a half thick covered
16 with a vapor barrier.

17 MR. BARTON: Some place I read that
18 containment you had was asbestos.

19 MR. JOHNSON: That material may have
20 asbestos in it. And there is other areas of
21 containment where we know we have had asbestos
22 such as calcium silicate insulation.

23 MR. BARTON: In the aging management
24 containments, list the materials of construction
25 that containment include. Asbestos. Where is

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1 asbestos located and why hasn't it been removed I
2 guess is my question?

3 MR. JOHNSON: As we know asbestos is
4 a good material. Unfortunately it is unhealthy.
5 We follow our processes when we open it to
6 maintain it and move it and take the right
7 precautions to protect our employees.

8 MEMBER SIEBER: What function does
9 the insulation perform?

10 MR. JOHNSON: The insulation is only
11 on the bottom 32 feet. It is intended to prevent
12 fast heat up of the steel since the design basis
13 accidents, the steel will of course heat faster
14 than the concrete. We are protecting the system
15 from buckling.

16 MEMBER SIEBER: Yes, but that's a lot
17 of other PWR containments are not insulated.

18 MR. JOHNSON: Absolutely.

19 MEMBER SIEBER: What is unique about
20 yours that requires insulation.

21 MR. JOHNSON: As best I can tell it's
22 a design choice. It was a design choice over our
23 original designers and said let's give ourselves
24 some margin against the buckling. We are a
25 little different than other plants in that we

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1 have a thicker liner at that point and we are
2 also a thick highly reinforced containment that's
3 highly restrained at the bottom so that the less
4 growth of the concrete as less growth. And after
5 many days when the temperatures, but initially
6 the steel is growing much faster.

7 MEMBER SIEBER: If you have an
8 accident you have to pressurize the containment.

9 MR. JOHNSON: Yes.

10 MEMBER SIEBER: I would think that
11 would keep that up to the concrete.

12 MR. JOHNSON: It will stay against
13 the concrete but the concrete in the upper areas
14 of the cylinder will expand with pressure. The
15 ones restrained by its anchorage into the base
16 mat don't expand so there is higher rigidity.

17 MEMBER SIEBER: That is still going
18 to happen. Because the upper part of containment
19 is not insulated right?

20 MR. JOHNSON: That's correct. But
21 has the advantage of expanding more freely with
22 internal pressure.

23 MEMBER SIEBER: It is my question why
24 would you need it and I would imagine mineral
25 wool is not good for Generic Safety Issue 191.

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1 MR. JOHNSON: Wool fiber insulation
2 was a consideration and our resolution of Generic
3 Letter 191. Our direct response to that in the
4 Salem containment was going from a 400 square
5 foot strainer to 5,000 square foot strainer. We
6 looked at every source of debris. Our most
7 important sources of debris were from reactor
8 flume system breaks which were much higher
9 pressure, picked up insulation from significantly
10 larger areas.

11 MEMBER SIEBER: We've got about 9,000
12 square feet of fiber insulation. So that's a
13 lot.

14 MR. JOHNSON: True. But we also, we
15 need to look at what could be damaged by the
16 initiating event and much less what will be
17 damaged in the parameter area of our containment
18 that is protected from the major breaks.

19 MEMBER SIEBER: Do you have an
20 analysis that shows that?

21 MR. JOHNSON: We've aggressively
22 looked at every debris type and accounted for all
23 debris input. We have a fine analysis of our
24 debris.

25 MEMBER SIEBER: Not of the debris.

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1 Of the stresses of containment that would result
2 in the preparation of failure or yielding. Do
3 you have an analysis that says I shouldn't get
4 rid of the insulation or is that just part of the
5 design basis that is part of the history of the
6 plant?

7 MR. JOHNSON: It is our original
8 design basis installing it and it clearly gives
9 us margin. So we've chosen to leave it in place.

10 Okay, we'll go back to the slides.
11 Reinforced concrete containment. Carbon liner
12 insulation is the green on the bottom 32 feet.
13 On the bottom left you see detail lighting which
14 is our area of interest I will talk about more.
15 On the next slide we will see a three dimensional
16 blowup of that. This represents containment
17 liner. Green again is the insulation system
18 which is insulation, stainless steel lagging. We
19 show test channels, horizontal and vertical.
20 These were a part of the original design prior to
21 Appendix J. They are no longer used for real
22 testing. You have moisture barrier is our
23 primary barrier to prevent water from getting
24 between the concrete floor and the cylinder.

25 CHAIRMAN STETKAR: Have you had

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1 problems with the moisture barrier at, at least
2 one of your units? Did you have any degradation
3 to the liners as a result of it?

4 MR. JOHNSON: We haven't. We've
5 corrosion on it and will show that on the next
6 slide. But the direct, we have not had any
7 damage to the liner or any known moisture
8 intrusion because of degradation of the moisture
9 barrier. In areas where we had liner corrosion,
10 specifically probed the moisture barrier but we
11 were always able to demonstrate good adhesion and
12 no moisture passing the moisture barrier.

13 The last thing I would like to point
14 out on this, is the area between the horizontal
15 channel and the concrete floor is an area that
16 was previously covered by the stainless steel
17 lagging. One of our enhancements is part of our
18 license renewal is trimming and lagging to the
19 bottom of the channel so we can have clear access
20 to the bottom three to four inches of the liner
21 and the moisture barrier so we can inspect it
22 easily.

23 CHAIRMAN STETKAR: Have you done
24 that?

25 MR. JOHNSON: Yes. We have fully

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1 trimmed the lining in Unit 1 and 2. If we go to
2 the next slide. These are photos from Unit 1.
3 The upper left photo shows the stainless steel
4 lagging all the way to the concrete floor. The
5 upper right slide shows the lighting removed.
6 The surface corrosion, remnants of coating.
7 Bottom center slide or bottom center photo shows
8 our prep cleaning and replacement of moisture
9 barriers to bring it into performance with our
10 design?

11 MEMBER SIEBER: What are the pit
12 depths were the corrosion occurred? If you can
13 give me a range and a maximum.

14 MR. JOHNSON: We -- let's go to slide
15 32. The correct answer is 1732, in that range.
16 This slide is a flat or a projection of the
17 entire containment cylinder and plots if UT
18 measurements in the bottom three inches. The
19 vertical scale is thickness measured. Horizontal
20 is the seismic. 440 readings around the full
21 parameter. Choosing preferentially the areas
22 that looked worse after cleaning. All areas were
23 well above the analysis thickness of Unit 1.
24 Five locations were below the specified nominal
25 thickness of .75 inches. The condition of the

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1 containment was erosion of surface. All
2 locations were above nominal. Five locations were
3 not. None exceeded ten percent, which was within
4 IWE criteria. We have maintained significant and
5 we have returned it to conditions that give us a
6 good safe containment liner.

7 MEMBER SIEBER: This is carbon steel
8 liner?

9 MR. JOHNSON: That's correct.

10 MEMBER SIEBER: And what's its
11 nominal thickness?

12 MR. JOHNSON: Three-quarters of an
13 inch. The measurements in an area to be called
14 an upper region which was bent, it is curved in
15 two directions and the manufacturer started with
16 a thicker plate to assure he had met the
17 specified thickness. It is notable that those
18 measurements about nominal.

19 CHAIRMAN STETKAR: Alan, when you
20 pulled out the old moisture barrier. You removed
21 the old moisture barrier and then resealed the
22 joint. Is that correct?

23 MR. JOHNSON: We only removed
24 moisture barrier in areas where we had corrosion
25 and needed to prep the liner because still the

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1 elastic and adhesive in good shape.

2 CHAIRMAN STETKAR: In the areas where
3 you moved it, could you look down in the gap and
4 see where the corrosion extended down below the
5 level of the moisture barrier?

6 MR. JOHNSON: We always moved
7 moisture barrier to the point of no corrosion and
8 then coat it. We left it in the right condition.
9 We are very comfortable and proud of the
10 condition we left it in and will do the same on
11 Unit 2 when we do that in 2011.

12 CHAIRMAN STETKAR: You said Unit 2 is
13 scheduled for 2011?

14 MR. JOHNSON: That's correct.

15 CHAIRMAN STETKAR: You have removed
16 the lagging on Unit 2? Yes.

17 MR. JOHNSON: This is the same
18 measures so plenty of locations were below
19 nominal thickness and well above the analyzed
20 thickness.

21 CHAIRMAN STETKAR: Any particular
22 reason on Unit 2, it is sort of notable that it
23 has about 190 degrees or something like that.
24 You seem to have, that's where your indications
25 are concentrated. Is there any particular reason

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1 why you have more corrosion in that area than
2 elsewhere?

3 MR. DAVISON: I'd like to have Phil
4 O'Donnell tell you.

5 MR. JOHNSON: This is my discussion
6 of service work.

7 CHAIRMAN STETKAR: Good. So early in
8 our plant life we had service water inside the
9 containment building. They were common.

10 MR. BARTON: Air cooler.

11 MR. JOHNSON: Yes, air cooler. They
12 were served by cement lined carbon sealed piping.

13 That was replaced by stainless steel which is
14 very resistant to our service order. We also
15 replaced our heat exchangers which were also
16 leaking. We enhanced our methods for maintaining
17 CFCUs so they wouldn't leak. We improved our
18 condensate caption system. We became intolerant
19 for leaks. We had weekly walk downs by
20 operations department that recognized those. In
21 the face of leaks we responded to them quickly.
22 We've developed good procedures for investigative
23 to the extent of chloride contamination, lenient
24 and continuous swiping and checking until we
25 finished. We believe we've done a fine job of

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1 addressing the service order leaks that led us to
2 this.

3 MEMBER SIEBER: So basically the
4 corrosion was caused by river water?

5 MR. JOHNSON: Yes.

6 MEMBER SHACK: On slide 31, did you
7 sort of start marching up the containment wall?
8 It doesn't look like it.

9 MR. JOHNSON: I mentioned earlier
10 that the bottom of that sheet metal lighting is
11 the bottom of the horizontal channel. The vapor
12 barrier that's with the insulation system comes
13 down to the face of that channel and adhered to
14 it. So there is not, we did investigate several
15 locations as part of IWE expansion criteria,
16 confirmed that panels above it were not corroded
17 and we around multiple locations pulled the
18 lagging out and used flashlights to make sure our
19 assumption that the vapor barriers were in fact
20 there.

21 MEMBER SIEBER: I think your slide 29
22 shows that.

23 MR. JOHNSON: Yes.

24 MEMBER SIEBER: So this was boxed in?

25 MR. JOHNSON: Yes. It is not just

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1 lagging. There is a vapor barrier that has been
2 effective in keeping vapor and the correct
3 moisture away from the bulk of the liner.

4 MEMBER SIEBER: I take it the entire
5 insulation system was boxed in the way this one
6 shows it to be?

7 MR. JOHNSON: That's correct.
8 Flashing at the top and the entire system is
9 boxed in.

10 MEMBER SIEBER: And it is sealed at
11 the top of the insulation. So the chance of it
12 become airborne and ripped up during an accident
13 is less than one might imagine.

14 MR. JOHNSON: It is not going to fall
15 off with light water spray. It is going to take
16 a direct jet impingement for this to become part
17 of the debris.

18 MEMBER SIEBER: All right.

19 CHAIRMAN STETKAR: Back to, just so
20 that I understand this drawing that's no longer
21 up there. Keep going backwards, go to 29. There
22 you go. From what Bill asked if I can understand
23 what you did, you removed selectively some of
24 those panels that you say are attached to the
25 channel. Is that my understanding?

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1 MR. JOHNSON: Correct.

2 CHAIRMAN STETKAR: Did you observe
3 any significant corrosion in the area of the
4 liner behind those panels above the channel?

5 MR. JOHNSON: No.

6 CHAIRMAN STETKAR: All of the
7 corrosion was in the area between the channel and
8 the top?

9 MR. JOHNSON: Yes.

10 CHAIRMAN STETKAR: Okay.

11 MR. JOHNSON: This vertical channel
12 and horizontal channel and we saw rust of the
13 horizontal channel that's where we expanded our
14 inspection into the liner. We saw rust blishes
15 coming through the paint. Generally good
16 condition.

17 CHAIRMAN STETKAR: Nothing that
18 looked like the other photograph.

19 MR. JOHNSON: No.

20 CHAIRMAN STETKAR: So that's an
21 indication that whatever moisture was getting in
22 there was in whatever that gap is. What's the --
23 is this the scale or this --

24 MR. JOHNSON: Yes, the channels
25 themselves are about one and half by three inches

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1 and the space between the bottom of the channel
2 and the concrete about three inches.

3 CHAIRMAN STETKAR: About three
4 inches?

5 MR. JOHNSON: Moisture barrier on
6 Unit 2 is three-quarters of an inch.

7 MEMBER SIEBER: And all of this,
8 you've inspected it, cleaned it up, repainted it
9 and then refitted it the way it is shown on this
10 drawing now?

11 CHAIRMAN STETKAR: That's correct.
12 And in the picture, in the photo on the
13 subsequent slide is -- it looks like the bottom
14 center slide.

15 MEMBER SIEBER: It is no worse off
16 after your repair than it was originally?

17 MR. JOHNSON: Insignificantly better.

18 MEMBER SIEBER: I think I prefer my
19 characterization.

20 MR. JOHNSON: I call it better
21 because it is easily accepted and inspectible.

22 MEMBER SIEBER: Yes, you can see it.

23 CHAIRMAN STETKAR: Alan, if you go to
24 the Unit 2 slide that showed the, number 33.
25 That area where you did show the increased,

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1 directly below do you have any indications? Was
2 the water not, did you pull off panels in that
3 area and confirm that the water was not coming
4 down between the panels and the liner, that it
5 was coming on the exterior of the panels and
6 cooling on the floor there?

7 MR. JOHNSON: As part of license
8 renewal enhancement, we pulled four panels to
9 demonstrate that we were in good shape behind the
10 panels.

11 CHAIRMAN STETKAR: But those panels
12 were randomly around.

13 MR. JOHNSON: That's true but we also
14 pulled additional panels that were at our worst
15 locations. The ones that IWE caused us to expand
16 our inspection. And those areas were fine and
17 they were under the CFC.

18 CHAIRMAN STETKAR: Okay.

19 MR. JOHNSON: And they were also
20 prejudiciously understanding.

21 CHAIRMAN STETKAR: One of the
22 questions as reading through the program, as part
23 of your aging management program you have
24 commitments to remove, if I understand it
25 correctly, 12 panels in each ten-year cycle

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1 basically.

2 MR. JOHNSON: We've summarized here,
3 we've committed to inspect the liner behind 57
4 panels prior to the period of extended operation
5 in 2012 to 2016. The 57 panels will be randomly
6 selected to provide a 95 percent confidence with
7 the liner, areas behind the liner panel.

8 CHAIRMAN STETKAR: One of the
9 questions that I had is prior to kind of today's
10 presentation was I understand 95 percent
11 confidence and a random sampling of 57 out of
12 whatever it is, 260 some odd panels. Have you
13 considered at all an informed sampling program to
14 in fact give you a higher confidence than just a
15 random sampling program? In other words looking
16 at areas where you might suspect corrosion in an
17 areas under those --

18 MR. JOHNSON: I am going to turn the
19 question Jim Giles, or ISI program manager so he
20 can give us his perspective.

21 MR. GILES: Hello. Tim Ginles. I am
22 the ISI program manager at Salem Nuclear. The
23 expansion that you are talking about in
24 accordance to the IWE program, when we find areas
25 that have evidence of degradation or even

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1 staining on the floor require through that
2 program to investigate and evaluate those
3 inaccessible areas. So to answer your question,
4 yes in accordance with the code we will do that.

5 CHAIRMAN STETKAR: That wasn't quite
6 my question. My question was, the second colored
7 bullet on this slide and indeed the third colored
8 bullet talks about randomly selecting a number of
9 locations where you will then inspect. As you
10 mentioned if you indeed do find corrosion in
11 those locations, you will have to increase the
12 sample size. My question was have you thought
13 about an informed sampling program. In other
14 words, if you are making commitment to take 57
15 panels --

16 MEMBER SHACK: That's risk ranked.

17 CHAIRMAN STETKAR: Risk rank the
18 panels, thank you. I didn't want to use that
19 term but we do it. And other people had taken
20 that approach to working for locations.

21 MR. JOHNSON: In our IWE program as a
22 risk informed inspection program and one of the
23 inputs to Tim's programs is chloride
24 contamination. So he is using that in his
25 selection of inspection area.

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1 CHAIRMAN STETKAR: Okay. So you are
2 saying there is some input from that this may not
3 necessarily be a purely random sampling.

4 MEMBER SHACK: It better be a purely
5 random sample if you are going to make a
6 statistic. But I'm assume this is a purely
7 random sample from a population where you rarely
8 have no reason to expect them to be different.
9 When there is a reason, that's not going to be
10 part of this inspection. That's going to be part
11 of --

12 CHAIRMAN STETKAR: This is the only
13 inspection they are committing to.

14 MEMBER SHACK: Yes.

15 CHAIRMAN STETKAR: This is the only
16 inspection they are doing.

17 MEMBER SHACK: I'm sure assuming they
18 have identified the places --

19 MR. JOHNSON: in our current
20 licensing basis we have, we are using the risk
21 informed requirements. We believe we have looked
22 at the right areas to help us understand and its
23 in good shape.

24 CHAIRMAN STETKAR: Okay.

25 MR. JOHNSON: Now we've looked not

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1 only at areas at the bottom. We've looked at
2 areas where we saw staining on the cover where we
3 knew we had other moisture areas. So we have
4 done the right actions from a --

5 CHAIRMAN STETKAR: From a current
6 licensing basis.

7 MR. JOHNSON: What evidence drives
8 you to it and we believe we are in good condition
9 with our liner connection for the 57 panels.

10 CHAIRMAN STETKAR: As long as you
11 have no reason to believe that there is corrosion
12 anywhere else.

13 MR. JOHNSON: The last part of those
14 inspections during our period extended operation
15 we will be doing inspections behind 12 panels
16 during each ten year ISI.

17 MEMBER SHACK: Did you have any idea of
18 using the Paul to do this?

19 MR. JOHNSON: No, that's still in
20 the, its still in and looked at as a potential
21 screening method for where to look or what to
22 look. We are still evaluating its value to us
23 and how we all interpret it.

24 In summary the Salem containments are
25 in very good condition. Our inaccessible areas,

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1 the moisture barrier and adjacent liner have been
2 accepted. The conditional liner panels behind
3 insulation panels will be confirmed before PEO.
4 The integrity of the Salem containments which are
5 contained will continue in safe operation. Now I
6 will turn the presentation back to Paul Davidson
7 for closing comments.

8 MR. DAVISON: Thanks, Alan. Mr.
9 Chairman and subcommittee members, thank you for
10 your interaction during today's presentation. As
11 we did mention we are confident that our license
12 renewal application reflects an effective aging
13 management program that will ensure continued
14 safe operation of Salem through the period of
15 extended operating, extending operation and
16 pending any additional questions that will
17 conclude our presentation for today.

18 MR. BARTON: I've got a couple of
19 questions here. In your plant level scoping you
20 talk about a gas turbine that's not in scope. I
21 take it is not safe to ready the system but does
22 it have the capability in a station blackout to
23 provide power?

24 MR. DAVISON: John Hilditch will
25 respond to that question.

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1 MR. HILDITCH: John Hilditch of PSEG
2 Nuclear. And the gas turbine is non-safety
3 related. It's a peaking unit for the PJM.

4 MR. BARTON: Okay.

5 MR. HILDITCH: So that's the purpose.
6 So its not accounted for in our SPO regulation.
7 We are a four-hour ACM dependent plan.

8 MR. BARTON: Thank you. Service order
9 system. I will read you a description of it.
10 You talk about, there is only exhaust fans in
11 each compartment. My question is how is the
12 structure heated in the winter.

13 MR. DAVISON: I'll -- Phil O'Donnell
14 will respond to that.

15 MR. O'DONNELL: Phil O'Donnell, license
16 renewal project team. I was licensed at Salem
17 for more than 20 years. The exhaust fans are
18 heated by the, there's area heaters in the
19 particular pump compartments that provides the
20 heating as well as the waste pump heat.

21 MR. DAVISON: John you got any more?

22 CHAIRMAN STETKAR: You're on a roll.
23 I'm going to let you go.

24 MR. BARTON: Okay, switch yard. The
25 question I have here is maintenance of the switch

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1 yard I assume is not performed by plant
2 personnel. Who does perform it and what is the,
3 if it is not plant personnel, what is the
4 arrangement and how is it controlled by the
5 plant?

6 MR. SOSSON: PSEG Nuclear does
7 maintenance on the 13 KV and below. The PSE&G
8 are transmission and distribution operator does
9 all the maintenance on the 500 KV system. And we
10 have interface agreements with them to perform
11 those.

12 MR. BARTON: That work is controlled
13 through the control room or something like that?

14 MR. SOSSON: Yes, we maintain very
15 tight access controls to PSE&G transmission
16 operator when they come into our yard.

17 MEMBER SIEBER: And you're
18 transmission operator is PJM?

19 MR. SOSSON: Well yes. The regional
20 system operator is PJM. We have PSE&G is the
21 company that operates the 500 KV system in our
22 area.

23 MEMBER SIEBER: Yes, but they take
24 orders from PJM.

25 MR. SOSSON: Right.

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1 MR. BARTON: I noticed Union charging
2 bumps, cases of carbon steel or stainless
3 cladding and were restored and returned in 2004.
4 My question is have they been inspected for any
5 cladding crimes?

6 MR. DAVISON: Ill have Phil O'Donnell
7 answer that.

8 MR. O'DONNELL: The particular charging
9 pumps you are talking about are on Unit 2 only.
10 They are carbon steel with stainless steel
11 cladding. Those are the safety charging pumps
12 and they have always been in service. What we
13 are specifically talking at that point is the
14 restoration of the positive displacement pumps.
15 There is one on each unit. So basically that was
16 put in normal service for normal operation to
17 take the safety charging pumps out of normal
18 service.

19 MR. BARTON: Thank you. In small
20 bore piping inspection. I couldn't find if they
21 are supplement in the appendix in the
22 application. Have you committed to do any
23 examinations for small bore piping? Later on I
24 did find in the SER, they talk about performing
25 four volumetric examinations, two per unit. To

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1 me that doesn't appear to be very representative
2 of small bore piping examinations. Can you kind
3 of explain what you are doing.

4 MR. DAVISON: I'd like to have Albert
5 Piha answer that.

6 MR. PIHA: Okay, right now we did, I'm
7 sorry. Albert Piha, license renewal project
8 team. We did have an RAI in July. We submitted
9 that identifies the four UTs you are speaking
10 about to per unit looking at an IGSC location.
11 So based on the plant at Salem having no OE on
12 class one socket welds, we decided that four UTs
13 out of her susceptible locations of 36 on Unit 1
14 and 34 on Unit 2 would be appropriate.

15 CHAIRMAN STETKAR: Did you say the
16 report? I don't have a copy of that.

17 MR. BARTON: They meet the
18 requirements.

19 CHAIRMAN STETKAR: I need a copy.

20 MR. BARTON: We need to get you one
21 of those.

22 MR. PIHA: Yes Rev 2 of the goals says
23 30 percent and we are at five to six percent.

24 MR. BARTON: Also your submerged
25 cable manhole inspections what I got out of

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1 reading the documentation is that you did commit
2 to doing inspections every two years. But I
3 didn't see any commitment regarding the severe
4 weather, hurricanes, floods or whatever that you
5 go look at manholes. What are you really doing
6 there?

7 MR. DAVISON: Jim Stead from the
8 station can answer that.

9 MR. STEAD: My name is James Stead. I
10 am PSEG Nuclear. I am the cable program manager.
11 And we revised our commitment to inspect our
12 manholes annually and to test our cables every
13 six years. We also committed to direct
14 assessment of the cable condition as a result of
15 rain or other events or occurrences.

16 CHAIRMAN STETKAR: Jim, before you --
17 let me interrupt. And you probably have a couple
18 more. But let me interrupt you because as long
19 as Jim is up there. When I was reading here this
20 again was in response to an RAI. I don't have
21 the RAI number but I will hit you with it anyway.

22 It says the applicant stated for buried conduit,
23 the switch is the only structure that contains
24 sections of inaccessible buried galvanized steel
25 conduit within the scope of license renewal

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1 extending from underground duct banks to manhole
2 wall penetrations. Now it further stated
3 periodic inspections of the penetrations in the
4 conduit ends will detect the presence of any
5 water leakage. Does conduits all positively
6 slope to the manholes? In other words are there
7 low points in those conduits that can collect
8 water and retain water for substantial periods
9 until it starts to eventually leak out the end?

10 MR. STEAD: All conduits are designed
11 to drain either back into manholes or other
12 structures. There is no mid low point so that
13 water would settle in the conduit itself.

14 CHAIRMAN STETKAR: Okay, thank you.

15 MR. BARTON: Do you have any plans to
16 do any more power upgrade?

17 MR. DAVISON: We have no current
18 plans for upgrades.

19 MR. BARTON: Okay.

20 CHAIRMAN STETKAR: John do you have
21 any more?

22 MR. BARTON: I've got one more. Have
23 you performed inspections election tanks for
24 evidence of corrosion? I have not seen any place
25 that documents that.

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1 MR. DAVISON: I'll have Sam Spear
2 talk to that.

3 MR. SPEAR: Sam Spear, license and
4 renewal team. The station does perform routine
5 inspections of the tanks. We will perform a one-
6 time inspection of the oil water tank to
7 ascertain the condition the material of the tank.

8 MR. BARTON: And did you find any
9 corrosion in the inspection?

10 MR. SPEAR: Not on the exterior, no.

11 MR. BARTON: Okay. That's it.

12 CHAIRMAN STETKAR: I've got a couple
13 more. You had problems with your in core flux
14 thimbles too apparently early in life and it is
15 my understanding you upgraded them and then had
16 problems with the upgrades and then replaced the
17 upgrades. Is that correct?

18 MR. DAVISON: Phil O'Donnell please.

19 MR. O'DONNELL: Phil O'Donnell,
20 license renewal project team. Initially we
21 replaced all of the in core flux thimbles from
22 the single wall to a double wall design. The
23 replacement subsequent to that from the late
24 1980s to the early 1990s we did an evaluation.
25 Subsequent to that we replaced some of the double

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1 walls due to the thermal couples going bad within
2 the inner wall and also the actual insertion of
3 the flux symbols themselves. We are having
4 problems inserting them into that. So that's why
5 those were replaced subsequent to that with new
6 ones.

7 CHAIRMAN STETKAR: Okay. And that
8 was, you replaced a bunch of them in, I don't
9 remember 1993/1994 kind of time frame. Is that--

10 MR. O'DONNELL: We did an analysis on
11 the ones we have replaced to that point in time.

12 CHAIRMAN STETKAR: Okay. So that's
13 why you replaced them. One of the questions that
14 I had, is there is quite a bit of discussion in
15 the SER about estimating the rate of wall
16 thinning in those flux tubes. Can you explain
17 sort of briefly the process that you've selected
18 to develop estimates of the wall thinning rates?

19 MR. DAVISON: Sam Spear?

20 MR. SPEAR: I'm Sam Spear, license
21 and renewal team. The process we are going to
22 use would be comparing the drawing thicknesses
23 and then using UT measurements to determine what
24 the as found the thicknesses were to determine
25 the wear rates. And we'll do that from outage to

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1 outage to determine prediction of wear rates.

2 CHAIRMAN STETKAR: I guess the
3 problem is that they are quite a few questions
4 about how do you know how thick the tubes are
5 today and at what rate they've been thinning
6 because you've not been doing any eddy current
7 testing since 1993? So we have 17 years of
8 accumulated experience that with essentially no
9 indications of what the tube thicknesses are.
10 You've made commitments to do eddy current
11 testing going forward. But the question is in
12 terms of estimating wear rates such that I can
13 make projections of expected life of these tubes.

14 It doesn't seem that we have any relevant
15 historical experience, except that there was a
16 discussion that I had difficulty following about
17 how you were going to try to make estimates of
18 those historical wall thinning rates over the
19 last 17 years or however many years it will be.

20 MR. SPEAR: There is a population
21 within me. The fuel has relatively new tubes and
22 we could take, compare them to the ones that have
23 been in service for a longer period of time.

24 CHAIRMAN STETKAR: I'm still not
25 quite sure what that means. We have a lot of

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1 time here. We have no lives. This is important
2 to you guys.

3 MR. SPEAR: We have tubes that have
4 been in there since 1993 and replaced with the
5 double wall design. And also we have tubes that
6 we replaced subsequent to 1993 as of a couple of
7 years ago. So when we do our eddy current
8 testing we'll compare the thicknesses of the
9 older one with older lives to the ones that have
10 recent lives.

11 CHAIRMAN STETKAR: Okay. That is
12 sort of what I understood. When, do you have
13 some indication -- I know that you replaced a
14 number of those tubes in 1993. That is relative,
15 if I have my dates here correct. My concern is
16 are you taking measurements over only a couple of
17 years of experience with the new tubes in trying
18 to project 17 years worth of wear or do you have
19 a reasonable population over those intervening 17
20 years of tubes in the fuel pool such that you can
21 get some estimates of wear rates over that 17
22 year period or at least some confidence of
23 projections.

24 MR. DAVISON: I'll ask Phill
25 O'Donnell to respond to that.

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1 MR. O'DONNELL: Phil O'Donnell,
2 license renewal project team. Since we've
3 replaced approximately 25 percent of these
4 thermal couples since 1993 and we will look at
5 them in quadrants. We have a specification
6 requirement for operability in various quadrants.
7 We will look across those particular, we'll have
8 a high enough sample to determine a wear rate
9 based on time and service. We will go after the
10 particular ones so that we make sure we have
11 adequate sample.

12 CHAIRMAN STETKAR: What I was asking
13 was in particular, it says in August of 1993 an
14 evaluation was performed of eleven tubes that had
15 been removed from Salem Unit 1. Those tubes
16 apparently, that was about three years after you
17 installed the tubes. So that's not a very long
18 time. Now eleven out of, I believe, what's the
19 total number of tubes per unit, 56?

20 MR. O'DONNELL: 58.

21 CHAIRMAN STETKAR: 58, okay. Eleven
22 out of 58 is pretty doggone close to almost 20
23 percent. If you've only replaced something on
24 the order of 25 percent it says between 1993 and
25 today, you've not replaced a very large number of

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1 additional tubes, unless I'm missing something.

2 MR. O'DONNELL: 25 percent of the
3 tubes since that time were replaced.

4 CHAIRMAN STETKAR: Since that time.

5 MR. O'DONNELL: Again, due to
6 failures of the thermal couples or inability to
7 insert the probes themselves.

8 CHAIRMAN STETKAR: But not including
9 those eleven tubes?

10 MR. O'DONNELL: Correct.

11 CHAIRMAN STETKAR: Okay. Okay.

12 MEMBER SIEBER: The reason for this
13 was --

14 MR. O'DONNELL: It's not for leaks.

15 CHAIRMAN STETKAR: It's not for
16 leaks.

17 I'm just trying to figure out over the 17 years,
18 kind of make projections just looking at a large
19 population over a short period of time. I can
20 draw those curves but I don't have a lot of
21 confidence in them. I think that's it.

22 MR. BARTON: While you are looking, I
23 have another one. I thought I read that you --

24 CHAIRMAN STETKAR: Oh, let me John.
25 This one just quick.

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1 MR. BARTON: Okay.

2 CHAIRMAN STETKAR: It has to do
3 though in different places I get different
4 impressions of -- you made a commitment to 100
5 percent eddy current testing. Will that be done
6 before entry into the period of extended
7 operation or subsequent?

8 MR. O'DONNELL: The intent is to
9 complete it into the period of extended
10 operation.

11 CHAIRMAN STETKAR: Okay. I got it.
12 Thank you.

13 MEMBER SIEBER: This is, the eddy
14 current testing they are doing is the standard
15 type not the multiple frequency and all that,
16 right?

17 MR. O'DONNELL: Not determined yet.

18 CHAIRMAN STETKAR: I'm good, thank
19 you.

20 MR. BARTON: I thought I read it was
21 a ground water leak at Unit 1. Is that right?

22 MR. ROBERTS: That historically
23 occurred, yes.

24 MR. BARTON: As a result of having
25 that leak, have you considered looking at the

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1 foundations of other buildings to see if there is
2 any degradation of concrete?

3 MR. ROBERTS: We have assessed the
4 condition of the auxiliary building. The ground
5 water and to be more precise probably to your
6 question in the area where it is adjacent to the
7 fuel handling building. It is non-aggressive
8 environment. The non-structural assessment to
9 the building we have found no evidence of
10 concrete degradation.

11 MR. BARTON: Okay.

12 CHAIRMAN STETKAR: Tom, I didn't
13 probably read as much as John did. Is that
14 location in the auxiliary building the only place
15 that you've seen ground water intrusion or have
16 you seen it in other locations in other
17 buildings?

18 MR. ROBERTS: Let me answer that in two
19 parts if I may. There is a natural, site
20 hydrology towards the building. So we have seen
21 evidence of ground water in filtration. However,
22 in the area that precipitated the original
23 investigation and root cause for this fuel pool,
24 during construction of the auxiliary building,
25 there was actually cold joint that actually had

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1 to be repaired and the entire section of that
2 wall was removed and restored. That was the
3 preferential path into the auxiliary building
4 that led to the event.

5 CHAIRMAN STETKAR: Okay. Okay. Any
6 questions from any other members?

7 MEMBER SHACK: Just a curiosity one.
8 You said we have lots of time.

9 CHAIRMAN STETKAR: You have a life?

10 MEMBER SHACK: You found a PWSCC crack
11 in one of the nozzles, the RPB14 that you had
12 subsequently mentioned. I was curious did the
13 signal change when you looked at for and after
14 the MSIP.

15 MR. ROBERTS: Let me respond to that
16 and be precise. We don't have evidence that we
17 had PWCSS. We did not do an above sample. The
18 information suggested it most likely was PWSCC.
19 And to answer the question could that be
20 mechanical stress improvement? Yes, in the post
21 MSIP UT examination the reflection response was
22 dramatically reduced, yes.

23 CHAIRMAN STETKAR: Any more? Good.
24 Very good presentation. Thank you very much. I
25 think we had useful discussion.

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1 MR. BARTON: Is anybody back at the
2 plant running it?

3 CHAIRMAN STETKAR: And again, thank
4 you very much. It is an excellent presentation.

5 At the close of the meeting before we close, we
6 will have a short discussion about what
7 information we should probably come prepared at
8 the full committee meeting. At the moment, thank
9 you very much. We will recess until 20 minutes
10 to four. 17 minutes if you are keeping.

11 (Whereupon the foregoing matter went
12 off the record at 3:22 p.m. and went back on the
13 record at 3:41 p.m.)

14 CHAIRMAN STETKAR: Okay, we're back
15 in session. I guess it is time to hear from the
16 staff. Melanie, I don't know if you want to say
17 something.

18 MS. GALLOWAY: Yes, let me introduce
19 the staff. We have had quite a quadri of folks
20 involved in the Salem license renewals, which is
21 typical of any renewal. We have a few folks here
22 representing technical staff to talk about some
23 of the key issues that we believe will be of
24 interest. First, on the far right here is Bill
25 Holston. He is a senior mechanical engineer,

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1 responsible for a lot of the buried piping work.

2 Next to him is Sam Cuadrado. He is one of the
3 project managers that has assisted Bennett in the
4 Salem license renewal effort. Abdul Sheikh is
5 next to him. He is one of our senior structural
6 engineers. Mike Modes has already been
7 introduced. He is the Region I inspector
8 responsible for license renewal activities.
9 Bennett Brady is our senior project manager who
10 has been sheparding the Salem license renewal
11 activities for the staff. And next to her is
12 Allen Hiser, our senior level staff focusing on
13 materials and mechanical issues. Bennett.

14 MS. BRADY: Thank you. As Melanie told
15 you I'm Bennett Brady. I am the project manager
16 for the Salem license renewal review application.

17 I am very pleased to be here and to tell you
18 about review of the application and our SER which
19 documents our review. I think Melanie mentioned
20 Sam Cuadrado is here. He has assisted me in this
21 project.

22 Also in the audience are many of the
23 staff that participated in our technical view and
24 audits and inspections and they too will be here
25 to answer your questions.

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1 Next slide. On this slide we have an
2 overview of our presentation today. As you will
3 note it follows pretty much the structure of our
4 SER. I will speak very brief about the Salem
5 license review. Much of this has already been
6 covered by the applicant and I will try not to
7 duplicate what they have said. I will try to
8 focus my presentation more on our review and our
9 findings. But please ask any questions at any
10 point.

11 Section 2 will cover th review of the
12 scoping and screening process. Then we will have
13 presentation from Mike Modes here from the
14 license renewal inspection. Then we will move
15 back to Section 3, aging management programs and
16 aging management review where we have to discuss
17 three of our four open items and two new addition
18 REIs that were not covered in the SER. Then the
19 final Section 4, the time limited aging analysis
20 where we have one open item.

21 Next slide. This is an overview of
22 the license renewal application. I think the
23 applicant has covered all of this. We received
24 the application on August 18, 2009. Our
25 acceptance of the application and review is

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1 proceeding on schedule.

2 Next slide. This slide shows the
3 periods when we conducted our major audits and
4 the region wide inspection of Region I inspection
5 as you covered June through August. The time
6 periods for these inspections and audits is
7 longer than usual because they covered both the
8 Hope Creek and Salem. In addition to these
9 audits and inspections we had many audits in the
10 areas to review of the analyses.

11 Next slide please. In preparing the
12 safety evaluation report in addition to the
13 audits and inspections that I've talked about,
14 our staff did a detailed review of the
15 application. We asked more than 120 REIs. We
16 had many conference calls. The responses from
17 the applicant were very thorough and complete I
18 think. We did not have many follow up REIs. We
19 did have a follow REI but it is one of the more
20 sensitive areas that we will be discussing. We
21 issued our SER to the applicant on December 4,
22 2010. It contains four open times, two of which
23 you have already discussed extensively on buried
24 piping and the leakage from the fuel pool.

25 Next slide. The third open item

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1 relates to the potential for primary water stress
2 corrosion cracking on the primary side of steam
3 generator tube-to-tube sheet welds. And the
4 fourth item is on metal fatigue. We have two
5 questions here. The first concerns the software
6 that they used for analyzing metal fatigue. And
7 the second question relates to the locations for
8 the environmentally assisted fatigue analyses.
9 As Melanie mentioned to you before we began this
10 presentation, the staff and the division of
11 license renewal has recently done a review of all
12 of our current policy positions and whether these
13 are being applied completely to all the
14 applicants. And as a result of that REI, we will
15 be sending out a number of REIs to the current
16 applicants and two of these will be going to
17 Salem, which I will speak about.

18 Next slide. The section two of the
19 SER concerns the structures and components of the
20 subject to aging management review. Section 2.1
21 looks at the scoping and screening methodology
22 and then Section 2.2 goes into the plant level
23 scoping resolves that is the system and
24 structures that are scoped into license renewal
25 And then the Section 2.3 and .4 and .5 goes into

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1 the specific systems and components that are in
2 the license renewal scope. We did not have a lot
3 of REIs on this. The main ones that we had were
4 concern drawings, anchor points and the cathodic
5 protection program. I will now turn the
6 presentation over Michael Modes, Region I lead
7 inspector who will discuss the license renewal
8 inspection values.

9 MR. MODES: Michael Modes, senior
10 reactor engineer in Region I and team lead for
11 the Salem Home Creek license renewal inspection.

12 As it has been pointed out it was a three week
13 inspection, an attempt to cover most of the
14 common aging management programs for Hope Creek
15 and then to select a representative unique sample
16 set, unique to each facility. What we didn't look
17 at were the programs that are normally covered by
18 the ROP, such as ISI and etc. Those are reviewed
19 and no point taking up for separate for an AMP
20 review.

21 I also personally took a look at the
22 Boral Program to determine the applicant's
23 response, how they responded and why they
24 responded to an interim staff guidance on the
25 subject. In general, how do they handle interim

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1 staff guidance. And we also selected a single
2 system, feed and condensate to try to get some
3 appreciation of how the AMPs would fit instead of
4 looking at an AMP and then a system and flip it
5 the other way around.

6 Next slide. These are the regional
7 inspection walk downs that were performed during
8 the three weeks. Those first five are mine. This
9 time I tried to identify some very, very specific
10 locations in the plan in order to test the
11 applicant's understanding of their own plant
12 layout and configuration. In order to get to
13 some areas it normally wouldn't be part of a
14 normal walk down. So go show me this one
15 particular place in this particular room and as a
16 consequence you get to see a lot of the plant.
17 The remainder of those walk downs were done by
18 Glenn Meyer. He is becoming a non-safety effect
19 safety expert in the region as well as in the
20 agency because he does almost all of those. And
21 the plant condition was good. That's all I have.

22 Thank you.

23 MS. BRADY: Thank you Michael. Next
24 slide. Moving on to our aging management review.
25 This slide just shows the structure of our SER.

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1 3.0 is a major section that did a detail review
2 of each of the aging management programs of the
3 application. And then Section 3.1 through 3.6
4 cover over 5,000 line items that our staff
5 evaluation. Each of these line items say what it
6 reviewed, its intended function, material,
7 environment, the aging effect and the program
8 that the applicant had selected to manage the
9 aging effect. We examined these to determine if
10 they aligned with GALL. If they did not then we
11 did a more in-depth view to determine the
12 acceptability.

13 Next slide. This slide is a breakdown
14 of the 48 management programs of the applicant.
15 I would like to go through one of the applicant's
16 slides already show this. Just mention the
17 results of our review. There were several of
18 what we call generic license renewal issues that
19 were reviewed and resolved. I won't be
20 discussing them because they were resolved. Like
21 the small bore piping, the low voltage cables and
22 the steam generator tube divider plates.

23 The next slide concerns our first open
24 item, the buried piping inspections. We've
25 already had considerable discussion of this but I

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1 would like to present the staff's view on this.
2 During that discussion we discussed extensively
3 the three instances of which they had reported
4 leaks. In 2004 there was the fuel oil steel
5 piping leak. This was due to missed wrapping. At
6 the end one our auxiliary thick water line, as
7 they told you the coating had been removed and
8 this resulted in a wall thickness being below
9 nominal thickness. At Unit 2 there was a small
10 leak in the control air line. This was due to
11 individuals stepping on the coating. The
12 industry then comprised these plant specific
13 events have brought the staff concern. We sent a
14 number of REIs, REI responses with applicant. In
15 doing these REI and our responses we've resolved
16 a number of issues, like the coating, the
17 backfill quality but we have not reached
18 resolution. The staff is still concerned that
19 applicant doesn't have any cathodic protection on
20 any of these in system pipes. If given this lack
21 of cathodic protection, the current sample size
22 that the applicant is comprising may not provide
23 a reasonable basis for assurance if the piping
24 will meet or exceed design minimal values to the
25 period of extended operation. We are now in the

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1 process of sending another REI to the applicant
2 because it is not apparent that the applicant has
3 informed their inspections and they've used
4 localized data such as the soil pH, the
5 composition for soil, the water table, chemical
6 runoff probability and the potential for straight
7 currents. So as I mentioned we are sending a
8 follow up to the applicant to ask that the staff
9 is prepared on the REI addressing the sample size
10 basis. Is this the right number? Can they
11 defend the number they've selected? Have they
12 used the localized soil conditions and informed
13 in the inspection? And have they looked at
14 projections of the pipe wall thickness?

15 MR. BARTON: What's their reason for
16 not wanting to put in for cathodic protection?

17 MS. BRADY: I think the applicant
18 will have to address that.

19 MR. MELCHIONNA: Is your specific
20 question why do we not want the put in cathodic
21 protection? Is that the question.

22 MR. BARTON: Yes, why don't you think
23 you need it?

24 MR. MELCHIONNA: Well the plant was
25 initially designed with out cathodic protection

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1 on the buried pipe systems. There is some
2 cathodic protection on other structures in the
3 system. The plant was designed with specific
4 materials selected. The coatings were also
5 selected based on that fact. So we do have a
6 study from it for early 2011 to go ahead and look
7 at and evaluate the need for cathodic protection.

8 Everything that we have seen to date in the
9 ground that we have done either focused
10 inspections on or opportunistic inspections has
11 indicated no piping degradation. In certain
12 cases some piping that we dug that had a fuel
13 line for instance you can still see the original
14 etchings on the pipe, the SA_105 stamping in the
15 pipe itself. So, we need to take a hard look at
16 do we really need cathodic protection at this
17 point. And we had done soil sampling. We had
18 done resistivity measurements. Across the board
19 where we have taken that soil data, the
20 resistivity measurements are on the order of the
21 average of 3,300 ohm centimeters, which if you
22 are familiar with that, that is a very non-
23 corrosive condition. All of our backfill is in
24 the vicinity of piping is chrome or low graded
25 sand. Chlorides and sulphate measurements in the

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1 soils are almost non-detectable when you look at
2 the data. So as part of the cathodic protection
3 study, we'll take all that into account and make
4 a decision and evaluate what actions do we need
5 to take. That's the story in a nutshell.

6 MR. BARTON: I'm surprised your
7 chlorides were almost non-detectable because you
8 are right on the Delaware River which is kind of
9 salty.

10 CHAIRMAN STETKAR: For the record
11 before you answer that, please identify yourself
12 just so we get you on the record.

13 MR. MELCHIONNA: I'm sorry. Jim
14 Melchionna of PSEG Nuclear. Could you just
15 repeat your question John?

16 MR. BARTON: I thought the chloride
17 levels in the soil were elevated but maybe I
18 don't remember the numbers.

19 CHAIRMAN STETKAR: The groundwater
20 shows high chlorides. What is the average
21 groundwater level relative to the depth of
22 typical buried piping systems at the site.

23 MR. MELCHIONNA: The groundwater, it
24 does fluctuate. But the specifics, we have a
25 program in place now with the buried pipe program

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1 that the soil samples that we take, we take them
2 specifically every time we dig, the buried pipe
3 program manager goes out and directs exactly
4 where to take the sample which is immediately
5 adjacent to the pipe. So the majority of our
6 pipe is in an engineered fill or sand filled
7 chrome limestone and those samples very clearly
8 indicate less than detectable limits of
9 chlorides, sulphates. The resistivity values are
10 very high in all those areas. It is
11 surprising.

12 CHAIRMAN STETKAR: It is surprising.

13 MR. MELCHIONNA: I have to take it
14 with me so I can share that with you.

15 CHAIRMAN STETKAR: Any idea why the
16 groundwater is selectively avoiding your pipe?

17 MR. MELCHIONNA: I can't answer that.
18 I have pure factual data that shows those
19 constituents.

20 CHAIRMAN STETKAR: Bennett, a couple
21 of questions somewhat rhetorical but just to get
22 them on the record. In the Reg 2 of the GALL
23 report there is guidance regarding sample sizes
24 and programs for sites that do not have cathodic
25 protection. Is that correct?

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1 MS. BRADY: Not exactly. It does
2 not, Sam can bring up the slide from the Word
3 Perfect file. It does not specifically address
4 plans that don't have cathodic protection. Can
5 people read that? I'm not sure that they can.
6 You see right up there at the top of the slide,
7 there are three areas.

8 CHAIRMAN STETKAR: We are getting
9 close to be able to read it.

10 MS. BRADY: This just to say they
11 don't have any cathodic protection. The coatings
12 we feel acceptable. The backfill is acceptable.
13 Then this is the inspections that you would
14 expect for a plant that has cathodic protection.
15 Am I right on that Bill?

16 MR. HOLSTON: Yes. What GALL AMP41 is
17 bases the inspection tables on a plant that is
18 committing to and ensured in the period of
19 extended operation that the cathodic protection
20 system is installed and its operating
21 effectively. So when you look at those tables
22 and you would look for instance at the steel line
23 for non-cathodically protected, but good backfill
24 and good coatings, you would see that you would
25 inspect four times or four inspection locations.

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1 But given that the applicant is not proposing to
2 install cathodic protection, they would be taking
3 an exception in the GALL AMP41 venue to the not
4 having cathodic protection. And then would have
5 to individually justify their inspection and it
6 had to be an appropriate inspection size to
7 provide reasonable assurance that you were going
8 to meet your design minimum wall thickness
9 throughout the period extended operation. We
10 don't believe, as a staff, that number 4 will
11 accomplish that without having cathodic
12 protection over the period of extended operation.

13 CHAIRMAN STETKAR: Okay.

14 CHAIRMAN STETKAR: Bill, could you
15 give the record your name.

16 MR. HOLSTON: I'm sorry. It is Bill
17 Holston, NRC staff.

18 CHAIRMAN STETKAR: Thank you. I did
19 have since I challenged the applicant regarding
20 the underground bolts on the service water
21 system, I did want to follow that up a little bit
22 and get some feedback since we are talking about
23 buried piping. I'm quoting from a section of the
24 SER that I've lost here. So bare with me. It is
25 Section 3.3.2.3.4. 3.3.2.3.4. This is kind of a

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1 follow up about using flow test to identify the
2 condition of bolts in the service water system.
3 And this section of the SER says "the staff notes
4 that ASME code section 11, subsection IWA5244
5 buried components indicates that for buried
6 components where VT2 visual inspection can't be
7 performed, the examination requirement is
8 satisfied by conducting a pressure lost test or a
9 flow test. The applicant finds that or the staff
10 finds that the applicant response to RAI
11 3.3.2.3.4-1 and its proposal to manage aging for
12 bolt being exposed soil using the bolting
13 integrity, etc. etc. acceptable." This seems to
14 say you are accepting that service water system
15 flow test to identify the integrity of bolts on
16 flanges that are buried. Could you explain how
17 that's done?

18 MS. BRADY: Bill Holston, can you
19 answer that?

20 MR. HOLSTON: Yes. When you look at the
21 bolting integrity program, the bolting integrity
22 program for above ground piping is to do a visual
23 walk down and look for signs of leakage.
24 Obviously that's not an opportunity you can take
25 with buried piping. So we looked at it from a two

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1 pronged approach. There will be times when the
2 applicant digs up the buried piping and they add
3 it to their program that they will ensure that
4 the bolting is inspected when that is done. Now
5 given that they aren't going to dig up every
6 single location that has installed bolting, we
7 looked at the Section 11 requirements and
8 acknowledge that those are an industry consensus
9 standard way of demonstrating that you have
10 integrity in the piping system. And they will
11 have to have accurate flow instrumentation. They
12 will have to compare that to design flows. But
13 that's all possible and plants have been doing
14 that for quite a while for buried pipe.

15 MR. BARTON: Okay, thank you. If
16 bolts were really bad --

17 CHAIRMAN STETKAR: Oh you would know
18 it if the bolts were really bad.

19 MR. BARTON: Okay, thank you.

20 CHAIRMAN STETKAR: Continue.

21 MS. BRADY: Moving on to the next
22 open item. The spend fuel leakage. Before we go
23 into this, there was a lot of discussion during
24 the last presentation about the radiological
25 impact. My presentation today mainly regards

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1 controlling the leakage as opposed to the impact
2 of the, radiological impact. The staff, we did
3 not look at this as part of our safety study.
4 But we did look at the impact on human health
5 resulting from radiological release as part of
6 our environmental study and the safe
7 environmental impact study. I can say that what
8 we found is documented to the environment but it
9 was small. But we also have Steve Klementowicz
10 here who will speak for the staff on the impact.

11 MR. KLEMENTOWICZ: Steve Klementowicz,
12 a senior health physicist. I did the
13 environmental review. Could you elaborate a
14 little more what you are looking for. As Bennett
15 summarized there was, the impact was determined
16 to be small from these leaks into the
17 environment. And there were essentially no
18 impacts in the offsite environment. It was all
19 contained onsite. So maybe I can address your
20 concerns.

21 MEMBER SIEBER: Well first I would
22 add as far as license renewal is concerned, I
23 think the staff did the right thing, which is to
24 identify whether this condition degrades
25 structure systems and components important to

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1 long term life of the plant. On the other hand
2 and I don't know every detail so this is a
3 presumption on my part as opposed to a
4 declaration. It seems to me that the licensee is
5 in violation of their discharge permits, which is
6 a state permit which says you have to be able to
7 control the discharge. You have to know what the
8 discharge is before you release it. But then you
9 have a continuous release that is not
10 controllable according to the long term with the
11 plant that they have. I don't know if they have
12 a discharge permit for them or not. I don't
13 think you could legitimately fill one out. And
14 20,000 picocuries is the water limit.

15 MR. KLEMENTOWICZ: That's correct.

16 MEMBER SIEBER: As related to the
17 river I didn't see any in the river either to
18 determine that but the possibility exists that
19 there may be an ongoing violation occurring now,
20 not necessarily related to license removal.
21 Maybe you could comment on that.

22 MR. KLEMENTOWICZ: Yes I can. Again
23 my name is Steve Klementowicz, senior health
24 physicist with the NRC. The NRC has been
25 following this event since September 18, 2002. I

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1 was involved with Region I inspectors who went up
2 to the site to talk to the licensee when they
3 were first identified. So we have been well
4 aware of this situation since 2002 and its been
5 evolving ever since. To address your concern
6 that there may be a violation of their release
7 permits. We have to look at it from two
8 perspectives. As far as the effluent discharge
9 into the environment, the ashes releases liquid,
10 releases into the river. They are in full
11 compliance with NRC's regulations. And the dose
12 impact was well below the ALARA, as low as
13 reasonably achievable criteria. The data for all
14 three units for 2009 showed a level of
15 approximately a fraction of a milirem via the
16 liquid pathway. And I reviewed five years worth
17 of data going back into 2004 and the numbers were
18 similar. A fraction of a milirem for the liquid
19 pathway all well within NRC ALARA design
20 objectives. So there is no issue there. It is
21 also a subject of the reactor oversight process
22 that looks at this release affluence on a
23 periodic basis. So there are no issues there.
24 The other side of it, about an ongoing release
25 into the environment, that, we have looked at

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1 that several times now. There have been lessons
2 task force reports. And the NRC's criteria, the
3 regulations are dose based. So if this material
4 were to get into the environment and impact a
5 member of the public, that's what we would
6 evaluate. The leak that occurred from the spent
7 fuel pool was contained on site. In 2004 the
8 licensee worked with the State of New Jersey to
9 undertake a remediation program. And so since
10 they've been pumping the water out of the site,
11 from the groundwater, processing it through their
12 plant rad waste systems and releasing it into the
13 river in accordance with NRC regulations.

14 MEMBER SIEBER: A small fraction?

15 MR. KLEMENTOWICZ: Yes, a small
16 fraction.

17 MEMBER SIEBER: What they were able
18 to collect?

19 MR. KLEMENTOWICZ: Right.

20 MEMBER SIEBER: I see it was in the
21 ground.

22 MR. KLEMENTOWICZ: Well what's in the
23 ground they are in the process of remediating and
24 they have an approved program from New Jersey.
25 So they are working very closely with New Jersey

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1 on that remediation. They also have a
2 groundwater protection program that is to look
3 for leaks of buried piping and systems and
4 components around the site. That's the Nuclear
5 Energy Institute voluntarily initiative that was
6 started in 2006. So that's another program. And
7 then we have our radiological environmental
8 monitoring program, which looks offsite to see
9 any radiological impacts. But as far as this
10 leak into the groundwater, it has to be evaluated
11 from a radiological health perspective to
12 determine whether or not there is a violation.
13 It is not an NRC violation to release the
14 material into the groundwater.

15 MEMBER SIEBER: Thank you.

16 CHAIRMAN STETKAR: Are you -- I
17 recognize that we are treading in the area of
18 current licensing versus license renewal. I
19 think my only question from a license renewal
20 perspective when I think of long-term effects,
21 are you reasonably confident that indeed the
22 current remediation efforts are successful in
23 preventing vertical migration into the deep, this
24 70 foot aquifer for example which might not be
25 detected for some reasonable period of time. The

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1 question is, the current pumping efforts and the
2 current remediation efforts and the successful in
3 terms of preventing that potential pathway.

4 MR. KLEMENTOWICZ: This is Steve
5 Klementowicz, senior health physicist with the
6 NRC. The answer to that is yes. The data was, we
7 had hydrologist also look at the groundwater
8 quality and the environmental impact, the site
9 order we performed. And their data, their review
10 of the licensee' data showed it was only in the
11 shallow aquifer. It had not gotten down to any
12 deeper aquifer.

13 CHAIRMAN STETKAR: Do you have
14 confidence that the local geohydrology is such.
15 Is there confidence that its not going to
16 migrate?

17 MR. KLEMENTOWICZ: As a health
18 physicist, not a hydrologist, I can't answer
19 that.

20 CHAIRMAN STETKAR: Okay.

21 MR. KLEMENTOWICZ: But as far as the
22 radiological health impacts, we see no problem.

23 CHAIRMAN STETKAR: I understand.
24 Okay, thank you.

25 MS. BRADY: Going back to the spent

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1 fuel leakage and talk about the structural impact
2 of the LARA and the discussion today talked about
3 the spent fuel leak at Unit 1, borated water that
4 has migrated through small cracks in the concrete
5 to reach the seismic gap that's between the
6 auxiliary building and the fuel handling
7 building. And the applicant told you that they
8 cleared the tell tale drain system and now
9 believe the majority of the leakage is contained
10 within the drain system. They also talk about
11 the studies and testing that indicate that the
12 borated water did not effect the structural
13 integrity of the pool. In doing our review, the
14 applicant committed to include visual inspection
15 of the one accessible spent through wall vault
16 every 18 months and to remove a concrete core
17 sample from the accessible spent fuel through
18 wall at the location that has previously
19 indicated water leakage. However, the staff is
20 still concerned that there may be through wall
21 leakage may be occurring the three inaccessible
22 walls and we have sent an RAI to the applicant to
23 address that concern.

24 CHAIRMAN STETKAR: Bennett, I meant
25 to ask the applicant. This is really a question

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1 for the applicant. They took a core sample
2 through that wall into the spent fuel pool wall
3 structure. Some place I think I recall, I have a
4 note to myself that it was characterized as a
5 shallow core sample. Could you tell us really
6 the extent of that proposed core sample and you
7 apparently have a drawing that does that.

8 MS. BRADY: The drawing that we
9 prepared and you can see.

10 CHAIRMAN STETKAR: Maybe you can see.
11 You are a lot closer and have better eyes than I
12 do.

13 MS. BRADY: The little black --

14 CHAIRMAN STETKAR: Black thing there.

15 MS. BRADY: Right.

16 MR. SHEIKH: Yes, the wall is more than
17 eight feet thick and core two feet.

18 CHAIRMAN STETKAR: Two feet?

19 MR. SHEIKH: Yes sir.

20 CHAIRMAN STETKAR: I'm not a
21 structural engineer, so, you have confidence
22 that's a deep enough core?

23 MR. SHEIKH: Yes. We looked at this
24 thing and the water has been flowing through this
25 wall.

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1 CHAIRMAN STETKAR: So this is in an
2 area where they've actually through wall leakage?

3 MR. SHEIKH: Through wall leakage. And
4 in addition to the core they have agreed to
5 expose the rebar and check whether there is any
6 indication of corrosion or not in the area of the
7 core.

8 CHAIRMAN STETKAR: Okay.

9 MR. SHEIKH: As you can see there is no
10 more leakage on this west well any more but there
11 is leakage being detected on the east wall
12 through that seismic gap. And they have placed a
13 drain which the drain is about seven feet below
14 the concrete fall and they are collecting about a
15 quarter of a gallon of water every day. It is
16 the same.

17 CHAIRMAN STETKAR: Yes, that's the
18 flow path that they showed. And you said that's
19 about a quarter of a gallon a day, roughly a
20 liter a day?

21 MR. SHEIKH: Yes.

22 CHAIRMAN STETKAR: Okay.

23 MR. SHEIKH: And the applicant has
24 performed extensive studies and testing to show
25 that the borated water in this concentration had

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1 24 ph. It doesn't affect the concrete and
2 doesn't corrode the rebar. And we have looked at
3 all the studies and different literature and we
4 couldn't find anywhere which indicates a
5 different opinion. I can ask Dr. Naus, who is
6 our expert.

7 DR. NAUS: Dan Naus, Oak Ridge National
8 Laboratory. We did some preliminary literature
9 searches looking for the interaction of boric
10 acid and some cementitious materials. We found
11 two primary references. Neither one of these
12 references indicated there was much interaction
13 between the boric acid and the cementitious
14 materials. One indicated that if you are below a
15 ph of around 3.6 that's when an acid can have a
16 significant affect on concrete. The borated
17 water, I believe, is in the order of 4.5 to 4.7
18 ph. Also, one of our cement chemists did a
19 thermodynamic study looking at the interaction of
20 the cementitious material, such as calcium
21 hydroxide and borated water. His basic
22 conclusion was that the reaction would probably
23 form a crust or an insoluble precipitate that
24 would stop or mitigate the reaction somewhat
25 unless you had a continual replenishing of the

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1 calcium hydroxide by leakage. And the best proof
2 is going to be the core sample which is obtained.

3 CHAIRMAN STETKAR: Okay, thank you.
4 We need a copy of this slide.

5 MS. BRADY: Yes certainly. We will
6 review that RAI response and we will get back to
7 the committee.

8 Next slide please. This concerns our
9 third open item and that is the potential
10 cracking due to primary corrosion cracking and
11 steam generated tube to tube sheetwelds. Our
12 concern here is that the Alloy 600 tubesheets,
13 that the tube to tube sheet welds may not have
14 sufficient content to prevent PWSCC. For Unit 1
15 the UFSAR states that the tubes are fabricated
16 from Alloy 600 and are welded to Inconel
17 cladding. For the Unit 2, it states that the
18 tubes are fabricated with Alloy 690 and is weld
19 clad with Alloy 600. Even when the steam
20 generated tubes are made from Alloy 690 as this
21 configuration for Unit 2 steam generator tubes,
22 this could lead to primary crust corrosion
23 cracking and this could in turn lead to weld
24 failure and compromise reactor compressor
25 boundary. We have sent an RAI to the applicant

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1 and if the wells are in the bracket of pressure
2 boundary and if not to provide an AMP to verify
3 that. And for Unit 2 to either plan specific AMP
4 or to give a rationale why such a program is not
5 needed. The applicant today mentioned to you the
6 proposed response and we will be evaluating when
7 we receive it.

8 CHAIRMAN STETKAR: This is kind of a
9 programmatic question. If Brian was here I would
10 beat him up a little bit about it. But he's not,
11 so maybe you can get beaten up. As I understand,
12 I went back and I looked at GALL Rev 1 and GALL
13 Rev 1 explicitly said, specified this type of
14 aging management program for once through steam
15 generators. It did not specify it for
16 recirculating type steam generators. I believe
17 the applicant originally justified their position
18 based on GALL Rev 1. GALL Rev 2 now includes a
19 line item for this. Is Salem the first plant for
20 which you are basically applying this requirement
21 or pressure or however I want to characterize it.

22 This is where we have had these long ongoing,
23 the evolution of underground cables, the
24 evolution of socket welds and now we seem to be
25 having the evolution of steam generator tube

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1 sheet welds.

2 MS. BRADY: No it is not. Kewaunee
3 has also received this RAI. They will be talking
4 about that tomorrow.

5 CHAIRMAN STETKAR: Okay. But
6 Kewaunee and Salem are the first to --

7 MS. BRADY: Yes, that is correct.

8 CHAIRMAN STETKAR: How many of the,
9 do you have an idea of how many of the previously
10 approved license renewals have Alloy 600 tube
11 sheet welds that have not instituted this?

12 MS. BRADY: No I don't know the exact
13 number. It is a relatively small number.

14 CHAIRMAN STETKAR: Okay. I think we
15 would be interesting in hearing that at the full
16 committee meeting.

17 MS. BRADY: Yes, we will get back to
18 you on that.

19 CHAIRMAN STETKAR: It is just a
20 concern of --

21 DR. HISER: This is Allen Hiser from
22 the NRC staff.

23 CHAIRMAN STETKAR: I knew you would
24 get to say something.

25 DR. HISER: We may have a problem

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1 providing that answer because our first REI is
2 always is what is the weld clad. So that is --

3 CHAIRMAN STETKAR: You never even
4 ask.

5 DR. HISER: That's not information
6 that's in the UFSAR and in general as you
7 accurately reported, the GALL 1 position was that
8 this was not an issue for recirculating steam
9 generators. So we did not even ask that
10 question. So we may have a very difficult time
11 even pointing that level of information. It is
12 something that is on our list of items that as
13 the regions do 71 003 inspections that will be
14 one of the things that they will look at.

15 CHAIRMAN STETKAR: Okay.

16 DR. HISER: We call them positions.
17 They are not issues.

18 CHAIRMAN STETKAR: Yes, I'm not
19 politically correct nor am I an attorney. Okay,
20 thank you.

21 MEMBER SHACK: Just out of curiosity
22 too, I see it -- what is the primary water
23 chemistry going to do to stop my PWSCC and
24 susceptible Alloy 600? How much credit can I
25 give it?

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1 DR. HISER: We believe not too much.
2 And that fundamentally is the reason that this
3 question has come up. We looked at differences
4 between the circulating generators and once
5 throughs and structurally, mechanically,
6 fabrication-wise there really are no differences.
7 The materials are the same. The water chemistry
8 is nominally the same. It has been pointed out
9 many times, the Alloy 600 will crack in primary
10 water. I don't know that there's much that you
11 really can do to the water.

12 MEMBER SHACK: That is what I was
13 trying to figure out.

14 DR. HISER: So it will crack. This is
15 an area that we believe it is potential damage.
16 We don't believe it's a part 50 today issue. But
17 the concern is that as you go out to 60 years of
18 operation or close to that with tubes that you
19 may develop cracks and could compromise that.

20 CHAIRMAN STETKAR: Thank you.

21 MS. BRADY: Thank you. Next slide
22 please. This slide concerns an RAI that is not
23 discussed in our SER and we will be sending out
24 to the applicant shortly. Melanie had told you
25 that we had been recently assessing the current

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1 staff positions with respect to that completeness
2 against all the in-house applicants. Are we being
3 complete in ensuring that all applicants address
4 these current issues? Our purpose in this review
5 was to make sure that our reviews have considered
6 the most current information and that our
7 decisions are based on the most current
8 information. And too, to make sure that we are
9 in position to explain that position to the
10 public. I think both the ACRS and intravenous
11 have asked us are we complete and consistent in
12 our reviews of all applicants. And then we want
13 to as we do our reviews, to ask ourselves how
14 does this issue apply to the plant under review
15 and how does it apply to all plants.

16 As a result of this review we've
17 looked at actions we should take and we will be
18 sending about 50 to 60 RAIs to the current
19 applicants. Two of these will be going to Salem.

20 They are probably selective reaching materials
21 program in the one time inspection program. And
22 both of the RAIs asked the same question. We are
23 asking the applicant to explain how they
24 determine the sample size and how they will be
25 determining the components and be selective

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1 sampling. We will report back to the ACRS in our
2 final presentation.

3 CHAIRMAN STETKAR: When did those
4 RAIs go out?

5 MS. BRADY: We had sent the draft to
6 this applicant. We have asked the applicant to
7 take a look at them and let us know if they need
8 any clarification and they will go out some time
9 this month.

10 CHAIRMAN STETKAR: This month, okay.

11 MS. BRADY: Yes. Section 4 is the
12 last section and it contains the staff review of
13 the time limited aging analysis. The staff review
14 was complete for this section except for one open
15 item and that is the metal fatigue analysis.

16 Next slide. We have two questions
17 here. The first question concerns the WESTEMS
18 that is used as a fatigue monitoring software for
19 monitoring the cumulative usage factor and cycle
20 counting. Although offices at the NRC and in
21 particular the new actors have noted concerns
22 regarding the results determined by WESTEMS. The
23 users can modify any data such as the peak and
24 valley express times. There is also different
25 approaches for summation of moment stress terms.

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1 And these items can have a significant impact on
2 the calculated cumulative usage factor. It is
3 difficult for us to ascertain the accuracy or
4 conservatism of the WESTEMS given that there are
5 a variety of analyst judgments that may be
6 applied to the software outputs by the user. And
7 so we sent an RAI to the applicant as I think
8 they told you asking them to explain to us how
9 they used WESTEMS and to conduct a benchmark
10 study to compare calculated CUF from WESTEMS with
11 the results from the initial design basis of
12 record. Applicant explained their proposal today
13 of what they were doing. We've been discussing it
14 with them and we expect some time in mid-January
15 to review the results.

16 MEMBER SHACK: This is different than
17 some of the other fatigue monitors. So you don't
18 have a concern with the way the calculation is
19 done. I sort of read through this thing and I
20 wasn't quite sure whether they were just sort of
21 making explicit with every fatigue analysis.
22 Someone is making a judgment on peaks and valleys
23 and it becomes more obvious here when you have to
24 set the input to the computer program.

25 DR. HISER: The concern by NRO is that

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1 there, some of the results that the program puts
2 out from the stress analysis and from the
3 trangent analysis needs to be modified by the
4 analyst. And the one concern was that there was
5 insufficient guidance or training or controls on
6 how that, those adjustments are made. And the
7 applicant has told us that portion of the code is
8 not something that they are using. The concerns
9 that we have are that identify certain concerns,
10 we just want to ensure that the portions of the
11 code that are used by the applicant do not have
12 the same weaknesses to them.

13 MS. BRADY: Next slide. The other
14 question for the fatigue analyses concerns the
15 environment assisted fatigue analysis locations.

16 This was a similar issue that we had with Hope
17 Creek and we discussed last month with them. The
18 applicant has used the six locations that are
19 identified in NUREG/CR-6260 and the SAV has asked
20 the applicant to verify that the locations they
21 were selected on the most bounding is compared to
22 other plants specific locations. The applicant
23 today explained their plans for addressing this
24 and this is another one of those issues that we
25 will be following up with a lot of the applicants

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1 with RAIs.

2 In conclusion, on the basis of its
3 review and pending satisfactory resolution of the
4 four open items, the staff determines that PSEG
5 has met the requirements of 10 CFR 54.29(a) for
6 the license renewal of Salem Nuclear Generating
7 Station. This completes the staff's
8 presentation. Are there any questions?

9 CHAIRMAN STETKAR: Pending before
10 open items, the two RAIs.

11 MS. BRADY: Plus the two RAIs. I
12 should add that in parenthesis.

13 CHAIRMAN STETKAR: Okay. That's, as
14 far as you are concerned those six potential
15 areas are it? You don't anticipate other things
16 arising over the next month or so?

17 MS. BRADY: Not over the next month
18 or so. We couldn't speak for a long period
19 though.

20 CHAIRMAN STETKAR: Okay. Any other
21 questions from any of the members? Or John?

22 MR. BARTON: No, NRC did a good job.

23 CHAIRMAN STETKAR: Thank you very
24 much for the presentation again. It was a very
25 good presentation. I think the staff, I'm always

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1 impressed by the way, the amount of effort that
2 the staff puts into these reviews and the depth
3 of the questions that are asked. They are really
4 impressive. You are doing a very, very good job
5 in my opinion.

6 MS. BRADY: Thank you.

7 CHAIRMAN STETKAR: I think you should
8 be congratulated for that. It's a tremendous
9 amount of work and delving into a lot of the
10 details. I think it's a really good process.

11 With that, what I would like to do is
12 we, I think we have folks on the bridge line. So
13 if I could first open up the bridge line and see
14 if anyone, members of the public who are on the
15 line would like to make a statement or have any
16 comments. At times we need to have some sort of
17 positive indication that the line is open because
18 silence is -- While we are waiting to confirm
19 that. Is there any member of the public here in
20 the meeting room who would like to make any
21 comments or statements? Hearing and seeing none,
22 let's wait for confirmation that the line is in
23 deed open. It is open. If that's the case, if
24 you are out there and listening and you choose
25 to, would like to make a statement or comment,

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1 please do so. Hearing none, I'm assuming that
2 either no one is there or it is a negative reply.

3 So we'll take that.

4 Now before we close two more pieces of
5 business. What I would like to do is go around
6 the table among the members and see if there are
7 any lingering issues that you would like to bring
8 up and also whether anything you heard today
9 would potentially prompt the need for a possible
10 interim letter on any of the issues. We are down
11 to two members and I will start over here. Bill?

12 MEMBER SHACK: No.

13 CHAIRMAN STETKAR: Thank you. And
14 Jack?

15 MEMBER SIEBER: No.

16 CHAIRMAN STETKAR: All right. Well
17 that was easy. And I think one last thing that I
18 would like to do is give the applicant and the
19 staff a little bit of feedback on specific issues
20 that we feel are relevant for presentation at the
21 full committee meeting given what we heard today.

22 Obviously close out of the four open items.
23 But, is there anything else, given the limited
24 time that we'll have at the full committee
25 meeting which is typically an hour and a half to

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1 two hours time frame, with respect topics that we
2 feel that should be highlighted during those
3 presentations.

4 MEMBER SIEBER: Well I think one of
5 things that ought to be discussed a little bit is
6 the flux of the tubes and sampling frequency and
7 how that applies to other elements where sampling
8 frequency is important in determining
9 degradation.

10 CHAIRMAN STETKAR: Okay.

11 MEMBER SIEBER: I think the staff has
12 addressed that. And you can't take a bunch of
13 samples early on and then say that they will tell
14 us what is going to happen 20 years later. So I
15 would like to, I think that ought to be discussed
16 a little bit. I don't know if the staff has
17 thought about that.

18 CHAIRMAN STETKAR: Yes, that is one
19 of the reasons I brought it up. There's been a
20 discussion in there I just wasn't quite sure how
21 the math was going to be done basically. Bill do
22 you have anything?

23 MEMBER SHACK: No, there's sort of a
24 generic issue with the cathodic protection on the
25 buried pipe. But I assume that will come out.

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1 CHAIRMAN STETKAR: I would assume
2 that would come out of buried piping.

3 MEMBER SHACK: One thing I thought
4 about is because we've as a committee expressed
5 interest, should we, the applicant today
6 highlighted it as an area of interest. And that
7 is the status of the containment liner and
8 corrosion. It is not an open item currently.
9 Should we ask the applicant to include that in
10 there presentation to the full committee or not?

11 MEMBER SIEBER: It's sort of a
12 choice.

13 CHAIRMAN STETKAR: Well given the
14 limited amount of time.

15 MEMBER SIEBER: I think it is sort of
16 like driving your car and saying I don't want to
17 change the oil. And so the chance of failure
18 moves up a little bit. It depends on the
19 condition. There's nothing in the regulations
20 that I know that force you to have cathodic
21 protection.

22 MEMBER SHACK: Bill, I don't know, on
23 the containment liner, right. I think I would
24 rather stick to, with the limited time that we
25 have, I think, it's an interesting given the fact

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1 that they had a great deal of interest.

2 CHAIRMAN STETKAR: It is interesting
3 topics. I leave it up to the applicant.
4 Consider, previous discussions, consider the
5 amount of time you have available. Recognize
6 that I suspect --

7 MEMBER SHACK: Open that can of worms.

8 CHAIRMAN STETKAR: I was going to say
9 recognize that if there is a presentation there
10 probably will be reasonable discussion. That's
11 just, I'm not trying to make the decision one way
12 or the other. I think it is an interesting
13 topic. I'm not trying to downplay it. If the
14 staff is assured that the condition of the liner
15 and the monitoring program satisfies the
16 requirements.

17 MEMBER SHACK: It is interesting, they
18 new insulation on the lining and that certainly
19 complicates your visual inspection considerably.

20

21 CHAIRMAN STETKAR: But they have a
22 plan. They have a sampling plan.

23 MEMBER SIEBER: As long as they
24 mention that it is encapsulated.

25 CHAIRMAN STETKAR: Don't go there.

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1 MEMBER SIEBER: There are containment
2 water problems in a number of plants and this one
3 they are pursuing it in reasonable form that it
4 is worth mentioning and also having to include
5 something about these spent fuel pool

6 CHAIRMAN STETKAR: Well the spent
7 fuel pool certainly will come up because we need
8 to hear about how that open item is closed out.
9 That is an interesting one certainly. Anything
10 else? Well if nothing else, again I would like
11 to thank both the applicant and all of the
12 assembled multitudes and the staff and the
13 assembled multitudes and the staff for an
14 excellent presentation and indeed we didn't have
15 to stay until midnight. And with that, we are
16 adjourned.

17 (Whereupon the above-entitled meeting
18 was concluded at 4:41 p.m.)
19

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Salem License Renewal

ACRS Subcommittee
December 1, 2010



Agenda

Introductions – Paul Davison, Vice-President, Operations Support

Site Description – Greg Sosson, Director, Engineering Services

Operating History – Greg Sosson

License Renewal – Ali Fakhar, Manager, License Renewal

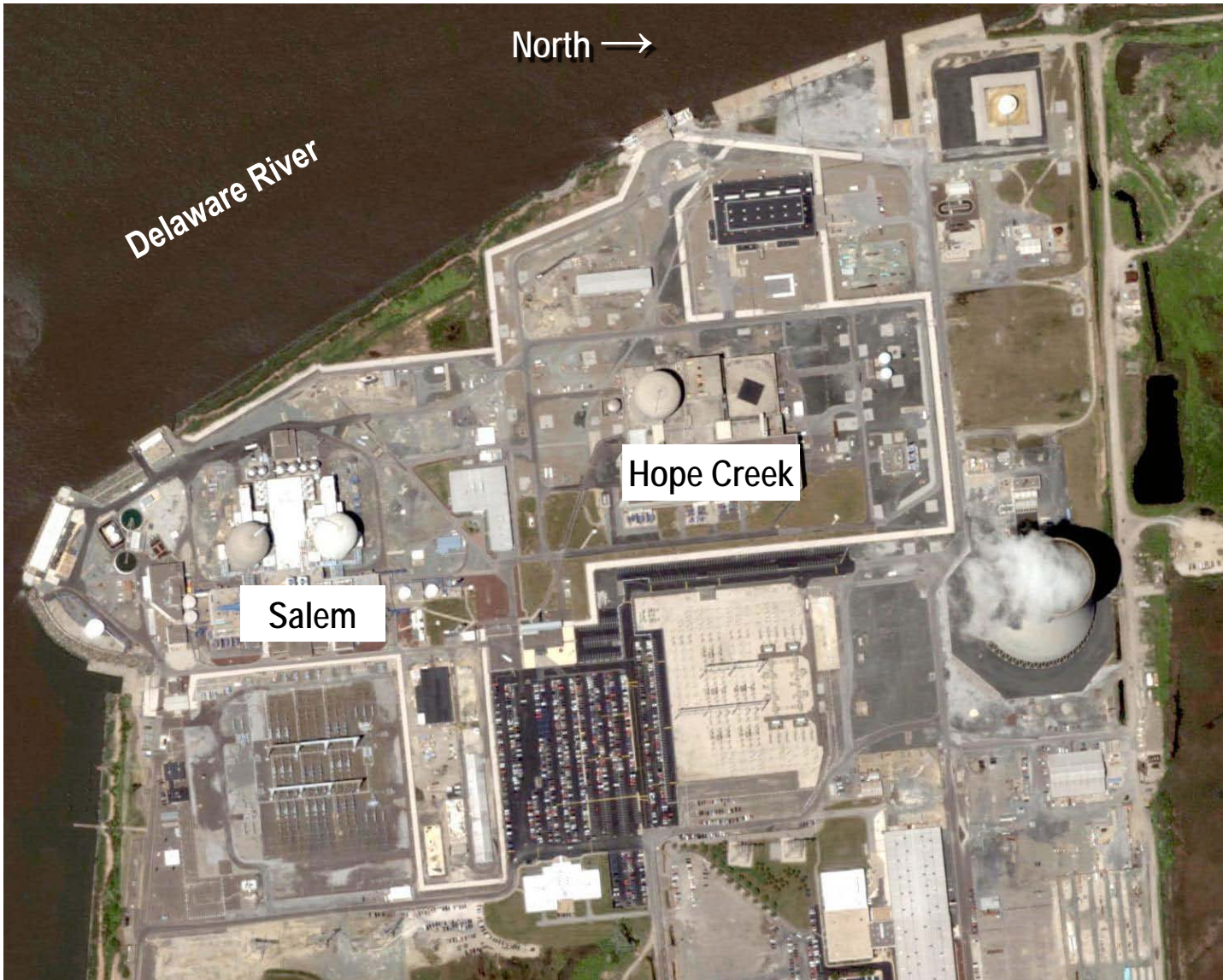
- Metal Fatigue of Components and Piping Ali Fakhar
- Steam Generator Tube-to-Tubesheet Welds Ali Fakhar
- Salem Unit 1 Spent Fuel Pool Tom Roberts
- Buried Piping Program Jim Melchionna

Topic of Interest:

- Salem Containment Alan Johnson

Closing Comments – Paul Davison

Site Description



Operating History – Unit 1

Initial Operating License at 3338 MWt	1976
Increased Licensed Power to 3411 MWt	1986
13kV Switchyard Modification	1994
Steam Generator Replacements (Westinghouse Model F)	1998
Measurement Uncertainty Recapture to 3459 MWt	2001
LP Turbine Rotor Replacements	2004
HP Turbine Rotor Replacement	2004
Reactor Head Replacement	2005
Mechanical Stress Improvement Process (MSIP)	2008
Unit Capacity Factor (18 month)	90.7%
LRA Submitted	08/18/2009
Current License Expires	08/13/2016

Operating History – Unit 2

Initial Operating License at 3411 MWt	1980
13kV Switchyard Modification	1994
Measurement Uncertainty Recapture to 3459 MWt	2001
HP Turbine Rotor Replacement	2003
Reactor Head Replacement	2005
Steam Generator Replacements (Areva Model 61/19T)	2008
Mechanical Stress Improvement Process (MSIP)	2009
Unit Capacity Factor (18 month)	91.7%
LRA Submitted	08/18/2009
Current License Expires	04/18/2020



License Renewal

Ali Fakhar

Manager, License Renewal

PSEG Nuclear



- **32 Existing Aging Management Programs**
 - 15 programs required no changes to align with GALL
 - 17 programs required enhancements to align with GALL
 - 6 of these 32 programs had exceptions
- **16 New Aging Management Programs**
 - 2 of these 16 programs had an exception

- 50 License Renewal Commitments
- Commitment Management
 - Process consistent with NEI 99-04, Revision 0, “Guidelines for Managing NRC Commitment Changes”
 - Commitments tracked using SAP Database System
 - Implementing documents (e.g. procedures, work orders) annotated with commitment references
 - Implementation has begun well in advance of PEO
 - Station & Corporate positions created to coordinate commitment implementation



Salem Open Items

Ali Fakhar

Manager, License Renewal

PSEG Nuclear

- **OI 4.3.4.2-1 Metal Fatigue of Components and Piping**
- **Issue**
 - The Staff recently requested
 - a. A benchmark evaluation to confirm the adequacy of using WESTEMS™ as a fatigue monitoring tool
 - b. Verification that the NUREG-6260 locations evaluated for EAF bound all other plant-specific locations that may have higher CUF values
- **Resolution**
 - a. Salem will complete the benchmarking evaluation in early January, 2011
 - b. Salem plans to add a new commitment to review plant-specific locations to ensure selected EAF locations are bounding. This review will be completed prior to PEO.

- **OI 3.1.2.2.16-1 Steam Generator Tube-to-Tubesheet Welds**
- **Issue**
 - The Staff requested a plant-specific AMP to verify the effectiveness of the primary water chemistry program and to ensure that cracking due to PWSCC is not occurring in tube-to-tubesheet welds or to provide a rationale as to why such a program is not needed
- **Resolution**
 - The tube-to-tubesheet welds will be added to an inspection program unless an evaluation determines that these welds are not required to perform a reactor coolant pressure boundary function

- **OI 3.0.3.2.15-1 Salem Unit 1 Spent Fuel Pool**
 - The Staff required additional information to understand the Applicant's basis for concluding that leakage is completely contained within the leak chase channels

- **OI 3.0.3.2.10-1 Buried Piping Program**
 - The Staff required additional information to evaluate how the Applicant considered industry and plant-specific operating experience in its buried piping programs



Salem Unit 1 Spent Fuel Pool

Tom Roberts

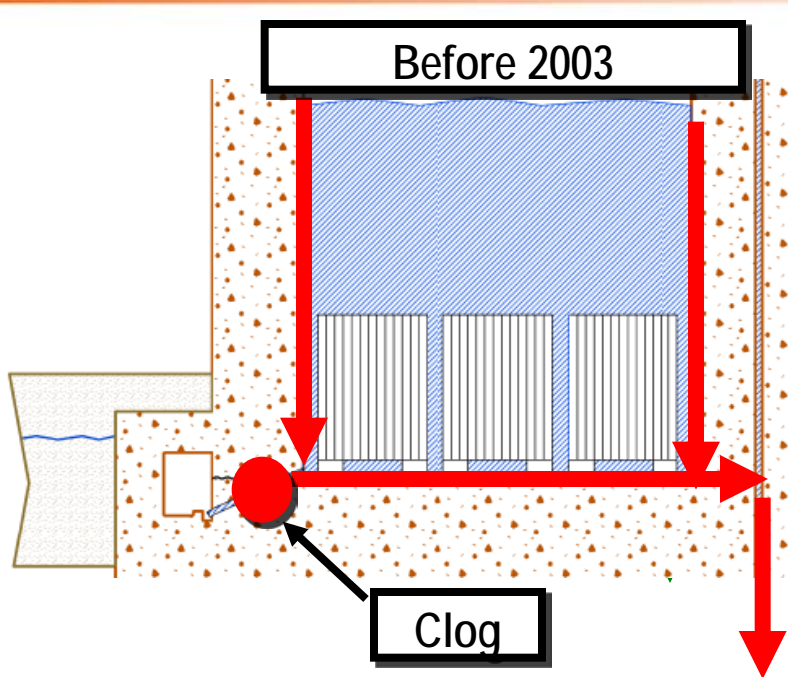
Corporate Engineering Specialist

PSEG Nuclear

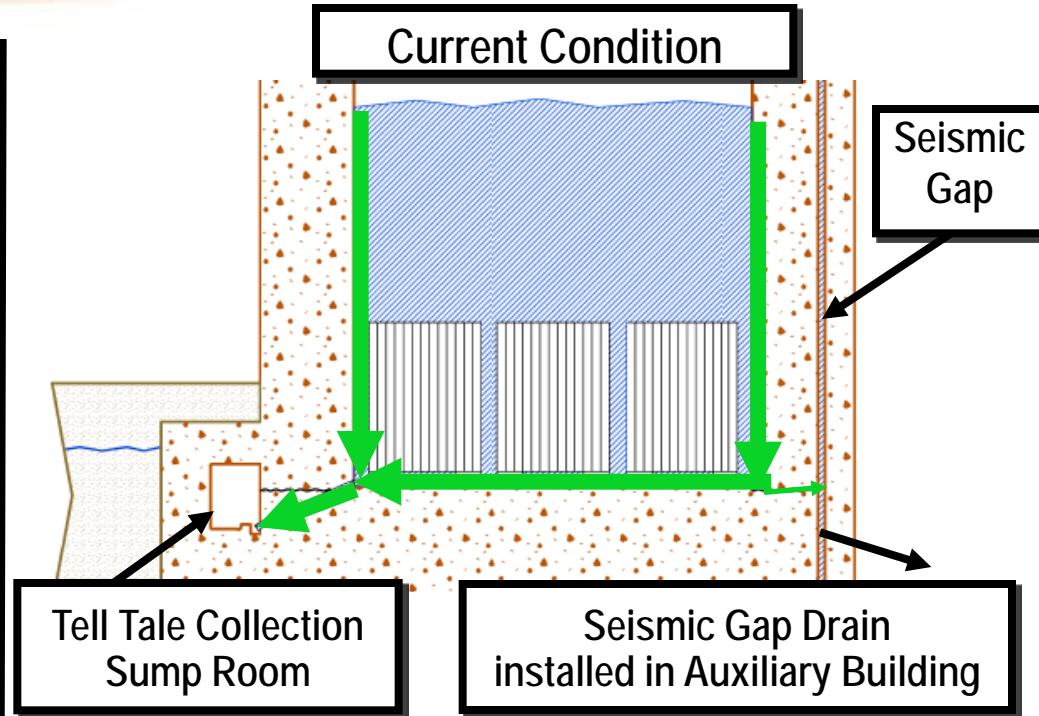
Salem Unit 1 Spent Fuel Pool

- Leakage occurs through small cracks in liner welds
 - 100 gallons per day
 - Leak size estimate is multiple cracks totaling 6 inches long and 0.001 inch wide
 - Cracks are too small to be readily identified, located & repaired
- Confirmed impact on the Spent Fuel Building Structure is not significant
- Implemented a program since 2003 that manages leakage
- Integrity of the Salem Unit 1 Spent Fuel Pool will be maintained to ensure continued safe operation

Salem Unit 1 Spent Fuel Pool Leakage Path



- Leakage exited the structures through seismic gap
- Contamination did not migrate offsite
- Contamination is being remediated



- Tell Tale Drains are maintained open to ensure leakage is captured
- Seismic Gap Drain installed in the Auxiliary Building to ensure any leakage is captured
- No additional contamination is exiting the structures

Salem Unit 1 Fuel Handling Building Structural Assessment

- **Laboratory tests of concrete in borated water**
 - Borated water effects on concrete were conservatively estimated for 70 years
 - Results supported by examination of concrete cores from the Connecticut Yankee Spent Fuel Pool
- **Rebar degradation was determined to be not significant**
- **Visual examinations & concrete surface hardness testing were performed**
- **Verified potential impact on structural margin was not significant**

Salem Unit 1 Spent Fuel Pool Monitoring

- **Ensure that the leakage collection system is operating properly**
 - Daily walkdowns to monitor tell tale drains and sump
 - Log sump pump run-time weekly
 - Data trended monthly to ensure tell tale drains are cleaned before becoming blocked
 - Inspect and clean out as required tell tale drains every 6 months
 - Seismic gap sampled weekly
- **Perform structural inspections**
 - Every 18 months for Unit 1 Sump Room wall
 - Every 5 years for the Fuel Handling Building
 - Core bore of Sump Room wall prior to PEO to further confirm concrete condition

- **Open Item for Structures Monitoring**
 - Provide the basis for concluding that the Spent Fuel Pool leakage is completely contained within the leak chase channels

- **Proposed Resolution**
 - PSEG ensures that all leakage is contained within the plant structures by maintaining proper operation of the leakage collection system

Conclusions – Salem Unit 1 Spent Fuel Pool

- The Spent Fuel Pool liner leakage does not have a significant impact on the Fuel Handling Building Structure
- Available structural margin ensures that any potential degradation due to borated water leakage does not result in a loss of intended function
- Keeping the leakage collection system operating properly
 - Minimizes the potential for concrete degradation
 - Prevents the escape of contamination to the environment
- Integrity of the Salem Unit 1 Fuel Handling Building Structure will be maintained to ensure continued safe operation



Salem Buried Pipe Program (BPP)

Jim Melchionna

Corporate BPP Program Manager

PSEG Nuclear

Buried Pipe Program

- **Scope**
 - Includes all buried piping systems at Salem, 7 of which are in-scope for License Renewal
- **Risk Ranking**
 - The program has risk ranked all buried piping segments according to their relative susceptibility and consequences using NACE and EPRI guidance
- **Inspections**
 - Focused inspections based on risk rankings
- **Corrective Action Program**
 - Deficiencies are entered into the site CAP
 - For deficiencies, cause is determined and corrective actions developed
- **NEI Initiative**
 - In response to industry operating experience, NEI has established an industry initiative on buried piping integrity (NEI 09-14)
 - PSEG is implementing the industry initiative

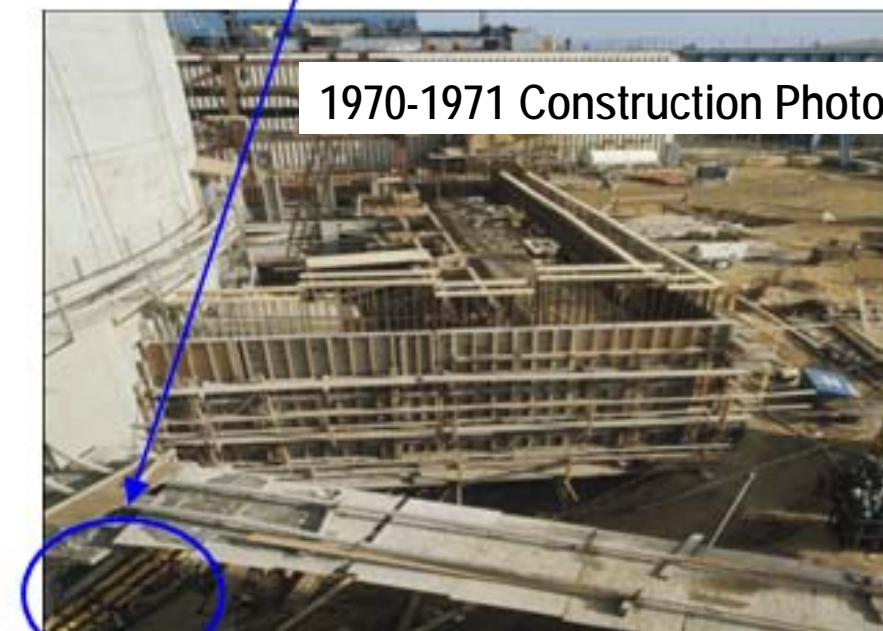
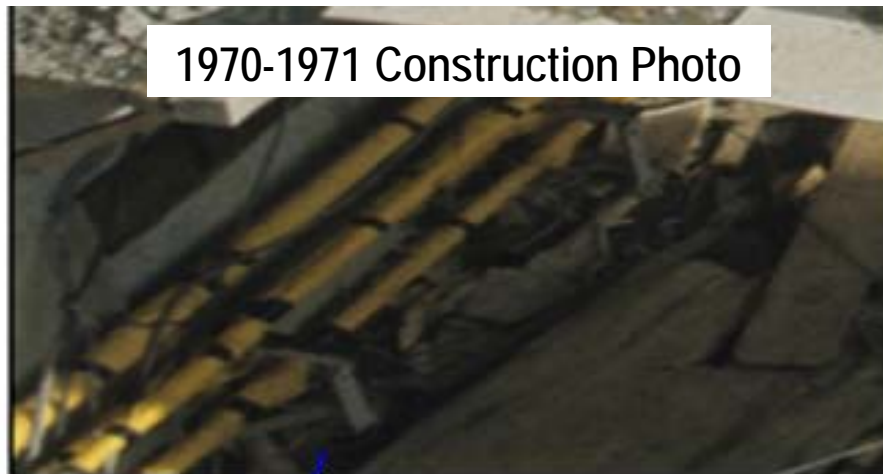
Buried Pipe Program – License Renewal Inspections

Materials	Systems	Inspections Prior to PEO and Every 10 Years Thereafter
Carbon Steel	Auxiliary Feedwater Compressed Air Demineralized Water Fire Protection Non-radioactive Drains Service Water Circulating Water	Four
Gray Cast Iron	Fire Protection	One
Ductile Cast Iron	Fire Protection	One
Pre-stressed Concrete	Circulating Water Service Water	One
Stainless Steel	Fuel Transfer Tube	One

Buried Pipe Program – Unit 1 Auxiliary Feedwater (AF) Pipe

- **2010 Operating Experience**
 - Pre-planned excavation of two Unit 1 AF lines in April 2010
 - Discovered missing coating and corrosion on AF piping
- **Apparent Cause**
 - Coating on Unit 1 AF Piping was inadvertently removed during construction
- **Extent of condition**
 - AF buried piping was replaced
 - AF piping below Fuel Transfer Tube Area (FTTA) was rerouted above ground with new pipe
 - Unit 2 AF lines inspected in FTFA
 - Construction photos reviewed
 - Excavation & inspection scheduled for Unit 2 AF lines in Spring 2011

Buried Pipe Program – Unit 1 AF Piping



Buried Pipe Program – Open Item

- OI 3.0.3.2.10-1 Staff required additional information to evaluate how the Applicant considered industry and plant-specific operating experience in its buried piping programs
 - Salem provided information dated November 10, 2010 in response to RAI B.2.1.22-02
 - Provided information on operating experience and excavations showing coating to be in good condition with the exception just discussed
 - Provided details on planned inspection locations
 - Provided details on the quality of backfill around buried piping

Conclusions - Buried Pipe Program (BPP)

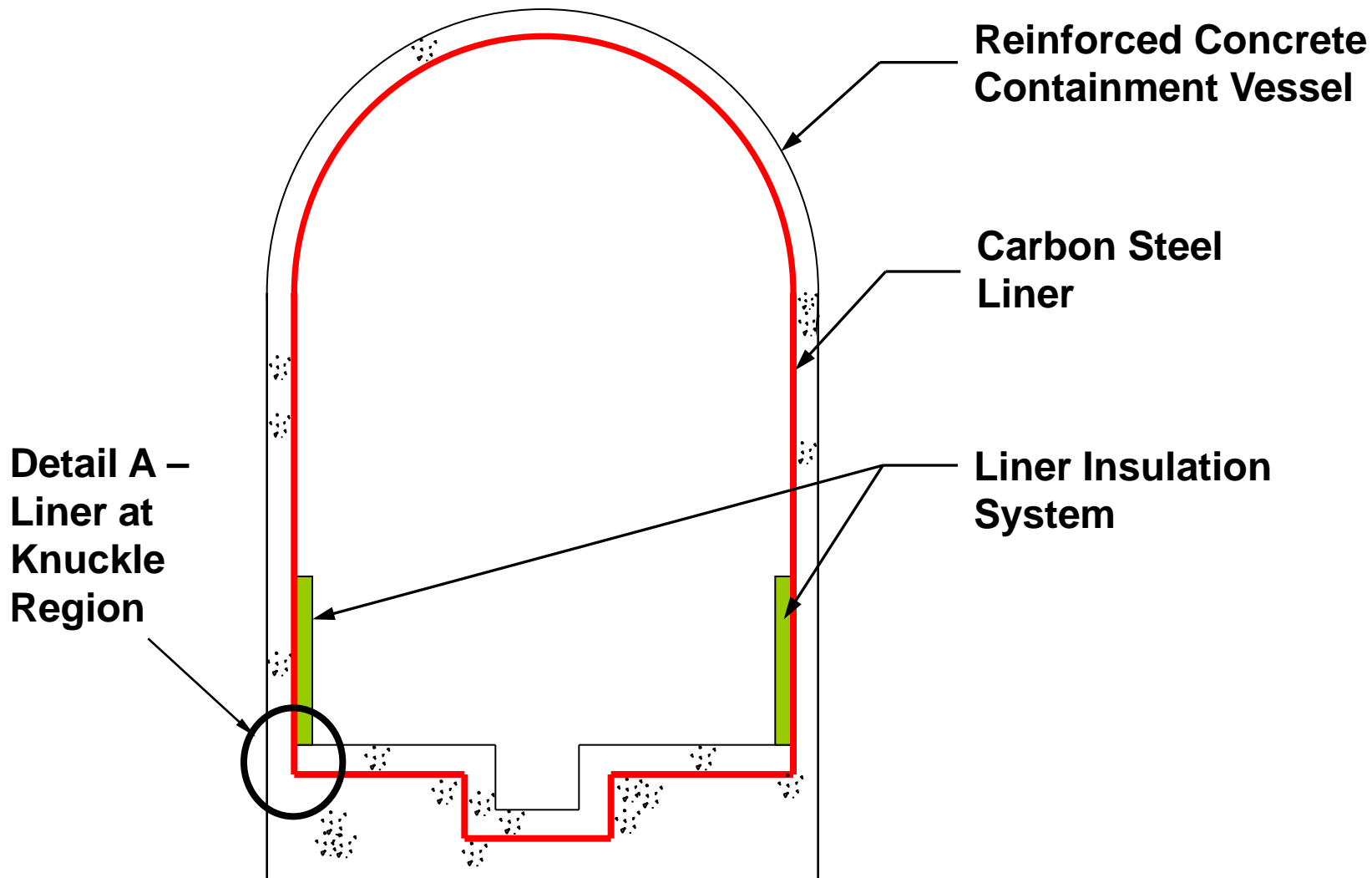
- The BPP Program is comprehensive and robust
- The BPP will continue to develop and improve based on Site and Industry Operating Experience, the NEI Initiative, and new technology
- The Program will manage the material condition of buried pipe
- The BPP is an effective aging management program to ensure continued safe operation



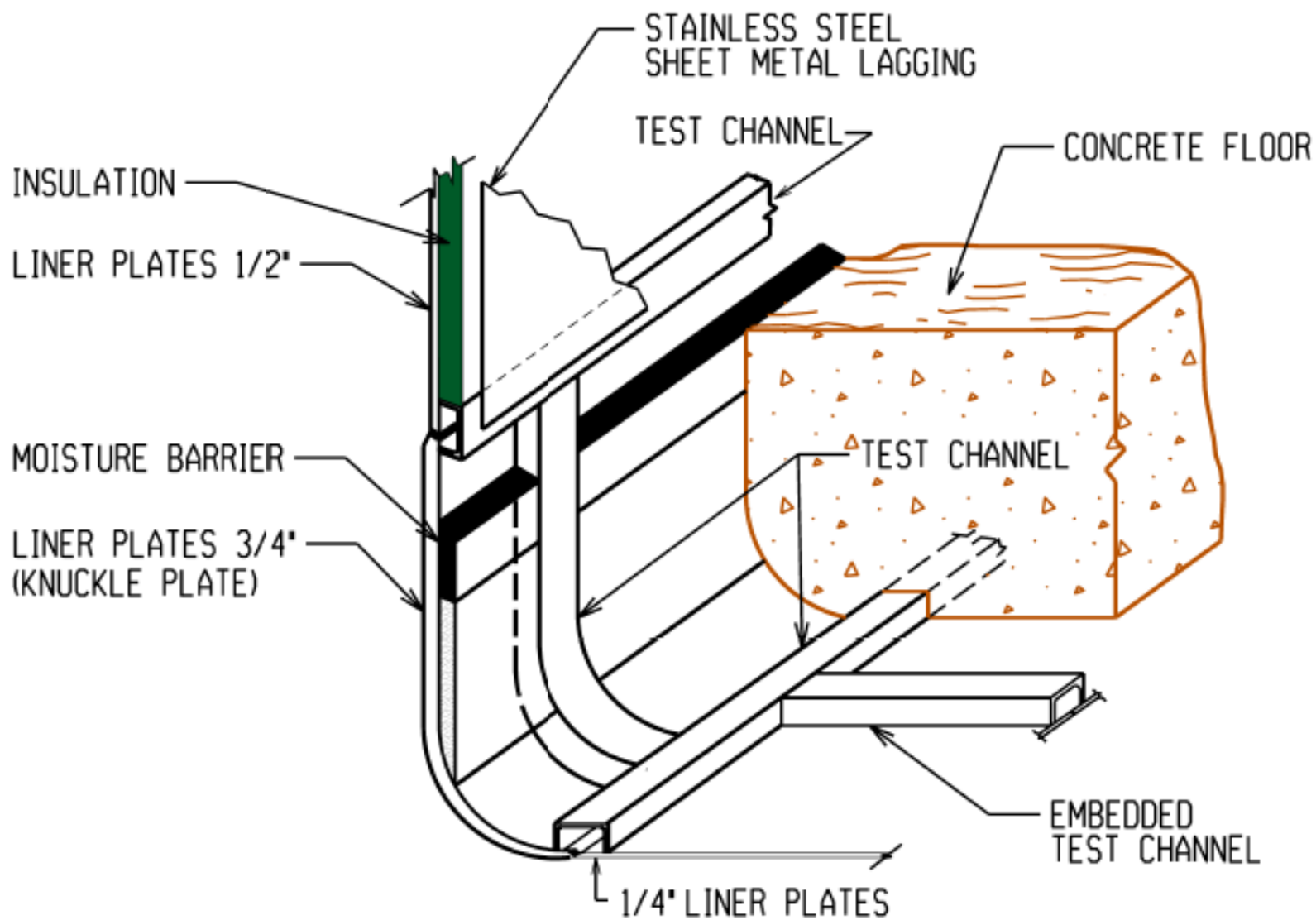
Salem Containment

Alan Johnson
Manager, Salem Design Engineering
PSEG Nuclear

Salem Containment



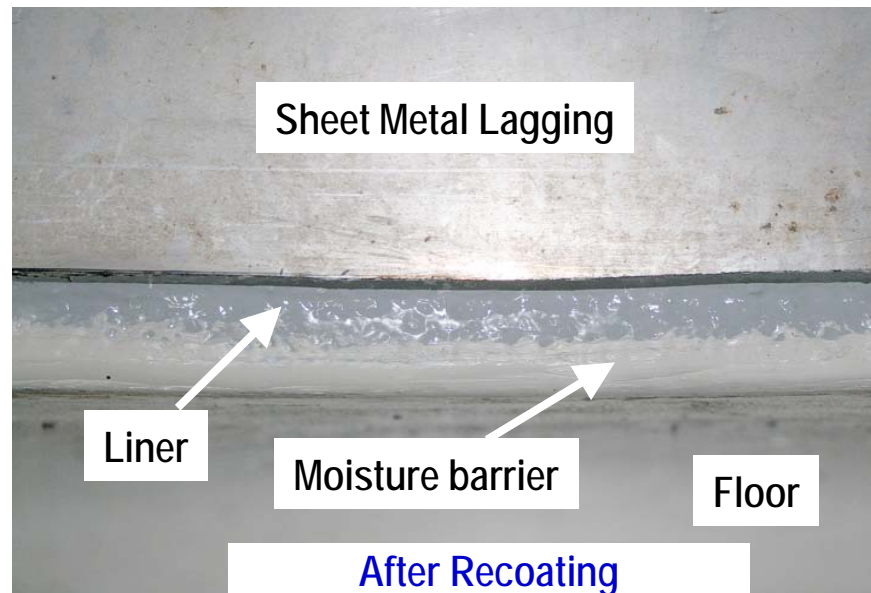
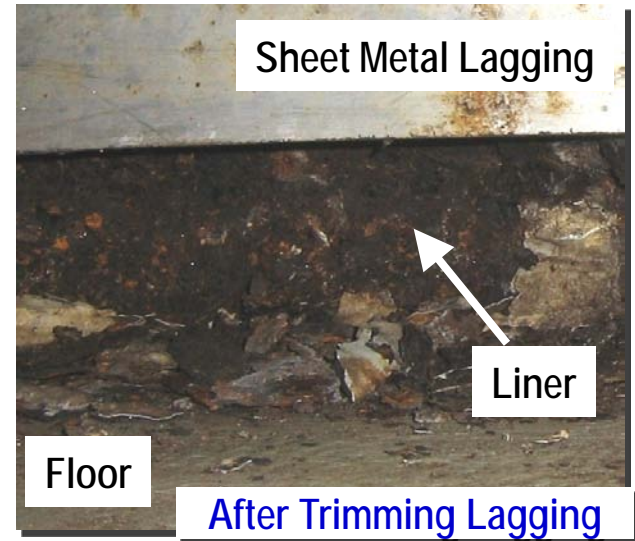
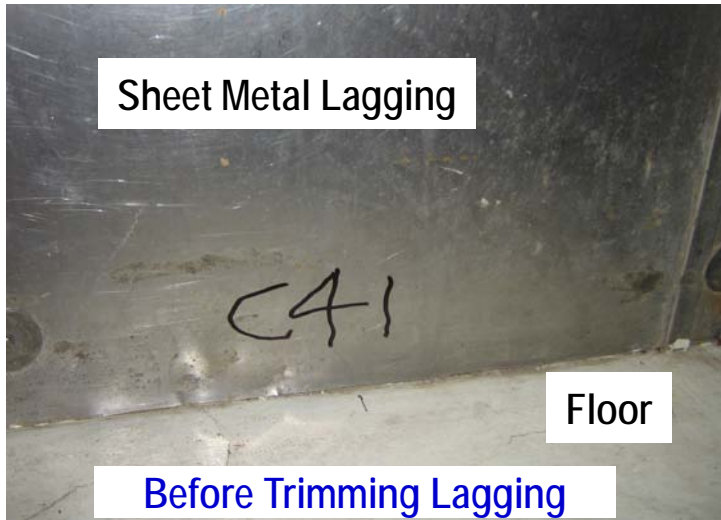
Salem Containment – Detail A – Liner at Knuckle Region



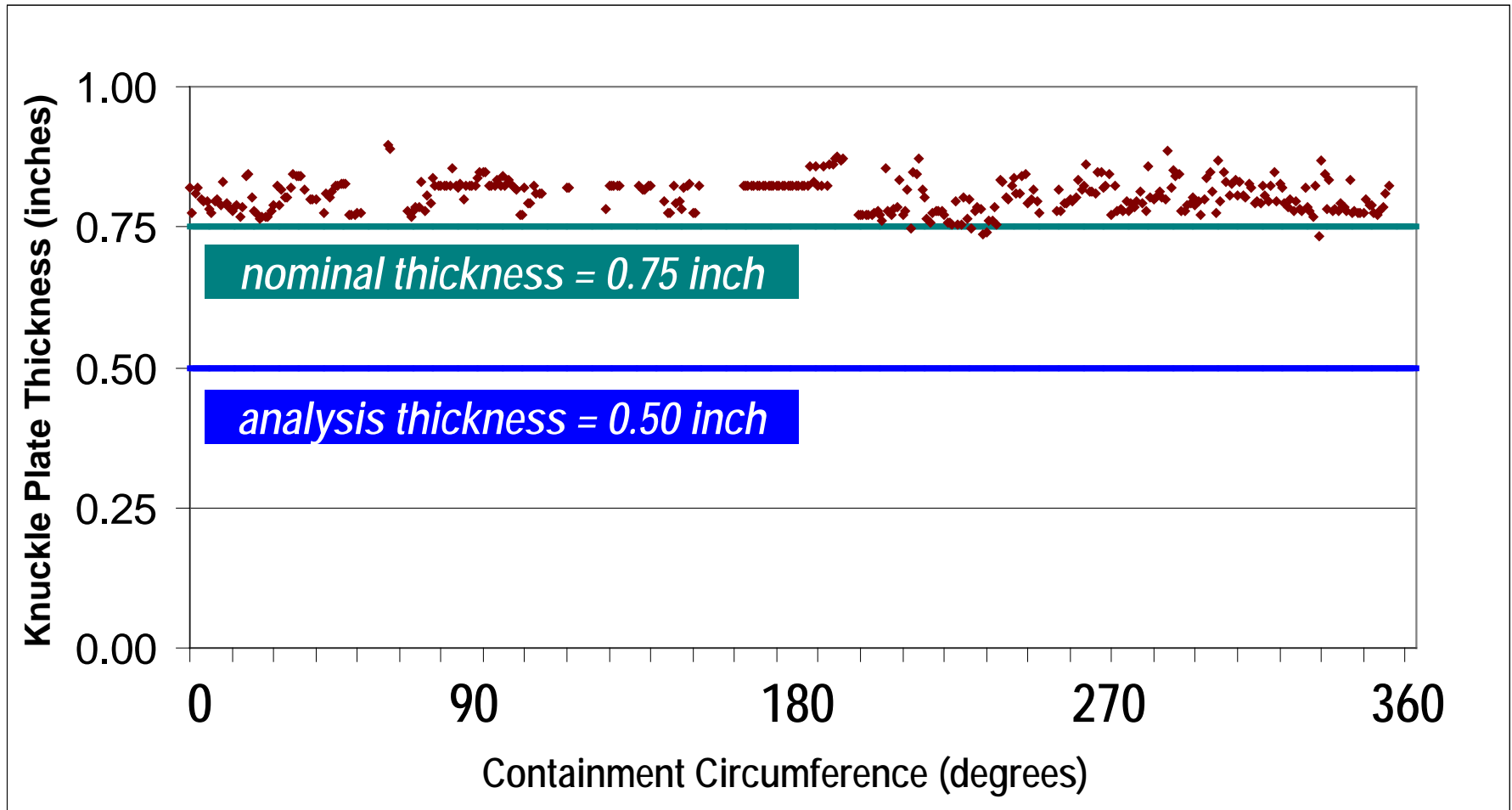
Salem Containment Operating Experience

- Salem Containments are in very good condition
- Early in plant life there were service water leaks in the containment building
 - The leaks were corrected in the 1990s
- Industry Operating Experience has shown potential for liner degradation at the floor
- PSEG proactively addressed the issue with inspection of previously inaccessible areas behind the insulation panels

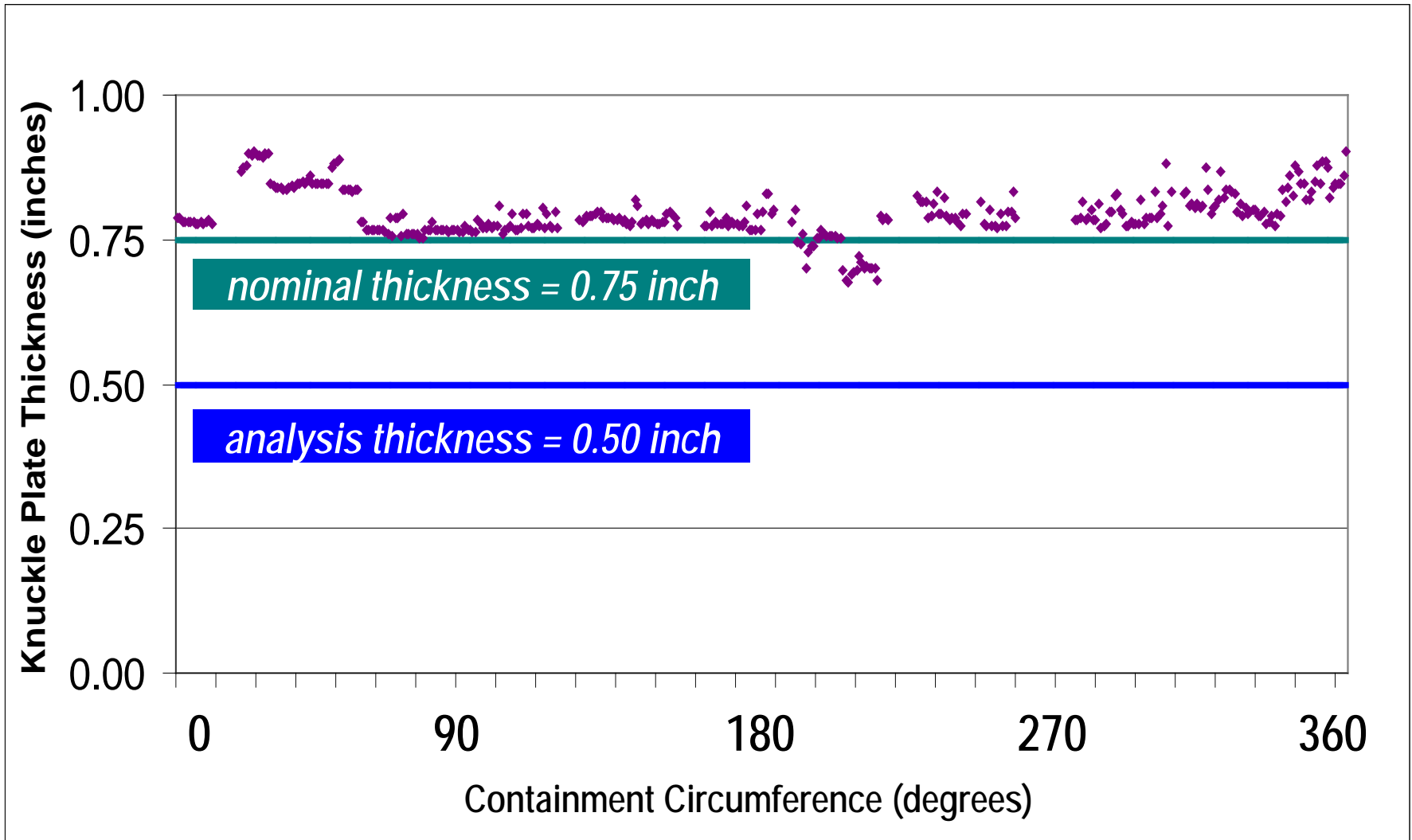
Salem Unit 1 Liner



Salem Unit 1 Liner Knuckle Plate Thickness – March 2010



Salem Unit 2 Liner Knuckle Plate Thickness – October 2009



Salem Containment – Enhancement Summary

- The previously inaccessible areas of the moisture barrier and adjacent liner for each unit have been inspected and are acceptable
- The condition of the liner behind the insulation panels will be confirmed
 - Inspections of the liner behind four insulation panels for each unit were performed and found to be in good condition
 - Inspect liner behind 57 panels prior to PEO on each unit in years 2012 through 2016
 - 57 randomly selected panels provides 95% confidence level
 - In the PEO, inspect liner behind 12 panels during each 10 year ISI interval on each unit

Conclusions – Salem Containment

- Salem Containments are in very good condition
- The previously inaccessible areas of the moisture barrier and adjacent liner have been inspected and are acceptable
- The condition of the liner behind the insulation panels will be confirmed before the PEO
- The integrity of the Salem Containments will be maintained to ensure continued safe operation



Salem License Renewal

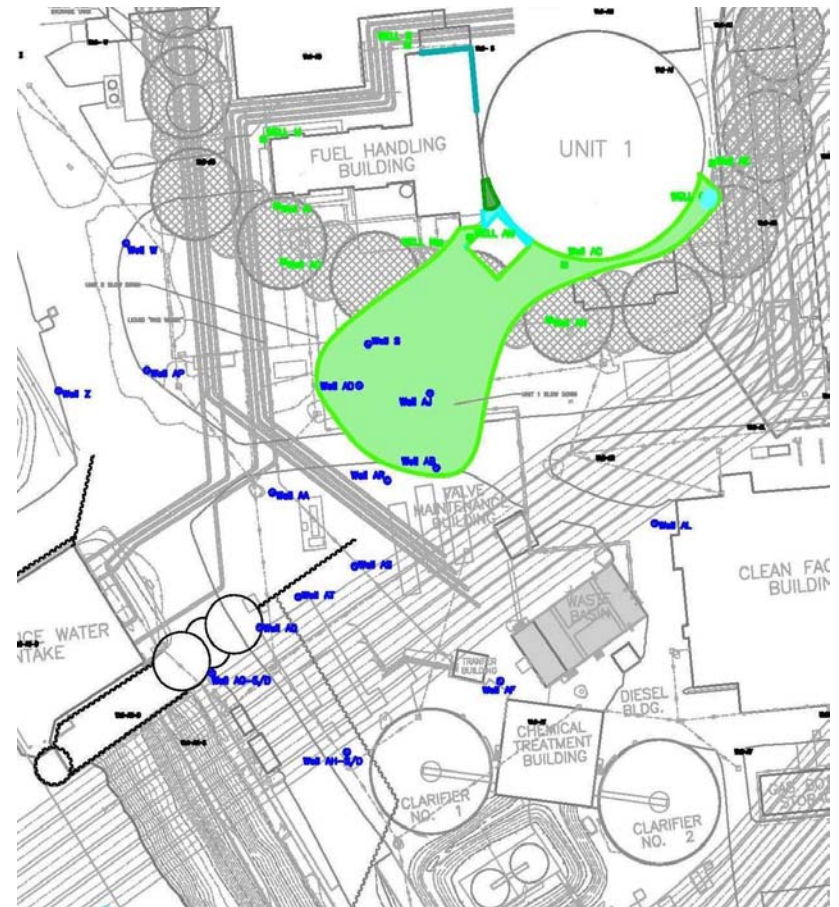
ACRS Subcommittee
December 1, 2010



Tritium Plume

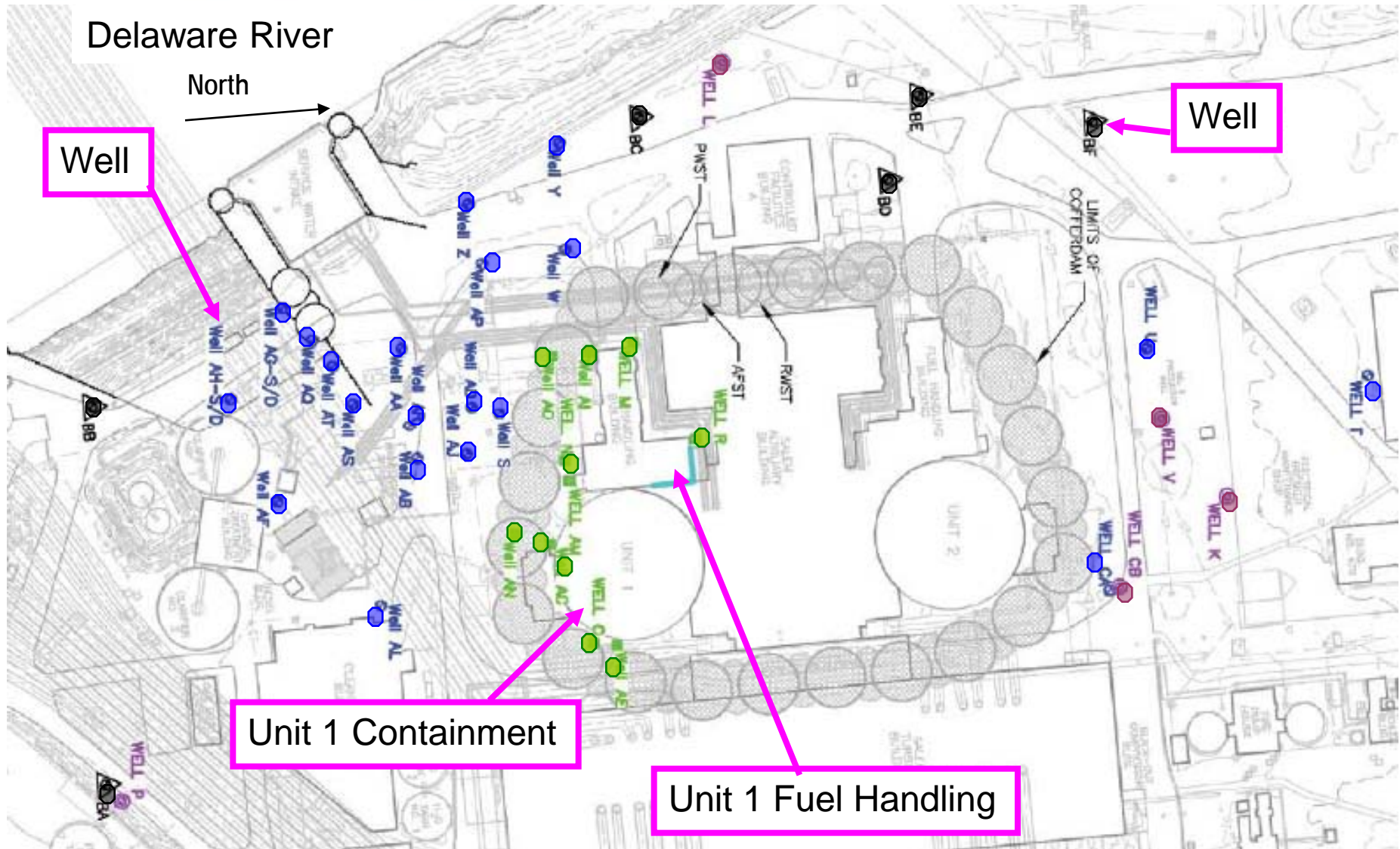


2004



2010

Salem Monitoring Wells





**Advisory Committee on Reactor Safeguards (ACRS)
License Renewal Subcommittee
Salem Nuclear Generating Station, Units 1 and 2 (Salem)
Safety Evaluation Report (SER)
with Open Items
December 1, 2010**

Bennett M. Brady, Project Manager
Office of Nuclear Reactor Regulation

Presentation Outline

- Overview of Salem License Renewal Review
- SER Section 2, Scoping and Screening review
- The Region I License Renewal Inspection
- SER Section 3, Aging Management Programs and Aging Management Review Results
- SER Section 4, Time-Limited Aging Analyses (TLAAs)

Overview of LRA

- License Renewal Application (LRA) Submitted August 18, 2009
 - Applicant: PSEG Nuclear LLC (PSEG)
 - Facility Operating Licenses
 - Unit 1, No. DPR 70 expires April 13, 2016
 - Unit 2, No. DPR-75 expires April 18, 2020
- Approximately 40 miles from Philadelphia, PA and 8 miles from Salem, New Jersey
- Both Units are Westinghouse 4-Loop PWRs

Audits and Inspections

- Scoping and Screening Methodology Audit
 - January 11-20, 2010
- Aging Management Program (AMP) Audits
 - February 8-19, 2009
- Region I Inspection (Scoping and Screening & AMPs)
 - June 7-10, June 21-24, and August 9-12, 2010

Overview of SER

- Safety Evaluation Report (SER) with Open Items issued November 4, 2010
- SER contains 4 Open Items (OIs):
 - Given recent plant-specific and industry events involving leakage from buried and underground piping, the staff needs additional information (OI 3.0.3.2.10-1)
 - Leakage of borated water from the spent fuel pool (OI 3.0.3.2.15-1)

Overview of SER (cont.)

- SER contains 4 Open Items (OIs)
 - Potential primary water stress corrosion cracking in steam generator tube-to-tubesheet welds (OI.3.1.2.2.16-1)
 - Metal fatigue of components and piping(OI 4.3.4.2-1)
 - Use of WESTEMS® software in analyzing metal fatigue
 - Confirmation that the locations selected for environmentally assisted fatigue analyses are the most limiting and bounding for each site.
- Two Supplemental Issues Not Discussed in SER
 - Sampling plan for One-Time Inspection Program
 - Sampling plan for Selective Leaching Program

SER Section 2 Summary

- Structures and Components Subject to Aging Management Review
 - Section 2.1, Scoping and Screening Methodology
 - Methodology is consistent with requirements of 10 CFR 54.4 and 54.21
 - Section 2.2, Plant-Level Scoping Results
 - Systems and structures within the scope of license renewal are appropriately identified in accordance with 10 CFR 54.4
 - Sections 2.3, 2.4, 2.5 Scoping and Screening Results
 - SSCs within the scope of license renewal are appropriately identified in accordance with 10 CFR 54.4(a), and those subject to an AMR in accordance with 10 CFR 54.21(a)(1)

Regional Inspection

- Three Weeks of Inspection
 - Most of the Common Aging Management Programs for Hope Creek and Salem.
 - Representative Unique Programs
 - 54.4(a)(2) Nonsafety Affects Safety
 - Selected Boral Program to determine response to Interim Staff Guidance
 - Selected System – Feed and Condensate

Regional Inspection

Walk Downs

- No. 12 Service Water Pump and Strainer
- No. 11 Nuclear Header 24" and 11/12 cross tie
- No. 12 Safety Injection Pump Lube Oil Cooler
- No. 11 RHR Pump Room Cooler
- No. 11 Component Cooling Heat Exchanger
- 4" Crosstie for Chiller Condenser 11 and 12 header
- Containment Penetrations for 11,12, 13 containment fan coil unit
- Service Water Accumulator Vessel Piping
- Turbine Buildings
- Auxiliary Buildings, including 1B and 2A Emergency Diesel Generators
- Unit 1 Service Building
- Unit 1 Service Water Accumulator Building
- Pipe Tunnel

Section 3: Aging Management Review

- Section 3.0 – Aging Management Programs
- Section 3.1 – Reactor Vessel & Internals
- Section 3.2 – Engineered Safety Features
- Section 3.3 – Auxiliary Systems
- Section 3.4 – Steam and Power Conversion System
- Section 3.5 – Containments, Structures and Component Supports
- Section 3.6 – Electrical and Instrumentation and Controls System

SER Section 3

3.0.3 – Aging Management Programs

- 48 Aging Management Programs (AMPs) presented by applicant and evaluated in the SER

	Consistent with GALL	Consistent with exception	Consistent with enhancement	Consistent with exception & enhancement	Plant Specific
Existing (32)	12	2	11	4	3
New (16)	10	1	1	1	3

SER Section 3 Open Item

- **Buried Piping Inspection OI 3.0.3.2.10-1**
 - Staff has noted a number of recent industry and plant-specific events involving leakage from buried and underground piping/tanks
 - The staff and applicant have addressed several buried piping issues (e.g. coatings, backfill quality) but has not reached resolution on the lack of cathodic protection
 - As a follow-up to the applicant's recent RAI response, the staff has prepared an RAI addressing sample size basis, localized soil conditions, informing inspection locations, and pipe wall thickness projections
 - Staff will review the RAI response and report to the ACRS in the final SER

SER Section 3 Open Item

- **Spent Fuel Leakage OI 3.0.3.2.15-1**
 - LRA reports that Unit 1 spent fuel pool has experienced through-wall borated water leakage
 - Applicant studies and testing indicate that borated water did not affect structural integrity of pool
 - Staff was concerned that leakage may have degraded the concrete or embedded steel
 - Due to staff concerns, the applicant has committed to additional visual inspections and a core sample of the accessible wall.
 - The staff is still concerned about the effects of through-wall leakage on the inaccessible walls
 - Staff has issued an RAI and is awaiting response

SER Section 3 Open Item

- **Potential Cracking due to PWSCC in Steam Generator Tube-To-Tubesheet Welds OI 3.1.1.1.16- 1**
 - Staff is concerned that PWSCC could occur on the primary coolant side of PWR steel steam generators (SG) tube to tubesheet welds
 - UFSAR for Unit 1 states tubes are fabricated from Alloy 600TT and are welded to the Inconel cladding. UFSAR for Unit 2 states tubes are fabricated from Alloy 690TT and is weld clad with Alloy 600
 - Staff sent RAI to the applicant
 - That asks whether Unit 1 welds are included in the reactor coolant pressure boundary. If not, provide an AMP to verify the effectiveness of the water chemistry program.
 - For Unit 2 SGs tube-to-tubesheet welds, provide either a plant-specific AMP that will complement the Primary Water Chemistry Program in order to verify the effectiveness of the primary water chemistry program and ensure that cracking due to PWSCC is not occurring in tube-to-tubesheet welds, or a rationale for why such a program is not needed.



U.S.NRC

United States Nuclear Regulatory Commission

Protecting People and the Environment

Supplemental Issues, Not in SER

- DLR recently assessed the current staff positions for completeness against in-house applications
 - We have identified the actions needed to be taken for all current in-house applicants
- Two RAIs will be going to Salem
 - For Selective Leaching of Materials and One-Time Inspection Programs
 - Same RAI for each program: how was the sample size and the selection of sampled components determined

SER Section 4: Time-Limited Aging Analyses

- Section 4.1 – Identification of Time-Limited Aging Analyses
- Section 4.2 – Reactor Vessel Neutron Embrittlement
- Section 4.3 – Metal Fatigue of Piping and Components
- Section 4.4 – Other Plant-Specific TLAAAs
- Section 4.5 – Fuel Transfer Tube Bellows Design Cycles
- Section 4.6 – Crane Load Cycle Limits
- Section 4.7 – Environmental Qualification of Electrical Equipment

SER Section 4 Open Item

- **Metal Fatigue of Pipes and Components OI 4.3.4.2-1 – WESTEMS**
 - Metal Fatigue Program uses a fatigue monitoring software program for monitoring cumulative usage factor (CUF) and cycle counting
 - The staff has identified concerns with options in the WESTEMS® that may have significant impacts on calculated CUF
 - The staff has asked the applicant for additional information on how the program is used and to conduct a benchmark study to compare calculated CUF from WESTEMS® with the results from the initial design basis of record
 - The staff is awaiting the applicant's response.

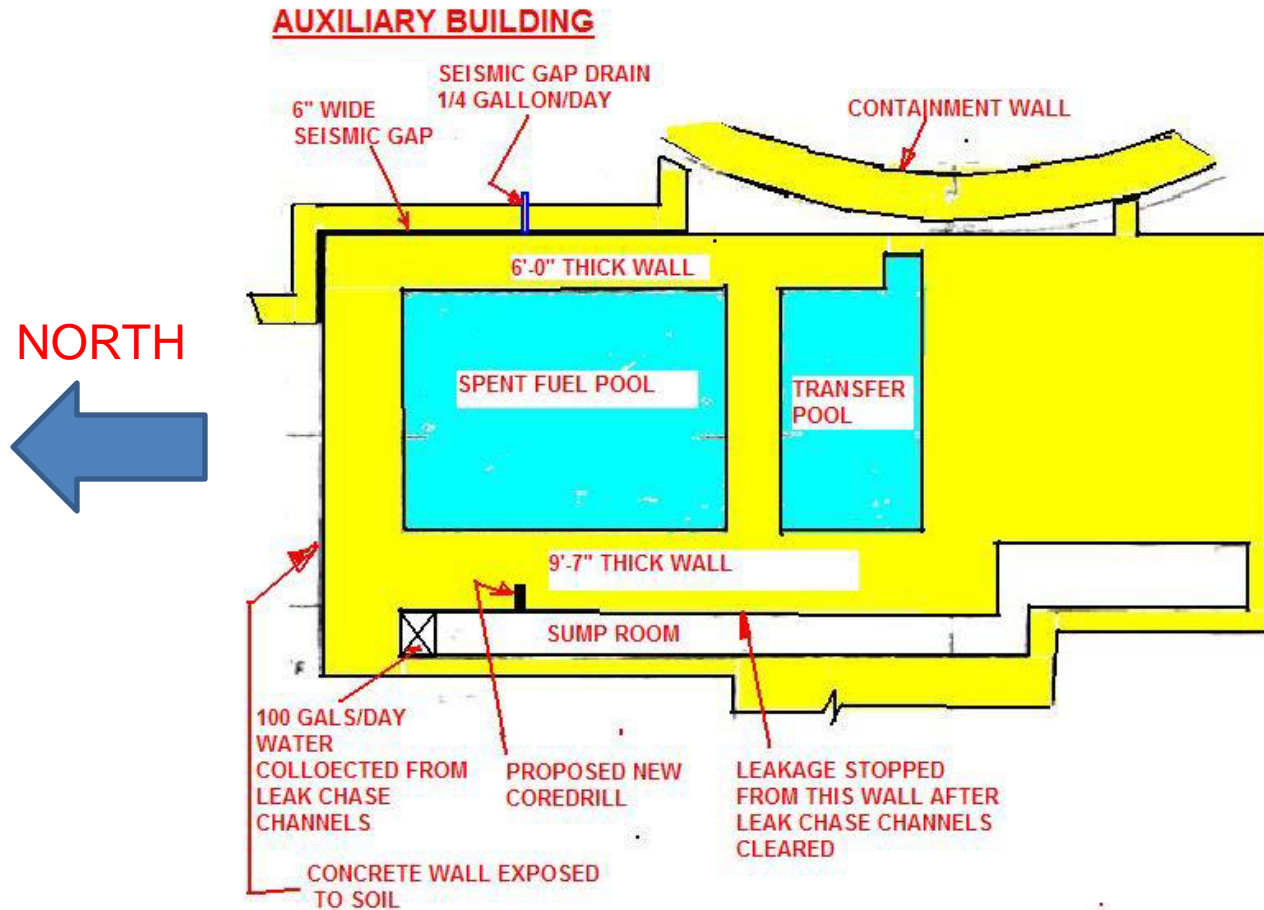
SER Section 4 Open Item

- **Metal Fatigue of Pipes and Components OI 4.3.4.2-1 – Environmentally Assisted Fatigue Analysis Locations**
 - Analyses of the effects of reactor coolant environment on fatigue life of components were performed for six generic locations identified in NUREG/CR-6260
 - GALL AMP X.M1 recommends that the program should monitor a sample of high fatigue usage locations and that the program should include at a minimum the NUREG/CR-6260 locations
 - The staff asked the applicant to verify that the locations selected were bounding as compared to other plant-specific locations.
 - The staff is awaiting the applicant's response.

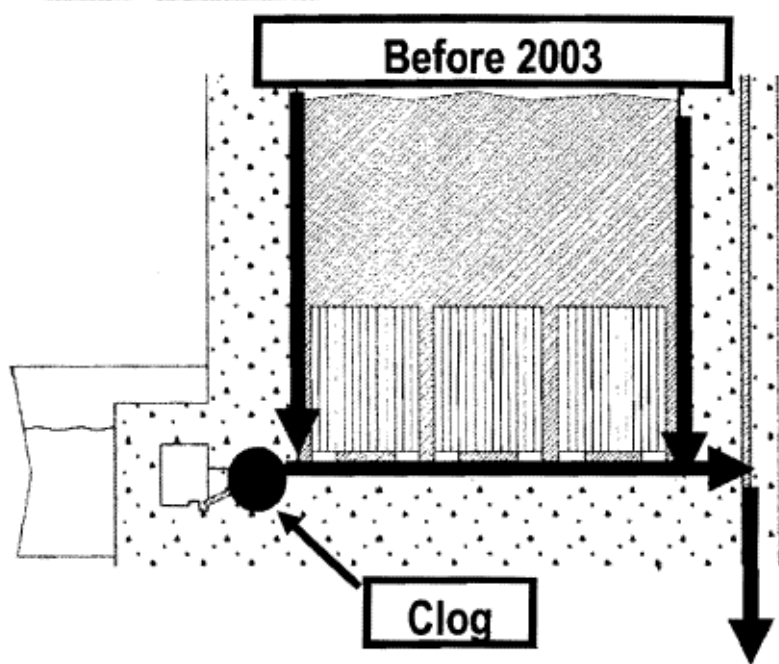
Conclusion

On the basis of its review and **pending satisfactory resolution of the four open items**, the staff determines that PSEG has met the requirements of 10 CFR 54.29(a) for the license renewal of Salem Nuclear Generating Station.

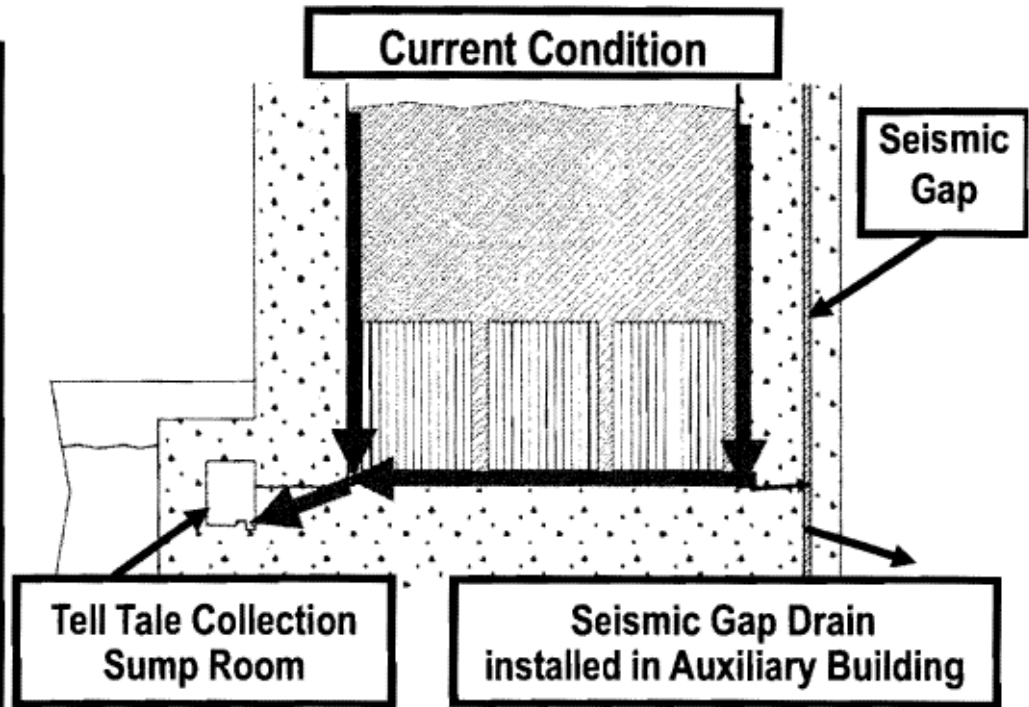
Salem Fuel Handling Building



Salem Unit 1 Spent Fuel Pool Leakage Path



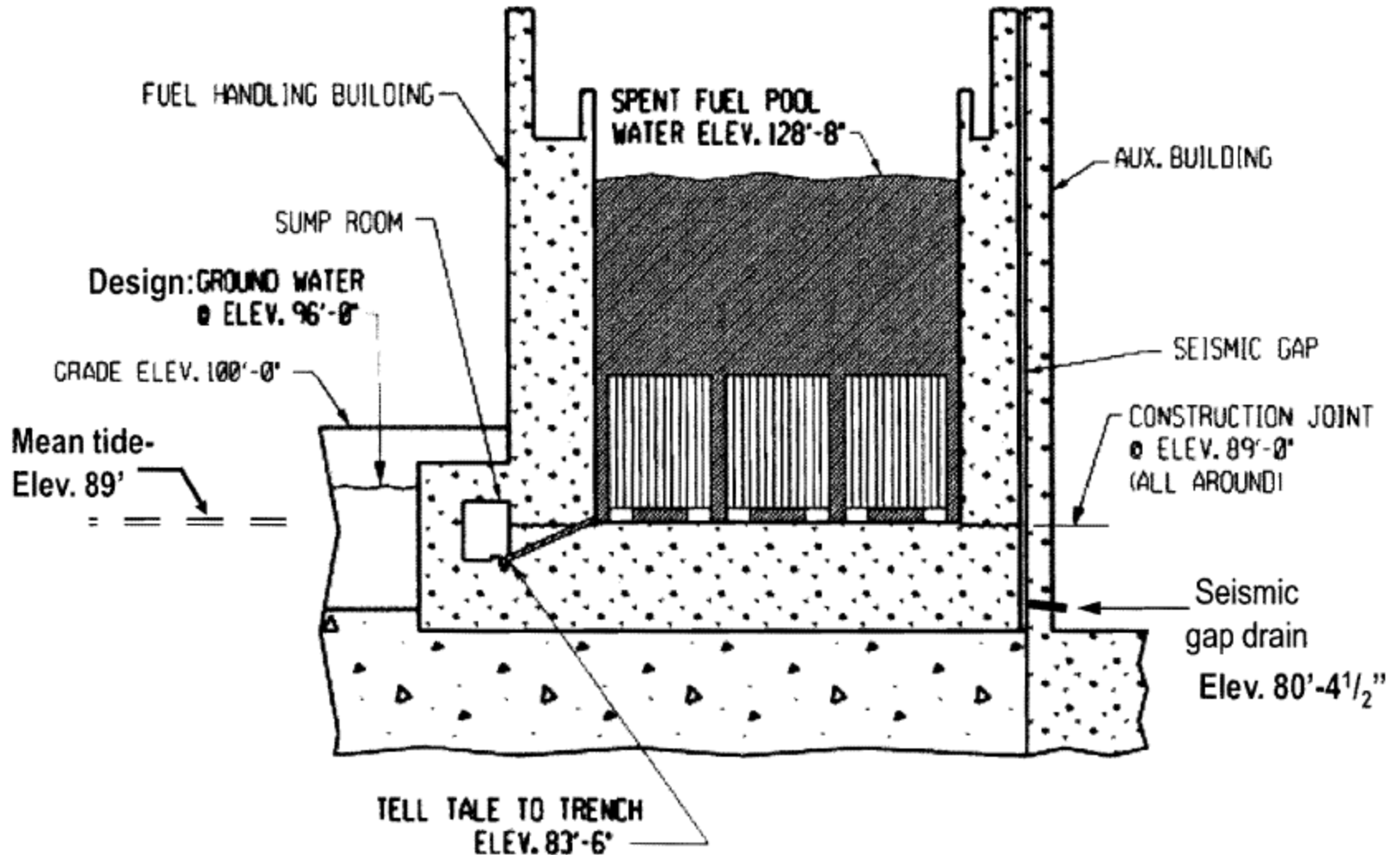
- Leakage exited the structures through seismic gap
- Contamination did not migrate offsite
- Contamination is being remediated



- Tell Tale Drains are maintained open to ensure leakage is captured
- Seismic Gap Drain installed in the Auxiliary Building to ensure any leakage is captured
- No additional contamination is exiting the structures

Fuel Handling Building (Cross-Section at Spent Fuel Pool)

Cross section looking north



Salem Buried Pipe OE

- 2004 fuel oil steel piping leaked due to missing wrapping
- 2010 missing Unit 1 AFW coating
- 2010 control air pipe steel piping leaked where protective coating had been damaged

Salem Buried Pipe Staff Questions

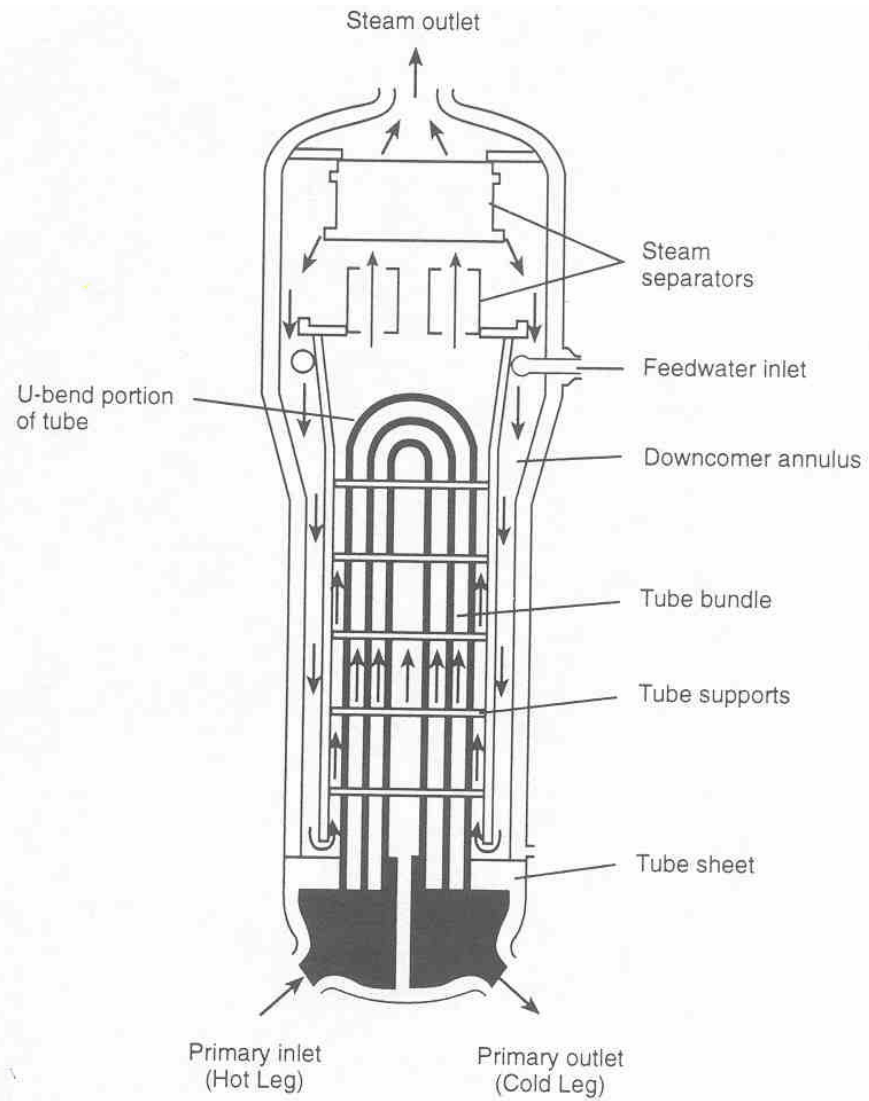
- Basis of the inspection population size in relation to standard industrial sampling methods (5060 feet of in-scope buried pipe, 2110 of this total is SR) to ensure that the wall thickness of in-scope piping will meet or exceed design minimum values, though the period of extended operation
- How will localized soil data (e.g., pH, composition of the soil, water table, chemical runoff probability, soil resistivity, potential for stray currents) be used to inform the inspection locations

Resolution of other license renewal generic issues

- One time inspection of small bore piping
 - Four volumetric examinations, two per unit, from a population of 34 and 36 socket welds, respectively
- ASME Section XI inspections of containment liner
 - 57 randomly selected liner panels for each unit before PEO
 - 12 in each 10 year period
- Inaccessible medium voltage cables
 - Expanded scope to low voltage cables
 - Test cables at least every six years and inspect manholes at least yearly
- Steam generator divider plate
 - Inspect each Unit 1 SG (4) divider plate assembly to detect PWSCC

AMP XI.M35, One-Time Inspection of ASME Code Class 1 Small Bore Piping - continued

Failures			No Failures
High cycle fatigue-mitigated	High cycle fatigue – not mitigated	Stress corrosion cracking or thermal fatigue	More than 30 years
10% of welds; max. of 25 welds of each type	Plant-specific periodic program	Plant-specific periodic program	≥ 3% of welds; max. of 10 welds of each type
OTI within 6 years before PEO			OTI within 6 years before PEO
1 DE = 2 VE			1 DE = 2 VE



PWR Recirculating Steam Generator

Tube Installed in the Tubesheet

