

AMP XI.M35, One-time Inspection of ASME Code Class 1 Small Bore Piping



- *Program Description:*
 - explicitly identify that socket welds are included
 - clarified program applicability to plants that have not experienced cracking or have effectively mitigated cracking from vibratory loading through design changes – otherwise a plant specific periodic inspection program is needed
- *Detection of Aging Effects:*
 - revised for socket welds to perform an opportunistic destructive examination as an alternative to volumetric examinations.
 - clarified for full penetration welds that only volumetric examination is recommended
 - clarified that volumetric examinations are performed using demonstrated techniques