

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION IV 612 EAST LAMAR BLVD, SUITE 400 ARLINGTON, TEXAS 76011-4125

September 9, 2010

John T. Conway Senior Vice President-Energy Supply and Chief Nuclear Officer PG&E Company P.O. Box 3 Mail Code 104/6/601 Avila Beach. California 93424

Subject: DIABLO CANYON POWER PLANT - NRC PROBLEM IDENTIFICATION AND RESOLUTION INSPECTION REPORT 05000275/2010006 AND 05000323/2010006

Dear Mr. Conway:

On July 27, 2010, the U.S. Nuclear Regulatory Commission (NRC) completed a team inspection at Diablo Canyon Power Plant. The enclosed report documents the inspection findings, which were discussed on April 15, 2010, with Mr. J. Becker, Site Vice President, and other members of your staff and on July 27, 2010, with Mr. K. Peters, Station Director, and other members of your staff.

The inspection examined activities conducted under your license as they relate to identification and resolution of problems, safety and compliance with the Commission's rules and regulations and with the conditions of your operating license. The team reviewed selected procedures and records, observed activities, and interviewed personnel. The team also interviewed a representative sample of personnel regarding the condition of your safety-conscious work environment.

This report documents five NRC-identified findings of very low safety significance (Green). These finding were determined to involve violations of NRC requirements. However, because of the very low safety significance of these violations and because they were entered into your corrective action program, the NRC is treating these violations as noncited violations consistent with Section VI.A.1 of the NRC Enforcement Policy. If you contest these noncited violations, you should provide a response within 30 days of the date of this inspection report, with the basis for your denial, to the Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555-0001; with copies to the Regional Administrator, U.S. Nuclear Regulatory Commission, Region IV, 612 E. Lamar Blvd., Suite 400, Arlington, Texas, 76011-4125; the Director, Office of Enforcement, United States Nuclear Regulatory Commission, Washington, D.C. 20555-0001; and the NRC Resident Inspector at Diablo Canyon Power Plant. In addition, if you disagree with the crosscutting aspect assigned to any finding in this report, you should provide a response within 30 days of the date of this inspection report, with the basis

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for your disagreement, to the Regional Administrator, Region IV, and the NRC Resident Inspector at Diablo Canyon Power Plant.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter, its enclosure, and your response (if any) will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records (PARS) component of NRC's document system (ADAMS). ADAMS is accessible from the NRC Website at www.nrc.gov/reading-rm/adams.html (the Public Electronic Reading Room).

Sincerely,

/**RA**/

Michael Hay, Chief Technical Support Branch Division of Reactor Safety

Docket: 50-275, 50-323 License: DPR-80, DPR-82

Enclosure:

NRC Inspection Report 0500275/2010006 and 0500323/2010006 w/Attachments

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U.S. NUCLEAR REGULATORY COMMISSION REGION IV

- Dockets: 05000275, 05000323
- Licenses: DPR-80, DPR-82
- Report: 05000275/2010006 and 05000323/2010006
- Licensee: Pacific Gas and Electric (PG&E) Company
- Facility: Diablo Canyon Power Plant, Units 1 and 2
- Location: 7 ½ miles NW of Avila Beach Avila Beach, California
- Dates: March 29 through July 27, 2010
- Team Leader: J. Drake, Senior Reactor Inspector
- Team: R. Taylor, Senior Reactor Inspector S. Hedger, Operations Engineer A. Fairbanks, Reactor Inspector T. Brown, Resident Inspector
- Approved By: Michael Hay, Chief Technical Support Branch Division of Reactor Safety

SUMMARY OF FINDINGS

IR 05000275/2010006, 05000323/2010006; 03/29/10 – 07/27/10; Diablo Canyon Power Plant, Biennial Baseline Inspection of the Identification and Resolution of Problems

The team inspection was performed by two senior reactor inspectors, a reactor inspector, and a resident inspector. Five Green noncited violations of very low safety significance were identified during this inspection. The significance of most findings is indicated by their color (Green, White, Yellow, Red) using Inspection Manual Chapter 0609, "Significance Determination Process." The crosscutting aspects were determined using IMC 0310, "Components within the Cross-Cutting Areas." Findings for which the significance determination process does not apply may be Green or be assigned a severity level after NRC management review. The NRC's program for overseeing the safe operation of commercial nuclear power reactors is described in NUREG 1649, "Reactor Oversight Process," Revision 4, dated December 2006.

Identification and Resolution of Problems

The team concluded that the notification process facilitates the initiation, tracking, and trending of concerns and that the licensee correctly identified deficiencies that were conditions adverse to quality and entered them into the corrective action program in accordance with the licensee's corrective action program guidance and NRC requirements. Prioritization of issues was appropriate. The licensee was inconsistent in the effectiveness of evaluating issues once they were identified. The team's assessment was there was limited effective interdepartmental communication, a lack of cross discipline peer checks, and a failure to assign the appropriate resources to evaluate cross-departmental problems/issues. As a result, the licensee's performance in resolving problems and effective quality assurance audits and self-assessments, as demonstrated by self-identification of poor corrective action program performance and identifications, the licensee had difficulty properly addressing some of challenges in performing evaluations, the licensee had difficulty properly addressing some of these issues. Overall the team concluded that implementation of the corrective action program was adequate with improvements warranted.

The team determined that site personnel were willing to raise safety issues and document them in the corrective action program. The team noted that workers at the site felt free to report problems to their management and the NRC, but were reluctant to take safety concerns to the Employee Concern Program. Additionally, the function and processes associated with the Employee Concern Program was not understood by a majority of the personnel interviewed.

A. NRC-Identified and Self-Revealing Findings

Cornerstone: Mitigating Systems

• <u>Green</u>. The team identified a noncited violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," involving the failure to maintain adequate design control measures associated with the emergency diesel generating air system. Specifically, failure of non-seismically qualified air compressor unloader sensing lines during a seismic event could impact the safety function of the emergency diesel generators. Subsequent analysis of the nonconforming condition performed by the licensee determined the piping would not fail during a postulated seismic event. The licensee entered this issue into the corrective action program as Notifications 50307496, 50307497, 50307504, 50307670, 50308204, and 50308824.

The finding was more than minor because it affected the mitigating systems cornerstone objective of ensuring the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. Using the Significance Determination Process (SDP) Phase 1 Screening Worksheet for the Initiating Events, Mitigating Systems, and Barriers Cornerstones the finding was potentially risk significant for a seismic initiating event requiring a Phase 3 analysis. The analyst estimated the nonrecovery probabilities for operators failing to isolate air between the receiver and the compressor prior to air pressure depletion, and operators failing to manually open fuel transfer valves to makeup to the diesel day tank. The final quantitative result was calculated to be 1.06×10^{-6} . However, using a qualitative evaluation of the bounding assumptions, the analyst determined that the best available information indicated that the finding was of very low risk significance (Green). The team determined that the finding was reflective of current plant performance because it had been recently identified during the license renewal inspection and had a human performance crosscutting aspect related to decision making because the licensee did not use conservative assumptions when evaluating this nonconforming condition in previous evaluations [H.1(b)] (Section 4OA2).

• <u>Green</u>. The team identified a noncited violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," involving the failure to ensure that operators are able to implement specified actions in response to operational events and accidents. Specifically, operators could not achieve actions within the analysis time estimates for the cold leg recirculation phase of a loss of coolant accident response and the steam generator tube rupture response as described in the licensee's safety analysis report.

The finding is more than minor because it affected the Mitigating Systems Cornerstone objective of ensuring the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. The finding represented a potential loss of a safety function requiring a Phase 2 analysis. Because the probability of human error is not effectively addressed by a Phase 2 analysis, a Phase 3 analysis was performed. The senior reactor analyst reviewed the actual timing of the walkdowns associated with the steam generator tube rupture time critical actions. The analyst determined that, while the licensee failed to meet the specific cooldown timing documented in the Final Safety Analysis Report, the total time to start cooling the reactor was well within the total critical timing of the event. The analyst found no impact on safety in delaying the cooldown of the reactor for one minute given that the other time critical actions were performed more quickly than required. Therefore, the analyst determined that this portion of the finding was of very low safety significance because it does not represent an actual loss of safety function (Green). The senior reactor analyst reviewed the issue related to the assumed action times associated with switching over to containment sump recirculation lineup for their emergency core cooling system pumps during a large break loss of coolant accident. The analyst noted that this time critical action was only required if a large-break loss of coolant accident occurred simultaneously with the failure of an residual heat removal pump to stop automatically, requiring local isolation of the pump. Given that the frequency of the initial conditions for the time critical action are below the Green/White threshold, the change in core damage frequency associated with this finding must be of very low safety significance (Green). The team determined that the finding was reflective of current plant performance because the licensee participated in a recent industrywide study on time critical operator actions, but did not implement any of the group's recommendations. The finding had a crosscutting aspect in the area of human performance, decision making, because the licensee did not use conservative assumptions in the decision making process related to verifying the validity of the underlying assumptions used to evaluate the feasibility of operators implementing time critical operator actions [H.1(b)] (Section 4OA2).

 <u>Severity Level IV</u>. The team identified a noncited violation of 10 CFR 50.9(a), "Completeness and Accuracy of Information" with multiple examples. Specifically, information supplied to the NRC in License Amendment Request 01-10, dated February 24, 2010, related to the revision of Technical Specification 3.8.1, "AC Sources - Operating," were not complete and accurate in all material respects. Following NRC questioning of the discrepancies the licensee withdrew the amendment request.

The finding is more than minor because the inaccurate information was material to the NRC. Specifically, this information was under review by the NRC to evaluate specific changes to the surveillance requirements associated with the emergency diesel generators. Following management review, this violation was determined to be of very low safety-significance because the amendment request was withdrawn before the NRC amended the facility technical specifications. Because this issue affected the NRC's ability to perform its regulatory function, it was evaluated with the traditional enforcement process. Consistent with the guidance in Section IV.A.3 and Supplement VII, paragraph D.1, of the NRC Enforcement Policy, this finding was determined to be a Severity Level IV noncited violation. The finding had a crosscutting aspect in the area of problem

identification and resolution associated with the corrective action program because the licensee did not adequately evaluate the extent of condition and take appropriate corrective actions after the NRC identified a similar violation [P.1(c)] (Section 4OA2).

• <u>Green</u>. The team identified a noncited violation of 10 CFR Part 50, Appendix B, Criterion XVI, "Corrective Action," with two examples for the failure of the licensee to promptly identify and correct nonconforming conditions related to the emergency diesel generators meeting the design basis. The first example resulted from the failure to identify that instrument inaccuracies were not accounted for in the bounding calculations. The second example involved the failure to identify that the worst case loading calculations exceeded the emergency diesel generator operating load limit.

The failure to promptly identify and correct the design deficiencies associated with the emergency diesel generators was a performance deficiency. This finding is greater than minor because it was associated with the design control attribute of the Mitigating Systems Cornerstone and affected the cornerstone's objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. In accordance with Inspection Manual Chapter 0609, "Significant Determination Process," the team performed a Phase 1 analysis to analyze the significance of this finding and determined the finding is of very low safety significance because the condition was a design or gualification deficiency confirmed not to result in loss of operability or functionality, did not represent an actual loss of safety function of the system or train, did not result in the loss of one or more trains of nontechnical specification equipment, and did not screen as potentially risk significant due to a seismic, flooding, or severe weather initiating event. The finding had a crosscutting aspect in the area of human performance, decision making, because the licensee did not use conservative assumptions in the decision making process or conduct an adequate effectiveness review to verify the validity of the underlying assumptions for a safety-significant decision [H.1(b)] (Section 4OA2).

• <u>Green</u>. The team identified a noncited violation of Technical Specification 5.4.1.a for failure to appropriately evaluate and correct a condition adverse to quality, as instructed by Surveillance Test Procedure P-RHR-A22," Comprehensive Testing of Residual Heat Removal Pump." Specifically, the licensee failed to recognize a deviation in differential pressure towards the alert range, following the February 9, 2008, comprehensive surveillance test of the 2-2 residual heat removal pump. Continued degradation of the 2-2 residual heat removal pump resulted in failure of the October 9, 2009, comprehensive surveillance test due to the differential pressure exceeding the action limit. The licensee entered this issue into the corrective action program as Notification 50308225.

The finding is more than minor because it was associated with the equipment reliability attribute of the Mitigating Systems Cornerstone and it adversely affected the associated cornerstone objective of ensuring the availability,

reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. The team evaluated the finding in accordance with Inspection Manual Chapter 0609, "Significance Determination Process," Attachment 0609.04, "Phase 1 - Initial Screening and Characterization of Findings," Table 4a for the Mitigating Systems Cornerstone. The finding was determined to be of very low safety significance (Green) because: (1) it was a design or qualification issue confirmed not to result in a loss of operability or functionality: (2) did not represent an actual loss of safety function of the system or train; (3) did not result in the loss of one or more trains of nontechnical specification equipment; and (4) did not screen as potentially risk significant due to a seismic, flooding, or severe weather initiating event. The team determined that this finding had a crosscutting aspect in the area of problem identification and resolution, corrective action program, because the licensee failed to appropriately evaluate the 2009 residual heat removal surveillance test failure such that the resolution identified and corrected the cause of the failure [P.1(c)] (Section 40A2).

B. Licensee-Identified Violations

None

REPORT DETAILS

4. OTHER ACTIVITIES (OA)

4OA2 Problem Identification and Resolution (71152)

The team based the following conclusions on a sample of corrective action documents that were initiated during the assessment period, which ranged from November 20, 2008, to the end of the onsite portion of the inspection on April 15, 2010.

.1 Assessment of the Corrective Action Program Effectiveness

a. Inspection Scope

The team reviewed approximately 200 notifications (condition reports), including associated root cause, apparent cause, and direct cause evaluations, from approximately 35,000 notifications that had been issued between November 20, 2008, and April 15, 2010, to determine if problems were being properly identified, characterized, and entered into the corrective action program for evaluation and resolution. The team reviewed a sample of system health reports, operability determinations, self-assessments, trending reports and metrics, and various other documents related to the corrective action program. The team evaluated the licensee's efforts in establishing the scope of problems by reviewing selected logs, work requests, self-assessments, audits, system health reports, action plans, and results from surveillance tests and preventive maintenance tasks. The team reviewed work requests and attended the management review committee meetings to assess the reporting threshold, prioritization efforts, and significance determination process, as well as observing the interfaces with the operability assessment and work control processes when applicable. The team's review included verifying the licensee considered the full extent of cause and extent of condition for problems, as well as how the licensee assessed generic implications and previous occurrences. The team assessed the timeliness and effectiveness of corrective actions, completed or planned, and looked for additional examples of similar problems. The team conducted interviews with plant personnel to identify other processes that may exist where problems may be identified and addressed outside the corrective action program.

The team also reviewed corrective action documents that addressed past NRC-identified violations to ensure that the corrective actions addressed the issues as described in the inspection reports. The team reviewed a sample of corrective actions closed to other corrective action documents to ensure that corrective actions were still appropriate and timely. The team considered risk insights from both the NRC's and Diablo Canyon's risk assessments to focus the sample selection and plant tours on risk significant systems and components. The team selected the following risk significant systems: residual heat removal, emergency diesel generators, and 120 Vdc, 480 V, 4160 V, and the off-site power systems. The samples reviewed by the team focused on, but were not limited to, these systems. The team expanded their review to include five years of evaluations

involving the residual heat removal system, the emergency diesel generators, and the off-site power systems to determine whether problems were being effectively addressed. The team also conducted walkdowns of these systems to assess whether problems were identified and entered into the corrective action program.

b. Assessments

Assessment - Effectiveness of Problem Identification

The team concluded that the notification process facilitated the initiation, tracking, and trending of concerns and that the licensee correctly identified deficiencies that were conditions adverse to quality and entered them into the corrective action program in accordance with the licensee's corrective action program guidance and NRC requirements. The corrective action program procedure has established an appropriately low threshold for entering concerns into the corrective action program. However, the team found multiple examples of concerns that were not entered into the corrective action program in accordance with the timeliness expectations of Procedure OM7.ID1, "Problem Identification and Resolution," Revision 32.

Examples included:

- An emergency diesel generator starting air system seismic issue was identified during the license renewal audit. A notification was not written until approximately a week later when the resident inspector questioned the status of the concern.
- A timely notification was not generated in response to the resident inspectors' concerns related to insufficient documentation to satisfy worst case design basis loading conditions on the emergency diesel generators. Although the residents raised the issue approximately in October 2008, documentation of the issue occurred after a noncited violation was identified (Notification 50163396 was created on January 5, 2009).
- A 230KV power operability issue when cross tied was identified by the NRC on or about November 3, 2008. The first notification that was generated (Notification 50085862) was created on November 18, 2008.
- The resident inspectors identified a concern related to the inability to meet time critical operator action to bring the 500 KV offsite power system online. A notification was not generated until several days after the inspectors identified the concern.
- Multiple seismically induced system interaction issues identified by the resident inspectors were immediately corrected, but were not entered into the corrective action program for trending as required. An apparent reason for this was that the issues were addressed outside the corrective action program through the use of

white papers, or previous evaluations which did not adequately evaluate the concern.

Effectiveness of Prioritization and Evaluation of Issues

Prioritization: The prioritization of issues was generally appropriate, however, the team identified eleven notifications that were not prioritized in accordance with the licensee's process, ten of these notifications dealt with "Time Critical Operator Actions" that were inappropriately prioritized because the licensee did not recognize that these time critical operator actions were a part of the licensing basis until it was identified by the NRC.

Evaluations: The licensee was significantly challenged in this area of the corrective action program. This resulted in an adverse impact on the ability of the licensee to effectively resolve some station problems. The team's findings were consistent with the currently open substantitive crosscutting issue related to the quality of evaluations previously identified by the NRC. The team identified that a number of problem evaluation issues were related to nonconservative assumptions used in the decision-making process.

Examples of issues related to poor problem evaluation included:

- Following a residual heat removal Pump 2-2 surveillance, the licensee's evaluation of pump performance data failed to appropriately determine the cause of a deviation. In addition, a review of pump performance trends revealed a missed opportunity for the licensee to identify the negative trend.
- During review of time critical operator actions not being met, the training and operations departments concluded that maintaining the function of the various systems involved was adequate. The licensee failed to recognize that the time limits were part of the licensing bases.
- During review of nonseismic piping associated with the emergency diesel generator starting and turbo air systems, the licensee failed to provide adequate design control measures for verifying the emergency diesel generators met the design basis. The licensee incorrectly used a risk analysis to justify not meeting the design seismic criteria, no other corrective actions were implemented.
- During review of a potential emergency diesel generator overload condition, the licensee's initial bounding calculation assumed the generators could operate at 60.5 Hz without exceeding their design limits. The team identified that this evaluation failed to account for potential instrument error. When the calculation was re-evaluated, the licensee made several invalid assumptions concerning the diesel generators operating with an elevated frequency. The engineers stated that the higher speed of the diesel would result in the engine producing more horsepower to allow carrying the additional electrical load. Upon questioning by the team, the licensee was not able to provide documentation to support that the limiting component on the diesel generator set was the diesel engine.

Additionally, the licensee failed to recognize that the increased loading on the diesel generators was above the licensed operating limit of 2752 KW.

Effectiveness of Resolution

In general, the licensee adequately resolved issues that were entered into the corrective action process. The team concluded that the station had sufficiently identified deficiencies and adverse trends on numerous occasions, performed thorough evaluations, and resolved the deficiencies. The team noted a number of examples where the process was not consistently implemented. These inconsistencies included examples where the significance of issues were downgraded without adequate justification and examples where issues were closed without any corrective actions taken.

Several adverse trends related to security equipment failures were identified by the licensee and entered into the corrective action program between 2006 and 2009 but were closed without adequate evaluation or corrective actions documented.

- Condition Report A0661509 identified an adverse trend on March 9, 2006. The licensee closed the condition report on February 15, 2007, without initiating any corrective actions and referenced Action Request A0687462, written January 30, 2007. Condition ReportA0687462 required an apparent cause evaluation be performed for the adverse trend. However, the licensee downgraded the significance of the condition report and cancelled the apparent cause evaluation. The licensee closed A0687562 without adequate justification. These issues were addressed as a result of concerns identified during a recent security inspection.
- On October 13, 2008, the licensee identified an adverse trend documented in Notification 50082283. The licensee closed this notification without requiring any actions.
- Notification 50238319 documented an adverse trend on May 5, 2009. This notification requested an apparent cause evaluation be performed. However, the licensee downgraded the significance level and cancelled the evaluation. The justification included a reference to an action plan for correcting the deficiencies. However, the notification was closed without assigning any specific actions.

Assessment – Overall Effectiveness of Corrective Action Program

The team reviewed approximately 200 notifications (condition reports), work orders, engineering evaluations, root and apparent cause evaluations, and related supporting documentation to determine if problems were being properly identified, characterized, and entered into the corrective action program for evaluation and resolution. The team reviewed a sample of system health reports, self-assessments, trending reports and metrics, and various other documents related to the corrective action program. The team concluded that the notification process facilitates the initiation, tracking, and

trending of concerns and that the licensee correctly identified deficiencies that were conditions adverse to quality and entered them into the corrective action program in accordance with the licensee's corrective action program guidance and NRC requirements. Prioritization of issues was appropriate. The team identified a number of problems that were not effectively resolved due to inconsistent implementation of effective issue evaluations. Overall, based on these reviews, the inspection team concluded that the implementation of the corrective action program at Diablo Canyon Power Plant Units 1 and 2 was adequate.

.2 Assessment of the Use of Operating Experience

a. Inspection Scope

The team examined the licensee's program for reviewing industry operating experience, including reviewing the governing procedure and self assessments. A sample size of 35 out of 146 operating experience notifications that had been issued or evaluated during the assessment period were reviewed to assess whether the licensee had appropriately evaluated the notification for relevance to the facility. The team then examined whether the licensee had entered those items into their corrective action program and assigned actions to address the issues. The team reviewed a sample of root cause evaluations and corrective action documents to verify if the licensee had appropriately included industry-operating experience.

b. Assessment

Overall, the licensee appropriately evaluated both internal and external operating experience for relevance to the facility and entered applicable items in the corrective action program. The licensee appropriately used industry operating experience when performing root cause and apparent cause evaluations. The team did identify examples where the licensee's evaluation of the operating experience was not thorough, resulting in missed opportunities to identify potential problems.

The following is an example of a missed opportunity that may have prevented an unplanned unit shutdown and unit power reduction. On September 20, 2007, the station experienced an influx of jellyfish at the facility intake resulting in elevated intake screen differential pressures, as documented in Condition Report A0707892. In the condition report, the station biologist stated that "This is not an unusual event... and can be expected any time during mid-summer through November." Also, PG&E documented in Condition Report A0715663, an evaluation of industry operating experience issued December 17, 2007, which was related to biologics clogging intake structures. This evaluation only considered kelp growth as a potential debris source. On October 21, 2008, plant operators shut down Unit 2 and reduced Unit 1 power to 50 percent following high main condenser differential pressures resulting from jellyfish blockage of the circulating water pump intakes. The NRC concluded that, based on the recommendations of industry operating experience and the station's previous experience, all potential sources, including jellyfish, should have been considered in their

evaluations and appropriate contingence actions planned in advance, similar to the procedures implemented for kelp.

Another example involved the licensee's evaluation of NRC Information Notice 2005-24, "Nonconservatism in Leakage Detection Sensitivity." The notice stated, in part, "The reactor coolant activity assumptions for containment radiation gas channel monitors may be nonconservative. As a result, the containment gas channel may not be able to detect a one gallon per minute leak within 1 hour. It is expected that the recipients will review the information for applicability to their facilities and consider actions, as appropriate, to avoid similar problems." The licensee's assessment of the information notice concluded that the containment gaseous radioactivity reactor coolant system leak detection system was operable because "Once a component or system is established as operable, it is reasonable to assume that it continues to remain operable." Following questions by the NRC regarding an operability concern that the detector may not be calibrated to properly respond to the specified reactor coolant activity the licensee declared the leak detection system inoperable.

.3 Assessment of Self-Assessments and Audits

a. Inspection Scope

The team reviewed a sample of 4 out of 12 licensee self-assessments, surveillances, and audits to assess whether the licensee was regularly identifying performance trends and effectively addressing them. The team reviewed audit reports to assess the effectiveness of assessments in specific areas. The team evaluated the use of self- and third-party assessments, the role of the quality assurance department, and the role of the performance improvement group related to licensee performance. The specific self-assessment documents reviewed are listed in the attachment.

b. Assessment

The team concluded that the licensee's audits and assessments were rigorous and identified problems, however the challenge the licensee had with performing evaluations has hindered their ability to resolve these issues. The team observed that the licensee's assessment teams included members with the proper skills and experience to ensure effective self-assessments were conducted. The assessments were all self-critical and identified areas for improvement.

.4 Assessment of Safety-Conscious Work Environment

a. Inspection Scope

The team conducted focus group and individual interviews to assess whether conditions exist which would challenge the establishment of a safety conscious work environment at Diablo Canyon Power Plant. The interviewees represented various functional organizations, with individuals from plant operations, maintenance, engineering, security, radiation protection, and contractors, including supervisory and non-supervisory personnel. The team conducted additional interviews with quality assurance personnel and the manager responsible for the employee concerns program. The team also completed observations of plant activities and reviews of the corrective action and employee concerns programs.

b. Assessment

The licensee maintained a safety-conscious work environment. The team determined that individuals were aware of the importance of nuclear safety, stated a willingness to raise safety issues, and had not experienced retaliation in any prior issues raised. Employees had adequate knowledge of the corrective action program, however, understanding of the employee concerns program was weak and several employees had strong negative feelings about its effectiveness and ability to maintain confidentiality. The team noted that all of the employee concerns reports for the past 2 years were explicitly related to NRC-referred allegations; the program treated other concerns, both nuclear and nonnuclear safety/quality issues informally.

.5 Specific Issues Identified During This Inspection

a. Inadequate Design Control for the Emergency Diesel Generator

Introduction. The team identified a Green noncited violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," involving the failure to maintain adequate design control measures associated with the emergency diesel generating air system. Specifically, failure of nonseismically qualified air compressor unloader sensing lines during a seismic event could impact the safety function of the emergency diesel generators.

<u>Description</u>. The team identified that the emergency diesel generator auxiliary systems did not comply with General Design Criteria 2, "Design Bases for Protection Against Natural Phenomena," and Regulatory Guide 1.29, "Seismic Design Classification," design bases. Final Safety Analysis Report Update, Revision 18, Table 17.1-1, "Current Regulatory Requirements and PG&E Commitments Pertaining to the Quality Assurance Program," states that PG&E complies with Regulatory Guide 1.29, Revision 3, dated September 1978. Design Criteria 2 requires, in part, that "structures, systems, and components important to safety shall be designed to withstand the effects of natural phenomenon such as earthquakes, tornadoes, hurricanes, floods, tsunamis, and seiches without loss of capability to perform their safety functions". Regulatory Guide 1.29,

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Section C.3 states, "those portions of structures, systems, or components that form interfaces between Seismic Category I and Nonseismic Category I features should be designed to Seismic Category I requirements."

The team identified that the emergency diesel generator starting air system and turbo charger air system air compressors are Design Class II, Nonseismic Category I and not qualified to remain functional during a seismic event. The air compressors are designed with an unloader sensing line that is connected to the Class I air receivers that are seismically qualified. The team postulated that a failure of the line during a seismic event could result in loss of starting air and turbocharger air pressure that could prevent the emergency diesel generators from remaining functional following a design basis earthquake. In response to the team's observations, the licensee performed an operability evaluation. The team reviewed the evaluation and concluded that the emergency diesel generators remained operable and capable of performing their intended safety function. The licensee entered this issue into the corrective action program as Notifications 50307496, 50307497, 50307504, 50307670, 50308204, and 50308824. The team also noted that a significant contributor to the performance deficiency was that the licensee failed to adequately evaluate the condition on previous occasions. An NRC inspection team questioned the design configuration in 1992, as documented in Condition Report A0264203, and again on March 22, 2010, as documented in Condition Report 50305528. The team reviewed other condition reports that also documented similar concerns with the emergency diesel generator air systems and noted that the licensee evaluated the nonconforming condition as a low probability for failure and implemented no corrective actions to address the nonconformance.

Analysis. The team concluded that the failure of PG&E to implement adequate design control measures for verifying the adequacy of design of the emergency diesel generators was a performance deficiency. This finding is greater than minor because the design control attribute of the Mitigating Systems Cornerstone and the cornerstone's objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences was affected. Using the Significance Determination Process Phase 1 Screening Worksheet for the Initiating Events, Mitigating Systems, and Barriers Cornerstones the finding was potentially risk significant based on a seismic initiating event because if the unloader lines were assumed to be completely failed it would degrade one or more trains of a system (emergency diesel generators) that supports a safety system or function. Therefore, a Phase 3 analysis was conducted in accordance with Inspection Manual Chapter 0609, Appendix A, and "Determining the Significance of Reactor Inspection Findings for At-Power Situations." The analyst estimated the nonrecovery probabilities for operators failing to isolate air between the receiver and the compressor prior to air pressure depletion (97 percent), and operators failing to manually open fuel transfer valves to makeup to the diesel day tank (4.1 percent). The final quantitative result was calculated to be 1.06 x 10⁻⁶. However, using a qualitative evaluation of the bounding assumptions, the analyst determined that the best available information indicated that the finding was of very low risk significance (Green). See Attachment 1 for details associated with the Phase 3 analysis. The team concluded that the finding has a crosscutting aspect in the area of human performance, decision-making, because the licensee did not use

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conservative assumptions when evaluating this nonconforming condition in previous evaluations. [H.1(b)].

Enforcement. Title 10 of the CFR, Part 50, Appendix B, Criterion III, "Design Control," requires measures be established to assure that applicable regulatory requirements and the design basis be correctly translated into specifications and that design control measures be provided for verifying or checking the adequacy of design, such as by the performance of design reviews, by the use of alternate or simplified calculational methods, or by the performance of a suitable testing program. Contrary to the above, from initial construction until April 13, 2010, PG&E did not establish measures to assure that applicable regulatory requirements and the design basis of the onsite emergency diesel generators were translated into specifications, and failed to ensure that the design was verified. Because this finding is of very low safety significance and was entered into the corrective action program as Notification 50308824, this violation is being treated as a noncited violation, consistent with Section VI.A of the NRC Enforcement Policy: NCV 05000275/2010006-01; 05000323/2010006-01, "Inadequate Design Control for the Emergency Diesel Generator."

b. Failure of Operators to Meet Time Critical Operator Actions

<u>Introduction</u>. The team identified a noncited violation of 10 CFR Part 50, Appendix B, Criterion III, "Design Control," involving the failure to ensure that operators were able to implement specified actions in response to operational events and accidents. Specifically, operators could not achieve actions within the analysis time estimates for the cold leg recirculation phase of a loss of coolant accident and the steam generator tube rupture event.

<u>Description</u>. As part of a time critical operator action revalidation activity, the licensee evaluated whether operators could meet the assumed action times detailed in their FSAR document and other licensing basis documentation. For two separate events, there were instances where operators were not able to meet these timed actions.

- 1) On March 10 and 12, 2010, the licensee evaluated the assumed action times associated with mitigating the effects of a steam generator tube rupture. Part of the actions described in FSAR document, Section 15.4.3 (Revision 18) is to initiate a cooldown of the reactor coolant system within 5 minutes of isolating the ruptured steam generator. The times were evaluated with licensed operator groups in the plant simulator. To complete this action, it took the two licensed operator Groups 8.5 and 6 minutes, respectively. This demonstrated that contrary to the above, the licensee did not implement design control measures to verify that this time critical operator action time, as described in their FSAR document, could be adequately met or maintained. PG&E entered the issue into their corrective action program as Notification 50304343.
- 2) On March 3 and 10, 2010, the licensee evaluated the assumed action times associated with switching the emergency core cooling system pumps suction to the containment sump recirculation lineup during a large break loss of coolant accident.

Part of the actions described in FSAR document, Section 6.3.1.4.4.2 (Revision 18), is to switch from injection mode to recirculation mode in approximately 10 minutes. The times were evaluated with licensed operator groups in the plant simulator. To complete this action, it took the two licensed operator groups 14.5 and 12 minutes, respectively. This demonstrated that contrary to the above, the licensee did not implement design control measures to verify that this time critical operator action time, as described in their FSAR document, could be adequately met or maintained. PG&E entered the issue into their corrective action program as Notifications 50303241 and 50304170.

The site's time critical operator action process was revised in September 2009 to include the effort to periodically revalidate assumed operator action times in their licensing basis (OP1.ID2, Revision 2). Prior to this, the licensee had not evaluated their operating crews on a periodic basis to ensure that the FSAR time assumptions could be met. Based on interviews with staff and review of training materials on how critical tasks were defined on site, evaluation for meeting time requirements in their requalification program was not addressed.

The licensee had past commitments and opportunities for verifying that FSAR operator action times could be met. In the 2006-2007 timeframe, Diablo Canyon was a participant in a pressurized water reactor group effort to develop a Westinghouse plant standard for verifying and revalidating assumed time critical operator actions in the licensing basis. The standard produced from this effort, available in March 2007 (Ref: WCAP-16755-NP, "Operator Time Critical Action Program Standard"), could have been used by the licensee to modify programs to include industry practices to ensure that time critical operator actions were validated and revalidated.

Following the failures to meet the time critical operator actions detailed above, the licensee evaluated operability for the related systems based on questioning by the inspection team. For the steam generator tube rupture event, they demonstrated that in the scenarios where they failed to meet the time requirements, the ruptured steam generator would not be overfilled (Notification 50304343). In the case of the switchover to cold recirculation lineup, it was determined that: 1) net positive suction head was reduced, but adequate for the emergency core cooling system pump operation, 2) there were no adverse affects to the reactor fuel cooling based on the increased time for emergency core cooling system pump switchover, and 3) there would be sufficient sodium hydroxide added to the containment sump to ensure that assumptions on iodine quantity in containment is within the amounts assumed in the licensing basis (Notification 50309326).

Reviews of these deficiencies by the licensee (Notifications 50304343 and 50309326) resulted in various corrective actions being proposed, including continuing training, more simulator performance evaluations of licensed operator crews, emergency operating procedure changes, and FSAR revisions.

<u>Analysis</u>. The issue is a performance deficiency because it involved the failure to ensure time critical operator actions could be implemented and it was within the licensee's

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ability to identify and correct this problem. The team determined that the finding was more than minor because it affected the Mitigating Systems Cornerstone objective of ensuring the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. The finding represented a potential loss of a safety function requiring a Phase 2 analysis. Based on no appropriate target in the presolved notebook, a Phase 3 analysis was performed. The senior reactor analyst reviewed the actual timing of the walkdowns associated with the steam generator tube rupture time critical actions. The following table indicates the timing of the event:

Steam Generator Tube Rupture Time Critical Actions							
FSAR (Design)			Observed				
			Crew 1		Cro	Crew 2	
Action	Action	Total	Action	Total	Action	Total	
Stop TDAFW	5.54 min	5.54 min	2.25 min	2.25 min	3 min	3 min	
Isolate Ruptured S/G	10 min	15.54 min	7 min	9.25 min	7 min	10 min	
Start Cooldown	5 min	20.54 min	6 min	15.25 min	8.5 min	18.5 min	

TABLE 1 Steam Generator Tube Rupture Time Critical Actions

The analyst determined that, while the licensee failed to meet the specific cooldown timing documented in the FSAR, the total time to start cooling the reactor was well within the total critical timing of the event for both crews in the validation. The analyst found no impact on safety in delaying the cooldown of the reactor for 1 minute or 3.5 minutes given that the other time critical actions were performed more quickly than required. Therefore, the analyst determined that this portion of the finding was of very low safety significance because it does not represent an actual loss of safety function (Green).

The senior reactor analyst reviewed the issue related to the assumed action times associated with switching over to containment sump recirculation lineup for their emergency core cooling system pumps during a large break loss of coolant accident. The analyst noted that this time-critical action was only required if a large-break loss of coolant accident occurred simultaneously with the failure of a residual heat removal pump to stop automatically, requiring local isolation of the pump.

According to the standardized plant analysis risk model for Diablo Canyon 1 and 2, Revision 3.50, the initiating event frequency for a large-break loss of coolant accident is 2.5E-6/year. The probability of a single pump failing to stop upon automatic demand can be approximated using Inspection Manual Chapter 0609, Appendix A, "Determining the Significance of Reactor Inspection Findings for At-Power Situations," Table 4, "Remaining Mitigation Capability Credit." Table 4 indicates that the likelihood of a single train failing can be estimated as 1E-2. The frequency of a large-break loss of coolant accident (IE-LLOCA) occurring simultaneously with the failure to stop of a residual heat removal pump (RHR_{FTS}) can be approximated as follows:

IE-LLOCA * RHR_{FTS} = 2.5E-6/year * 1E-2

= 2.5E-8/year

Given that the frequency of the initial conditions for the time critical action are below the Green/White threshold, the change in core damage frequency associated with this finding must be of very low safety significance (Green).

The finding was reflective of current plant performance because the licensee participated in a recent industry-wide study on time critical operator actions, but did not implement any of the group's recommendations. The finding had a crosscutting aspect in the area of human performance, decision-making, because the licensee did not use conservative assumptions in the decision- making process or conduct an adequate effectiveness review to verify the validity of the underlying assumptions for a safety-significant decision [H.1(b)].

Enforcement. Title 10 of the CFR, Part 50, Appendix B, Criteria III, "Design Control," required that PG&E establish measures to assure that applicable regulatory requirements and the design basis be correctly translated into specifications and that design control measures be provided for verifying or checking the adequacy of design, such as by the performance of design reviews, by the use of alternate or simplified calculational methods, or by the performance of a suitable testing program. Contrary to the above, from approximately March 1991 until April 12, 2010, PG&E did not establish measures to assure that applicable regulatory requirements and the design basis were correctly translated into specifications and that design control measures were provided for verifying or checking the adequacy of design, such as by the performance of design reviews, by the use of alternate or simplified calculational methods, or by the performance of a suitable testing program. Specifically, PG&E failed to assure that operators were proficient and able to perform various operations within the times required in the license and failed to ensure that the time critical operations could be completed by the operators as required by the licensing documents. Because this finding is of very low safety significance and was entered into the corrective action program as Notification 50308824, this violation is being treated as a noncited violation. consistent with Section VI.A of the NRC Enforcement Policy: NCV 05000275/2010006-02; 05000323/2010006-02, "Failure to Maintain Proficiency of Operators to Meet the Time Critical Operator Actions."

c. Failure to Submit Complete and Accurate Information for a License Amendment Request

<u>Introduction</u>. The team identified a noncited violation of 10 CFR 50.9 with multiple examples, after PG&E failed to ensure that all information supplied to the NRC with License Amendment Request 10-01, "Revision to Technical Specification 3.8.1, AC – Operation," on February 24, 2010, was complete and accurate in all material respects. The team concluded that the licensee provided incorrect applicable regulatory

requirements criteria in the license amendment request submitted with PG&E Letter DCL-10-018, dated February 24, 2010.

<u>Description</u>. By letter, dated February 24, 2010, PG&E submitted License Amendment Request 01-10, "Revision to Technical Specification 3.8.1, AC – Operation," related to the revision of Technical Specification 3.8.1, "AC Sources - Operating," Surveillance Requirement 3.8.1.3, "Diesel Generator Load Band," Surveillance Requirement 3.8.1.10, "Diesel Generator Power Factor and Load Band," Surveillance Requirement 3.8.1.14, "Diesel Generator Power Factor and Load Values," and Surveillance Requirement 3.8.1.15 Note 1, "Diesel Generator Load Band." While reviewing the request, the team identified the following discrepancies:

- Example 1: The request stated that the diesel generator design basis was General Design Criteria (GDC) 24 & 29 (1967). The team found information in various documents which indicated that the diesel generator design basis was the more limiting GDC 17 (1971) since initial plant licensing. In particular, the NRC Safety Evaluation Report, Section 8.0, "Electric Power," stated in part: "The Commission's GDC 17 and 18, IEEE Standards including IEEE Criteria for Class IE Electric Systems for Nuclear Power Generating Stations (IEEE Std 308-1971), and Regulatory Guides 1.6, 1.9, 1.32, and 1.41, served as the bases for evaluating the adequacy of the electric power systems of the Diablo Canyon Nuclear Plant, Units 1 and 2." We have reviewed the design of the onsite ac and dc power distribution systems and have determined that the design meets Atomic Energy Commission GDC 17 and 18, IEEE Std 308-1971, and Regulatory Guides 1.6, 1.9, and 1.32.
- Example 2: The request stated that PG&E was committed to Regulatory Guide 1.9, "Application and Testing of Safety-Related Diesel Generators in Nuclear Power Plants," Revision 2, for diesel generator frequency recovery criteria. The team found the licensee was committed to the more limiting Regulatory Guide 1.9, Revision 0 (Safety Guide 9), for diesel generator frequency recovery criteria.
- Example 3: The request stated the limiting diesel generator is Unit 2 Bus F DG 2-3, which has a margin of 45 KW to the 2000-hour rating of 2752 KW (rating based on 60 Hz) at the worst case frequency and voltage variation of 61.2 Hz and 110 percent voltage. The team found that the worst case design generator (DG 2-3) had no margin and was actually overloaded.
- Example 4: The request stated that the proposed minimum load limit value of 2750 KW for Surveillance Requirement 3.8.1.14.a will provide assurance of the diesel generators ability to carry 100 percent of

maximum expected accident load since it bounds the maximum expected accident load. The team found that the worst case design generator (DG 2-3) load is 2762 KW which is greater than the maximum load value of the proposed Surveillance Requirement 3.8.1.14.

Example 5: The request stated that the proposed maximum load limit of 2750 KW for the remaining hours of the Surveillance Requirement 3.8.1.14.b endurance test is based on the 2000-hour rating, which envelopes the maximum expected accident load. The team found that the worst case design generator (DG 2-3) load is 2762 KW which is greater than the proposed maximum load of 2750 KW.

The licensee withdrew the license amendment request after the team identified the above discrepancies.

<u>Analysis.</u> The performance deficiency associated with this finding involved the licensee's failure to submit complete and accurate information concerning the diesel generator with respect to licensing bases and loading to support License Amendment Request 01-10. This finding affects the Mitigating Systems Cornerstone and is greater than minor because the NRC relies on licensee to submit complete and accurate information in order to perform its regulatory function. Because this issue affected the NRC's ability to perform its regulatory function, it was evaluated with the traditional enforcement process. Consistent with the guidance in Section IV.A.3 and Supplement VII, paragraph D.1, of the NRC Enforcement Policy, this finding was determined to be a Severity Level IV noncited violation. This finding has a crosscutting aspect in the area of problem identification and resolution associated with the corrective action program component because the licensee did not adequately evaluate the extent of condition and take appropriate corrective actions after the NRC identified a similar violation [P.1(c)].

<u>Enforcement</u>. Title 10 of the CFR 50.9(a) requires, in part, that information provided to the NRC by a licensee shall be complete and accurate in all material respects. Contrary to the above, on February 24, 2010, PG&E failed to ensure that information provided to the NRC was complete and accurate in all material respects. Specifically, the licensee failed to submit complete and accurate information to support the NRC's approval process for License Amendment 01-10. This is a Severity Level IV noncited violation consistent with Supplement VII, paragraph D.1, of the NRC Enforcement Policy. Because this finding is of very low safety significance and has been entered into the corrective action program as Notifications 50307101 and 50311718, this violation is being treated as a noncited violation consistent with Section VI.A of the NRC Enforcement Policy: NCV 05000275/2010006-03; 05000323/2010006-03, "Failure to Submit Complete and Accurate Information for a Requested License Amendment."

d. <u>Untimely and Inadequate Corrective actions for the Emergency Diesel Generators</u>

Introduction. The team identified a Green, noncited violation of 10 CFR Part 50, Appendix B, Criterion XVI, "Corrective Action," with two examples, for the failure of PG&E to implement timely and effective corrective actions to address a previously issued noncited violation regarding the adequacy of the emergency diesel generators to meet the design basis. The first example resulted from the failure to identify that instrument inaccuracies were not accounted for in the bounding calculations. The second example involved the failure to identify that the worst case loading calculations exceeded emergency diesel generator operating load limit.

<u>Description</u>. The resident inspectors identified in 2008 that Calculation 15-DC was inadequate because the licensee did not analyze for all postulated accidents, did not assume a single limiting failure as required by GDC 17, did not analyze the frequency and voltage variations allowed by Technical Specification 3.8.1, did not incorporate momentary loads consisting of transient inrush currents, relay and solenoid short-time currents, motor starting currents and loading for motor-operated valves, and did not include any manually initiated loads that may be required during accident response.

The first example of the failure to meet the requirements of Criterion XVI involved interim corrective actions to address the inadequacies identified in Calculation 15-DC, which was documented in Notification 50179082 in January 2009. The licensee concluded that operability of the emergency diesel generators was maintained based on procedural requirements limiting the emergency diesel generator frequency to 60.5 Hz. Therefore, 60.5 Hz was used as the worst case frequency, instead of the technical specification allowed 61.2 Hz, to conclude that the emergency diesel generator's total compensated load was less than the 2000-hour operating limit of 2752 KW. It was later documented by the licensee in Notification 50307598 that due to instrument inaccuracies, a frequency of 60.5 Hz as indicated in the control room, could actually be as high as 61.2 Hz. Therefore, the worst case frequency used in the interim corrective action did not account for instrument inaccuracies and did not verify the adequacy of emergency diesel generator design.

The second example of the failure to meet the requirements of Criterion XVI involved Calculation 15-DC, Revision 20, which was completed in June 2009 and addressed the inadequacies of the previous revision of Calculation15-DC. When Calculation 15-DC showed that worst case diesel generator loading, evaluated at 61.2 Hz and 110 percent motor voltage, was 2759 KW for Unit 1 and 2762 KW for Unit 2, the licensee failed to identify and address the fact that the licensed limit for the diesel generators would be exceeded. Revision 18 of PG&E's Updated FSAR, Section 8.3.1.1.13.1, states that emergency diesel generator loading meets the applicable criteria of Regulatory Guide 1.9, Revision 0 (Safety Guide 9). Safety Guide 9 states that the predicted loads should not exceed the smaller of the 2000-hour rating, or 90 percent of the 30-minute rating of the set. The 2000-hour rating of 2752 KW is the smaller of the two, and therefore, PG&E's maximum operating limit. Calculation 15-DC showed that worst case diesel generator loading, evaluated at 61.2 Hz and 110 percent motor voltage, was 2759 KW for Unit 2, which exceeded the 2752 KW limit. Additionally,

the operability assessment that was performed was inadequate because it stated that the additional load was acceptable because at a higher rpm, the diesel engine would generate more horsepower and could therefore handle the extra load. However, when the engineers were questioned by the team, the engineers acknowledged that they did not know if the diesel engine horsepower was the limiting aspect of the diesel generator with respect to the electrical load capabilities.

In response to the team's observations, the licensee performed an operability evaluation as documented in Notification 50307598. The team reviewed the evaluation and concluded that the emergency diesel generators remained operable and capable of performing their intended safety function.

Analysis. The team concluded that the failure of PG&E to implement timely and adequate corrective actions for verifying the adequacy of design of the emergency diesel generators was a performance deficiency. This finding is greater than minor because it was associated with the design control attribute of the Mitigating Systems Cornerstone and affected the cornerstone's objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. In accordance with Inspection Manual Chapter 0609, "Significant Determination Process," the team performed a Phase 1 analysis to analyze the significance of this finding and determined the finding is of very low safety significance because the condition was a design or qualification deficiency confirmed not to result in loss of operability or functionality, did not represent an actual loss of safety function of the system or train, did not result in the loss of one or more trains of nontechnical specification equipment, and did not screen as potentially risk significant due to a seismic, flooding, or severe weather initiating event. The finding had a crosscutting aspect in the area of human performance, decision making, because PG&E did not use conservative assumptions in the decision-making process or conduct an adequate effectiveness review to verify the validity of the underlying assumptions for a safetysignificant decision [H.1(b)].

Enforcement. Title 10 of the Code of Federal Regulations, Part 50, Appendix B, Criterion XVI, "Corrective Action," requires, in part, that measures be established to assure that conditions adverse to quality, such as failures, malfunctions, deficiencies, deviations, defective material and equipment, and nonconformances are promptly identified and corrected. Contrary to the above, from June 2009 until April 12, 2010, PG&E failed to establish measures to assure that conditions adverse to quality, such as failures, malfunctions, deficiencies, deviations, defective material and equipment, and non-conformances were promptly identified and corrected. Specifically, PG&E failed to establish timely and adequate corrective actions to address the adequacy of the emergency diesel generator design because bounding of the worst case diesel generator over frequency did not account for instrument inaccuracies, and worst case loading calculations exceeded the emergency diesel generator operating limit of 2752 KW. Because this finding is of very low safety significance and was entered into the corrective action program as Notifications 50307493, 50307494, 50307598, and 50307755, this violation is being treated as a noncited violation, consistent with Section

VI.A of the NRC Enforcement Policy: NCV 05000275/2010006-04; 05000323/2010006-04, "Untimely and Inadequate Corrective Actions for the Emergency Diesel Generators."

e. Failure to Appropriately Evaluate Failed Residual Heat Removal Surveillance Test

Introduction. The team identified a finding of very low safety significance (Green) that involved a noncited violation of Technical Specification 5.4.1.a because the licensee failed to appropriately evaluate and correct a condition adverse to quality, as instructed by surveillance test Procedure P-RHR-A22, "Comprehensive Testing of Residual Heat Removal Pump." Specifically, the licensee failed to recognize a deviation in differential pressure towards the alert range, following the February 9, 2008, comprehensive surveillance test of the 2-2 residual heat removal pump. Continued degradation of the 2-2 residual heat removal pump. Surveillance test due to the differential pressure exceeding the action limit. The licensee entered this issue into the corrective action program as Notification 50308225.

<u>Description</u>. The team reviewed the negative differential pressure trend associated with the February 2009 performance of surveillance test Procedure P-RHR-A22 and the subsequent October 2009 test failure. Specifically, the team evaluated the licensee's attempts to identify and correct the cause of the degrading trend and subsequent surveillance test failure.

On October 9, 2009, following performance of surveillance test Procedure P-RHR-A22 during Refueling Outage 2R15, the licensee identified that the differential pressure across residual heat removal Pump 2-2 was 135.20 psid. The action high limit is 135.13 psid. Therefore, the measured differential pressure across the residual heat removal Pump 2-2 exceeded this limit. The calculated flow rate for this test was 4190.1 gpm which fell within the acceptable test range of 4211.9 gpm +/- 40 gpm. With pump differential greater than the action high limit, P-RHR-A22 instructs the licensee to, "Declare the pump inoperable until either the cause of the deviation has been determined and the condition is corrected, or an analysis is performed and new reference values are established in accordance with ASME OM Code paragraph ISTB-62009(c)." The licensee entered the issue into the corrective action program as Notification 50273132.

On October 30, 2009, the licensee re-performed P-RHR-A22 at a higher flow rate (4250.7gpm), resulting in a measured differential pressure of 133.4, which was below the action high limit of 135.13. While the October 30, 2009, performance of the surveillance test met the test acceptance criteria, it did not account for the cause of the previous (October 09, 2009) failure in which the tested flow rate was within the acceptable test range. The notification was closed with no further action.

The team determined that the licensee failed to appropriately evaluate the cause of the October 9 deviation and correct the condition as required by P-RHR-A22. In addition, a review of pump performance trends revealed a missed opportunity for the licensee to identify a negative trend of residual heat removal pump 2-2 performance during the

February 09, 2008, (R14) performance of P-RHR-A22 in which the measured differential pressure increased 2.6 psid from a baseline of 131.2 to 133.8 psid. Further inspection identified that eh licensee had modified the system lineup used to perform the surveillance, but had failed to rebaseline the pump as required by procedure.

Analysis. The performance deficiency associated with this finding involved the licensee's failure to appropriately determine the cause of a deviation and correct the condition associated with residual heat removal Pump 2-2 failed surveillance test. The finding is more than minor because it was associated with the equipment reliability attribute of the Mitigating Systems Cornerstone and it adversely affected the associated cornerstone objective of ensuring the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. Using the Inspection Manual Chapter 0609, "Significance Determination Process," Phase 1 worksheets, the finding is determined to have very low safety significance because the finding: (1) is not a design or gualification issue confirmed not to result in a loss of operability or functionality; (2) did not represent an actual loss of safety function of the system or train; (3) did not result in the loss of one or more trains of nontechnical specification equipment; and (4) did not screen as potentially risk significant due to a seismic, flooding, or severe weather initiating event. The team determined that this finding had a cross-cutting aspect in the area of problem identification and resolution, corrective action program because the licensee failed to appropriately evaluate the 2009 residual heat removal surveillance test failure such that the resolution addressed the cause of the failure. [P.1(c)]

Enforcement. Technical Specification 5.4.1.a states in part that written procedures shall be established, implemented, and maintained covering the applicable procedures recommended in Regulatory Guide 1.33, Revision 2, Appendix A, February 1978. Section 9 of Regulatory Guide 1.33, Revision 2, Appendix A, recommends procedures governing maintenance be written and maintained. Surveillance test procedure P-RHR-A22 requires that out of specification conditions be evaluated, understood and resolved. Contrary to the above, PG&E did not appropriately evaluate the cause of a deviation and correct the condition associated with the residual heat removal Pump 2-2 failed surveillance test as required by Procedure P-RHR-A22. Because the finding was of very low safety significance and has been entered into the licensee's corrective action program as Notification 50308225, this violation is being treated as a noncited violation consistent with Section VI.A of the NRC Enforcement Policy: NCV 05000323/2010006-05, "Failure to Appropriately Evaluate Failed Residual Heat Removal Surveillance Test."

40A6 Meetings

Exit Meeting Summary

On April 15, July 15, and July 27, 2010, the team presented the inspection results to Mr. James Becker, Site Vice President, and other members of your staff. The licensee acknowledged the issues presented. The team asked the licensee whether any materials examined during the inspection should be considered proprietary. No proprietary information was identified.

40A7 Licensee-Identified Violations

None

SUPPLEMENTAL INFORMATION

KEY POINTS OF CONTACT

Licensee Personnel

- J. Becker, Site Vice President
- K. Peters, Station Director
- S. Westcott, Engineering, Director
- J. Welsch, Operations Director
- C. Harbor, Maintenance Director
- B. Guldemond, Site Services Director
- D. Petersen, QV Director
- T. King, Outage Director
- L. Parker, Supervisor
- T. Garrity, Supervisor
- G. Lautt, Supervisor
- M. Frantz, Supervisor
- T. Baldwin, Manager
- J. McDonald, Manager
- B. Hendy, Manager

<u>NRC personnel</u> M. Hay, Branch Chief M. Peck, Senior Resident Inspector

LIST OF ITEMS OPENED, CLOSED, AND DISCUSSED

Opened and Closed

05000275/2010006-01; 05000323/2010006-01	NCV	Inadequate Design Control for the Emergency Diesel Generator, (Section 40A2)
05000275/2010006-02; 05000323/2010006-02,	NCV	Failure to Maintain Proficiency of Operators to Meet the Time Critical Operator Actions (Section 40A2)
05000275/2010006-03; 05000323/2010006-03	NCV	Failure to Submit Complete and Accurate Information for a Requested License Amendment (Section 4OA2)
05000275/2010006-04; 05000323/2010006-04	NCV	Untimely and Inadequate Corrective Actions for the Emergency Diesel Generators (Section 40A2)
05000323/2010006-05,	NCV	Failure to Appropriately Evaluate Failed Residual Heat Removal Surveillance Test (Section 4OA2)

LIST OF DOCUMENTS REVIEWED

PROCEDURES

NUMBER	TITLE	<u>REVISION/</u> DATE
AD1.ID2	Procedure Process Control	30
AD7.DC8	Work Control	32
AR DG11-3-4	High-Low Fuel Oil Level	2
CF3.ID11	Seismic Configuration Control Program	8
CF4.ID7	Temporary Alteration	20
O-23	Operating Instructions for Reliable Transmission Service for Diablo Canyon P.P.	November 18, 1995
OM16	Nuclear Safety Culture	0
OM16.ID1	Safety Culture and Safety Conscious Work Environment	1
OM16	Nuclear Safety Culture	0
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NOTIFICATION (CONDITION REPORTS)

A0264203	A0398141	A0504655	A0510978
A0551045	A0561130	A0590114	A0592691
A0594226	A0600363	A0600372	A0600389
A0600390	A0600392	A0600991	A0619095
A0633813	A0644928	A0644965	A0650610
A0650758	A0652252	A0661509	A0664622
A0671330 A0689486	A0672589	A0678731	A0687462
50032558	A0707892 50032561	A0715663 50032681	NCR N0002003 50032784
500325582	50035983	50043522	50032784
50033582	50043603	50044730	50044776
50070591	50077344	50079879	50081113
50081261	50082283	50082405	50083263
50083989	50084774	50085677	50085862
50086237	50087051	50112353	50120218
50122194	50122328	50137352	50179082
50193578	50194943	50195027	50196006
50196464	50196818	50198089	50200993
50201080	50201298	50202634	50203115
50203732	50206629	50207888	50207970
50208563	50213628	50231639	50232181
50232560	50236441	50237447	50238319
50243502	50246453	50246456	50248725
50251822	50252709	50252710	50255599
50257881	50257931	50262824	50263235
50265615	50265925	50266132	50266933
50270794	50272836	50273132	50273132
50273885	50273967	50274923	50276520
50276769	50278580	50278663	50279571
50279573	50281748	50283408	50284878
50285879	50286747	50288722	50289590
50290673	50291003	50292318	50294864
50296667	50301750	50302264	50302276
50303241	50303247	50303391	50303758
50303810	50304170	50304175	50304343
50304344	50305528	50305854	50306334
50307493	50307494	50307497	50307500
50307504	50307524	50307598	50308104
50308312	50308428	50308691	50308714
50309326	50309660	50309722	50309855
50309857			

WORK ORDERS

60009003	60017622	60018755	60020954
60009860	60019510	60019712	60020952
60010397	60019888		

MISCELLANEOUS

Calculation of NaOH Addition Estimation to Recirculation Sump Based on STA-271 Methodology

Calculation J-142A, RWST Nominal Setpoint and Indication Uncertainty Calculations, Revision 5

Calculation M-1081, Diesel Generator Starting Air System, Revision 0

Calculation M-1078, Determine Air Consumption Requirement for LCV Operation, Revision 0

Calculation M-0108, Pressure Decay from Diesel Generator Air Receiver, Revision 1 DCL-99-014, "Revision of FSAR Update – Electrical Power," February 5, 1999.

Calculation SQE-24-10, Seismic Qualification of Air Compressor/Motor and Pressure Switches, Revision 5

Calculation 1226, Small Bore Tubing, Revision 0

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DCPP Observation Program Report, March 31, 2010

DCM S-21, Diesel Engine System, Revision 22

Drawing 047282, Piping Mechanical Design Standard Piping Specification "S", Revision, 21

Drawing 102021, Sheet 3, Starting Air System, Revision 58

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Drawing 663082, Sheet 18, Mechanical Model D350 Compressor with 15 H.P. Motor, Revision 5

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FSAR Change Request Package for Change Number K-9.2(5), approved September 5, 1996

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FSAR Change Request Package for Change Number M-9.2(6), approved June 26, 1997

FSAR Change Request Package for Change Number L-9.2(3), approved February 24, 1997

FSAR Change Request Package for Change Number L-9.2(5), approved March 14, 1997

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LBIE 2007-013, RSG Component Modification, October 12, 2007

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JITT No. R097JIT01, Time Critical Operator Actions, Approved March 12, 2010

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PHASE 3 ANALYSIS SEISMIC QUALIFICATION OF STARTING AIR COMPRESSOR UNLOADER LINE

Summary of Significance Determination

The senior reactor analyst completed a Phase 3 analysis using the plant-specific Standardized Plant Analysis Risk (SPAR) Model for Diablo Canyon, Revision 3.50. The exposure period of 1-year was truncated to the current assessment cycle because the performance deficiency had existed since initial startup of the units. The analyst estimated the nonrecovery probabilities for operators failing to isolate air between the receiver and the compressor prior to air pressure depletion (97 percent), and operators failing to manually open fuel transfer valves to makeup to the diesel day tank (4.1 percent). The seismic hazard was developed utilizing input from the licensee's individual plant evaluation for external events, and the analyst calculated the probability of an unrecoverable seismically-induced loss of offsite power using a binning technique for the average spectral acceleration. The final quantitative result was calculated to be 1.06×10^{-6} . However, using a qualitative evaluation of the bounding assumptions, the analyst determined that the best available information indicated that the finding was of very low risk significance (Green).

Details

A. <u>Summary of Issue</u>

The team identified that the emergency diesel generator auxiliary systems did not comply with General Design Criteria 2, "Design Bases for Protection Against Natural Phenomena," and Regulatory Guide 1.29, "Seismic Design Classification," design bases. In the October 16, 1974, Safety Evaluation Report for Diablo Canyon Units 1 and 2, Section 3.2.1, "Seismic Classification," the NRC stated, "The basis for acceptance in our review has been conformance of the applicant's designs, design criteria, and design bases for structures, systems, and components important to safety with: (1) the Commission's regulations as set forth in Atomic Energy Commission, General Design Criterion No. 2; (2) the positions set forth in Regulatory Guide 1.29, "Seismic Design Classification"; and (3) industry standards.

Also, the FSAR Update, Revision 18, Table 17.1-1, "Current Regulatory Requirements and PG&E Commitments Pertaining to the Quality Assurance Program," states that PG&E complies with Regulatory Guide 1.29, Revision 3, dated September 1978. Design Criteria 2 requires, in part, that "structures, systems, and components important to safety shall be designed to withstand the effects of natural phenomenon such as earthquakes, tornadoes, hurricanes, floods, tsunamis, and seiches without loss of capability to perform their safety functions. Regulatory Guide 1.29, Section C.2 states, "those portions of structures, systems, or components whose continued function is not required but whose failure could reduce the functioning of any plant feature included in Items I a through I q above to an unacceptable safety level or could result in incapacitating injury to occupants of the control room should be designed and constructed so that the SSE would not cause such failure," and Section C.3 states, "those portions of structures, systems, or components that form interfaces between Seismic Category I and non-Seismic Category I features should be designed to Seismic Category I requirements."

The team identified that the emergency diesel generator starting air system and turbo charger air system air compressors are Design Class II, non-Seismic Category I and not qualified to remain functional during a seismic event. The air compressors are designed with an unloader sensing line that is connected to the Class I air receivers that are seismically qualified. The team postulated that a failure of the line during a seismic event could result in loss of starting air and turbocharger air pressure that could prevent the emergency diesel generators from remaining functional following a design basis earthquake. In response to the team's observations, the licensee performed an operability evaluation. The team reviewed the evaluation and concluded that the emergency diesel generators remained operable and capable of performing their intended safety function. The licensee entered this issue into the corrective action program as Notifications 50307496, 50307497, 50307504, 50307670, 50308204, and 50308824. The team also noted that a significant contributor to the performance deficiency was that PG&E failed to adequately evaluate the condition on numerous occasions. NRC team questioned the design configuration in 1992, as documented in condition report A0264203, and again on March 22, 2010, as documented in Condition Report 50305528. The team reviewed other condition reports that also documented similar concerns with the emergency diesel generator air systems and concluded that PG&E failed to thoroughly evaluate the concerns to ensure the emergency diesel generators and supporting equipment met the design basis.

B. <u>Statement of the Performance Deficiency</u>

The performance deficiency associated with this finding involved the licensee's failure to implement adequate design control measures for verifying the adequacy of design of the emergency diesel generators. Specifically, the team identified that the failure of the Seismic Category 2 starting air compressor unloader lines would cause the failure of the diesel generator fuel oil makeup system. This configuration was applicable to all six safety-related diesel generators at the plant.

C. <u>Significance Determination Basis</u>

1. <u>Phase 1 Screening Logic, Results and Assumptions</u>

In accordance with Inspection Manual Chapter 0612, Appendix B, "Issue Screening," the analyst determined that the failure to implement adequate design control measures for verifying the adequacy of the seismic design of the emergency diesel generators was a licensee performance deficiency. The issue was more than minor because it was associated with the Mitigating Systems Cornerstone attribute of design control and affected the cornerstone objective of ensuring the availability and reliability of systems that respond to initiating events to prevent undesirable consequences. Specifically, all six emergency diesel generators could have been unavailable to respond upon demand following certain postulated seismic initiators.

The analyst evaluated the issue using the Significance Determination Process Phase 1 Screening Worksheet for the Initiating Events, Mitigating Systems, and Barriers Cornerstones provided in Inspection Manual Chapter 0609, Attachment 4, "Phase 1 – Initial Screening and Characterization of Findings." This finding affected the Mitigating Systems Cornerstone. The analyst determined that the finding was potentially risk significant based on a seismic initiating event because if the unloader lines were assumed to be completely failed it would degrade one or more (all) trains of a system (emergency diesel generators) that supports a safety system or function. Therefore, a Phase 3 analysis was conducted in accordance with Inspection Manual Chapter 0609, Appendix A, "Determining the Significance of Reactor Inspection Findings for At-Power Situations."

2. <u>Phase 2 Risk Estimation</u>

Not Applicable.

3. Phase 3 Analysis

Assumptions

The following assumptions were made to support this Phase 3 analysis:

- 1. The Diablo Canyon plant-specific SPAR, Revision 3.50, was the best tool for quantifying the conditional change in risk of the subject performance deficiency.
- 2. The unloader lines and valves for all 12 starting air compressors were installed and maintained as Seismic Category 2 throughout the life of the plant.
- 3. The best-available information provided by the licensee indicated that the unloader lines were capable of surviving the Hosgri-level earthquake at Diablo Canyon.
- 4. If the starting air compressor unloader lines fail in a seismic event that also causes a loss of offsite power, the diesel generators would still receive an automatic start and would pick up safety-related loads, as designed.
- 5. Should the starting air compressor unloader lines fail in a seismic event that also causes a loss of offsite power, the fuel oil makeup valves to the diesel generator day tanks would fail closed without operator action and result in an unrecoverable failure of the emergency diesel generators.

- 6. Given Assumption 2 and in accordance with Inspection Manual Chapter 0609, Appendix A, Attachment 1, Usage Rule 1.1, "Exposure Time," the analyst determined that the exposure time should be limited to a 1-year assessment period.
- 7. It is possible for operators to identify the failure of the starting air compressor unloader lines and manually isolate the starting air receivers prior to pressure dropping below the point that would fail the fuel oil makeup valves. Therefore, this action was considered a viable recovery action.
- 8. The recovery discussed in Assumption 7 would result in continued operation of the emergency diesel generator fuel oil makeup system in automatic.
- 9. It is possible for operators to identify that automatic makeup of fuel oil to the emergency diesel generator day tanks had failed, and for the operators to manually perform this function. Therefore, this manual action was considered a viable recovery action.
- 10. The best available method to quantify the probability that operators would fail to reset the exhaust backpressure trip and manually start Pump FW-10 was the SPAR-H method.
- 11. The majority of the risk associated with the subject performance deficiency was from a station blackout. Therefore, the time to recover the fuel oil transfer capability was limited to about 60 minutes from the low level alarm in the day tank to the diesels running out of fuel. The time available to isolate the air accumulators from the broken unloader lines was the approximately 60 minutes it would take for the accumulator to bleed down from the 200 psig that would remain after diesel start to the 60 psig that would be required to operate the fuel oil makeup valves.
- 12. Once all emergency diesel generators failed from loss of fuel, there would be no motive force to move fuel, even if operators manually manipulated the fuel makeup valves.
- 13. Once air was depleted from the starting air accumulators, it would be impossible to restart the associated emergency diesel generator should the diesel stop.

Exposure Period

As documented in Assumption 2, the unloader lines and valves for all 12 starting air compressors were installed and maintained as Seismic Category 2 throughout the life of the plant.

In accordance with the Risk Assessment of Operational Events Handbook, Section 2.7, "Exposure Time > One Year," the maximum exposure time in a condition analysis is usually limited to 1 year. Therefore, the exposure time used in this evaluation was 1 year.

Application of Recovery

The analyst evaluated the probability of operator failure for the recovery actions documented in Assumptions 7 and 9 using the SPAR-H method described in NUREG/CR-6883, "The SPAR-H Human Reliability Analysis Method." The following performance shaping factors were adjusted from nominal:

Failure to Isolate Seismically-Induced Starting Air Leak

• <u>Time</u>:

As stated in Assumption 11, operators would have approximately 60 minutes from diesel generator start to identify and isolate the leak in the starting air unloader line before the pressure in the accumulator would no longer support automatic operation of the fuel oil makeup valves.

The analyst conducted walk downs, simulator observations, and procedural reviews and determined that the nominal time to identify the leak would be about 30 minutes considering the successful start of the diesel generators and the other high priority actions that would be required following a major earthquake. Additionally, the analyst determined that isolating the leak would take about 15 minutes. Therefore, both the diagnosis and action credits remained at the nominal value.

Stress:

A seismically-induced loss of offsite power would place the operators in at least a high level of stress during both diagnosis and action. Multiple competing priorities, sudden onset of stress, and the knowledge that the consequences of these tasks represents a threat to plant safety clearly places the operators under a high level of stress. Because the stress would not persist for long periods of time nor place the operators under a threat to their physical well being, the analyst determined that the stress would not be at the extreme level.

Complexity:

The analyst determined that the diagnosis of this specific failure was highly complex. The starting air accumulator low pressure annunciator is expected to be in alarm following a diesel air start. Operators responding to the emergency diesel generator rooms would be wearing double hearing protection and the diesel would be producing high noise levels, making it difficult for operators to hear a leak in the air system. However, once properly diagnosed, the recovery actions are straight forward using normal operational techniques. Therefore, the analyst assumed a nominal complexity for the action portion of the recovery.

Procedures:

The analyst determined that the emergency operating procedures would initially confirm that the emergency diesel generators were properly functioning and would not emphasize the need to focus on these machines. Field operators are directed by reactor trip procedure to go to the emergency diesel generator rooms; however, during simulator walk down, they were redirected to perform other priority tasks until new alarms came in. Therefore, the analyst determined that the procedures were incomplete for diagnosis. Once it was determined that there was an air leak at the compressor, the procedures were very clear on how to isolate the leak. Therefore, the analyst determined that the procedures were of nominal quality for the recovery action.

Ergonomics:

The analyst determined that the placement of emergency lighting, hot/humid area, high noise level, and the propensity for aftershocks provided a poor ergonomic environment for diagnosing and isolating the failure of the unloader lines.

Table 2 provides the calculations used to apply the performance shaping factors and the odds ratio. The resulting HRA nonrecovery value was 97 percent.

	IAB				
Isolate Air Between Receiver and Leaking Unloader Lines					
Performance					
Shaping Factor	Diagnos	Action			
		PSF			
	PSF Level	Multiplier	Level	Multiplier	
Time:	Nominal	1.0	Nominal	1.0	
Stress:	High	2.0	High	2.0	
Complexity:	Highly Complex	5.0	Nominal	1.0	
Experience:	Nominal	1.0	Nominal	1.0	

TADIES

Procedures: Ergonomics: Fitness for Duty: Work Processes:	Incomplete Poor Nominal Nominal	20.0 10.0 1.0 1.0	Nominal Poor Nominal Nominal	1.0 10.0 1.0 1.0
	Nominal Adjusted Odds Ratio Composite	1.0E-02 2.0E+01 9.5E-01 2000		1.0E-03 2.0E-02 2.0E-02 20
Failure to Isolate Seismically-Induced Starting Air Leak Probability:				9.7E-01

Failure to Manually Transfer Fuel Oil to Diesel Day Tank

<u>Time</u>:

As stated in Assumption 11, operators would have approximately 60 minutes from the low day tank level alarm until the emergency diesel generators ran out of fuel. This would then create an unrecoverable condition.

The analyst conducted walk downs in the emergency diesel generator rooms, using appropriate procedures, and determined that the nominal time to identify the need for manual makeup would be about 25 minutes. This provided between 1 and 2 times the nominal time and at least 30 minutes. Therefore, the analyst determined that the operators would have "Extra Time" to diagnose this condition. Additionally, the analyst determined that manually controlling the level control valves and filling a day tank would take about 10 minutes. Therefore, the action credit remained at the nominal value.

<u>Stress</u>:

A seismically-induced loss of offsite power would place the operators in at least a high level of stress during both diagnosis and action. Multiple competing priorities, sudden onset of stress, and the knowledge that the consequences of these tasks represents a threat to plant safety clearly places the operators under a high level of stress. Because the stress would not persist for long periods of time nor place the operators under a threat to their physical well being, the analyst determined that the stress would not be at the extreme level. Complexity:

The analyst determined that the diagnosis of this specific failure was of nominal complexity because the site procedures would lead directly to diagnosis. However, once properly diagnosed, the recovery actions take time and sequencing for each diesel day tank. Therefore, the analyst assumed a moderate complexity for the action portion of the recovery.

Procedures:

The analyst determined that the emergency operating procedures would lead to proper diagnosis of this condition upon receipt of the low day tank level alarm in the main control room. Operators in the simulator properly prioritized these alarms and dispatched operators immediately to the diesel rooms. Once in the room, the local procedures were straight forward and if followed literally, would achieve success. Therefore, the analyst determined that the procedures were of nominal quality for both diagnosis and the recovery action.

Ergonomics:

The analyst determined that most of the diagnosis took place in the main control room and using local instruments that were clearly illuminated by emergency lighting. This led the analyst to consider the ergonomics for diagnosis as nominal. However, the level control valves are located under the floor grating, must be reached without the aid of emergency lighting, and are manipulated without being able to see the day tank level indication as it changes. Therefore, the analyst determined that conditions provided a poor ergonomic environment for the recovery action of refilling the tank.

Table 2 provides the calculations used to apply the performance shaping factors and the odds ratio. The resulting HRA nonrecovery value was 4.1 percent.

TABLE 3

Manually Open Fuel Transfer Valves to Makeup to Diesel Day Tank Performance				
Shaping Factor	Diagnosis		Action	
	PSF Level	Multiplier	PSF Level	Multiplier
Time:	Nominal	1.0	Nominal	1.0
Stress:	High	2.0	High	2.0
			Moderately	
Complexity:	Nominal	1.0	Complex	2.0
Experience:	Nominal	1.0	Nominal	1.0
Procedures:	Nominal	1.0	Nominal	1.0
Ergonomics:	Nominal	1.0	Poor	10.0

Fitness for Duty: Work Processes:	Nominal Nominal	1.0 1.0	Nominal Nominal	1.0 1.0
	Nominal Adjusted Odds Ratio	1.0E-02 2.0E-03 2.0E-03		1.0E-03 4.0E-02 3.8E-02
	Composite	0.2		40
Failure to Manually Transfer Fuel Oil to Diesel Day Tank				

Failure to Manually Transfer Fuel Oil to Diesel Day Tank Probability:

Change in Risk from Seismic Initiators

The analyst calculated the change in risk related to this performance deficiency using the following method:

• The analyst evaluated the risk utilizing the Diablo Canyon SPAR, Revision 3.50, plus a spreadsheet evaluation of the seismic. The analyst set the model to provide an unrecoverable seismically-induced loss of offsite power. Additionally, the common cause failure to run of all six emergency diesel generators was set to the air isolation nonrecovery value of 4.1 percent. The resulting core damage sequences are displayed in Table 4 and the results are displayed in Table 3.

TABLE 3 Phase 3 Results SPAR Quantification				
Baseline CCDP	2.72 E-4			
Case CCDP	4.10E-2			
Delta CCDP	4.07E-2			
Seismic Initiator	1.09E-6/year			
97% Non-recovery	1.06E-6/year ^{**}			

^{**} SDP Result for seismic initiator and 97% nonrecovery represents a bounding quantitative analysis.

4.1E-02

Table 4 documents the major internal initiator sequences contributing 99.7 percent of the change in core damage frequency.

Sequence LOOP 16-03-10	TABLE 4Dominant Core Damage SequenceDescriptionUnrecoverable Loss of OffsitePower leading to a Station Blackout,Slow Reactor Coolant Pump SealLeakage, Failure to Recover acPower, Failure to Manually ControlTDAFW Pump, and Failure toDepressurize Steam Generators.	≿es ∆ CDF 4.40E-1	% of Total 76.8
LOOP 16-06	Unrecoverable Loss of Offsite Power leading to a Station Blackout, Reactor Coolant Pump Seal Failure, with Battery Depletion after 4 hours without ac Power.	1.10E-1	19.2
LOOP 16-45	Unrecoverable Loss of Offsite Power leading to a Station Blackout, Loss of turbine-driven auxiliary feedwater pump, without ac Power for 1 hour.	1.38E-2	2.4
LOOP 16-09-10	Unrecoverable Loss of Offsite Power leading to a Station Blackout, Fast Reactor Coolant Pump Seal Leakage, Failure to Recover ac Power, Failure to Manually Control TDAFW Pump, and Failure to Depressurize Steam Generators.	5.57E-3	0.97
LOOP 16-12	Unrecoverable Loss of Offsite Power leading to a Station Blackout, Reactor Coolant Pump Seal Failure, with Battery Depletion after 2 hours without ac Power.	1.72E-3	0.30

Seismic Modeling

The seismic hazard was developed utilizing input from the licensee's individual plant evaluation for external events. The analyst then developed a spreadsheet model of the Diablo Canyon seismic hazard. All calculations were performed

using an average spectral acceleration hazard with binning in .25g increments from 0.25 to 4.00g.

The analyst used the techniques delineated in the Risk Assessment of Operation Events Handbook, Volume 2, "External Events," Revision 1.01, Section 4.0, "Seismic Event Modeling and Seismic Risk Quantification," to quantify the frequency of an earthquake at each of the bin levels. The analyst then calculated the probability of an unrecoverable seismically-induced loss of offsite power using this technique for the average spectral acceleration. The result of this analysis is shown on Table 3.

Adjustments Based on Qualitative Factors

The analyst noted that Assumption 3 indicated that the median fragility of the starting air compressor unloader lines was the mean level of the Hosgri-level earthquake. This was a bounding assumption, given that the licensee's analysis indicated that the lines had margin above this design-basis earthquake.

The analyst noted that the assumptions suggest that all six emergency diesel generators would be loaded equally and would fail at approximately the same time. However, it is likely that the diesels would fail over a period of time, providing operators with additional clues to improve the potential for recovery of the remaining diesels.

Assumptions 12 and 13 imply that there is no recovery available after loss of air and loss of fuel to the day tank. However, there is a possibility that licensee personnel could refill the day tank by hand and could provide air to the accumulators via bottled air/nitrogen or other portable air supply onsite.

Given that the quantitative value of 1.06E-6 is very close to the Green/White threshold, the analyst determined that the qualitative factors above indicate that the actual change in risk associated with the subject performance deficiency is below the threshold. Therefore, this finding is of very low safety significance (Green).

Large Early Release Frequency

In accordance with the guidance in Inspection Manual Chapter 0609, Appendix H, this finding would not involve a significant increase in risk of a large, early release of radiation because Diablo Canyon has a large, dry containment and the sequences contributing to a change in the core damage frequency did not involve either a steam generator tube rupture or an inter-system loss of coolant accident.