

**SECTION SEVEN**

**OPERATING PROCEDURES**

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## **7.0 PACKAGE OPERATIONS**

The Century Versa-Pac (US Patent Pending) Shipping Container is used to transport a variety of materials. It is to be loaded, inspected and handled in accordance with standard, plant operating procedures.

Due to the low specific activity and low abundance of gamma emitting radionuclides, dose rates from the contents of the package are minimal. As a result of the low dose rates, there are no special handling requirements for radiation protection.

As a minimum, the operating procedure should include the steps described in the subsequent sections.

### **7.1 PACKAGE LOADING**

#### **7.1.1 Preparation for Loading**

Prior to loading the Century Versa-Pac, the packaging is inspected to ensure that it is in unimpaired physical condition. The inspection looks for damage, dents, corrosion, and missing hardware. Acceptance criteria and detailed loading procedures derived from this application are specified in user written procedures. These user procedures are specific to the authorized content of the package inspected to ensure packaging complies with Appendix 1.3.1, Packaging General Arrangement Drawings.

Components requiring repair will be fixed prior to shipping in accordance with approved procedures consistent with the quality program.

The User shall inspect the accessible surfaces of the closure and sealing devices in accordance with approved procedures prior to loading of the container to assure the following at a minimum:

- a. Ensure that the most recent certification performed is in accordance with Section 8.2.
- b. The contents are within the limits of the Certificate of Compliance.
- c. The package inner and outer surfaces are visually free from damage that may impair the safe use of the package.
- d. The Package is free of debris or other foreign matter that could interfere with the proper and safe use of the container.
- e. Verify that the outer drum and visible inner plugs are in place.
- f. Gaskets are in place and intact and are not deteriorated or damaged. Replace as needed.

- g. The containment flange and outer drum cover and all mating surfaces are sound and fit properly.
- h. Closure bolts are the proper type and size and that thread inserts are in working order.
- i. Ensure that security seal holes are functional and capable of maintaining their integrity when seals are required.

### **7.1.2 Loading of Contents**

The radioactive contents of the Century Versa-Pac package must be contained inside the containment area of the package. The maximum loading shall comply with the limits given in Section 1.2.2, Contents.

The User shall load the container in accordance with in-plant approved procedures and at a minimum include the following items:

- a. Verify that the steps previously outlined by Section 7.1.1 have been completed at a minimum.
- b. The contents may be pre-packaged within plastic jars, sealed metal cans, plastic bags, drums or other appropriate forms; however, these items are not required for transport.
- c. Verify that no freestanding liquids or other volatile compounds are present in the containment area prior to loading of contents.
- d. Carefully load the package content into the containment area.

### **7.1.3 Preparation for Transportation**

- a. Place the containment blind flange and gasket into place and tighten the bolts lock washers to the specified torque of 58 to 62 foot-pounds.
- b. Place the outer gasket in place and carefully install the outer reinforced insulated drum cover.
- c. Install the appropriate bolts and washers and tighten to the specified torque of 58 to 62 foot-pounds.
- d. Secure the outer drum closure ring and tighten to 60  $\pm$ 2 foot pounds and tighten the jam nut against the bolt lug.
- e. Install the security seals and record their numbers, if applicable.

- f. Complete a radiation and contamination survey in compliance with the applicable regulations.
- g. Remove any old labels and re-label per the applicable regulations.
- h. Records should be maintained in accordance with the appropriate regulations.

## **7.2 PACKAGE UNLOADING**

The User shall unload the Century Versa-Pac in accordance with in-plant approved procedures and at a minimum include the following items:

### **7.2.1 Receipt of Package from Carrier**

- a. Complete a receiving report and complete any survey's that are appropriate.
- b. Remove and record the package seal, if applicable.

### **7.2.2 Removal of Contents**

- a. Loosen and remove the outer drum lid closure ring, reinforcing ring bolts and insulated drum cover.
- b. Loosen and remove the bolts from the containment flange.
- c. Remove the contents from the containment area.

## **7.3 PREPARATION OF EMPTY PACKAGE FOR TRANSPORT**

Empty Century Versa-Pac packagings are prepared and transported per the requirements of 49 CFR §173.428. Prior to shipping as an empty Century Versa-Pac packaging, the packaging is surveyed to ensure that contamination levels are less than the 49 CFR §173.433(a) limit. The packaging is inspected to ensure that it is in an unimpaired condition and is securely closed so that there will be no leakage of material under conditions normally incident to transportation.

Any labels previously applied in conformance with subpart E of part 172 of this subchapter are removed, obliterated, or covered and the "Empty" label prescribed in 49 CFR §172.450 of this subchapter is affixed to the packaging.

## **7.4 OTHER OPERATIONS**

Not Applicable.

## **7.5 APPENDIX**

Not Applicable.