

Post Accident AP1000 Containment Leakage An Unreviewed Safety Issue

Fairewinds Associates, Inc, April 21, 2010

A Report by Arnold Gundersen, April 21, 2010
Chief Engineer, Fairewinds Associates, Inc

Affidavit by Rudolf H. Hausler, PhD, Corro-Consulta
Re. Post Accident AP1000 Containment Leakage:
An Un-reviewed Safety Issue

Attachments:

Attachment 1 – Curriculum Vitae

Attachment 2 – Table 1 from *Detection of Aging Nuclear Power Plant Structures*

Attachment 3 – Table 35-4 *Summary Of Release Category Definitions*

Attachment 4 – *Declaration Of Arnold Gundersen Supporting Citizen Power's Petition*

Attachment 5 – *Declaration Of Arnold Gundersen Supporting Connecticut Coalition*

*Against Millstone In Its Petition For Leave To Intervene, Request For Hearing, And
Contentions*

**Post Accident AP1000 Containment Leakage
An Unreviewed Safety Issue**

A Report by Arnold Gundersen¹
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1. Introduction

The AP1000 design has no secondary containment to provide for fission product control following a design basis accident. The purpose of this report is to describe the basis for concerns regarding an apparently unreviewed safety issue raised by the AP1000 containment system design (Revision 18).

My four concerns are:

- Recent experience with the current generation of nuclear reactors shows that containment corrosion, cracking, and leakage are far more prevalent and serious than anticipated by the U.S. Nuclear Regulatory Commission (NRC) in establishing its regulatory program for the safe operation of nuclear reactors.
- By design, the AP1000 containment has an even higher vulnerability to corrosion than containment systems of current reactor designs because the outside of the AP1000 containment is subject to a high-oxygen and high-moisture environment conducive to corrosion and is prone to collect moisture in numerous inaccessible locations that are not available for inspection.
- By design, the AP1000 containment has an even higher vulnerability to unfiltered, unmonitored leakage than the current generation containment system designs, and it lacks the defense in depth of existing structures. While the AP1000 is called an *advanced passive system*, in fact the containment design and structures immediately outside the containment are designed to create a chimney-like effect and draw out any radiation that leaks through the containment into the

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environment. Such a system will also facilitate the more efficient release of unfiltered, unmonitored radiation from any cracks or holes that might develop in the containment.

- Finally, a leakage path exists that is not bounded by any existing analysis and will be more severe than those previously identified by Westinghouse in its AP1000 application and various revisions.

The potential consequences of a radiation release to the environment from a small hole or crack in the AP1000 containment are significant. A containment hole approximately $\frac{3}{4}$ " by $\frac{1}{4}$ ", like the one discovered at Beaver Valley in 2009, would create exposure to the public well in excess of the 25 rem limit in 10 CFR 100.11(2) for the entire period of the accident. A hole that is the size of the hole in Beaver Valley's containment is not a low probability event, as several through-wall liner holes have already occurred in existing nuclear containments. Therefore, it is not a concept to be pushed off into the severe accident category. Yet, to my knowledge, neither Westinghouse nor the NRC has adequately analyzed this significant safety issue for the AP1000 design.

2. Background of Containment Design

2.1 General. All nuclear power reactor containment systems are designed to contain the radiation and energy that would be released during a Loss Of Coolant Accident (LOCA). In the absence of a containment system, post accident exposures to the public would be unacceptably high. "A containment building, in its most common usage, is a steel or concrete structure enclosing a nuclear reactor. It is designed to contain the escape of radiation... during any emergency. The containment is the final barrier to radioactive release, the first being the fuel ceramic itself, the second being the metal fuel cladding tubes, the third being the reactor vessel and coolant system."²

2.2 Current Reactor Containment Designs. According to H.L. Graves, III, NRC, and D.J. Naus, Oak Ridge National Laboratories, there are two main types of

² <http://encyclopedia.thefreedictionary.com/containment+structure>

containment designs currently in operation: freestanding containments and concrete containments with liners.³

Freestanding Containments are:

“freestanding, welded steel structures that are enclosed in a reinforced concrete reactor or shield building. The reactor or shield buildings are not part of the pressure boundary and their primary function is to provide protection for the containment from external missiles and natural phenomena (e.g., tornadoes or site-specific environmental events). Thirty-two of the NPPs licensed for commercial operation in the US employ a metal containment.”⁴

Concrete Containments With Liner are:

“metal lined, reinforced concrete pressure-retaining structures that in some cases may be post-tensioned. The concrete vessel includes the concrete shell and shell components, shell metallic liners, and penetration liners that extend the containment liner through the surrounding shell concrete. The reinforced concrete shell, which generally consists of a cylindrical wall with a hemispherical or ellipsoidal dome and flat base slab, provides the necessary structural support and resistance to pressure-induced forces. Leak-tightness is provided by a steel liner fabricated from relatively thin plate material (e.g., 6-mm thick) that is anchored to the concrete shell by studs, structural steel shapes, or other steel products... Seventy-two of the NPPs licensed for commercial operation in the US employ either a reinforced concrete (37 plants) or post-tensioned concrete (35 plants) containment.”⁵

2.3 AP1000 Containment Design. The proposed AP1000 reactors use concepts common to both types of containment system designs to create a wholly *new hybrid containment* that has had no prior operational history. While the AP1000 is a PWR that uses a dry containment system similar to that which most other existing PWRs use, unlike most currently operating PWRs, the AP1000 design proposes to use a freestanding steel containment and no secondary containment.

2.4 Existing freestanding containment systems are normally surrounded by a reactor building that also acts as a filtered enclosure in the case of a design-basis accident. In the AP1000 design, the freestanding steel containment is surrounded by a

³ Naus, D.J. and Graves, III, H.L., *Detection of Aging Nuclear Power Plant Structures*, Proceedings of the OECD-NEA Workshop on the Instrumentation and Monitoring of Concrete Structures, NEA/CSNI/ R(2000)15, Organization for Economic Cooperation and Development – Nuclear Energy Agency, ISSY-les-Moulineaux, France, 2001.

⁴ *Id.*, page 3.

⁵ *Id.*, pages 3-4.

shield building that is not intended or designed to filter exhaust gases that may leak from the steel containment in the event of an accident.

The AP1000 containment has another unique feature: following an accident it serves a role as a heat exchanger. Unlike any previous containment system ever built, the AP1000 uses a large tank of water above the shield building to pour water directly onto the outside of the steel containment shell. After an accident, the falling water then cools the containment shell, which then cools the radioactive steam inside the containment via two processes known as thermal conduction and convection during which the steel shell evaporates the water that is sprayed from above. As stated in a Westinghouse report:

“The steel containment vessel provides the heat transfer surface that removes heat from inside the containment and transfers it to the atmosphere. Heat is removed from the containment by the continuous, natural circulation of air. During an accident, air cooling is supplemented by water evaporation. The water drains by gravity from a tank located on top of the containment shield building.”⁶

The process of falling water effectively converts the containment into a heat exchanger rather than the passive containment building that is the hallmark of the original PWR containment system design.

2.5 History of NRC Containment Analysis. One of the hallmarks of NRC regulation is that licensees and applicants must apply either *conservative assumptions* or *conservative estimates* in order to meet the NRC’s statutory requirement to protect public health and safety. The dictionary defines “*conservative*” as “*Moderate: cautious: a conservative estimate*”. The pattern of recently uncovered weakness in the overall integrity of the current operating containment system design methodology proves that presumptions made for the AP1000 containment system considered in the containment design bases lack the level of prudence and caution as required to protect public health and safety.

3. Discussion

3.1 History of Containment Corrosion and Leakage A recent string of failures in

⁶ W.E. Cummins, et al, *Westinghouse AP1000 Advanced Passive Plant*, Proceedings of ICAPP '03, Cordoba, Spain, May 4-7, 2003, Paper 3235.

the current generation of containment systems strongly indicates that these current containment systems are not as impervious to the post accident environment as was anticipated and calculated by NRC and the nuclear industry in conducting design basis analysis for nuclear reactors. As discussed below in paragraph 3.1.8, this disturbing trend calls for a new analysis of the potential for containment corrosion and leakage. As further discussed in Section 3.2 below, the need for such an analysis is all the more pronounced with respect to the AP1000 design, which appears to invite corrosion through the establishment of a moist oxygenated environment.

For Example:

3.1.1 Beaver Valley. The NRC and the ACRS have received expert witness testimony concerning three pitting indications at Beaver Valley in 2006 and a through-wall hole at Beaver Valley in 2009 as delineated in the April 23, 2009 NRC Event Notification Report 45015. Moreover, the Beaver Valley NRC Event Notification Report clearly shows that visual inspections have proven inadequate to discover leaks before the leaks penetrate the entire metal surface. Below is a picture taken in April 2009 of a through-wall hole in the Beaver Valley containment that was undetected until complete penetration of the liner had occurred.

BEAVER VALLEY UNIT 1 LINER HOLE



3.1.2 European PWRs. Weld anomalies in the containment liner of the latest generation European Pressurized Reactor at Framanville 3 have caused construction delays and setbacks.⁷ Weld anomalies may lead to crevices that create through-wall corrosion if they occurred in the unique AP1000 containment design. While there is a significant amount of European data, the data cited in this report is limited to United States nuclear power plants.

3.1.3 Naus and Graves Study. In their treatise, *Detection of Aging Nuclear Power Plant Structures*, Naus and Graves have created a lengthy and comprehensive list of 66 containment system failures beginning as early as 1970 and following through to the end of their published research in 1999. According to their report:

“As nuclear plant containments age, degradation incidences are starting to occur at an increasing rate, primarily due to environmental-related factors. There have been at least 66 separate occurrences of degradation in operating containments (some plants may have more than one occurrence of degradation). One-fourth of all containments have experienced corrosion, and nearly half of the concrete containments have reported degradation related to either the reinforced concrete or post-tensioning system. Since 1986, there have been over 32 reported occurrences of corrosion of steel containments or liners of reinforced concrete containments. In two cases, thickness measurements of the walls of steel containments revealed areas that were below the minimum design thickness. Two instances have been reported where corrosion has completely penetrated the liner of reinforced concrete containments. There have been four additional cases where extensive corrosion of the liner has reduced the thickness locally by nearly one-half (10).”⁸

Naus and Graves also report that: “Since the early 1970’s, at least 34 occurrences of containment degradation related to the reinforced concrete or post-tensioning systems have been reported.”⁹

More disturbingly, Naus and Graves chronicled 32 reported incidences of steel containment or liner degradation that are particularly germane to anticipated problems

⁷ Oliver, Anthony and Owen, Ed, *New Civil Engineer Magazine* June 18, 2009

⁸ *Id.*, page 5.

⁹ *Id.*, page 6.

with the proposed AP1000 containment system. While some of the problems detailed by Naus and Graves are corrosion or pitting that did not completely penetrate the containment system, *their report also uncovered complete containment system failures of either the liner or the steel containment shell.* Table 1, labeled Attachment 2, from *Detection of Aging Nuclear Power Plant Structures* identifies through-wall containment cracks that occurred in 1984 at Hatch 2, in 1985 at Hatch 1, and in 1999, North Anna 2 also experienced a through-wall hole in its containment.

Naus and Graves also identify significant problems with containment inspections in locations where inspections are difficult due to inaccessibility. It is stated on Page 18 of their report that:

“Inaccessible Area Considerations

Inspection of inaccessible portions of metal pressure boundary components of nuclear power plant containments (e.g., fully embedded or inaccessible containment shell or liner portions, the sand pocket region in Mark I and II drywells, and portions of the shell obscured by obstacles such as platforms or floors) requires special attention. Embedded metal portions of the containment pressure boundary may be subjected to corrosion resulting from groundwater permeation through the concrete; a breakdown of the sealant at the concrete-containment shell interface that permits entry of corrosive fluids from spills, leakage, or condensation; or in areas adjacent to floors where the gap contains a filler material that can retain fluids. Examples of some of the problems that have occurred at nuclear power plants include corrosion of the steel containment shell in the drywell sand cushion region, shell corrosion in ice condenser plants, corrosion of the torus of the steel containment shell, and concrete containment liner corrosion. In addition there have been a number of metal pressure boundary corrosion incidents that have been identified in Europe (e.g., corrosion of the liner in several of the French 900 MW(e) plants and metal containment corrosion in Germany). Corrosion incidences such as these may challenge the containment structural integrity and, if through-wall, can provide a leak path to the outside environment.”¹⁰

Not only do Naus and Graves identify inspection problems with containments in the United States, but also in Europe. The data they collected, however, only reflect containment problems in the United States. While their report was written in 1999, the

¹⁰ *Id.*, Page 18

inspection problems have actually accelerated in severity since that time, with the most recent containment problem reviewed occurring at Beaver Valley in April 2009.

3.1.4 Reports in NRC Information Notice. The 66 incidences of containment system degradation occurring between 1970 and 1999 and reported by Naus and Graves appear to be comprehensive for that specific period of time. While my research to date has not uncovered a comprehensive and all-inclusive list for the current decade from 1999 to present, my review of *USNRC Information Notice 2004-09* identified another eight additional episodes of containment system degradation including a through-wall hole in the containment liner at D.C. Cook in 2001, three through-wall holes through the liner at Brunswick in late 1999, and 60 areas of pitting at D.C. Cook (Ice Containment) in 1998 where the liner was not penetrated but the thickness of the pitting was below the minimum design value¹¹.

According to the evidence reviewed, at least 77 instances of containment system degradation have occurred at operating US reactors since 1970, including two through-wall cracks in steel containments (Hatch 1 & 2), six through-wall holes in containment liners (Cook, North Anna 2, Beaver Valley 1, and three at Brunswick), and at least 60 instances of liners pitting to below allowable minimum wall thickness (minimum design value).

3.1.5 Citizens Power Report. In its May 2009 filing regarding Beaver Valley's application for a 20-year license extension, Citizen Power recently informed the NRC's Advisory Committee on Reactor Safeguards (ACRS) of the increased likelihood of containment system leakage failures. The expert witness declaration, entitled *Declaration Of Arnold Gundersen Supporting Citizen Power's Petition* and attached herein as Attachment 3 and contained within Citizen Power's filing to the ACRS, identified the *industry-wide* significance of the containment liner hole at Beaver Valley. The declaration detailed potential causes of containment through-wall liner failure and the currently existing weaknesses in inspection techniques on PWR containment systems.

¹¹ The minimum standard upon which the licensing design of this specific nuclear power plant was predicated and upon which risk assessment data was factored.

The *Declaration Of Arnold Gundersen Supporting Citizen Power's Petition* also addresses United States patents on containment design that clearly state that concrete containment structures are considered porous to radioactive gases and no credit for retention of radiation in concrete may be allowed.¹²

3.1.6 ACRS 2008 Meeting with Connecticut Coalition Against Millstone.

Following my July 9, 2008 testimony to ACRS regarding potential problems with Dominion Nuclear Connecticut Inc.'s Millstone Unit 3's sub-atmospheric *containment system*, the ACRS questioned a *containment specialist staff member of NRC* as to whether the NRC even has the capability to analyze a sub-atmospheric containment. According to the NRC *containment specialist*, the NRC cannot accurately analyze containment systems.

The NRC *containment specialist* and staff member said:

“It's sort of difficult for us to do an independent analysis. It takes time. We're not really set up to do it. The other thing you have to realize, too, for containment, which isn't as true in the reactor systems area, is that **we don't have the capability.**”¹³

To date, the NRC ACRS has met at least twice to discuss Citizen Power's concerns regarding liner failures and the transcripts of those meetings contain key details for containment system failure that should be of concern to the entire nuclear industry.

The most informed discussion of the probability of significant leakage from a PWR containment system may be found in the July 8, 2009 ACRS transcript regarding the Citizen Power petition alerting the NRC to the magnitude and significance of the failure of the containment system. The specific text relating to probability of gross containment leakage is addressed on Page 40 of the July 8, 2009 ACRS transcript:

“MEMBER RAY: At which point the condition of the concrete can't be taken credit for. So I guess I just think that **the idea that the leakage is**

¹² According to one of Stone and Webster's patents, “A Sub-atmospheric double containment system is a reinforced concrete double wall nuclear containment structure with each wall including an essentially impervious membrane or liner and **porous concrete** filling the annulus between the two walls.” US Patent 4081323 Issued on March 28, 1978 to Stone & Webster Engineering Corp. [Emphasis Added]

¹³ ACRS Transcript, July 9, 2008, page 88 lines 6-11 [Emphasis added]

going to be small from a small hole, from a hole this size, as small as Dan says, in the design-basis conditions isn't logically supportable because the concrete, you can't -- you, yourself said, you can't take credit for the concrete and the reason is because it's condition in the design-basis event can't be predicted, can't be credited. The only thing you can credit is the membrane itself.

MEMBER SHACK: From a deterministic basis, you're correct. From a probabilistic basis, which is what they use and can take credit based on –

MEMBER RAY: I don't think so.

MEMBER SHACK: Well, that's the way it is.

MEMBER RAY: That's not right.”¹⁴

The July 8, 2009 ACRS discussion between ACRS members Ray and Shack regarding the probability of significant leakage from a PWR containment system occurred after failure of the containment liner at Beaver Valley.

- Ray emphasizes that deterministically the steel containment liner is the only leakage barrier that protects the public.
- Shack implies that the if the liner fails, radiation leaks would be delayed by the concrete containment behind it and therefore a probabilistic risk assessment credit should be given for that reduction in dose release.

My 2008 testimony to ACRS contradicts Shack's assessment and directs one to the original patent delineating the fact that concrete is porous. [See footnote 12]. In the case of the AP1000 design, there is no porous concrete secondary barrier suggested by Shack. Therefore, in regards to the AP1000 design, Ray's position is both deterministically and probabilistically correct.

These ACRS discussions, and further correspondence submitted to the ACRS by Citizen Power indicate that the ACRS has developed an increased awareness of the newly uncovered weaknesses in PWR containment designs. Moreover, a more detailed discussion, including my analysis of the containment issues at Millstone, is detailed within my expert report entitled *Declaration Of Arnold Gundersen Supporting Connecticut Coalition Against Millstone In Its Petition For Leave To Intervene, Request For Hearing, And Contentions*, herewith filed as Attachment 4.

¹⁴ Transcript, page 40 [emphasis added].

Furthermore, the ACRS wrote a letter to NRC Executive Director for Operation R. W. Borchart on September 21, 2009 entitled *Request By The ACRS For A Future Briefing By NRR On Current Containment Liner Corrosion Issues And Actions Being Taken By The Staff To Address Them* in which the ACRS said:

“During the 565th meeting of the Advisory Committee on Reactor Safeguards, September 10-12, 2009, the Committee indicated the need for a future briefing by NRR on the topic of containment liner corrosion. **In recent years liner corrosion issues have been identified on a few of the operating nuclear power reactors. The Committee would like to hear from NRR about current staff efforts to address these issues generically.** Please let us know about a proper date and time for this briefing to take place.¹⁵

3.1.7 Petrangeli Report. The ACRS is not the only organization expressing concern regarding the overall integrity of PWR containments. In his book *Nuclear Safety*, Dr. Gianni Petrangeli, a nuclear engineering professor at the University of Pisa in Italy, also reported his concern regarding the likelihood of *containment breaches and the probability of severe post-accident leakage from a PWR containment*. In his book, Dr. Petrangeli noted:

“There is a tendency in the design phase to specify for the containments a figure for the maximum admissible leakage rate which is close to that which is technically obtainable in ideal conditions... In the course of plant operation however, even if at the start the leak rate was the specified one or lower, a certain deterioration in the containment leak rate takes place and then in the case of an accident, the leak rate would probably be higher than that measured in the last leakage test.... In depth studies ... were performed on the deterioration probability of the leak proofing in real containment systems. The picture that emerges is not very reassuring... The probability of overcoming the specification values in the case of an accident is 15 per cent for BWR’s and 46 percent for PWRs”¹⁶.

Using US NRC data gathered from 1965 through 1988 and NUREG-1273 on containment leakage from a variety of sources, Dr. Petrangeli presents the probability that a containment system will exceed its technical specification limits during an accident in Table 14-2 reproduced below.

¹⁵ Meeting Transcript, page 40 [Emphasis Added]

¹⁶ Petrangeli, Gianni, *Nuclear Safety*, Butterworth-Heinemann, 2006, ISBN 10: 0-7506-6723-0, Page 141.

Table 14-2. Measured containment leaks (USNRC 1988)

Leak measured relative to the specifications	BWRs*	PWRs*
From 1 to 10 times	0.10	0.31
From 10 to 100 times	0.04	0.08
Higher than 100	0.01	0.07

* These columns represent the probability of exceeding the technical specification leakage rates.

In my review of the more comprehensive data from the 1999 Naus and Graves study, as well as significant liner failures between 2000 and 2010 after Naus and Graves collected their data, the leakage rates in Table 14-2 of Dr. Petrangeli's 2006 book may in fact underestimate the post-accident containment system leakage risk.

Dr. Petrangeli further expressed his concerns based on his review of this data as it pertains to the new containment designs including the AP1000 when he said:

“It is surprising that this issue does not receive much attention in the field of safety studies... This issue has been dealt with here because, for plants now under construction and for future ones, the tendency is to restrict the important consequences of severe accidents to within a very small distance from the plant possibly to avoid the need to evacuate the population. From this perspective, the real leakage of the containment system becomes very important.”¹⁷

Dr. Petrangeli then continues by suggesting as a solution the exact opposite approach to that taken in the AP1000 containment design. Rather than act as a chimney and draw unfiltered gases from the gap between the containment and shield building as the AP1000 does, Petrangeli suggests as a possible solution for severe accident dose mitigation would be “... systems with a double containment with filtering of the effluents from the annulus between the containments...” when a secondary containment can be constructed. I note that the AP1000 shield building is not designed to “contain” any gases, and that Westinghouse has stated, “There is no secondary containment provided for the fission product control following a design basis accident.” (AP1000 DCD, Rev. 16, Section 6.5.3.2).

¹⁷ *Id.*, page 142.

3.1.8 Conclusions Regarding Containment Degradation and Leakage.

As discussed above, the recent history of nuclear reactor operation shows a disturbing, unanticipated and unanalyzed trend of containment corrosion and leakage. This trend is seen in both standard containments and in containment designs such as the sub-atmospheric design used at Millstone and six other plants, and the ice containment system that has a litany of serious safety related containment failures. And clearly, the newfound containment liner hole at Beaver Valley creates a dilemma for both the industry and regulators in that it shows the increased likelihood of gross leakage by a PWR containment system that would significantly compromise public health and safety.

In my professional opinion, this disturbing trend calls for a new analysis of the potential for containment corrosion and leakage in the existing fleet of operating reactors. As further discussed in Section 3.2 below, the need for such an analysis is all the more pronounced with respect to the AP1000 design, which appears to invite corrosion through the establishment of a moist environment.

3.2 The Unique AP1000 Design Introduces An Unanalyzed Vulnerability

3.2.1 General. In the event the AP1000 containment leaks radioactive material into the annular gap between it and the shield building, the AP1000 is specifically designed to immediately act as a chimney and draw those vapors directly into the environment without filtration. The design of the AP1000 containment also has a greater potential to leak than existing containments with an increased likelihood that the leakage will exceed dose exposure limits at the Low Population Zone.

3.2.2 AP1000 Integrity and Corrosive Attacks. Well before the discovery of pitting (2006) or the through wall leak (2009) at Beaver Valley, the NRC expressed concerns about the integrity of the AP1000 containment to resist a corrosive attack. In 2003 the NRC wrote:

“The staff’s review of the containment shell design identified a concern that the 4.44 cm (1.75 in.) thickness of the cylindrical shell just meets the minimum thickness requirement of 4.4336 cm (1.7455 in.) of the 1998 ASME Code, Section III, Subsection NE, Paragraph NE-3324.3(a), based on a 406.8 kPa (59 psi) design pressure, a 148.9 °C (300 °F) design temperature, allowable stress, $S = 182$ MPa (26.4 ksi), and a containment vessel radius, $R = 1981.2$ cm (780 in.). **The staff noted that there is no**

margin in the nominal design thickness for corrosion allowance. Of particular concern is the embedment transition region of the cylinder, which has been prone to corrosion in operating plants. Paragraph NE-3121 specifically requires that the need for a corrosion allowance be evaluated. Consequently, the staff requested the applicant to provide justification for (1) making no provision, in defining the nominal design thickness, for general corrosion of the containment shell over its 60-year design life, and (2) not specifying a corrosion allowance in the embedment transition region. In its response to RAI 220.002 (Revision 1), the applicant submitted the following information to address the corrosion allowance for the AP1000 containment shell:

The ASME Code of record has been updated to the 2001 Edition including 2002 Addenda. (The applicant has revised the DCD to incorporate this change.) Per the revised Code of record, $S = 184.09$ MPa (26.7 ksi) and $t_{min} = 4.38$ cm (1.726 in.), which provides a nominal margin for corrosion of 0.06 cm (0.024 in.).

The design has been changed to add a corrosion allowance for the embedment transition region, as was provided for the AP600. The nominal thickness of the bottom cylinder section is increased to 4.76225 cm (1.875 in.) and the vertical weld joints in the first course will be post-weld, heat-treated per ASME Code requirements. Design of Structures, Components, Equipment, and Systems

Corrosion protection has been identified as a safety-related function for the containment vessel coating in DCD Tier 2, Section 6.1.2.1.1, "General (Protection Coatings)." The COL applicant will provide a program to monitor the coatings, as described in DCD Tier 2, Section 6.1.3.2, "Coating Program."

On the basis that enough corrosion allowance and proper corrosion protection were provided, the staff found the applicant's response acceptable, pending (1) incorporation of the design change in the cylinder embedment transition region in a future revision, and (2) designation of the "inhibit corrosion" function as "safety" for coatings on the outside surface of the containment vessel in a future revision of DCD Tier 2, Table 6.1-2. This was Confirmatory Item 3.8.2.1-1 in the DSER."¹⁸

The use of the term *corrosion allowance* refers to situations during which the containment experiences general corrosion over a large area. This general corrosion is a structural problem because it is a broad attack upon the entire structure rather than a pinhole, and therefore the NRC staff concern regarding a general corrosion issue with the

¹⁸ Page 3-106 AP1000 SER

AP1000 does not address the potential for the through-wall pitting problem reviewed and analyzed in this report. The unique features of the AP1000 exacerbate the likelihood of through-wall pitting corrosion that would increase post accident leakage.

The NRC requirements for increasing the thickness of the AP1000 containment by only one-eighth of an inch and by adding field applied protective coatings do not provide adequate assurance to mitigate potential pitting. The proposed NRC remedies are inadequate in light of industry experience and the unique features of the AP1000 containment design. One needs only to review the 3/8"-thick hole at Beaver Valley which occurred on a field coated surface and other through-wall failures discussed above to conclude that the 1/8 inch corrosion allowance in the AP1000 design is simply not adequate to address pitting.

3.2.3 Vulnerability To Hole Propagation. As discussed in 3.1.3 above, Naus and Graves have already identified the difficulty of thoroughly inspecting inaccessible locations in any containment system. The data reviewed show that such inspections will be more problematic in the AP1000 where abundant air, moisture and corrosive chemicals may allow holes to continue to grow over extended periods of time thereby forming unlimited pockets of corrosion in crevasses at inaccessible locations. This action would likely be especially true in the vicinity of non heat-treated or poorly heat-treated welds of high strength steels. In comparison, the corrosion at Beaver Valley and other existing PWRs has not progressed quite as rapidly as what is projected to occur in the AP1000 because there was no constant replenishment of oxygen and moisture on the outside of the containment liner shell. However, in the event that a corrosion site begins on the outside of the AP1000 containment, unlimited amounts of oxygen, moisture and corrosive chemicals are available for the corrosion to propagate and eventually result in broad weakening of the shell by deep grooves.

The annular gap outside the AP1000 containment is continually subjected to air, is subject to moisture buildup from humidity and condensation in the air, and subject to corrosive chemicals creating the ideal incubator for crack propagation and the creation of holes. The AP1000 containment design effectively continuously "breathes" in air, moisture and contaminants into the annular gap between the shield building and the

containment. “Breathing” in this case is what engineers would call natural convection. For example, at Turkey Point and other saltwater sites, that air would also contain salt and other minerals that give ocean air its familiar *ocean smell* and corrosivity of the salt water. On cooling tower sites, the AP1000 would “breathe” in cooling tower drift (fine water droplets in the vapor cloud), containing chlorides and biocides and accumulated minerals in the cooling water. The net effect is that these chemicals are corrosive agents traveling immediately next to the outside of the steel containment.

Furthermore, the 800,000-gallon water tank¹⁹ situated above the containment may leak over extended periods of time thereby providing additional moisture to aid in the propagation of holes.

In addition to the possibility of holes or pitting in the wall of the AP1000 containment due to the factors previously discussed, there is also an additional failure mode due to corrosion that must be addressed. Since concrete cannot bond to steel, a gap or pocket will be formed at the interface between the containment wall and the concrete containment floor. History has proven that over time moisture and contamination will enter this gap and cause corrosion to begin. Once again, as Naus and Graves suggest, it is at just such an inaccessible location that pitting can grow to cause either complete failure of the containment system or deterioration of the containment wall thickness to below the Code Allowable.

A second method of containment integrity failure would also be possible at the junction between the concrete floor and steel wall. In this inaccessible location, it is most likely that corrosion would first form as numerous pits ultimately coalescing into a groove that would present a mechanism of loss of structural integrity called *buckling*. If devolved pitting were to occur at the junction between the concrete floor and steel wall, then the low margin of safety for the overall thickness of the AP1000 containment actually becomes a serious structural issue and not just a hole that causes increased leakage.

¹⁹ The original Gundersen Fairewinds Associates, Inc Report issued March 26, 2010 contained a decimal point error that erroneously stated that the water tank was an 8,000,000-gallon (8-million-gallon) water tank, rather than the correct amount of 800,000 gallons with a weight of 3,300 tons. This typographical error has been corrected in the body of the report and this change has no effect upon the analysis or conclusions contained herein.

The net effect of all these parameters upon the AP1000 design is that through-wall holes or flaws below minimum allowable wall thickness are at least as vulnerable to develop in the new AP 1000 design as compared to the existing PWR containments in which the industry has already witnessed failures.

3.2.4 Inspection Of The AP1000 Containment. Current visual inspections of the containment from easily accessible areas within existing containments have a history of failing to identify any corrosion until the containment barrier itself has been penetrated. Visual inspection on the inside of all containments therefore relies upon a hole fully penetrating the containment in order to be detected.

My experience as a Senior Vice President of an ASME Section XI non-destructive testing division and my review of the AP1000 containment design has led me to conclude that the AP1000 design presents similar obstacles to visual and ultrasonic inspection techniques, and also introduces more locations that are inaccessible to inspection and prone to corrosive attack. Moisture buildup and corrosive agent attack in small crevasses between the containment and the shield building will most likely increase the likelihood of hole-propagation at exactly the locations that are most difficult or impossible to inspect.

3.2.5 Field Welding and Coatings on the AP1000. The AP1000 containment is not a single piece of steel but rather many sheets welded together in the field. These numerous field-welded connections to the containment provide ideal locations both for pitting and crevice corrosion to develop and horizontal surfaces for moisture to collect. In addition, an Idaho National Laboratories Report entitled *Study Of Cost Effective Large Advanced Pressurized Water Reactors That Employ Passive Safety Features* states that, “The containment vessel supports most of the containment air baffle. ...Flow distribution weirs are welded to the dome as part of the water distribution system...”²⁰

In addition to field-welds, coatings will also be applied to the containment in the field. According to the Idaho National Labs report, “The containment vessel is coated with an

²⁰ Pages 2-11 and 2-12 of an Idaho National Laboratories Report entitled *Study Of Cost Effective Large Advanced Pressurized Water Reactors That Employ Passive Safety Features* (DOE/SF/22170) dated November 12, 2003

inorganic zinc coating”.²¹ While coatings can provide some protection when properly applied, there is no assurance that field application can be completely successful and will last for the 40 to 60 years of projected operating life. In fact, field quality assurance problems during the construction of existing containments have been determined to be the root cause of many of the containment degradation issues identified earlier in this report. Moreover, there are oil and gas facilities where components have completely corroded even though they were protected by galvanic coatings. A galvanic coating protects only as long as the zinc is present as a metal. For protection, the zinc corrodes and thereby prevents the underlying iron from corroding. However, when the zinc is gone the iron corrodes.

Given that moisture and corrosive chemicals will be drawn into the gap between the shield building and the containment and that various welded connections will provide locations for pit and crevasse corrosion to initiate, it is possible that intergranular corrosion in weldments could propagate at a rate of 0.15 inches per year or faster, and in locations that are under stress, cracks could form. In my opinion a small crack could create a hole that would remain undetected and completely penetrate the AP1000 containment in a through-wall leak within approximately ten years or less.

3.2.6 AP1000 Chimney Effect. The AP1000’s containment design is uniquely designed to act like a chimney and draw air and moisture out of the annular gap between the containment and the shield building. In the event a containment hole develops, the pressure inside the containment will push any radioactivity into the annular gap and then that radioactivity will immediately be drawn out into the air above the reactor by this chimney effect.

3.2.7 Increased Radiation Exposure From A Leak Into Annular Gap. Based upon my experience in Integrated Leak Rate Testing, the industry expectation is that a ¼ inch hole in the containment will produce leakage in excess of 100 Standard Cubic Feet per Hour (SCFH) resulting in an off-site exposure of approximately 25-rem at the Low Population Zone (LPZ). The hole at Beaver Valley was significantly larger than the aforementioned industry standard and would have resulted in approximately ten times

²¹ *Id.*, page 2-12.

that exposure, as leakage increases with the square of the hole diameter. However, as noted earlier in the conversation between ACRS members Ray and Shack, the existing steel liner at Beaver Valley was also backed up by a concrete containment. No such redundancy is incorporated in the AP1000 design. A hole the size of Beaver Valley's would clearly exceed the NRC's Low Population Zone (LPZ) dose limits. Admittedly the AP1000 containment is thicker than Beaver Valley's, but hole propagation is not self-limiting in the AP1000 design as previously described.

3.2.8 Implications To The AP1000 Design. The ACRS concern regarding containment integrity following the discovery of the Beaver Valley hole, Dr. Petrangeli's concern with respect to new containment design leakage rates, and the detailed history of at least 77-containment system failures nationwide, demand a wholly new analysis to determine exactly how the newly proposed AP1000 design accommodates leakage through the wall of its unique hybrid containment system.

Containment system leakage from through-wall holes in steel has already occurred at North Anna, Beaver Valley, Hatch 1, Hatch 2, Cook and Brunswick. However, in each of these circumstances ACRS member Shack articulated the fact that there was another potential barrier by which to collect and filter the airborne radiation that leaked from the containment system. Previous freestanding steel containments with holes were enclosed within a reactor building into which the leakage entered and was controlled. The liner failures appeared to be backed up by a concrete containment building.

In the event of an accident at a proposed AP1000 reactor, leakage through the freestanding steel containment will pass directly into the gap between the steel and the shield building. Therefore, the proposed AP1000 containment design is inherently less safe than current reactors presently licensed and operating.

The following four pages contain accident sequence illustrations.

- Figure 1 – AP1000 in normal operation.
- Figure 2 – AP1000 design basis accident begins.
- Figure 3 – AP1000 containment hole opens as containment fills with radioactive gases.
- Figure 4 – AP1000 chimney effect draws radioactivity directly into the environment.

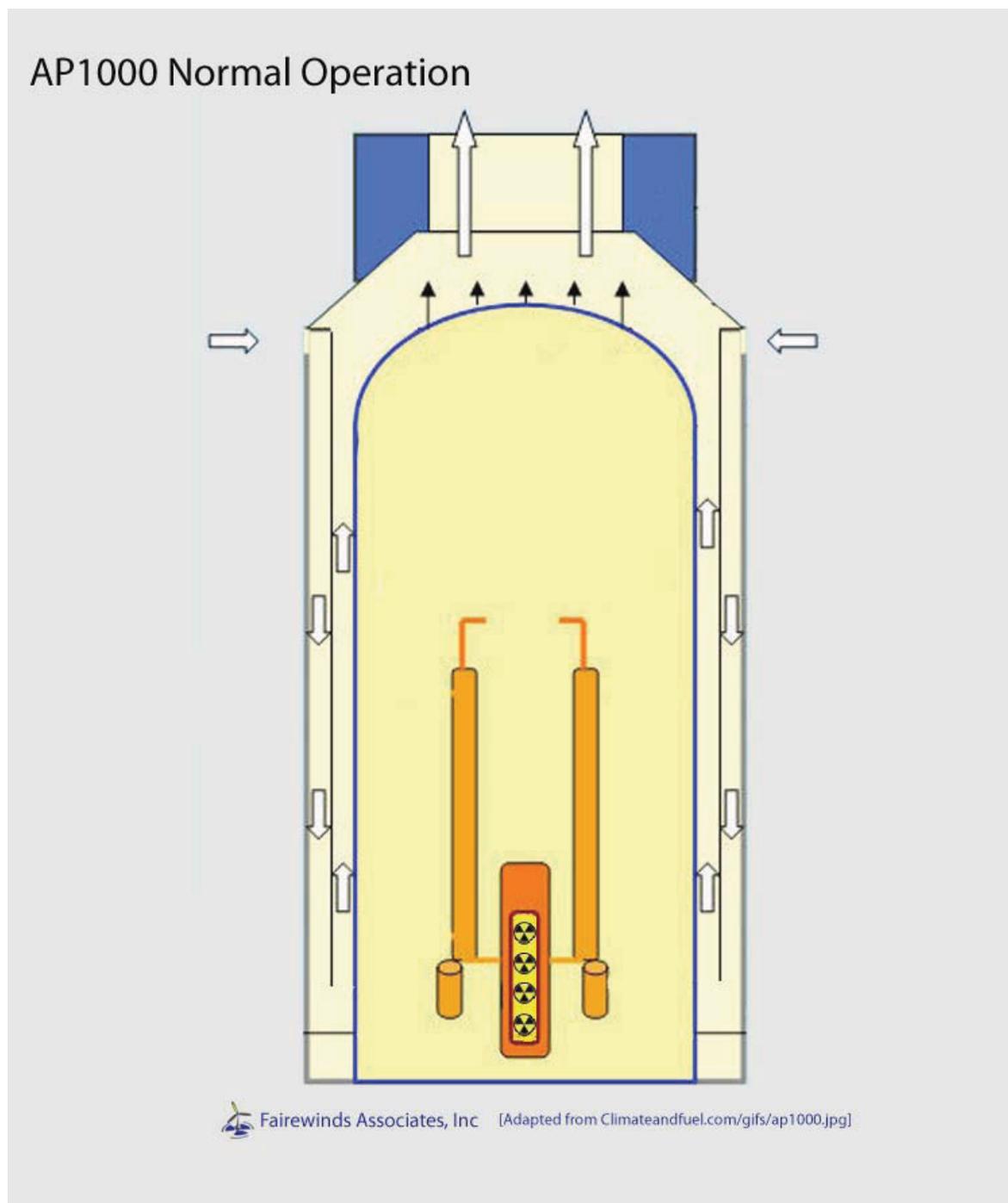


Figure 1

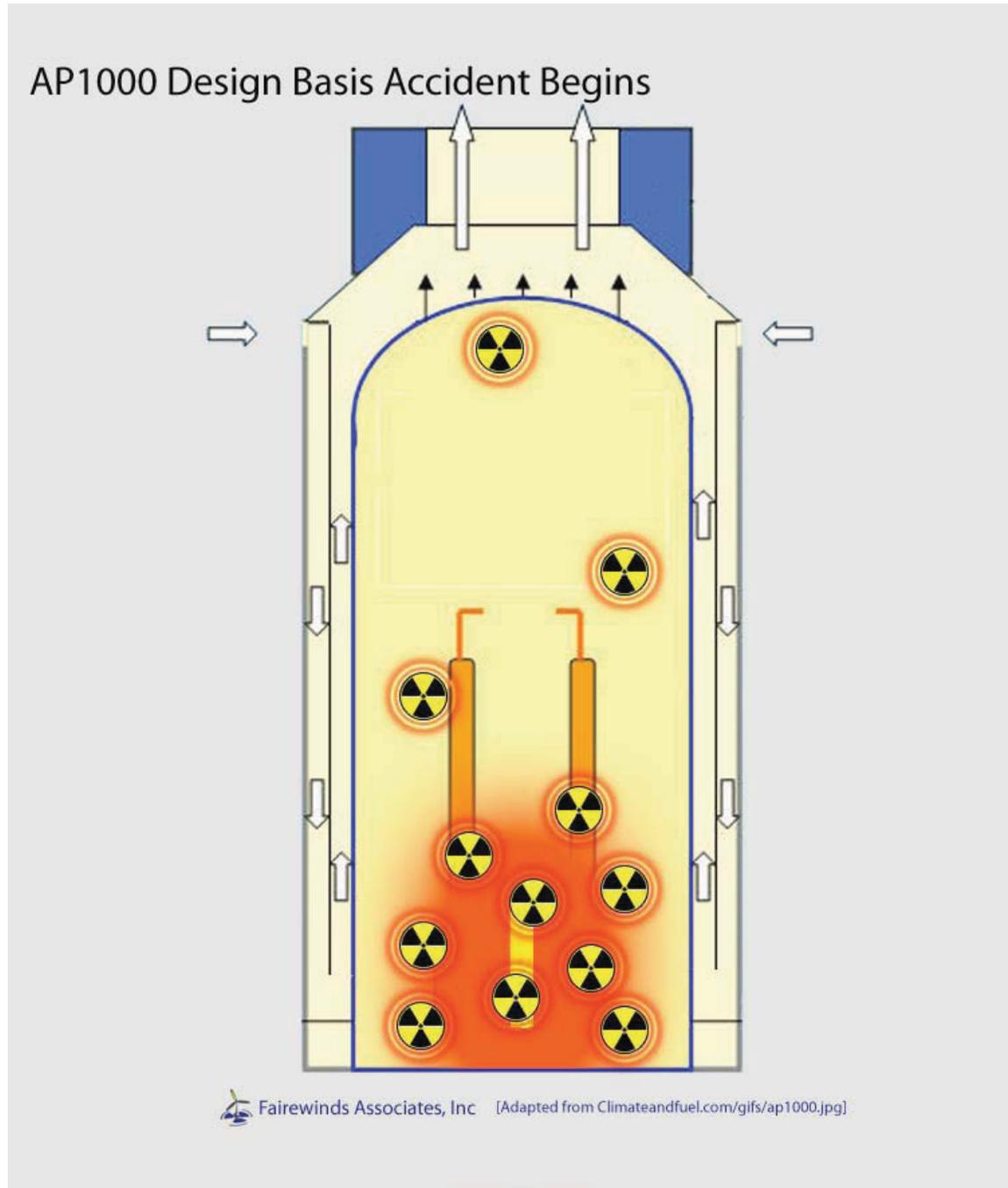


Figure 2

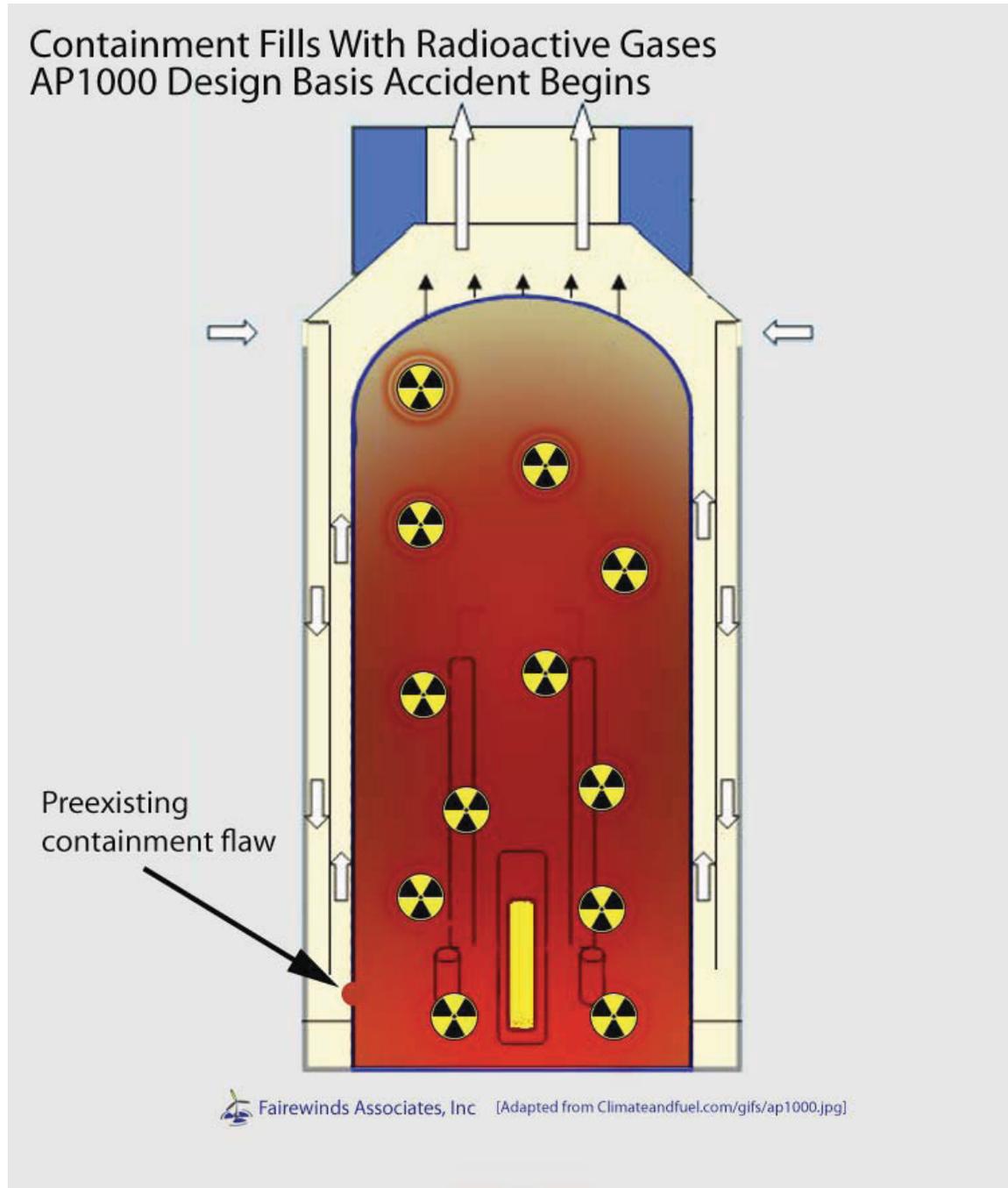


Figure 3

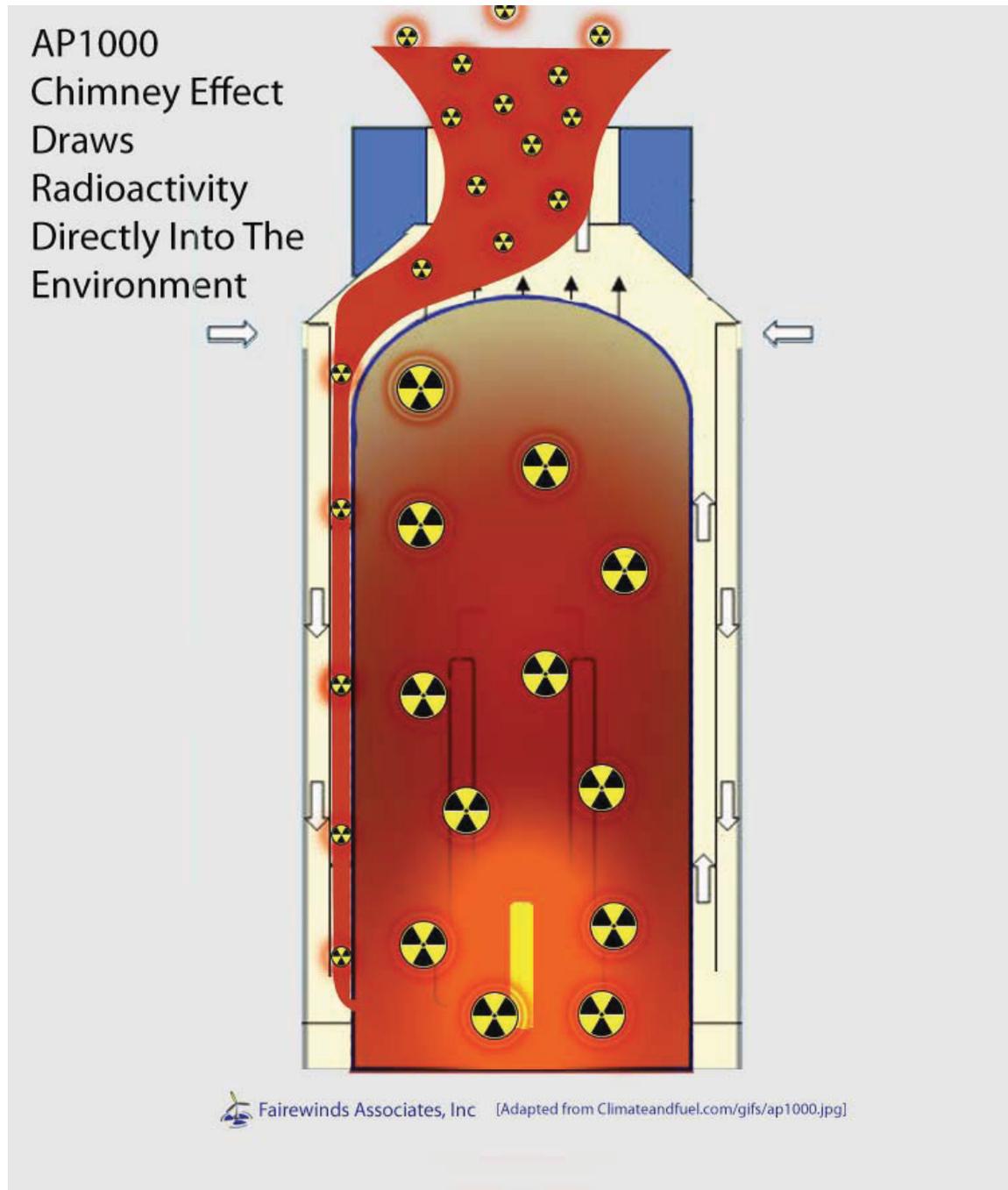


Figure 4

Concernedly, the hybrid AP1000 containment system appears to lack any of the redundancy or defense in depth²² in containment system design that was present in earlier designs reviewed in this report and upon which *design bases events* are predicated.

The hole in the Beaver Valley containment confirms Dr. Petrangeli's analysis about the increased likelihood of severe containment leakage. In his analysis, Dr. Petrangeli shows that there is at least a 10-percent likelihood and potentially a 31-percent likelihood of leakage from the AP1000 containment system being 10-times higher than that specified in the AP1000 Design Basis and Technical Specifications. This significant variation in potential leakage corresponds roughly to the size of the hole in the Beaver Valley Containment. See Table 14-2 on Page 12 for comparative chart.

Incongruously, the purpose of *the gap between the steel and the shield building* in the design has **NOT** been created to collect and treat radiation as Dr. Petrangeli suggests would be appropriate, but rather to allow air and moisture to cool the containment itself and then to act as a chimney allowing those gases to be siphoned directly out into the environment.

Consequently, the design of the proposed AP1000 containment and its shield building might actually cause the occurrence of a larger leakage rate and a higher probability of a through-wall leakage than the currently existing containment system failures discussed above due to the active role of the AP1000 shield building in acting as a chimney which draws radioactively contaminated air into the environment.

Specifically, the outside of the containment is designed to be wetted and for that reason it has millions of gallons of water suspended above it in order to provide moisture following an accident. More specifically, containment holes and leaks in existing

²² **Defense in depth** is an approach to nuclear power plant safety that builds-in layers of defense against release of radioactive materials so that no one layer by itself, no matter how good, is completely relied upon. To compensate for potential human and mechanical failures, *defense in depth* is based upon several layers of protection with successive barriers to prevent the release of radioactivity to the environment. This approach includes protection of the barriers to avert damage to the plant and to the barriers themselves. It includes further measures to protect the public, workers, and the environment from harm in case these barriers are not fully effective. *Defense in depth* is a hallmark of nuclear regulation and risk assessment to meet the statutory requirements inherent in the NRC responsibility to protect public health and safety.

containment systems were previously self-limiting because they ran out of moisture and oxygen. Moisture, oxygen and corrosive chemicals would be plentiful in the annular gap surrounding the containment and would promote the propagation of holes in normal AP1000 operational scenarios.

Existing data shows that containment system failures occur with moisture and oxygen. Therefore, it is clear that for the AP1000 design, leakage from the water tank, water from testing the tank, and/or atmospheric moisture due to the condensation on the water tank will create a constant environment of moisture and oxygen that may in fact provoke a through-wall containment failure in locations that are difficult and/or impossible to inspect.

Consequently, by looking at the historical record of containment system failures detailed in NRC records and in this report, and given the lack of a bond between the concrete floor and steel containment wall, and the inspection difficulty within crevasses in the annular gap between the AP1000 containment and the shield building, it is very likely that corrosion will develop that will limit the containment's effectiveness in the event of an accident.

4. Severe Accident Scenario or Design Basis Event?

4.2.1 General. Published reports indicate that the NRC already considers a breach of existing containments to be a plausible accident scenario. Emergency planning exercises at Oyster Creek and Callaway have already been based upon containment failure. My concern is that the potential for a breach of the AP1000 containment as discussed in this report is not a remote probability event, and may in fact occur prior to a design basis accident, and may remain undetected until the accident occurs.

4.2.2 AP1000 PRA. According to Chapter 35 of the Westinghouse AP1000 Probabilistic Risk Assessment on file with the NRC, Westinghouse has not assessed the possibility of radioactive gasses moving through the annular gap between the steel containment and the shield building and then directly out into the environment.

In Chapter 35 of the Westinghouse AP1000 probabilistic risk assessment, which is entitled CONTAINMENT EVENT TREE ANALYSIS, *none* of the seven AP1000 accident scenarios assumed containment leaks into the an annular gap of the shield building that would then move radiation out into the environment without filtration.

Moreover, in Table 35-4 entitled SUMMARY OF RELEASE CATEGORY DEFINITIONS on page 35-24 of the report (reproduced as Attachment 5), only seven possible “*Release Categories*” have been defined and identified by Westinghouse as possible candidates for releasing gases into the environment following an accident. None of these release categories identified by Westinghouse include steel containment failure directly into the annular gap created by the shield building.

4.2.3 Severe Accident Mitigation Design Alternatives (SAMDA). As part of the AP1000’s *Severe Accident Mitigation Design Alternatives (SAMDA)* analysis, Westinghouse claims to have considered and rejected the need for “Secondary Containment Filtered Ventilation”. In its Revision 9 of the AP1000 Design Control Document, Page 1B-6 Westinghouse said:

“Secondary Containment Filtered Ventilation

This SAMDA consists of providing the middle and lower annulus... of the secondary concrete containment with a passive annulus filter system for filtration of elevated releases. The passive filter system is operated by drawing a partial vacuum on the middle annulus through charcoal and HEPA filters. The partial vacuum is drawn by an eductor with motive flow from compressed gas tanks. The secondary containment would then reduce particulate fission product release from any failed containment penetrations (containment isolation failure). In order to evaluate the benefit from such a system, this design change is assumed to eliminate the CI release category.”

I have no understanding of why, in the above quotation, Westinghouse uses the term “*secondary concrete containment*” to refer to the AP1000 Shield Building. The Shield Building is proposed to be of modular construction and will not serve the purpose of containing radiation. It is not designed to contain anything, but rather is designed to disperse air and moisture used to cool the containment. *Westinghouse’s use of the term “secondary concrete containment” is a misnomer.*

The starting point (base case) for all the AP1000 containment scenarios is the “Intact Containment”. The intact containment is explained as “Release Category IC” on Page 1B-10:

“Release Category IC – Intact Containment

If the containment integrity is maintained throughout the accident, then the release of radiation from the containment is due to nominal leakage and is expected to be within the design basis of the containment. This is the “no failure” containment failure mode and is termed intact containment. The main location for fission-product leakage from the containment is penetration leakage into the auxiliary building where significant deposition of aerosol fission products may occur.”

In addition to this base case scenario, the SAMDA analysis then postulates several extremely low probability events on Pages 1B-10 and 1B-11:

“Release Category CFE – Early Containment Failure

Early containment failure is defined as failure that occurs in the time frame between the onset of core damage and the end of core relocation. During the core melt and relocation process, several dynamic phenomena can be postulated to result in rapid pressurization of the containment to the point of failure. The combustion of hydrogen generated in-vessel, steam explosions, and reactor vessel failure from high pressure are major phenomena postulated to have the potential to fail the containment. If the containment fails during or soon after the time when the fuel is overheating and starting to melt, the potential for attenuation of the fission-product release diminishes because of short fission-product residence time in the containment. The fission products released to the containment prior to the containment failure are discharged at high pressure to the environment as the containment blows down. Subsequent release of fission products can then pass directly to the environment. Containment failures postulated within the time of core relocation are binned into release category CFE.”

“Release Category CFI – Intermediate Containment Failure

Intermediate containment failure is defined as failure that occurs in the time frame between the end of core relocation and 24 hours after core damage. After the end of the in-vessel fission-product release, the airborne aerosol fission products in the containment have several hours for deposition to attenuate the source term. The global combustion of hydrogen generated in-vessel from a random ignition prior to 24 hours can be postulated to fail the containment. The fission products in the containment atmosphere are discharged at high pressure to the environment as the containment blows down. Containment failures postulated within 24 hours of the onset of core damage are binned into release category CFI.”

“Release Category CFL – Late Containment Failure

Late containment failure is defined as containment failure postulated to occur later than 24 hours after the onset of core damage. Since the probabilistic risk assessment assumes the dynamic phenomena, such as hydrogen combustion, to occur before 24 hours, this failure mode occurs only from the loss of containment heat removal via failure of the passive containment cooling system. The fission products that are airborne at the time of containment failure will be discharged at high pressure to the environment, as the containment blows down. Subsequent release of fission products can then pass directly to the environment. Accident sequences with failure of containment heat removal are binned in release category CFL.”

“Release Category CI – Containment Isolation Failure

A containment isolation failure occurs because of the postulated failure of the system or valves that close the penetrations between the containment and the environment. Containment isolation failure occurs before the onset of core damage. For such a failure, fission-product releases from the reactor coolant system can leak directly from the containment to the environment with diminished potential for attenuation. Most isolation failures occur at a penetration that connects the containment with the auxiliary building. The auxiliary building may provide additional attenuation of aerosol fission-product releases. However, this decontamination is not credited in the containment isolation failure cases. Accident sequences in which the containment does not isolate prior to core damage are binned into release category CI.”

“Release Category BP – Containment Bypass

Accident sequences in which fission products are released directly from the reactor coolant system to the environment via the secondary system or other interfacing system bypass the containment. The containment failure occurs before the onset of core damage and is a result of the initiating event or adverse conditions occurring at core uncover. The fission-product release to the environment begins approximately at the onset of fuel damage, and there is no attenuation of the magnitude of the source term from natural deposition processes beyond that which occurs in the reactor coolant system, in the secondary system, or in the interfacing system. Accident sequences that bypass the containment are binned into release category BP.”

4.2.4 Analysis of SAMDA Assumptions. A brief examination of the SAMDA assumptions Westinghouse applied to the AP1000 containment beyond its design basis (*Intact Containment*) scenario shows many non-conservative assumptions.

- For Release Category CLF (Late Containment Failure), Westinghouse assumes that the postulated containment failure occurs only 24-hours after the accident has begun and that the failure is due to the inability of the containment to remove decay heat. Westinghouse has simply made an arbitrary choice of the 24-hour number and the causative action.
- For Release Category CI (Containment Isolation), Westinghouse first assumes that the containment fails to properly isolate. Secondly, Westinghouse assumes that the isolation failure occurs at a containment penetration from which any additional leakage then enters the auxiliary building. Leakage into another building then provides additional filtration and delay. Westinghouse **does not assume** that the failure might occur at a location in the containment that directly exhausts into the annular ring between the containment and the shield building. Any leakage into this annular gap would then leak directly into the environment, which has not been factored into either the Westinghouse assessment or the NRC review of the Westinghouse data.
- For Release Category BP (Containment Bypass) Westinghouse has assumed that the containment is bypassed through an open piping system. Once again, Westinghouse fails to consider or factor in to its analysis that the containment failure might occur at a location in the containment that directly exhausts into the annular ring between the containment and the shield building. Any leakage into this annular gap would then leak directly into the environment. As delineated before, the Westinghouse assessment has not considered all the pertinent data.

Westinghouse has ignored the long history of previous containment and containment liner failures that indicate there is an unacceptably high risk that the AP1000 containment might be in a failed condition at the onset of an accident. Inspection results of existing PWR containments have shown numerous occasions when containment liners have completely failed or experienced holes below minimum allowable wall thickness. Therefore, there is a significant probability that leakage from the AP1000 containment would begin immediately and most likely **will not occur** at the site of containment

penetration. This potential AP1000 leakage is not related to an extraordinary SAMDA event, but may be anticipated to exist at the beginning of the accident due to uninspected corrosion of the containment as discussed in this report. The leakage problem in the AP1000 design is exacerbated because it is the only containment design that has an annular gap specifically created to act as a chimney and draw air directly into the environment.

4.2.5 SAMDA Summation. In every case Westinghouse chose to analyze, it ignored the likelihood that radioactive leakage would move directly into the annular gap between the containment and the shield building.

Moreover, in the design *features* of the Westinghouse AP1000 reactor, this leakage would *be deliberately* wafted out into the environment. Furthermore, there are several significant and extraordinary assumptions within the Westinghouse analysis that has the net effect of minimizing the AP1000's unique design weakness.

These non-conservative SAMDA assumptions include:

- The likelihood of containment failure is minimized.
- The timing of the failure is delayed, hence reducing radionuclide concentrations.
- The location of the failure is chosen to avoid the annular gap.
- The likelihood of significant leakage is minimized.
- And, the dose consequences are therefore also minimized.

With these five erroneous assumptions, Westinghouse has failed in its efforts to *prove* that there is no need to modify the AP1000 Containment and Shield building in order to eliminate the possibility of releases directly into the environment and to protect public health and safety. In fact, containment failure through only a small hole similar to that at Beaver Valley should not be a SAMDA event, but is likely to exist when the design basis event occurs.

5. Conclusion

Given the newly discovered Beaver Valley containment system failure and a litany of other containment failures identified throughout this report, the facts show that it is unreasonable to assume that the AP1000 containment design for the proposed AP1000 reactors will not leak radiation directly into the annular gap created by the shield building.

In conclusion, the potential for containment leakage directly through holes in the steel shell creates an unanalyzed safety risk to the public from the proposed AP1000 containment design. Releases from this potential leakage path are not bounded by any existing analysis and will be more severe than those previously identified by Westinghouse in its AP1000 applications and various revisions.

Four contributing factors will increase the consequences of an accident in which the containment leaks radiation directly into the annular gap.

- First, more radiation is likely to be released than previously analyzed.
- Second, radiation will be released sooner than in other scenarios because the hole or leakage path exists prior to the accident.
- Third, radioactive gases entering this gap are not filtered or delayed.
- Fourth, moisture and oxygen, routinely occurring between the containment and the shield building in the AP1000 design, exacerbates the likelihood of larger than design basis containment leaks.

Filtration of the air leaving the annular gap between the containment and the shield building was previously rejected by Westinghouse's SAMDA analysis. However, in my opinion, this issue should be reconsidered because it is a design basis event and not a low probability SAMDA occurrence. Finally, because the NRC and Westinghouse have not analyzed the containment system for the design of the proposed AP1000 reactors in light of these flaws, the public is presented with an *unreviewed safety issue* that creates a potential accident with much more severe consequences than previously analyzed.

Attachments:

Attachment 1 – Curriculum Vitae

Attachment 2 – Table 1 from *Detection of Aging Nuclear Power Plant Structures*

Attachment 3 – Table 35-4 *Summary Of Release Category Definitions*

Attachment 4 – *Declaration Of Arnold Gundersen Supporting Citizen Power's Petition*

Attachment 5* – *Declaration Of Arnold Gundersen Supporting Connecticut Coalition Against Millstone In Its Petition For Leave To Intervene, Request For Hearing, And Contentions* – *This attachment is a separate document due to email and PDF size constraints. All reports are posted on www.fairewinds.com/reports.

Note: See footnote 19 for typographical change notation also pasted below.

The original Gundersen Fairewinds Associates, Inc Report issued March 26, 2010 contained a decimal point error that erroneously stated that the water tank was an 8,000,000-gallon (8-million-gallon) water tank, rather than the correct amount of 800,000 gallons with a weight of 3,300 tons. This typographical error has been corrected in the body of the report and this change has no effect upon the analysis or conclusions contained herein.

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Affidavit

Re.

**Post Accident AP1000 Containment Leakage:
An Un-reviewed Safety Issue**

By

Arnold Gundersen, March 26, 2010

I, Rudolf H. Hausler, Corrosion Engineer, NACE Corrosion Specialist, recipient of the NACE Technical Achievement Award, and NACE Fellowship, dipl. Chemical Engineer and PhD in Technical Sciences, hereby assert that I have read subject report in detail.

I agree with the assessment that the construction of the containment building of the AP1000 leaves the reactor containment (carbon steel shell) subject to various modes of corrosion attack. Even though both the inside and the outside of the containment may be coated for corrosion protection (it is not clear that they are because heavy protective paint coat layers will reduce the necessary heat transfer rate) there are always pinholes in any paint layer where corrosion processes may be initiated. Inaccessible areas will be most vulnerable to defects and hence corrosion.

In recent years coatings for applications in nuclear energy plants have been given much attention. However, with all the testing in salt spray cabinets supplemented by irradiation, there are no manufacturers who will give assurances beyond the life expectancies based on intuitive extrapolations.

It turns out that the paint manufactures develop paints and perform test procedures according to industry standards but leave the final selection of a paint schedule to the operating engineer at the respective generating plants. Clearly in this case the blind are leading the seeing.

Because of the impossibility of ruling out defects in the protective coating, the uncertainty of the fitness for purpose of coatings beyond the customarily guaranteed 10 years, the further uncertainty of the performance of the natural convection cooling scheme of the AP-1000, it would appear extremely risky to deny and rule out need for secondary containment.

I therefore agree with Arnold Gundersen's assessment in its entirety.

Signed

A handwritten signature in black ink, reading "Rudolph H. Hauster". The signature is written in a cursive style with a large initial "R" and a long, sweeping underline.

March 29, 2010