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                              Plant Operations and Fire Protection

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

SUBCOMMITTEE ON PLANT OPERATIONS

AND FIRE PROTECTION MEETING

+ + + + +

Thursday, July 29, 2010

+ + + + +

NRC Regional V

Suite 400

Texas Health Resources Tower

Arlington, Texas

+ + + + +

8:30 a.m.

+ + + + +

SUBCOMMITTEE MEMBERS:

JOHN D. SIEBER, Chair

DR. DENNIS C. BLEY

HAROLD B. RAY

DR. WILLIAM J. SHACK

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## 1 NRC STAFF:

2 ELMO COLLINS, JR., Regional Administrator

3 CHARLES CASTO, Deputy Regional Administrator

4 ROY CANIANO, Director, Division of

5 Reactor Safety

6 TROY PRUETT, Deputy Director, DRS

7 DALE POWERS

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P R O C E E D I N G S

1  
2 CHAIRMAN SEIBER: The meeting will now  
3 come to order. This is a meeting of the Advisory  
4 Committee on Reactor Safeguards Plant Operations and  
5 Fire Protection Subcommittee.

6 My name is Jack Sieber; I'm chairman of  
7 the subcommittee. ACRS members in attendance are  
8 William Shack, Harold Ray and Dennis Bley.

9 Kathy Weaver of the ACRS staff is the  
10 designated federal official for this meeting.

11 The subcommittee will review information  
12 presented by the Region IV staff regarding items of  
13 mutual interest and hear a presentation from Nuclear  
14 Energy Institute representatives regarding the  
15 industry's plant safety-culture assessment process.

16 We will hear presentations from the NRC  
17 Region IV staff and the NEI representatives regarding  
18 these and other matters of mutual interest.

19 We have received no written comments or  
20 requests for time to make oral statements from members  
21 of the public regarding today's meeting. Notice of  
22 this meeting has been published in the *Federal*  
23 *Register*, and the meeting is open to public  
24 attendance.

25 The subcommittee will gather information,

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1 analyze relevant issues and facts, and formulate  
2 proposed positions and actions as appropriate for  
3 deliberation by the full committee.

4 The rules for participation in today's  
5 meeting have been announced as part of the notice of  
6 this meeting previously published in the *Federal*  
7 *Register*. A transcript of the meeting is being kept  
8 and will be made available, as stated in the *Federal*  
9 *Register* notice.

10 Therefore, we request that participants in  
11 this meeting use the microphones located throughout  
12 the meeting room when addressing the subcommittee.

13 The participants should first identify  
14 themselves and speak with sufficient clarity and  
15 volume so that they may be readily heard.

16 We'll now proceed with the meeting, and  
17 first I would like to thank Mr. Collins, the regional  
18 administrator for Region IV, and the Region VI staff  
19 for your hospitality and efforts to make this meeting  
20 a success.

21 Meetings like this one are important for  
22 the ACRS to gain insights and a perspective for the  
23 issues facing licensees and the regional staff in its  
24 oversight of facility operations. Your hospitality  
25 and your insights are much appreciated.

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1           Earlier this week we visited one of our  
2 licensees, and met with the staff at Columbia  
3 Generating Station to gain insights on the industry  
4 efforts and the regulatory interaction from their  
5 perspective.

6           We also met with the resident inspector  
7 staff at Columbia, both of whom were competent and  
8 well prepared for our meeting, and are doing an  
9 excellent job.

10           We discussed the licensee steps that they  
11 are taking to improve their performance and, in  
12 particular, elements of their safety culture. And  
13 this was very informative and, in my personal opinion,  
14 as opposed to a subcommittee opinion, I think they are  
15 on the right track.

16           We also visited DOE waste remediation  
17 sites, mainly because of the application that Energy  
18 Northwest has filed in conjunction with Columbia  
19 Station, because one of those sites sits adjacent to  
20 their owner-controlled area fence, and we are  
21 interested, first of all, in the amount and extent of  
22 environmental impact that these waste sites have  
23 created, particularly near the plant, and DOE's steps  
24 to remediate those sites, even though they do not fall  
25 under -- at this time do not fall under NRC

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1 jurisdiction.

2 I would now like to call upon Elmo  
3 Collins, the Region VI regional administrator, to  
4 begin today's meeting.

5 Mr. Collins.

6 MR. COLLINS: Chairman Sieber, members of  
7 the ACRS Subcommittee on Plant Operations and Fire  
8 Protection, good morning.

9 (Chorus of good morning.)

10 MR. COLLINS: And welcome to the Nuclear  
11 Regulatory Commission's Region IV office, and welcome  
12 to Texas.

13 It certainly is our honor and our  
14 privilege to be able to host you here this morning.  
15 We look forward to the opportunity to talk to you  
16 directly about our experiences in implementing the  
17 nuclear power plant reactor oversight process.

18 I've always marveled at the work of the  
19 ACRS, the committee has done for over 50 years and the  
20 advice it's given the Nuclear Regulatory Commission  
21 and, before that, the Atomic Energy Commission,  
22 regarding safety of the commercial nuclear power  
23 plants. It's quite a long history of accomplishments  
24 by the committee, so I congratulate you on that, and  
25 I'm glad that you had a successful visit to Columbia

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1 Generating Station.

2 It's also my privilege to be able to  
3 introduce to you now those of my staff who are going  
4 to be talking to you this morning, so I'll just run  
5 through -- we have a lot of topics we're going to  
6 address, and I'm very proud of my staff, the work that  
7 they do. They're very dedicated, and they work hard,  
8 and so I'm glad they're going to be able to share some  
9 of that with you and the insights that they've gained.

10 Tony Vogel -- except it's actually -- we  
11 made a change. Troy Pruett here is going to give a  
12 presentation. he's the deputy director of our  
13 Division of Reactor Safety and going to be temporarily  
14 the deputy director of Division of Reactor Projects,  
15 beginning Monday.

16 Then Jeff Clark, he's a branch chief in  
17 our Reactor Projects Division. Ryan Lantz is a branch  
18 chief in our Reactor Projects Division. If you all  
19 could just signal who you are here.

20 David Loveless, one of our senior reactor  
21 analysts; he's been performing that work for us for a  
22 number of years now in Region IV and does a great job.

23 Ryan Treadway, senior resident inspector  
24 at Palo Verde, so you're going to hear directly from  
25 an inspector. Neil O'Keefe, chief of Engineering

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1 Branch in our Division of Reactor Safety. Kelly  
2 Clayton, the senior examiner in our Operating and  
3 Licensing Branch.

4 And Earnestine Clay; she's our team leader  
5 in our Administrative Management Branch from our  
6 Division of Resource Management, and we're really  
7 pleased that she's going to be able to speak to you  
8 and talk about some of the things we've done  
9 internally here in Region IV.

10 And Chuck Casto, of course, is the deputy  
11 regional administrator.

12 Just a quick introduction to Region IV; if  
13 nothing else, the geography, and you've already had  
14 the chance to personally experience that if you had to  
15 make a trip to Columbia Generating Station, so I know  
16 now you have a feel for what our region-based  
17 inspectors do when they go to inspections from the  
18 region.

19 We do cover a lot of geography. For the  
20 Nuclear Materials Programs, we actually do inspections  
21 in Alaska, Hawaii as well, and you can see the nuclear  
22 power plants; the photographs are all on the board  
23 over here.

24 We have 14 sites, 21 operating nuclear  
25 power plants that we provide oversight for in Region

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1 IV. And we tried to also indicate on this slide, just  
2 so you'll get some sense, for some of the prospects  
3 for new reactor construction within Region IV  
4 jurisdiction.

5 Of course, the furthest along on that I  
6 believe are the South Texas Project, and not too far  
7 behind them are Comanche Peak. They have applications  
8 under active review by the Nuclear Regulatory  
9 Commission right now.

10 Once again, thank you for taking the time  
11 to come listen to us. We're pleased to be able to  
12 present to you our work, what we're doing. We take  
13 our safety mission very seriously.

14 With that, our next presenter will be Troy  
15 Pruett.

16 MR. PRUETT: Thank you.

17 Good morning, Mr. Chairman, and ACRS  
18 members. My name's Troy Pruett, and I'm the Division  
19 of Reactor Safety deputy director. Tony Vogel had  
20 hoped to be here this morning, but in order to keep  
21 his contagions to himself, I was moved up from the A  
22 league to the major leagues.

23 Over the course of the morning you'll hear  
24 perspectives from a number of our staff directly  
25 involved with implementation of the Reactor Oversight

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1 Program for our Column II and Column III sites, as  
2 well as those sites that have long-standing  
3 substantive cross-cutting issues.

4 But before they start, we thought it would  
5 be helpful if I took a couple of minutes this morning  
6 just to refresh everybody on what involves a  
7 substantive cross-cutting issue, as well as the action  
8 matrix columns, and I think that will help us  
9 throughout the course of the morning.

10 There are three cross-cutting areas that  
11 apply to all cornerstones of safety, those being the  
12 areas of human performance, problem identification and  
13 resolution, and safety-conscious work environment.

14 Those cross-cutting areas are divided into  
15 nine cross-cutting components for the baseline  
16 inspection program, and there are four additional  
17 cross-cutting components that are associated with the  
18 supplemental inspection program.

19 The cross-cutting components are then  
20 further divided into cross-cutting aspects, and the  
21 cross-cutting aspects represent the performance  
22 characteristic that is the most significant  
23 contributor to the performance deficiency.

24 Typically that's the underlying cause  
25 associated with a particular finding that the

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1 inspector has an interest in.

2 When a collection of findings shares a  
3 common cross-cutting aspect, the Region then performs  
4 a review to determine if a substantive cross-cutting  
5 issue exists. To have a substantive cross-cutting  
6 issue, you must have a theme, and we must have some  
7 type of concern with the licensee's ability to address  
8 that theme.

9 Now, for human performance and problem  
10 identification of resolution themes, that means  
11 there's four or more findings that share the same  
12 cross-cutting aspect.

13 For a theme in the safety-conscious work  
14 environment area, you only need one finding, and that  
15 finding must apply to more than one area at the  
16 facility, or the agency's issued a chilling effects  
17 letter, or the agency has issued a severity level 1,  
18 2, or 3 violation, or an order that involves  
19 discrimination at that facility.

20 That pretty much sums up the substantive  
21 cross-cutting issues and how we get there, at high  
22 level.

23 The next thing I wanted to touch on was  
24 the action matrix, and within the action matrix are  
25 six columns. The vast majority of licensees fall in

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1 column 1 of the action matrix or the licensee response  
2 column.

3 Those licensees that are in the licensee  
4 response column or column 1 receive the lowest level  
5 of regulatory oversight, that being the baseline  
6 inspection program.

7 As licensees have significant safety  
8 findings or performance indicators, or the numbers of  
9 those performance indicators or significant safety  
10 findings increase, they move across the action matrix  
11 and get progressively more regulatory oversight.

12 The increased regulatory oversight is  
13 referred to as the supplemental inspection program.

14 That brings us up to Region IV. So as of  
15 June 30, Region IV had three sites in Column II, or  
16 the regulatory response column of the action matrix:  
17 San Onofre, for a light finding involving loose  
18 battery terminations; Colombia Generating Station, for  
19 a white performance indicator involving scrams; and  
20 Calloway, for a white performance indicator involving  
21 emergency diesel generators.

22 One site was in Column III of the action  
23 matrix, or the degraded cornerstone column, and that  
24 was Wolf Creek. Wolf Creek has three performance  
25 indicators that are white. One involved scrams; a

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1 second involves complicated scrams, and a third  
2 involves the number of safety system functional  
3 failures.

4 We have two licensees that have had long-  
5 standing substantive cross-cutting issues, that being  
6 they've been in existence for more than two years.  
7 The first one is Wolf Creek. Wolf Creek's substantive  
8 cross-cutting issue involves problem evaluation.

9 And the second is San Onofre. San Onofre  
10 currently has seven substantive cross-cutting issues  
11 that involve decision making, resources, work  
12 practices, problem identification, problem evaluation,  
13 and timely corrective action.

14 Again, this provides a high-level view of  
15 the current status of the Region IV sites that are  
16 outside of column I of the action matrix or those with  
17 long-standing substantive cross-cutting issues.

18 The following speakers today are going to  
19 discuss how Region IV has utilized the Reactor  
20 Oversight Program to regulate these licensees.

21 Do you have any questions for me on the  
22 information I've provided?

23 (No response.)

24 MR. PRUETT: Thank you. With that, Jeff  
25 Clark is up next.

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1 MR. CLARK: Thank you, Troy. We'll do the  
2 appropriate height adjustment.

3 Mr. Chairman, members of the ACRS, good  
4 morning and welcome again to Region IV. Ryan Lantz  
5 and I have been tasked with presenting a portion  
6 entitled ROP Implementation for Declining Plant  
7 Performance.

8 Specifically in my portion this morning  
9 I'm presenting a higher-level overview of what we  
10 currently see as ROP, or revised oversight process  
11 maturity.

12 The first area I am addressing is, has the  
13 baseline inspection program identified the right  
14 issues over the years? I believe the answer to that  
15 question is yes.

16 The ROP provides the agency and our  
17 individual inspectors with appropriate guidance in the  
18 depth and the breadth of the inspection activities, as  
19 well as providing a focus on selecting risk-informed  
20 samples that represent important aspects of licensee  
21 performance.

22 We currently look at a wide variety of  
23 activities, from system walk-throughs in the plants to  
24 equipment operability determinations, to detailed  
25 engineering and design inspections.

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1 Other presenters today that follow me will  
2 give you specific details on some plant-specific  
3 examples that we've had in Region IV, but overall  
4 Region IV has identified numerous issues with licensee  
5 performance in the decade of the ROP.

6 These included voiding of emergency core  
7 cooling systems; multiple problems with emergency  
8 diesel generators and with station batteries; the  
9 identification of latent issues in plant design and  
10 procedures; and inadequate compensatory measures for  
11 fire protection or risk-significant evolutions.

12 We have also been able to effectively link  
13 these inspection activities with response and follow-  
14 up activities, such as event follow-up and reactive  
15 inspections through our management directive 8.3.

16 Through the identification of these  
17 important issues and by our ensuring the licensees  
18 follow through on corrective actions for them, we  
19 believe we have seen licensees make appropriate  
20 improvements in key areas of plant operation.

21 The second area as regarding maturity of  
22 the ROP deals with the application of the ROP and its  
23 evolution over the years, whether or not we're at a  
24 steady state or not.

25 I believe we have evolved and I believe

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1 that we continue evolve. Just to give you a personal  
2 perspective, I was an NRC resident inspector prior to  
3 the Revised Oversight Process. I was then a senior  
4 resident inspector during the pilot phase of the ROP  
5 and the initial implementation of the ROP.

6 Since then I've also been a branch chief  
7 in the Division of Reactor Safety as an engineering  
8 branch and my current role as a branch chief in the  
9 Division of Reactor Projects.

10 As such I've seen numerous changes and  
11 enhancements to the ROP that I believe personally have  
12 made a solid program for NRC inspectors in their  
13 inspection activities.

14 Again, my fellow presenters will give you  
15 some plant-specific examples, but overall I want to  
16 highlight several aspects that we see are key to the  
17 evolution of the ROP.

18 First, there have been multiple revisions  
19 of ROP guidance documents and criteria. These are  
20 primarily based upon lessons learned and an open  
21 feedback process that includes licensees, the public,  
22 and the ACRS.

23 Next, the enhancement of cross-cutting  
24 aspects for findings and the institution of  
25 substantive cross-cutting issues for licensees. This

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1 has provided important insights into specific aspects  
2 of licensee performance.

3 Third, the periodic evaluation we  
4 sometimes refer to as ROP realignment of inspection  
5 activities and resources. This has led to changes or  
6 even a deletion or creation of new inspection  
7 procedures for our inspectors.

8 And finally, the collaborative efforts  
9 between the regions and headquarters, to have more  
10 reliable implementation of the guidance and consistent  
11 assessment of licensee performance at the end and mid-  
12 cycle assessment meetings.

13 In summary, the last decade of the Revised  
14 Oversight Process has been effective, and it continues  
15 to be effective as it evolves with the issues and we  
16 find more issues and we receive more feedback from all  
17 of our stakeholders.

18 I believe that over the last ten years the  
19 NRC has continued to evaluate significant findings  
20 under the ROP and openly solicit comments and feedback  
21 for process improvements.

22 I believe this had led to the previously  
23 mentioned aspects of consistency, follow-up, and  
24 response to new aspects and issues.

25 Mr. Chairman and ACRS members, this was an

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1 overview. As I said, others will provide some  
2 specifics. However, are there any questions in my  
3 presentation?

4 Yes, Mr. Chairman?

5 CHAIRMAN SEIBER: Let's pretend for a  
6 minute that you had the unilateral power to change  
7 things as far as NRC policy is concerned. What would  
8 you strengthen or perhaps what would you diminish in  
9 the current ROP program as it stands now?

10 MR. CLARK: Well, Mr. Chairman, let me  
11 first say that's an interesting question from the  
12 standpoint I was asked that exact same question when I  
13 was a senior resident in the pilot phase process.

14 CHAIRMAN SEIBER: That's good.

15 MR. CLARK: And to be asked this again, it  
16 shows that the process is repeatable, and it shows  
17 that we can come back to that same thing.

18 CHAIRMAN SEIBER: Yeah, but do you have  
19 the same answer?

20 (General laughter.)

21 MR. CLARK: And the same answer is I  
22 believe we should strive to achieve consistency, and I  
23 think we are doing that through the feedback process.  
24 I don't think that we should be hesitant to receive  
25 feedback. I think we should receive feedback from any

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1 and all sources for enhancement to the process.

2 And I think, you know, in that light we  
3 should have open dialogs with all our stakeholders to  
4 get that type of feedback. It makes the process  
5 better.

6 CHAIRMAN SEIBER: Do you think that there  
7 may be some either human-related or material or  
8 operationally related defect that remains hidden in a  
9 plant that has safety significance that the ROP will  
10 not eventually identify where action can be taken?

11 MR. CLARK: Mr. Chairman, I believe that  
12 the ROP has demonstrated that it has found latent  
13 issues. I believe that there are still latent issues  
14 out there to find, but I think that the process  
15 provides a framework in which we're doing it.

16 I think that fellow presenters like Neil  
17 O'Keefe are going to describe to you how we have  
18 identified some of those latent issues.

19 CHAIRMAN SEIBER: Yeah, but one of the  
20 bases is the performance indicators, which means you  
21 have to have events or incidents before the attention  
22 comes from the ROP to accelerate the scrutiny of  
23 licensee actions, and that I am thinking about. We  
24 aren't really hunting for the latent defects; we're  
25 reacting to the events, situations as they occur.

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1 Have you given any thought to that at this  
2 point in time?

3 MR. CLARK: Well, Mr. Chairman, I believe  
4 that performance indicators are one of the legs of the  
5 ROP. I believe that gives us an input, but I think at  
6 the same time the inspection findings that we are  
7 going after I think provide an appropriate framework  
8 for that digging and that going down several layers  
9 into things, especially -- I'll give the example of  
10 component-design basis inspections.

11 As my former involvement in the  
12 engineering branch, we helped to develop that  
13 inspection process to do just that thing: to not wait  
14 for precursors, not wait for identifying events to do  
15 that, but to dig down into design features at a  
16 facility and find things prior to them occurring as an  
17 event.

18 CHAIRMAN SEIBER: The thought that goes  
19 through my mind -- I've been a site person for a long  
20 time, and a person who really knows perhaps doesn't  
21 know the way scientists and engineers know, but as  
22 they work with it, they know the defects. For  
23 example, an electrician has some idea because he's  
24 physically involved; or an operator who watches  
25 equipment perform and sees changes in behavior, he

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1 knows there's something wrong.

2 QC inspector, in-service inspection  
3 technician says, I see something I didn't see before.

4 Perhaps it's not reportable, but it's there. And  
5 what it takes, in my view, is communication from the  
6 very first level of workers in the plant to the  
7 management and back and forth and back and forth to  
8 make these issues come to the forefront before they  
9 come as an incident or an accident.

10 When I go into the plant -- and I worked  
11 on a lot of plants and done inspections on a lot of  
12 other levels -- that's one of the characteristics I  
13 look for, is how good is the communication. Where  
14 does the information actually get out of the  
15 description of what the problem is and into some  
16 formal form where you can tell what the problem is?

17 Do you see a way, through the ROP, to  
18 encourage licensees to foster that kind of  
19 communication and relationships so that this  
20 information comes forward? Do you think the ROP does  
21 that?

22 MR. CLARK: I think the ROP does that now.

23 I think the ROP has given credit to licensees to  
24 self-identify issues. I think it fosters an  
25 environment for them to report issues ahead of time.

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1 I think we've also encouraged our  
2 inspectors to go out and dialog with the licensees  
3 about issues that are at a very low level prior to  
4 them ever becoming a violation or a finding, et  
5 cetera, but to discuss issues on a day-to-day basis so  
6 that we understand the pulse of the plant, so to  
7 speak. I think that's what you're addressing.

8 CHAIRMAN SEIBER: And what I've found,  
9 just as a comment, in my experience is plants that  
10 seem to -- a plant is not a good plant or a bad plant;  
11 it's the organization that runs the plant that is  
12 effective or not so effective.

13 I've seen plants that have performed well  
14 for years and years and years had an evolution in  
15 their management and gone downhill, and I've seen  
16 other plants who have struggled for years and years  
17 and years and modified their management style, and all  
18 of a sudden made improvements and became star  
19 performers.

20 And I'm trying to put my arms around a way  
21 to measure that and to encourage people to do that.  
22 The Navy tried that for a while and was sort of  
23 successful at it, but not completely.

24 And in our industry I see shining stars  
25 amongst gems with flaws. So that's my overall

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1 concern, and I'm not sure regulation can do that.  
2 That's more of an art than a science.

3 And somehow or other there ought to be a  
4 way to sort of pick up on it, and maybe the ROP does  
5 it, and that's the question I'm asking: Does it do it  
6 well enough or is it weak?

7 MR. CLARK: I understand.

8 MR. CASTO: Mr. Chairman, if I might,  
9 Chuck Casto.

10 CHAIRMAN SEIBER: Yes, sir.

11 MR. CASTO: You're absolutely right.  
12 There's a lot of elements of the Reactor Oversight  
13 Process that are reactive --hat findings, performance  
14 indicators are reactive, but what we haven't lost in  
15 the Reactor Oversight Process is the value of the  
16 resident inspectors and their onsite presence. That's  
17 still an essential part of the success of this  
18 program, and then the dialog that we have at mid-cycle  
19 meetings and end-of-cycle meetings, where the resident  
20 has input to that and can help steer the Reactor  
21 Oversight Process into those areas where they've  
22 sensed out talking to people, being in the field,  
23 watching work, observing work, dialoging, that -- the  
24 value of the resident program is still crucial to the  
25 success of this process.

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1 CHAIRMAN SEIBER: And in fact, when we go  
2 to a site, that's the first people we ask to meet  
3 with, is the resident inspector team.

4 MR. CASTO: Right.

5 CHAIRMAN SEIBER: Yes, sir.

6 MR. COLLINS: Mr. Chairman, I'll just add  
7 to what Chuck Casto said. My name's Elmo Collins.

8 The residents are in a relatively unique  
9 position, I think with respect to us in the region,  
10 and maybe even with the licensee, to see issues  
11 surface, to talk to people, and, as you describe,  
12 watch that issue go through the organization, see  
13 what's written down, understand the meaning that's  
14 attached to it; the licensee decision-making that's  
15 done: what they do with it, what they don't do with  
16 it, its significance, et cetera.

17 And they get a feel for how that works, as  
18 this information, the raw data then works through the  
19 organization; either gets appropriately dealt with or  
20 doesn't over time.

21 And I think as you describe, some do it  
22 very well; some struggle more than we want to see them  
23 struggle, and that's I think why the Reactor Oversight  
24 Process -- we have the resident inspectors and then  
25 put such a heavy emphasis on the absolute necessity of

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1 each licensee -- it's a premise to the program, to  
2 have a viable, working corrective action program where  
3 people are digging -- they're digging and looking.

4 We don't have enough people to look at  
5 everything even if we wanted to, and so that's premise  
6 that's working viably and that there's efficacy to  
7 that program, is necessary for our oversight process  
8 to work.

9 CHAIRMAN SEIBER: Well, I firmly believe  
10 that you -- and this a personal belief and not an  
11 official belief. I don't think you can regulate  
12 behavior and conduct as far as leadership is  
13 concerned.

14 On the other hand, I think you can gain  
15 insights as to how good the performance will be along  
16 the basis that you're describing.

17 And so in my own mind there's a little bit  
18 of a dilemma. I know how to do it. I'm not sure that  
19 we're communicating how important good leadership in  
20 management really is.

21 And perhaps later on today we'll get more  
22 insights when we talk about safety culture, because to  
23 me that's key.

24 Thank you very much for your presentation.

25 MEMBER SHACK: I just had a question; I

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1 was curious.

2 MR. CLARK: Yes, sir.

3 MEMBER SHACK: The significance  
4 determination process has always been sort of a  
5 contentious point in the ROP, and I just wondered if  
6 that's working more officiously and less  
7 contentiously.

8 MR. CLARK: I think it is working  
9 effectively. I think it has developed into a more  
10 repeatable and scrutable process. David Loveless is  
11 actually going to give you some insights into that in  
12 a presentation that comes up later.

13 MEMBER SHACK: And another issue that's  
14 sort of been coming up, we had this discussion of risk  
15 metrics for new reactors and how the ROP would deal  
16 with reactors that, you know, seemingly have much  
17 lower risks in the sense you could perhaps tolerate a  
18 performance degradation and still -- have you been  
19 involved -- is the Region involved in those  
20 discussions since you're the people who actually have  
21 to implement this sort of thing when it does happen?

22 Do you feel that you've had enough input  
23 into the process?

24 MR. CLARK: I don't have personal  
25 information, but, Elmo?

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1 MR. COLLINS: Elmo Collins. Thank for  
2 raising that. At least at my level and division  
3 management level we've had -- I know I've personally  
4 had numerous discussions with the policy makers in the  
5 Office of New Reactor and NRR as well on this topic,  
6 and that policy's still under formula, of course, as  
7 you know.

8 MEMBER SHACK: I just wanted to make sure  
9 you --

10 MR. COLLINS: I've appreciated that  
11 discussion, though, and I've certainly made the points  
12 that I would make on how I think it ought to go; it's  
13 got to be collaboratively worked out and, of course,  
14 the Commission will ultimately set the policy on that.  
15 It's a very, very important topic.

16 MR. CANIANO: I'm Roy Caniano, director of  
17 Division of Reactor Safety here in Region IV. And  
18 just a follow-up to what Mr. Collins just indicated:  
19 We've been actively involved with the program office;  
20 there's been numerous meetings that we've been  
21 involved in with the other regions, working with NRR  
22 with that.

23 So, yes, we've been involved in it for the  
24 last couple -- in fact, all the way through the SRA  
25 level, and Dave will probably add a little bit on to

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1 that.

2 MR. CASTO: This is Chuck Casto. I'd add,  
3 Dr. Shack, that -- and maybe Troy can speak to this  
4 better than I can, but I think the -- you talked about  
5 the contentiousness in the SDP process early on, and I  
6 think we were in the lead of the industry in that  
7 process and our skill set, but I think the industry  
8 has come along and has improved their risk  
9 capabilities within their own staff; the SPAR models  
10 have gone a long way, and the work we did to go out  
11 and validate SPAR models I think have really driven  
12 out much of that contentiousness that you had early on  
13 with the SDP process.

14 I think we're generally aligned in most of  
15 these cases and have not had a lot of disagreement in  
16 the final outcome of the SDP process for findings.

17 MR. PRUETT: This is Troy Pruett. With  
18 respect to the significance determination process, I  
19 think this is something Region IV does well. We can  
20 gather the appropriate information for analysis and  
21 are able to sit down and understand their views and  
22 how their analysis -- where the delta are, and how we  
23 differ -- how the methodology is different.

24 MR. CASTO: And I would also -- this is  
25 Chuck Casto again. I would also make a point, Dr.

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1 Shack, on your point, which is a very good point about  
2 the fact that some licensees out there have an  
3 advantage because of their low baseline CDF, and are  
4 you tolerating different levels of performance?  
5 That's a very important concern.

6 I would say that if you look, generally  
7 the ones that are in that situation are the BWRs, the  
8 BWR/4s in particular. And I think if you look at the  
9 history of the Reactor Oversight Process, even those  
10 sites have had a lot of attention, and right now there  
11 are a number of BWRs and BWR/4s that are up on the  
12 action matrix.

13 MEMBER SHACK: I didn't want to say that  
14 that was the way it should be; it's just an issue that  
15 arises.

16 MR. CASTO: And it absolutely is an issue,  
17 and it's something we worry about. Are we tolerating  
18 less than satisfactory performance at those site  
19 because their baseline CDF is low, and that's  
20 something we have to pay close attention to.

21 MEMBER SHACK: Thank you.

22 MR. CLARK: Thank you very much. Our next  
23 presenter is Ryan Lantz.

24 CHAIRMAN SEIBER: I just might add a  
25 comment here on the side that resident inspectors and

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1 region-based inspectors should realize that a lot of  
2 people read those inspector reports, and I appreciate  
3 that work very much.

4 MR. LANTZ: Good morning, Mr. Chairman and  
5 members of the ACRS. My name's Ryan Lantz; I'm the  
6 chief of the Reactor Projects Branch with  
7 responsibility for San Onofre and Palo Verde.

8 My presentation this morning is going to  
9 focus on how the Reactor Oversight Process, the ROP,  
10 has served us with respect to identifying substantive  
11 cross-cutting issue at San Onofre and ensuring that  
12 the licensee recognizes the substantive cross-cutting  
13 issues and takes effective action to address them.

14 At San Onofre the first substantive cross-  
15 cutting issues were identified through our normal  
16 inspection processes in late 2007. We identified two  
17 substantive cross-cutting issues.

18 The first was in human performance in the  
19 safety-culture component of core procedures and work  
20 practices. The second was in the problem  
21 identification and resolution component of failure to  
22 thoroughly evaluate problems.

23 Also then in January of 2008 the NRC  
24 identified an additional finding with safety-culture  
25 aspects associated with willful violations at San

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1 Onofre.

2           These insights from those inspection  
3 activities in late 2007, early 2008 were really the  
4 first NRC's early notice to San Onofre that we were  
5 seeing performance deficiencies at the site whose  
6 underlying cause was related to safety culture.

7           In December of 2008 another NRC inspection  
8 identified a white finding, and this finding Troy  
9 discussed earlier in this presentation. It was a  
10 white finding involving work done on a safety-related  
11 battery with safety-culture aspects, including poor  
12 work instructions and work oversight. This finding  
13 moved SONGS into Column II of the action matrix, again  
14 as Troy explained.

15           A year later, which would be typical for  
16 one of those white findings -- about a year later the  
17 NRC performed an inspection of licensee actions to  
18 address that finding, and we found those actions to be  
19 inadequate.

20           Specifically the technical issue of a  
21 loose battery connection, that was addressed.  
22 However, the safety-culture aspects, including  
23 management oversight, procedure quality, work  
24 practices in error prevention, as well as conservative  
25 decision-making, were not adequately addressed.

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1           A revised oversight process -- Reactor  
2 Oversight Process directed us then to keep that white  
3 finding open and maintain San Onofre in a Column II  
4 status because of those safety culture -- the failure  
5 to correct those safety-culture aspects.

6           The revised oversight process in bullet 3  
7 there provides an increase in regulatory engagement  
8 based on duration of the substantive cross-cutting  
9 issues at a site.

10           In the case of San Onofre, I'll go through  
11 some brief history. The first two substantive cross-  
12 cutting issues have remained open since they were  
13 first opened back in late 2007 with new substantive  
14 cross-cutting issues added in the subsequent third,  
15 fourth, and fifth cycles after that first cycle of  
16 assessment.

17           After the second consecutive cycle when  
18 substantive cross-cutting issues remained open, the  
19 NRC required the licensee to provide a written  
20 response, also to meet with senior management, and  
21 conduct root cause evaluations concerning those  
22 substantive cross-cutting issues.

23           After the third consecutive assessment  
24 cycle, the NRC required the licensee to perform an  
25 independent safety-culture analysis and address the

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1 corrective actions that they took in a public meeting,  
2 and then also the NRC performed additional safety-  
3 culture focused inspections.

4 After the fourth consecutive cycle -- so  
5 this is continuing now -- after the fourth consecutive  
6 assessment cycle with open substantive cross-cutting  
7 issues, the NRC held additional meetings with the  
8 licensee.

9 We conducted additional focused  
10 inspections on the safety-culture survey itself as  
11 well as other problem identification and resolution  
12 inspections, and we also performed focus group  
13 interviews, and these were a significant number of  
14 interviews. And we also conducted an additional  
15 public meeting to discuss those safety-culture survey  
16 results.

17 Now, as these substantive cross-cutting  
18 issues -- the duration of those continue at San  
19 Onofre -- and we are going through another assessment  
20 cycle right now where those substantive cross-cutting  
21 issues are likely to be decided to be kept open, the  
22 NRC has continued to increase our regulatory  
23 engagement.

24 Based on continued inspection findings,  
25 allegations that we continue receiving at the site,

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1 including anonymous as well as retaliation claims, and  
2 the results of those focus group interviews that Is  
3 discussed earlier -- and also a substantiated  
4 allegation for retaliation at San Onofre, Region IV  
5 issued a chilling-effect letter in March of 2010.

6 Troy mentioned the chilling-effect letter  
7 as one of the criteria for another substantive cross-  
8 cutting issue in safety-conscious work environment.

9 This chilling-effect letter required a  
10 formal response from the licensee detailing their  
11 action plans and additional actions from the licensee.

12 They will also be required in that letter to formally  
13 present to us in a public meeting, which will be  
14 scheduled in August or September of this year, their  
15 actions and their accomplishments in addressing the  
16 substantive cross-cutting issues as well as their  
17 safety-conscious work environment at San Onofre.

18 Also due to the large increase in  
19 allegation workload and a need to continue to provide  
20 heightened oversight at San Onofre, the EDO approved a  
21 deviation to the action matrix for Region IV to  
22 conduct additional inspection activity beyond a  
23 typical Column II plant.

24 And going forward the NRC is continuing to  
25 use the ROP process to ensure that the licensee is

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1 taking adequate actions to address these substantive  
2 cross-cutting issues, as well as other findings that  
3 have safety-culture aspects.

4 Now, that's an overview of San Onofre, and  
5 I'd like to open it up now for questions if you have  
6 any.

7 MEMBER SHACK: I'm just curious, on the  
8 focus group interviews do you feel you have the  
9 expertise in human performance kind of things to do  
10 this, or is that something you get technical  
11 assistance for or --

12 MR. LANTZ: The individual who led the  
13 first group of focus groups was specifically trained  
14 in how to conduct focus group interviews, and then in  
15 subsequent focus group interviews -- we actually did  
16 two sessions specifically at San Onofre -- he trained  
17 other members of our staff to lead those discussions.

18 And the feedback I got was that the focus  
19 group interviews went very well, and we got a lot of  
20 valuable information from those interviews. We  
21 interviewed approximately 400 people at San Onofre in  
22 February of this year and about a hundred in November  
23 of last year during those interviews.

24 MEMBER BLEY: Ryan, I'm not sure if you  
25 mentioned it, I don't think I heard it. How did the

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1 findings of the independent safety-culture review  
2 align with the concerns that you folks have?

3 MR. LANTZ: Well, we did an inspection, as  
4 I mentioned, after the licensee did their safety-  
5 culture survey. Our findings -- our inspection was a  
6 little more focused. We -- the licensee's safety-  
7 culture survey was a general survey of their entire  
8 staff.

9 Our focus was more directed toward groups  
10 that we suspected might have had some issues, and so  
11 our safety-culture inspection actually looked a little  
12 more negative; it indicated more problems than what  
13 their survey did.

14 MR. CASTO: This is Chuck Casto. Ryan,  
15 can you talk a little bit about the differences that  
16 we saw between their conclusions -- I think it was  
17 like 8 percent of the percent of the people -- and our  
18 conclusions of 23 percent, which led to us conducting  
19 even more focus groups. Talk about that a little.

20 MR. LANTZ: That sounds like a very good  
21 summary right there. The licensee concluded about 8  
22 percent of the personnel, which they feel is -- which  
23 by statistics and surveys that are done across the  
24 industry, is about norm -- about 8 percent of the  
25 people on a site might have some reluctance to raise a

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1 safety concern for fear of retaliation or adverse  
2 action taken against them.

3 Our inspection and those initial focus  
4 group interviews indicated about 23 percent of the  
5 staff, a significant difference. And because of that  
6 the licensee initiated another self-assessment, which  
7 they completed in February, and part of the chilling-  
8 effect letter which we issued in March was to look at  
9 the results -- for them to present those results to us  
10 so that we could then assess the difference.

11 MEMBER BLEY: And that's coming up.

12 MR. LANTZ: That is coming up. Correct.

13 MR. CASTO: This is Chuck Casto. I think  
14 I would add it took a little prompting, I think, to  
15 get them to do another set of focus groups. We --  
16 they identified 8 percent; we identified 23 percent.

17 We went in and drilled in a little harder  
18 than that to make sure -- to understand the  
19 differences between the 8 and the 23 percent. And at  
20 the time I don't think the licensee was -- they were  
21 not -- they did not pick up on the differences.

22 So when we went in and drilled a little  
23 harder, then they went back in and drilled a little  
24 harder to understand, you know, what are we seeing  
25 differently than they saw.

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1           And there was some structural differences,  
2 as Ryan talked about, about who we talked to and who  
3 they -- but that doesn't account for the entire  
4 difference.

5           CHAIRMAN SEIBER: What you're identifying,  
6 though, is a cultural issue in that organization. The  
7 question then becomes how do a prompt a licensee to  
8 modify the culture, because it is not -- sometimes not  
9 a simple thing to do; sometimes it's personality  
10 driven and difficult to do.

11           Can you sort of tell me what the next  
12 steps are after you made that determination? Just  
13 keeping the heat on?

14           MR. CASTO: Mr. Chairman, that's a very  
15 good question. If I might, I'll take first try at  
16 this.

17           This is a unique situation. The reason we  
18 bring San Onofre up is because it's a very unique  
19 situation in the ROP.

20           As you identify these substantive cross-  
21 cutting issues, there's more and more -- by the  
22 procedure there's more and more engagement with the  
23 licensee to deal with these problems.

24           Typically what you see in the industry --  
25 the statistics are it takes about a year to resolve

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1 the issues.

2 CHAIRMAN SEIBER: Okay.

3 MR. CASTO: Here at San Onofre we're  
4 talking about two and a half, three years, so far.  
5 And it's actually still on the increase, and it's  
6 probably the only site -- I think it's the only site  
7 we've every had in the Reactor Oversight Process that  
8 it will have three substantive cross-cutting issues,  
9 in all three areas. I think that's right: in all  
10 three areas.

11 So -- and what's happened to us here is by  
12 the procedure we've expended -- we've pretty much  
13 expended all the tools that are in the Reactor  
14 Oversight Process, you know, because normally by now  
15 the performance would have turned around. That's  
16 typical. Right? So we've expended all those tools  
17 that are in that process.

18 Now, the challenge for us now, or the  
19 opportunity, is what next? And as Ryan talked about,  
20 we just opened the chilling-effect letter, and we've  
21 looking to see what kind of impact that will have on  
22 the licensee, but at this point the thought question  
23 on the table for the program is what do you do with a  
24 licensee that's not seeing risk significant problems?

25 The white finding was quite some time ago,

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1 and we've not seen risk-significant problems since  
2 then, so the challenge for the ROP is what do you with  
3 a licensee that has long-standing cultural issues, but  
4 they're not manifesting themselves into risk-  
5 significant issues.

6 CHAIRMAN SEIBER: Okay. That's a perfect  
7 question. Do you have the answers?

8 (General laughter.)

9 MR. CASTO: Mr. Chairman and members,  
10 there's two schools of thought on this. One is it is  
11 what it is, and if a licensee is inefficient or  
12 ineffective in their programs, like you talked before,  
13 Mr. Chairman, about how some licensees are better at  
14 it than others, and as long as it's not manifesting  
15 itself into risk-significant problems, if the licensee  
16 is ineffective and costly in their programs and all  
17 that, then you just let it go. You keep your  
18 attention to it, and you keep vigilance.

19 And we've added -- we have the deviation  
20 memo I think we've talked about or we'll talk about,  
21 to add some more resources to watch it, or the other  
22 school of thought is we need to change program and do  
23 more to escalate to more and more engagement.

24 I would say that this is a perfect example  
25 of what you talked about earlier, Mr. Chairman, when

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1 you said -- when you talked about the dialog and the  
2 underlying cultural problems and, you know, the dialog  
3 back and forth and supervisor.

4 The ROP allowed us to keep the white  
5 finding open and keep that escalated attention because  
6 of the underlying cultural issues. So it is the  
7 perfect example. And we've done this before; this is  
8 not the first case of this.

9 CHAIRMAN SEIBER: Okay. Now, the way I  
10 see it -- let me interpret what you say, and you  
11 correct me as I make mistakes.

12 You have a bunch of tools in your  
13 toolbox -- ROP toolbox, and the implication that I  
14 heard from what has been said so far is that in the  
15 case of this facility, you've used all the tools.

16 MR. CASTO: That's correct.

17 CHAIRMAN SEIBER: So the question is, are  
18 there more tools that you could use that currently are  
19 not in the toolbox, or are there licensees, no matter  
20 how many tools, including your sledgehammer, will  
21 remain at a performance level that's not satisfactory?

22 MR. CASTO: I think that frames -- this is  
23 Chuck Casto. I think that frames the dilemma and the  
24 two points of view that you have perfectly.

25 CHAIRMAN SEIBER: Okay.

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1 MR. CASTO: Well, your tools are exhausted  
2 really only if they have no more white findings. I  
3 mean, if you were coming up with white indicators --

4 CHAIRMAN SEIBER: There are more tools.

5 MR. CASTO: -- there are certainly more  
6 tools, but you seem to have an unsatisfactory culture,  
7 but the performance isn't really reflecting that, at  
8 least is the way we're measuring it.

9 CHAIRMAN SEIBER: The way you identify  
10 that you don't have enough tools or your tools aren't  
11 effective enough is the licensee may be able to float  
12 along for a long time -- and I assume this -- where  
13 they don't have a major incident, but the plant is  
14 going down, communications deteriorating,  
15 leadership -- who knows, maybe some union steward  
16 someplace is really the plant manager, as opposed to  
17 the person that sits in the office with the good desk.

18 MR. CASTO: Right.

19 CHAIRMAN SEIBER: And then all of a sudden  
20 something happens.

21 MR. COLLINS: Now, Mr. Chairman, Elmo  
22 Collins. Yeah. I -- just to characterize it, we  
23 have the tools. We haven't used them up; we're still  
24 engaged with this licensee on that.

25 What we're seeing is the length of time

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1 where we would have normally have expected to have  
2 seen a different performance; we have not yet seen it.

3 The tools are still engaged and, in fact,  
4 in the last six months we've put another tool on them  
5 with the chilling-effect letter, so we -- as always,  
6 it depends on how are the issues resolved and who  
7 makes the change and how they make the change in  
8 performance.

9 And this licensee is working hard at it.  
10 We haven't seen the results yet, but they understand,  
11 and they are taking action; we're just still keeping a  
12 close eye on them till we can see that actual change  
13 of performance. We haven't seen it yet.

14 MEMBER SHACK: Are they getting assistance  
15 from industry through INPO?

16 MR. COLLINS: Yes.

17 MEMBER SHACK: So they're fully engaged,  
18 too.

19 MR. COLLINS: Yes, they are.

20 CHAIRMAN SEIBER: Just for the sake of the  
21 record, I don't want the record to lead people to  
22 believe that when performance is not what it should  
23 be, that there is no real tool to solve it. The real  
24 tool is shut them down. Okay? And that solves the  
25 problem.

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1           On the other hand, in a process where the  
2 events are of lesser nature, that tool is too strong  
3 to use, and what we're talking about is the balance  
4 between your use of tools and the behavior that we're  
5 trying to achieve.

6           MR. CASTO:   And the good news with the  
7 Reactor Oversight Process is that we believe, and the  
8 program has concluded that -- this is Chuck Casto; I'm  
9 sorry -- that they're safe to operate.   You know,  
10 we've concluded that.   And what we're working at is a  
11 level well below what we would be concerned with on  
12 safety.   We're into the organization and cultural  
13 issues, so as a precursor to a more significant --  
14 risk-significant finding, we're working in an area  
15 that we feel comfortable is well below that event  
16 level.

17           CHAIRMAN SEIBER:   Okay.   I think this is a  
18 tremendous dialog that we're having and hopefully --  
19 I'm getting a lot out of it; hopefully the other  
20 members are, too, so I appreciate that.

21           Yes, sir?

22           MR. COLLINS:   Mr. Chairman, Elmo Collins.  
23           I'd just like to add a comment.   Now that I've heard  
24 some of your questions and comments moving into this  
25 discussion, I'd just like to touch on the white

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1 finding at San Onofre.

2 You might be interested -- to me, as we  
3 saw this and we inspected it, it's one of the most  
4 perfect illustrations of what you described earlier  
5 about the technicians and the information and where  
6 the information went, where it didn't go and what was  
7 done with it or not done with it.

8 This could -- this specific finding, you  
9 might take a look at it, if you're interested. It's a  
10 perfect illustration of what you described of  
11 communication, information, and meaning, and where it  
12 did not go well.

13 CHAIRMAN SEIBER: Right.

14 MR. COLLINS: It just stands out to me, so  
15 I just bring that to your attention.

16 CHAIRMAN SEIBER: Tell all of your  
17 inspectors I will continue to read their reports in  
18 great detail.

19 MR. LANTZ: Okay. Thank you very much.  
20 If there are no other questions, our next speaker is  
21 Mr. Ryan Treadway. He's the -- I think -- okay.

22 Dave, come on up.

23 MR. LOVELESS: Good morning, Mr. Chairman  
24 and esteemed committee members. I appreciate the  
25 opportunity to talk with you this morning. My name is

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1 David Loveless. As a senior reactor analyst, I'm the  
2 keeper of the significance determination process here  
3 in Region IV. I'd like to take the opportunity to  
4 address the characterization of some of the more  
5 significant findings that we've had in the ROP that  
6 we've identified and discuss how this vital program  
7 helps us and affects safety at our operating reactors  
8 in Region IV.

9 As one of the major components of the ROP,  
10 the significance determination process provides a  
11 systematic method of focusing our inspection resources  
12 and our management attention on higher-risk issues.

13 As you probably know, it's a multi-step  
14 process. The first step is to identify those issues  
15 that are minor and turn them over to the licensee so  
16 that they can deal with them through their normal  
17 corrective action process.

18 We then have phases 1 and 2, which provide  
19 screenings and risk estimations, with the goal of  
20 screening out those that are very low risk  
21 significance so that we can focus on the higher risk  
22 significant issues.

23 The issues that are not screened out in  
24 phases 1 and 2 go on to a phase 3, and that's where  
25 the senior reactor analysts get involved and I start

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1 to do my job.

2 I tell people that I count for a living,  
3 because I deal with probabilities. I tell them that I  
4 can't quite count to one.

5 (General laughter.)

6 CHAIRMAN SEIBER: That's good.

7 MR. LOVELESS: But once we evaluate these  
8 issues, we're looking at the risk, and we're using  
9 that to assist management in determining the level of  
10 involvement that the agency should apply to better  
11 understanding the issues, better understanding the  
12 efforts that licensee is placing on those issues.

13 And using this approach in the ROP, we've  
14 saved a lot of resources over time on issues that have  
15 lower risk significance, so that we can focus on the  
16 higher items.

17 I'd now like to discuss some of the issues  
18 that are higher in significance, those that we  
19 characterize as yellow -- white, yellow, and red.

20 We conducted a review in advance of this  
21 meeting. There were 98 higher-risk issues identified  
22 in the ROP since day one, all four regions, specific  
23 to reactor safety, within the reactor safety arena.

24 Of these we found 23 that were related to  
25 failed or degraded diesel generators, five that were

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1 related to voiding and safety-related systems; nine  
2 that were fire protection findings and at least 11 --  
3 because they overlapped with some of those others --  
4 that specifically looked at loose and improperly  
5 terminated electrical connections. And I'm going to  
6 talk a little bit about those particular areas.

7           Some of the findings clearly indicated  
8 that the agency is incorporating results of the SDP  
9 into the planning for inspections. The region has  
10 several methods of providing feedback regarding  
11 significant findings to our inspectors.

12           We have here in the region morning  
13 meetings almost every morning, ten o'clock; we sit  
14 down and talk about plant status. During those  
15 meetings we talk about more significant items that  
16 have come up at other plants so that those can be  
17 passed along to inspectors so they can incorporate  
18 them in their daily inspections.

19           Also during our mid-cycle and end-of-cycle  
20 performance reviews of each reactor we will discuss  
21 issues both at those reactors and at other reactors  
22 that may apply and create focus areas with four of  
23 those licensees, and those focus areas help us ensure  
24 that we've inspected the more significant items at  
25 those sites.

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1           An example of that -- Is told you there  
2 were quite a few diesel generators we found. Quite a  
3 number of them applied to vibration-induced failures  
4 of the emergency power supplies, and the number of  
5 those findings has gone up over the years, and we  
6 believe that that's essentially because inspectors are  
7 now more aware of them; they're out looking at small  
8 leaks or vibration issues or cracks in a fitting that  
9 in the past they might have ignored or might have  
10 discussed with the licensee said, Well, you know, it's  
11 only a half a drop a minute.

12           And now we're focusing more on those.  
13 We're looking at what the failure mode is, quite often  
14 before it fails catastrophically, and we're finding  
15 that some of those are much more significant, and  
16 that's what we're seeing in the significance  
17 determination process.

18           MEMBER BLEY:     David, can I ask you a  
19 question at this point?

20           MR. LOVELESS:    Sure.

21           MEMBER BLEY:     Because you've raised an  
22 issue that's kind of interesting to me; I'm not sure  
23 how you folks deal with it, and hearing about the  
24 cross-cutting issues earlier kind of raised this.

25           A particular valve doesn't operate because

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1 it has loose connections because the maintenance  
2 wasn't done right, but this valve's in a system that's  
3 not important to safety, so it wouldn't have a  
4 significant finding, but that maintenance issue could  
5 be cross-cutting through other places.

6 Do you have a way to surface that sort of  
7 thing that isn't important because it happened here,  
8 but the same practice could mean it's happening in  
9 other places?

10 MR. LOVELESS: We have quite a few methods  
11 that we do that. We have informal processes when  
12 SRA -- specific in my area, when we find things that  
13 we believe could be more important in other areas,  
14 we'll send out broadcast e-mails to our inspectors and  
15 say, This happened at a specific plant; it could  
16 happen under other circumstances; it could be more  
17 significant, and you should be looking for it.

18 We have operational experience program  
19 here in the region much like operational experience  
20 programs that licensees have, where we take items  
21 which occur at other plants and ensure that those are  
22 placed into our inspection planning program.

23 MEMBER BLEY: Do you do anything more  
24 analytical; for example, maybe change the likelihood  
25 of common cause in your PRA models to see if that

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1 surfaces things because of this kind of issue?

2 MR. LOVELESS: We have done those types of  
3 studies also, both in the significance determination  
4 process itself, as well as when we find more generic  
5 issues. We typically would do that when we've seen  
6 similar behavior at multiple sites, where, again, like  
7 you said, they've -- none of them came up to be really  
8 significant, but we start to get indication that  
9 perhaps the industry's not doing well in a particular  
10 area, we will go in and take a look at our models and  
11 make some adjustments and see how significant those  
12 will be.

13 Every one of the three in here will tell  
14 you that I've been in their office with just such  
15 insights.

16 MEMBER BLEY: See if I overstate this.  
17 I'm guessing, then, it would be possible, if you see  
18 something that you've identified could be a cross-  
19 cutting issue, a particular finding that in and of  
20 itself wouldn't have gone beyond green might turn into  
21 a white finding because of the cross-cutting aspects  
22 of it. Has that happened? Does that happen?

23 MR. LOVELESS: I'm trying to think if  
24 there's a specific example of that. I know we've --  
25 the major way that we look at that within the SDP is

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1 quite often in an evaluation of a finding the failure  
2 will be such that operators can recover from that, and  
3 we look at how likely an organization is to recover  
4 from that as part of the significance determination  
5 process.

6 And in that evaluation I will definitely  
7 look at the work practices, the -- how well the  
8 operators perform as part of that, and we can adjust  
9 based on that.

10 CHAIRMAN SEIBER: That sort of brings  
11 up -- yours is a very good question; I've been  
12 thinking about that a little bit.

13 I recall a situation that turns out it  
14 wasn't in a nuclear plant; it was one of those other  
15 ones with a smokestack on it.

16 Let's pretend or imagine that we have an  
17 electrician who is generally replacing motors, circuit  
18 breakers and so forth, and part of the job is to make  
19 splices. And this particular person or perhaps that  
20 whole crew is not very good at making splices.

21 And so you have a failure on something  
22 that really doesn't matter worth a hill of beans as  
23 far as the safety implication is concerned, but the  
24 underlying issue there is they don't know how to make  
25 electrical very well.

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1           And so the probability of failure of  
2 something important probably, in reality, goes up, but  
3 your experience base won't share it as far as risk  
4 analysis is concerned.

5           Is there a way you can take into account  
6 the fact that a workmanship issue may degrade a lot of  
7 similar components in a plant?

8           MR. COLLINS: Mr. Chairman, Elmo Collins.

9           I'll take a stab at it. Of course, I'm not a --

10          CHAIRMAN SEIBER: PRA guy.

11          MR. COLLINS: -- senior reactor analyst  
12 practitioner, but a couple of points: One, and I  
13 think I'll get to answer your question. Certainly the  
14 deterministic aspects of any issue we take a hard look  
15 at and make sure the licensee understands the causes.  
16 We're looking for extent of condition; we want to  
17 make sure those get resolved.

18          But that's not the probabilistic risk  
19 assessment question that I believe you're asking, so  
20 on that front -- and, David, correct me if I'm  
21 wrong -- typically we don't do a lot of adjustments  
22 with initiating event frequencies and the models up  
23 front for a -- what we think is a broad-based  
24 maintenance weakness that the licensee has.

25          Our models tend to hone in on, I think,

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1 as David mentioned, the recovery action, or the  
2 actions that the licensee needs to take, which is kind  
3 of the back end of the -- what do we think the  
4 likelihood that the licensee will be able to take the  
5 reactions in recovery that they say they need to take.

6 And we do make adjustments there when we  
7 go through the human error probability modeling and  
8 factors and understand that.

9 Now, back to your specific question, Is  
10 think we almost had that identical case in Region IV  
11 in the early days of the ROP when it came to  
12 environmentally qualified splices --

13 CHAIRMAN SEIBER: Right.

14 MR. COLLINS: -- at Cooper Nuclear  
15 Station, where what we found was -- but there were  
16 hundreds of them.

17 CHAIRMAN SEIBER: Yes.

18 MR. COLLINS: And that was in the early  
19 days of the ROP, and the lesson we learned out of that  
20 was, you know, that the actual PRA, the models didn't  
21 really get us to everything.

22 We did a good job of quantifying the risk  
23 associated with it, but it didn't seem to get at the  
24 issue in terms of significance, and so since then  
25 we've changed, the significance determination process,

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1 to add a new appendix -- I forget the appendix --

2 CHAIRMAN SEIBER: M.

3 MR. COLLINS: -- for qualitative -- thank  
4 you -- so we do have the measure now, the feature in  
5 the assessment program, the significance determination  
6 program, to take those situations and work them  
7 through. It's more qualitative now, but it does get  
8 us to -- if we think we're there -- to a more  
9 significant item, and we can engage them.

10 CHAIRMAN SEIBER: So really what you're  
11 telling me is my question and concern has been  
12 recognized and is covered. And I believe, for  
13 example, the example of poor workmanship as a cross-  
14 cutting issue, the area where there is a little bit of  
15 an open question, which probably, from the standpoint  
16 of using the ROP effectively to accomplish the goals  
17 is not important, is the fact that the cross-cutting  
18 issue may not feed back into the PRA, and you may not  
19 have a good risk what that plant is with those cross-  
20 cutting issues or there is some basic failure rate  
21 assumptions that are built into the PRA analysis.

22 MR. LOVELESS: I would like to provide an  
23 example, if I may. Now that our tools are a little  
24 better, we -- one example that I think gets at your  
25 question, we had a licensee that had not been

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1 replacing their Agastat relays within the life that  
2 was expected.

3 And the licensee had been looking at the  
4 overall population of their relays and saying, Well,  
5 our overall population doesn't fail any more than the  
6 rest of the industry, and so why does it matter if we  
7 don't change out our relays as often?

8 However, the inspectors, when they found  
9 this performance deficiency, went out and pulled out  
10 some information, worked with me, and we found that,  
11 while that was true in general, if we looked at those  
12 that were beyond their qualified life, they were  
13 failing at a much higher rate.

14 And so we were able to take that higher  
15 failure rate and put it back into the model for those  
16 systems that had the older Agastat relays in there,  
17 and we were able to model that and show this broader  
18 decision-making type issue.

19 So we do that when we can.

20 CHAIRMAN SEIBER: Okay. Thank you.

21 MR. LOVELESS: Not a problem.

22 One of the areas that we gained insights  
23 in from the significance determination process is the  
24 identification of plant performance issues that have  
25 not been identified through the licensee's operational

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1 experience programs.

2 We'd like to see licensees do a better job  
3 of evaluating the broader causes of SDP findings,  
4 specifically those at other sites.

5 One example was a turbo charger bracket  
6 where the fasteners had failed. Other licensees  
7 typically went out and looked at their turbo chargers  
8 and said, Are our turbo chargers well mounted?

9 And once they were satisfied that the  
10 turbo charger brackets weren't going to break, they  
11 ended their operational experience review. Where we  
12 haven't seen evidence of broader looks, even though we  
13 have a lot of vibration issues in diesels, we're not  
14 seeing licensees go out and say, Well, maybe we'll  
15 pull a sample of fasteners throughout our machines and  
16 look at them and say, Are they cracking; are we  
17 showing signs of vibratory wear?

18 So we're getting some of those insights  
19 through this process.

20 CHAIRMAN SEIBER: Thank you.

21 MR. LOVELESS: We have, however, seen  
22 quite a number of industry issues that have come out  
23 of SDP findings. One example was the verification of  
24 the tightness of electrical connections.

25 There was failed Amphenol connections on

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1 diesel generators at Cooper in August of 2008; loose  
2 vital battery connections that would have failed the  
3 vital batteries at San Onofre in December 2008; and at  
4 Waterford in January 2010.

5 And we have seen concerted industry-wide  
6 effort in looking at how can they resolve those types  
7 of problems; how can they go back and make sure that  
8 their electrical connections are properly torqued.

9 Another example: back in April of 2005  
10 Palo Verde found a large amount of voiding in the  
11 suction lines of their emergency core cooling system  
12 that resulted in a yellow finding.

13 Since that time we've found a number of  
14 other voiding issues, and both the licensees and  
15 Region IV are now actively looking for voiding and  
16 examples of voiding. Inspectors are out watching pump  
17 starts much more critically and looking at the  
18 indications of those pumps to see if those indications  
19 are showing some ingestion of voids that may not have  
20 resulted in a failure, may not have had a problem to  
21 begin with.

22 CHAIRMAN SEIBER: That's actually another  
23 area where the actual plant geometry and configuration  
24 may effect the PRA results, because PRA looks at  
25 component performance as opposed to the geometry that

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1 says the suction line might not be filled with a  
2 liquid.

3 MR. LOVELESS: Certainly.

4 CHAIRMAN SEIBER: And how do you adjust  
5 for things like that?

6 MR. LOVELESS: Well, we've --

7 CHAIRMAN SEIBER: Or do you take them into  
8 account at all?

9 MR. LOVELESS: -- mostly looked at the  
10 specifics, and we attempt to quantify a failure rate.

11 CHAIRMAN SEIBER: Right.

12 MR. LOVELESS: What's the probability of  
13 failure? And with some of those, particularly voiding  
14 issues, that can be quite difficulty.

15 CHAIRMAN SEIBER: Well, you can assume  
16 that it's failed when you start and see how the plant  
17 responds to alternative means, and of course you'll  
18 get a different --

19 MR. LOVELESS: And that's true. And we  
20 do -- that's how we start our analyses, is do that  
21 bounding look, but quite often that bounding look is  
22 showing it's very significant, much more significant  
23 than the case really is in actuality.

24 CHAIRMAN SEIBER: Thank you.

25 MR. LOVELESS: The last example I'd like

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1 to provide is fire protection and safe shutdown  
2 findings.

3           Region IV inspectors for quite a few years  
4 have been leading the agency in looking at certain  
5 types of fire protection findings, findings that  
6 impact the capability to shut down the plant after a  
7 fire. Particularly we see a lot in the procedures and  
8 equipment for shutting down the plant outside the main  
9 control room, if there's a main control room fire.  
10 And these have come up into the higher-risk issues.

11           We've also found a large number of  
12 compliance issues where plants have been using manual  
13 operator actions that, by the letter of Appendix R,  
14 are not permitted without deviations.

15           And those would actually affect my models,  
16 and my models would be saying, Well, we're going to  
17 have an automatic actuation here. And you know as  
18 well as I do that an automatic actuation is more  
19 reliable than an operator action.

20           CHAIRMAN SEIBER: Yes.

21           MR. LOVELESS: So we do make adjustments  
22 there.

23           But these findings and similar findings in  
24 other regions have led to the industry initiative NFP  
25 805, where a number of plants are going in and

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1 creating a risk-informed fire protection program so  
2 that they're finding what is important in their fire  
3 protection program; where do they need to modify the  
4 plant, and where is it acceptable to wait for an  
5 operator to respond.

6 We had a lot of questions throughout. Are  
7 there any other questions? I know you'd had an  
8 earlier question. Did I hit on your --

9 CHAIRMAN SEIBER: I think you hit on --

10 MR. LOVELESS: I appreciate it.

11 Well, the next speaker will be Ryan  
12 Treadway.

13 CHAIRMAN SEIBER: Maybe this would be a  
14 good time to take a break, and the schedule calls for  
15 a 20-minute break, and let's see if I can see the  
16 clock from here. What it is, ten to? We'll come back  
17 at ten after.

18 (A short recess ensued.)

19 CHAIRMAN SEIBER: The meeting will resume.  
20 Thank you.

21 MR. TREADWAY: Mr. Chairman, subcommittee  
22 members, good morning.

23 As the slide says, I'm Ryan Treadway, I'm  
24 the senior resident inspector at the Palo Verde  
25 nuclear power plant.

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1           To address the questions the subcommittee  
2 has regarding the inspector's day-to-day involvement  
3 with safety culture, I thought it would be pertinent  
4 to start off by stating that the Reactor Oversight  
5 Process works.

6           I think we heard several examples of that  
7 from Ryan and Jeff earlier. It works very well in  
8 helping the inspectors identify the underlying causes  
9 of human-performance errors and provides the tools  
10 necessary to evaluate these causes and identify any  
11 significant trends or patterns that may affect overall  
12 performance.

13           Speaking as a representative of the  
14 resident inspector community, what I would tell you is  
15 the day-to-day job requires us to look for human-  
16 performance errors that affect plant performance and  
17 identify cross-cutting aspects or, more simply, the  
18 drivers or the causes of these errors.

19           Some examples of these cross-cutting  
20 aspects that we look for are following procedures,  
21 correcting adverse equipment issues, and ensuring an  
22 environment for raising concerns exists.

23           This process all starts as we observe the  
24 licensee's daily activities and monitor their actions  
25 when equipment issues and/or process and program

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1 issues arise. As we inspect these activities, we look  
2 to identify any human-performance errors that have  
3 affected performance with more than minor safety  
4 significance, and then we look to identify the  
5 underlying cause that affected that error.

6 Periodically we assess and evaluate  
7 overall performance and look for any patterns or  
8 trends in human performance or their corrective action  
9 program.

10 The main vehicle we have as regulators  
11 when we assess performance is the development of these  
12 patterns or trends -- we discussed that term earlier  
13 as the substantive cross-cutting issues -- that we can  
14 monitor and observe how the licensee implements their  
15 corrective actions to resolve them to ensure safe  
16 operation of the plant.

17 As a resident inspector, the time allotted  
18 for these activity is integrated into the baseline  
19 inspection program, and there's more than enough time;  
20 it's more than adequate, and so what we do every day  
21 is what we look into.

22 However, I would note that the time for  
23 regional inspectors to inspect these trends and  
24 patterns is a little bit time constrained. We as  
25 residents observe these activities daily, but

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1 sometimes the regional inspectors, when they come in  
2 to look at these issues, their limited to some times  
3 around the week.

4 One comment to keep in mind with the  
5 Reactor Oversight Process is that it does allow for us  
6 to allocate more time and resources if needed when  
7 performance declines, as Ryan Lantz brought up with  
8 San Onofre.

9 Typically the resident inspectors have  
10 daily dialog with their licensing counterparts, and we  
11 discuss these performance issues as they come up.  
12 Additionally we have weekly interface meetings with  
13 plant management, and we discuss these performance  
14 issues, and often we discuss the cross-cutting  
15 aspects, the drivers or the causes of these errors,  
16 and how or why we determined what those errors and  
17 those causes were.

18 Keep in mind the Reactor Oversight Process  
19 emphasizes the use of the licensee cause evaluations  
20 to assist us in determining what the underlying cross-  
21 cutting aspects are, but ultimately the decision lies  
22 with the regulator.

23 What I have noted as a strength -- and  
24 I'll emphasize this; we talked about this earlier with  
25 the communication piece -- is during these meetings,

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1 communicating effectively and developing a common  
2 understanding of why the oversight process looks at  
3 these cross-cutting aspects and discussing with the  
4 licensee how the inspectors determined what the  
5 drivers or causes were of these performance issues.

6           Again, I'll stress the decision does lie  
7 with the regulator, but the better the licensee  
8 understands our process, the more effective their  
9 corrective actions and the more effective the measures  
10 they take to improve performance are.

11           MEMBER RAY: Let me ask a question at this  
12 point. You talk about talking with licensee  
13 management. How do you view the management of the  
14 quality organization within the licensee overall  
15 organization? Do you see it any differently? Is it  
16 simply an aid to the licensee management? How do you  
17 view it?

18           MR. TREADWAY: All right. The specific  
19 piece you're asking about is the plant management in  
20 general?

21           MEMBER RAY: No. The quality  
22 organization.

23           MR. TREADWAY: The QA organization?

24           MEMBER RAY: Well, whatever they call it.

25           MR. TREADWAY: The quality organization

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1 has a very similar job description. However, a lot of  
2 times we see a difference in our approach; we see a  
3 difference in the response. I think they could be a  
4 valuable tool and an asset to the organization, but  
5 sometimes I believe they're overlooked.

6 I don't know why that exists. I don't  
7 know what the underlying causes are, but we see their  
8 emphasis in their reports and what they're trying to  
9 address with plant management sometimes being  
10 overlooked.

11 And obviously with the NRC we come in  
12 there with the eagle on our hard hat, so there's a  
13 response that they give us that's required.

14 MEMBER RAY: I think that's exactly what  
15 I've experienced, too. And I'm wondering why it is  
16 that the oversight process doesn't work to enhance the  
17 role and responsibility of that piece of the  
18 organization.

19 It's as if it doesn't even exist when it  
20 comes to the oversight process. Your observation is  
21 correct, I think.

22 MR. TREADWAY: We --

23 MEMBER RAY: But it seems to me that --  
24 maybe one of the other members of the regional team  
25 here want to comment, but it is of interest to me why

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1 those in safety culture and reactor oversight  
2 process -- the quality organization doesn't ever seem  
3 to be address explicitly, only implicitly.

4 MR. CASTO: Mr. Ray, this is Chuck Casto.

5 I'll try to take it. I agree with you. The Reactor  
6 Oversight Process is performance based, so explicitly  
7 we don't look at different organizations like health  
8 physics or the quality organization, which is, as you  
9 know, a very important role.

10 And also I would say over the years much  
11 of the quality organization function has shifted to  
12 the line organization in these licensees. Quality  
13 organizations are typically doing the required  
14 reviews --

15 MEMBER RAY: They're just auditors.

16 MR. CASTO: Right.

17 MEMBER RAY: And I think, Chuck, that  
18 that's -- I'm glad you said that, because I wondered  
19 whether you guys realized that that in fact was the  
20 case.

21 It has changed in the last 20 years.

22 MR. CASTO: Right.

23 MR. TREADWAY: That's -- all over this  
24 industry in a lot of these organizations, even in  
25 training. You can see the training department staffs

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1 have been, you know, cut, other than operator  
2 training. Typically you'll see operator is pretty  
3 robust, but the maintenance training -- a lot of that  
4 training, as you know, has been shifted to line  
5 organization.

6 Quality assurance has been shifted to line  
7 organization, even a lot of health physics; those  
8 staffs are much more smaller than they once were.  
9 Much of the work has been shifted to line  
10 organizations, so in this area we look at -- and we  
11 probably don't concentrate on it enough when we have a  
12 finding and we look at the human performance cross-  
13 cutting aspect of it, or the organizational cross-  
14 cutting aspects and not consider the quality  
15 organization.

16 MEMBER RAY: Well, it does seem to be a  
17 trend, to me, and so I'll leave it at that, but, Jack,  
18 I just think that there's at least a check I'd like  
19 you to do note. From my angle I don't think -- I'll  
20 say it from a policy perspective -- that we're doing  
21 enough to emphasize the -- I'll call it the  
22 traditional role, the long-term role of the quality  
23 organizations in licensing management.

24 MEMBER BLEY: Well, it seems within the  
25 structure you folks have described to us that this

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1 could actually come up as a cross-cutting issue in and  
2 of itself, and I haven't heard anything that says  
3 you've looked for it or you've identified it as such,  
4 and I don't know if it actually exemplified itself  
5 that way.

6 MEMBER RAY: It's got to be triggered by  
7 something in the ROP itself. And I'm just leaving  
8 that for you to think about.

9 CHAIRMAN SEIBER: Let me add a little bit  
10 to that. I go back a long ways. When Appendix B came  
11 out, utilities before that didn't have a quality  
12 organization.

13 Appendix B comes out, and you read through  
14 it, it looks like you're going to keep a lot of paper.  
15 Okay? You have to have documentation for this,  
16 documentation for that, and so you form an  
17 organization to address Appendix B.

18 And some utilities encapsulate the quality  
19 organization to address Appendix B and then rely on  
20 traditional management techniques for matters like  
21 workmanship and so forth, and there are some pitfalls  
22 in there.

23 One of them is you aren't fully utilizing  
24 your quality organization because you limit them to  
25 the Appendix B functions.

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1           The broader implication -- and if  
2 management, through its own structure can maintain  
3 things like workmanship and all the other cross-  
4 cutting issues, that may be okay for that  
5 organization.

6           The question that comes to me in my head  
7 as I think about a lot of this is, does -- and this is  
8 a good time to ask that question: Does a resident  
9 inspector team somehow or other become a part of the  
10 plant culture or -- and therefore implicitly expect  
11 examples of less-than-excellent in workmanship control  
12 of things.

13           For example, I went to one plant that  
14 happens to be in a region other than Region IV who had  
15 a pretty good rating, and looked a work site, and it  
16 was properly taped off as a contaminated area. All  
17 the barriers were up, everything was in the right  
18 place. One thing I noticed, though, was that there  
19 was a leak on a component of radioactive fluid, and it  
20 leaked out, ran across the line, across the clean area  
21 of floor, and into a trench.

22           And I thought to myself, You know, if I  
23 was just an ordinary guy, I'd walk right through that,  
24 because it's not taped off, and I would obey all the  
25 rules and end up contaminated in the process. And so

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1 that's a matter of attention to detail.

2 I in a lot of organizations would not  
3 expect a QA guy to find that. The first person that  
4 ought to find it is the workman. And secondly there  
5 ought to be enough health physics coverage to detect  
6 things like passing materials back and forth across  
7 the rope, fluids running in and out, bad boundaries  
8 where it doesn't fully described the affected area and  
9 so forth.

10 And so there's two questions: Who's  
11 supposed to do those kinds of things and, secondly,  
12 the second question is, is there a possibility that  
13 the resident inspector team can become a part of the  
14 plant culture and start to accept stuff like that?  
15 And maybe you can address --

16 MR. TREADWAY: I think I can touch on that  
17 topic. I think the way that our relationship with the  
18 plants is set up, we don't want to -- there's a fine  
19 line there as an inspector to make sure there's  
20 separation.

21 But indirectly, with the relationships  
22 that we establish, I think it's very apparent that  
23 you're going to see us be a part of that culture: our  
24 interface with the craft level, our interface with  
25 management.

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1           We have to be very cautious on how we  
2 approach that relationship, but we are going to be a  
3 part of that culture and behaviors. It's -- we're out  
4 in the field, we walk down plant equipment, we talked  
5 with operators and technicians. It's going to happen,  
6 and I've seen that effect. And you can see from the  
7 outside observer looking in how sometimes that culture  
8 change, when one resident team leaves and another one  
9 comes in.

10           CHAIRMAN SEIBER: That's right.

11           MR. TREADWAY: So it would be hard to  
12 ignore the fact that that does occur. I think it's  
13 just important to note that the inspector team needs  
14 to be cautious on how they approach that relationship  
15 to ensure that you don't have a trend or an influence  
16 where they're starting to rely on you to solve those  
17 problems and see that you are identifying these  
18 pieces, and really look at the causes on why their  
19 technicians and their HP individuals are not finding  
20 these particular concerns.

21           CHAIRMAN SEIBER: Well, the culture  
22 problem, and where the inspector becomes part of the  
23 culture, one of the ideas in the early days was to  
24 rotate inspectors from plant to plant, and that's a  
25 hardship for the inspector because he's got to change

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1 his residence and move, and I would imagine if I were  
2 one of them, I would not look forward to all these  
3 transitions in my career path.

4 And so there, you know, good things and  
5 bad things. And what you want is the inspectors that  
6 are satisfied with their job, not being harassed by  
7 the circumstances of it, that can still maintain the  
8 independence and the standards that are necessary.

9 One of the features of the inspector  
10 program back when I worked in plants, was inspectors  
11 were occasionally assigned to inspect other plants.  
12 And, to me, that helped raise the standard to make a  
13 uniform standard across the inspector cadre to that,  
14 you know, the industry would rise to a level that is a  
15 satisfactory level.

16 But I'd be interested to know if you feel  
17 that influence, and it's going to be different for  
18 different people because part of it is personality  
19 driven, you know, how do I feel about the work that I  
20 do, do you see that my question is not particularly  
21 relevant because inspectors have their own standard,  
22 does the region set that standard for you? Would  
23 rotation help? Would it be a bad thing? And do  
24 inspections at other plants with -- in teams with  
25 other inspectors, does that help bolster the level of

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1 excellence that we're trying to achieve across the  
2 industry? That's a complex question, but maybe you  
3 can hit parts of that.

4 MR. TREADWAY: Yes, I'll try to attempt,  
5 Chairman. What I heard you bring up earlier, I think,  
6 is that a very critical aspect of our job, and that's  
7 communication.

8 CHAIRMAN SEIBER: Yes.

9 MR. TREADWAY: And so when you look at how  
10 that relationship works, not only internal to the  
11 resident office, our relationship with the licensee,  
12 our relationship with regional management, it's  
13 critical to understand how all those aspects are  
14 developing. So if you look at how we do our job out  
15 there in the resident work place day-to-day, I  
16 think -- and you brought up another question earlier  
17 I'm going to kind of tie this to, the dilemma of  
18 ensuring appropriate leadership.

19 Well, I think it's paramount that we have  
20 objectivity visits where we go and see what other  
21 residents and senior residents are doing at other  
22 plants. So we have working groups that we can be on  
23 to have that opportunity. We have counterparts where  
24 we get in and we discuss.

25 And so, to me, it all kind of falls back

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1 on communication. You have to be willing to reach  
2 out, and that's up to management to select people who  
3 have those personality characteristics and those  
4 behaviors to be successful in that position, because  
5 otherwise you could end up on an island, and you're  
6 not communicating and you're not getting the  
7 influence.

8 So if you really understand the importance  
9 and the significance of effectively communicating  
10 issues, getting insights from regional management, I  
11 think that is what sets us up for success to watch out  
12 for that, the critical piece being making sure you  
13 select people to go out on that position who  
14 understand how difficult that relationship can be  
15 sometimes.

16 CHAIRMAN SEIBER: Okay. I think it's  
17 important that the regional headquarters sets the  
18 standard for the inspectors so that the inspectors  
19 don't get absorbed into the plant culture, and I think  
20 that's happening, and I think there are a enough steps  
21 that are being taken not only here but in the other  
22 regions, to sort for prevent that. Somebody has  
23 thought about this before I have obviously.

24 And the kinds of things like the moving  
25 for an occasional inspection in another plant is a

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1 good thing. There is some kind of rotation or  
2 promotional capability within the organization that  
3 limits the extent to which an inspector can be  
4 absorbed into the plant culture as opposed to the  
5 opposite, which is to raise the standard to the  
6 regional culture.

7 And so I think it's sort of there, and I  
8 really appreciate your comment and your feelings about  
9 that, because it's one of the things that keeps  
10 rolling over in my mind as to are we being as  
11 effective as we can be.

12 MR. CASTO: Mr. Chairman, this is Chuck  
13 Casto. I'll add to that. I think our objectivity  
14 program is robust --

15 CHAIRMAN SEIBER: Okay.

16 MR. CASTO: -- and it's serving as well,  
17 and we definitely benefit from it. Here in the  
18 region -- well, first I'll add that at the resident  
19 level, we do rotate resident inspectors at different  
20 sites. We have them lead problem identification and  
21 resolution inspections and others inspections at other  
22 sites. When that team comes in to their site, we try  
23 to make sure there's independence in there.

24 At the regional level, we have the branch  
25 chiefs do at least quarterly site visits to walk

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1 around and be with the resident inspectors. And we  
2 also have inspection debriefs quarterly when the  
3 inspectors -- we do these both for residents and  
4 region-based inspectors, but when the region-based  
5 inspector comes in, they'll do a debrief with the  
6 entire management team basically here in the region.

7 And the resident inspectors do the same,  
8 they give a debrief every quarter to the entire  
9 management team here in the region, of which the  
10 regional administrator and all the management team  
11 participate in, so -- or at least have the opportunity  
12 to participate in. So I think that objectivity  
13 program is very strong, has all those elements.

14 And the feedback program from the  
15 licensee. We have to do -- the senior managers, when  
16 we go on site, and the branch chiefs, have to do trip  
17 reports, we have to do site visit observations forms  
18 that get fed back to NR, which goes to the Commission.

19 There's an annual report on that feedback process to  
20 the Commission.

21 CHAIRMAN SEIBER: Yes. Well, I'm glad to  
22 hear that all the things that I'm used to seeing in  
23 the past are still there. And I believe that all  
24 these steps are -- I think they're effective as far as  
25 maintaining the resident force up to the kind of

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1 standard that you want. And I hope that I never see  
2 the day where these processes that you're now using  
3 fall into some kind of decline or slow down.

4 Because the parts of the work is  
5 increasing as new plants or new plant construction is  
6 starting, plants are getting older, organizations are  
7 changing and your view of an organization may be a  
8 view of the past as opposed to what's there now, and  
9 so there's a lot of change going on. And  
10 independence, high standards, and objectivity, to me,  
11 are one of the cornerstones of having an effective  
12 oversight process.

13 MR. CASTO: And, Mr. Chairman, if I might,  
14 I'd like to answer your other question, and then --

15 CHAIRMAN SEIBER: Okay.

16 MR. CASTO: -- go back to something Mr.  
17 Ray raised. But the issue about the hand and the  
18 hose, or handing things across boundaries and who's --  
19 I think where we're at today with the licensees, they  
20 would expect self-identification of that first of all,  
21 as I think you talked about, and peer identification,  
22 and there's less reliance on third party or  
23 independent, you know, identification.

24 Like I thought about earlier, health  
25 physics departments, you know, downsize, they expect

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1 the individuals to report those kind of things,  
2 violations themselves, and that, you know, it's all  
3 part of a healthy culture.

4 I would say -- Mr. Ray raised the question  
5 about the quality organization. For me, what I think  
6 I've observed, and, you know, this is just my  
7 observation, is much of that quality function has  
8 evolved to what a lot of licensees call organizational  
9 effectiveness, or performance management programs.

10 And typically those programs are the  
11 programs that run the corrective action program, and  
12 they oversee the corrective action. So the quality  
13 organization, a part of its function has shifted to be  
14 the processors, or the process people for the  
15 corrective action program.

16 So indirectly we get at that through our  
17 findings, which have, you know, a lot of attention to  
18 the corrective action program. So sort of by  
19 extension when you review the corrective action  
20 program, have corrective action program findings, that  
21 is giving you insights, performance insights back to  
22 the quality program. That's just my observation.

23 MEMBER RAY: Well, I think that what you  
24 said earlier though is also true, which is that -- my  
25 thought was really triggered by a comment a long time

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1 ago, which I lost track of the details of now, but it  
2 had to do with the region meeting with management. It  
3 seemed clear to me you're talking about meeting with  
4 the line management at the site.

5 MR. CASTO: Correct.

6 MEMBER RAY: And in the past the resident  
7 inspector would often meet with the quality  
8 organization meetings, which was viewed independently,  
9 and say, Why aren't you

10 MR. CASTO: Right.

11 MEMBER RAY: -- being more effective as an  
12 independent check on safety culture we call it now.  
13 But the role of the quality organization is so  
14 diminished now that that's kind of a useless exercise  
15 because they actually just work for the line  
16 management as an auditor like Jack said.

17 And we're taking your time and ours here  
18 now to look at this oversight process or things that  
19 might be useful to consider, and I'm just focused on  
20 that right now in my mind, which is should the process  
21 evaluate -- because nothing has changed in the  
22 regulations. Why should this change have taken place  
23 that we all agree has? And I think I know, but I'd  
24 rather leave that for my own reflections.

25 Anyway, the upshot of it is that it's

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1 something I would just like to have on the table as  
2 we're considering here whether or not the oversight  
3 process itself would benefit from some specific focus  
4 on independence and effectiveness of the QA  
5 organization, as opposed to what you said, looking at  
6 the results which are the corrective action program as  
7 a metric or measure of the quality of performance.

8 It's just a thought; I don't want to  
9 debate it at all, but I appreciate your feedback.  
10 Thank you.

11 MR. PRUETT: This is Troy Pruett. I don't  
12 want to debate it too much either, but I do want to  
13 highlight there is a oversight program that do  
14 specifically feedback.

15 MEMBER RAY: I think it's -- yes, that's  
16 what I'm asking for.

17 MR. PRUETT: Me too. And I agree, a lot  
18 of what QA did many years ago in terms of the cost  
19 department itself resides with -- our inspectors, as  
20 part of the baseline, do review self-assessment  
21 reports and the QA reports which are done by the QA  
22 organization within the ops department.

23 To the extent that there are issues  
24 identified within those reports, we'll pull the string  
25 and make sure the organization has followed through on

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1 those recommendations, if they haven't yet --

2 MEMBER RAY: I understand, Troy, but let  
3 me interrupt you and just say, nevertheless, what is  
4 not there in what you just said, and I know that's the  
5 way it works --

6 MR. PRUETT: But --

7 MEMBER RAY: -- is a degree of  
8 independence. In other words, the organization that's  
9 doing its self-assessment may be very effective, or it  
10 may not be, but can you discern that as well as you  
11 could if you had an independent entity within the  
12 licensee organization doing that assessment?

13 And, you know, I can almost tell you  
14 exactly when this change began, and why it began, and  
15 I understand. But it has occurred, so we're all on  
16 the same page there. But I would just like to think  
17 about that as we're doing what we're doing here and  
18 say, to myself at least, is there a more specific role  
19 for an independent quality organization within the  
20 licensee organization.

21 MR. PRUETT: I believe there is.

22 MEMBER RAY: And I realize that that's  
23 turning the backwards, but nevertheless, that's where  
24 I am.

25 MR. PRUETT: I believe there is.

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1 Frequently when I ask that question, What has your QA  
2 organization done for you with respect to your  
3 improvement plan? there's silence on that.

4 MEMBER RAY: Absolute silence.

5 MR. PRUETT: Because they haven't  
6 engaged --

7 MEMBER RAY: None of their dadgum business  
8 is what a lot of people will say.

9 (General laughter.)

10 MEMBER RAY: And I just question that.

11 MR. PRUETT: And then just to -- there is  
12 a cross-cutting aspect with our process as to the  
13 adequacy of self-assessment of the program.

14 MEMBER RAY: But again, it's self-  
15 assessment by the line organization, and that's the  
16 distinction I'm trying to give here.

17 MR. TREADWAY: Before we move on, I'd like  
18 emphasize what I heard about the resident inspector,  
19 importance and significance. As the voice of resident  
20 inspector community here, I will stress and emphasize  
21 the importance that we have out there and being the  
22 eyes and the ears and being there on a daily basis to,  
23 you know, be the -- have our fingers on the pulse of  
24 what's going on at the utility and communicating that  
25 throughout the organization. I believe a lot of it

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1 starts with having people who are put in that position  
2 who understand that relationship significantly.

3 We heard earlier a picture painted at San  
4 Onofre about how the inspection process allows us to  
5 look at safety culture. I think it's important to  
6 move on and illustrate another example. I'm the  
7 senior resident at Palo Verde, and if you review over  
8 the last five years how the reactor oversight's  
9 process and their treatment of safety culture at Palo  
10 Verde affected that facility, I think you'll see a  
11 noticeable effect for several consecutive assessment  
12 cycles very similar to San Onofre.

13 We saw substantive cross-cutting issues  
14 from 2004 to 2007, and we saw them accumulate very  
15 similar to the pattern we see in San Onofre. Many of  
16 these themes related to poor behaviors and cultural  
17 problems that Palo Verde had developed for many years.

18 Additionally, Palo Verde has several equipment  
19 issues. And plant trends that indicated the overall  
20 health of the plant was declining.

21 Palo Verde attempted to resolve these  
22 concerns, but when our inspectors reviewed their  
23 corrective action plans to close out these issues,  
24 they determined that Palo Verde's cause evaluations  
25 were not fully effective and narrowly focused so the

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1 substantive cross-cutting issues remained open.  
2 Additionally, as the years passed and reviews  
3 continued, the inspectors determined that Palo Verde  
4 did not fully establish monitoring criteria to ensure  
5 that corrective actions were effective in improving  
6 performance.

7 Consequently, the NRC had no assurance  
8 that Palo Verde's planned corrective actions were  
9 sufficient to address the underlying causes of these  
10 performance errors. However, as performance declined  
11 and safety findings were identified that moved Palo  
12 Verde to Column IV, other inspections were performed  
13 and actions were taken, including a confirmatory  
14 action letter, that allowed the NRC to hold Palo Verde  
15 accountable to address these concerns.

16 Additionally, Palo Verde was responsible  
17 to conduct third-party safety-culture assessments of  
18 which they employed two methods, one being a general  
19 survey to the mass population, and another being a  
20 questionnaire which was one-on-one interviews with  
21 different people from different organizations. The  
22 safety-culture assessments were performed annually and  
23 bi-annually, respectively, to monitor the progress at  
24 Palo Verde, and the progress they were making in  
25 improving the cultural and behavioral concerns or

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1 problems.

2 As Palo Verde spent time and resources to  
3 correct the causes of these performance errors and  
4 address the underlying problems with the culture of  
5 the organization, the inspectors noted the performance  
6 beginning to slowly improve. As the safety-culture  
7 assessments continued, they too indicated improvement  
8 in performance in various areas across the  
9 organization.

10 So I bring this up as another example. I  
11 think you see what some safety-culture issues that  
12 were out there. We look at how Palo Verde addressed  
13 them, and now we see the full cycle of how the reactor  
14 oversight process addressed those issues. And I think  
15 it was a marketable success as we saw key management  
16 come in and make critical changes to that culture to  
17 improve performance.

18 In conclusion, again I'll stress the  
19 reactor oversight process, it works and works very  
20 well to help us identify safety-culture weaknesses.  
21 It also allows us to take action if we need, but the  
22 reality is if the facility in question does not take  
23 action to deal with safety-culture weaknesses and  
24 perform adequate cause evaluations and third-party  
25 safety-culture assessments, the underlying causes and

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1 drivers of these concerns will never be fully  
2 addressed and resolves.

3 That's a difficult reality sometimes to  
4 absorb as we move forward with the reactor oversight  
5 process. You cannot make somebody do something that  
6 they're not willing to do, so when we point this out  
7 within the reactor oversight process, it's really up  
8 to them to own up to what those underlying causes are  
9 and take actions to correct them.

10 With that, the speaking part of my  
11 presentation is concluded, and I'll open it up for any  
12 questions that the subcommittee might have.

13 MEMBER RAY: Actually, any more questions.

14 (General laughter.)

15 MR. TREADWAY: Any additional questions?

16 (No response.)

17 CHAIRMAN SEIBER: If not, thank you very  
18 much. And that was very informative and our heart is  
19 with you.

20 MR. TREADWAY: Thank you.

21 The next presenter will be Neil O'Keefe.

22 MR. O'KEEFE: Good morning, Mr. Chairman,  
23 and members of the ACRS. I'm Neil O'Keefe. I'm the  
24 Chief of Engineers Branch 2. And I'd like to provide  
25 you some information on how our engineering

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1 inspections have been improving nuclear safety at some  
2 of our power plants.

3 Our engineering inspections allow us the  
4 ability to identify and address complex technical  
5 issues, and in some cases latent equipment issues.  
6 Many times the sample selection is coordinated based  
7 on concerns that are identified through inspections  
8 and performance assessment. Each site receives one  
9 component design basis inspection, one 5059 mods  
10 inspection, and one tri-annual fire protection  
11 inspection in a three-year cycle, usually one per  
12 year.

13 These three different inspections give us  
14 a different perspective on engineering performance on  
15 an ongoing basis. In addition, incense renewal, when  
16 it comes up, even though it's not part of the baseline  
17 inspection, allows us some insights into engineering  
18 performance.

19 Today I'd like to highlight a few  
20 inspection findings. It was a challenge to keep the  
21 list short enough to fit in the time available. While  
22 inspection -- engineering inspections involve follow  
23 -- occasionally involve follow up from events, most of  
24 the time they involve digging out inspection  
25 findings -- digging out findings that were not readily

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1     apparent.     Each of the examples I will discuss  
2     involves a team inspection adding value to the --  
3     because they added to the licensee's understanding of  
4     their design and licensing basis, and that's improving  
5     safety.

6                     Next slide please.     Oh, you're already  
7     there.

8                     The first example involves a flood  
9     protection finding at Fort Calhoun.     This is a  
10    preliminary finding at this point, and it's  
11    preliminarily greater than green safety significance.

12    We found that Fort Calhoun did not understand their  
13    licensing basis, and had not updated their design to  
14    be consistent with new information that impacted their  
15    ability to withstand a flood.

16                     As you may know, Fort Calhoun is situated  
17    on the Missouri River and the resident inspectors  
18    there had raised the concerns, and that was  
19    incorporated in our component design inspection,  
20    design basis inspection, and the team identified that  
21    there were missing flood seals in the pump house and  
22    the auxiliary building, and located -- which were  
23    located to low to maximum probable level for the  
24    Missouri River, which could threaten virtually all the  
25    safe shut-down equipment.

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1           After reviewing the licensee flood  
2 response procedures, the team also identified that  
3 proceduralized actions that would have added sand bags  
4 and increased protection above and beyond the as-built  
5 configuration would not have provided adequate  
6 protection. In addition, the team identified the  
7 licensee had not make necessary plant changes in  
8 response to Army Corps of Engineers reports that had  
9 identified that the probable maximum flood level could  
10 be even higher than the plant was originally licensed  
11 to.

12           In response to this finding, the licensee  
13 has corrected the deficient flood seals and improved  
14 their flood protection measures. This included a  
15 recent drill that was observed by the NRC that  
16 implemented the proceduralized actions and  
17 demonstrated their improved capability. While the  
18 final safety significance of this is not -- has been  
19 determined it does have the potential to be greater  
20 than green.

21           We also looked to see if there was an  
22 impact at Cooper Nuclear Station, which is farther  
23 down the Missouri River, and identified that they were  
24 not aware of the new Army Corps of Engineers -- new,  
25 it's not really that new -- Army Corps of Engineers

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1 flood reports. We also looked at Waterford, and  
2 Waterford didn't have an impact on this. But we've  
3 proposed generic communications probably in the form  
4 of an information notice to make other sites aware of  
5 this.

6 What's a little unique about it is the --  
7 when a licensee applies for their license and they  
8 describe the historical flood conditions that have  
9 been known to occur at a site, they'll record actual  
10 values. In this case Fort Calhoun did record actual  
11 values, and they didn't seem to think that that was  
12 something that could change. Whereas when we licensed  
13 the plant, we really thought in terms of you need to  
14 protect against the hazard. And so even though they  
15 had received the report, it just didn't click through  
16 the process that they needed to change their design --  
17 or their licensing basis to match the threat.

18 Yes, sir.

19 CHAIRMAN SEIBER: I have a question. The  
20 Missouri River actually did have a pretty good flood  
21 in the recent past. Was the engineering investigation  
22 prior to that flood, or after the flood? And the  
23 underlying theme of my question is, did the  
24 possibility of a major flood prompt people to start  
25 looking for the flood protection that the plant had,

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1 or did routine investigation and assurance that the  
2 plant design was adequate cause it, before the threat  
3 of a flood appeared on the horizon?

4 MR. O'KEEFE: In this case, the most  
5 recent Army Corps of Engineers update was in 2003, I  
6 believe --

7 CHAIRMAN SEIBER: Yes, that's right.

8 MR. O'KEEFE: -- the licensee put that  
9 into their process and asked for a risk evaluation  
10 from their PRA group who identified, yes, there was an  
11 increased risk and identified some actions that needed  
12 to be taken. Those actions apparently didn't go all  
13 the way through the process and the residents became  
14 aware of the higher threat level and the fact that the  
15 licensee hadn't processed into the appropriate  
16 processes. And so the component design basis  
17 inspection occurred last summer, and there's been a  
18 number of follow up since.

19 So the flooding you're talking about was  
20 this spring, I think, so the licensee was already --  
21 had already made the improvements that I just talked  
22 about --

23 CHAIRMAN SEIBER: Yes, I recall there --

24 MR. O'KEEFE: -- before the flood in the  
25 spring.

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1 CHAIRMAN SEIBER: -- being no impact on  
2 the plant at all. And so the trigger in this case was  
3 the Corps of Engineers' revision of the maximum  
4 probable flood that triggered you, and should have  
5 triggered the licensee also. Okay. Thank you.

6 MR. PRUETT: This is Troy Pruett. That  
7 was one of the triggers, the 2004 core study, but  
8 there were prior trigger where the licensee had  
9 opportunity to deal with that when Agency requested  
10 evaluations.

11 CHAIRMAN SEIBER: Okay.

12 MR. PRUETT: Flooding was looked at, and  
13 it was recognized that higher maximum flood than  
14 they're licensed for, but they didn't address it very  
15 well then. And then there was a core study that came  
16 out between the IEEE days and the 2004 study, but they  
17 really didn't integrate it in their corrective action  
18 process.

19 CHAIRMAN SEIBER: Okay. Okay. Thank you.

20 MEMBER SHACK: Now I couldn't quite  
21 follow. Has Cooper also followed up on this?

22 MR. O'KEEFE: Cooper's in the -- Cooper  
23 was made aware of it as a result of our findings and  
24 our reaching out to them, so they're in the early  
25 stages.

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1 MEMBER SHACK: Okay.

2 MR. O'KEEFE: The flooding we're talking  
3 about this spring actually had a higher effect on  
4 Cooper, not enough to --

5 MEMBER SHACK: We saw some pictures there.

6 MR. O'KEEFE: Yes. Interesting pictures.

7 Pictures are worth a thousand words. But Cooper is  
8 in a little bit different geographical consideration  
9 because they've got two rivers that dump together and  
10 then dump into the Missouri River south of, or down  
11 river from Fort Calhoun, but up river from Cooper.

12 CHAIRMAN SEIBER: Okay.

13 MR. O'KEEFE: So there is an impact. It's  
14 currently not a sizeable -- but Cooper's going to have  
15 to put it into their process and go do the right  
16 thing.

17 CHAIRMAN SEIBER: Okay.

18 MR. O'KEEFE: Okay. The next issue I'd  
19 like to talk about is -- has to do with the technical  
20 aspects for the white finding, had to do with battery  
21 connections at San Onofre. You've already heard about  
22 the organizational cultural aspects of this white  
23 finding, but as you know, the tools available to us to  
24 be able to react to the cross-cutting aspects hinge on  
25 the safety significance or the plant impact.

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1           So I'd like to give you a little bit of  
2 information on the technical aspects of this finding.

3           And again, this is a good example there the  
4 engineering inspection followed something else that  
5 occurred first.

6           So as you heard, or I think you heard this  
7 part, the licensee was conducting a weekly  
8 surveillance of their battery, they were taking  
9 voltage readings and they discovered abnormal voltage  
10 readings, and as they investigated they discovered a  
11 loose connection. And when we went back into the  
12 records, we found that that condition had existed for  
13 four years, based on the last time that connection had  
14 been disassembled and reassembled.

15           The residents became aware of it, and  
16 through their routine inspections and communications,  
17 and a component design basis inspection, that was on  
18 site at the time, became involved in it because it was  
19 a technical issue that was appropriate for them to  
20 inspect. But very quickly, we found out it was a  
21 significant enough event. It required its own  
22 resources. And so we followed our management  
23 directives and proceeded into a special inspection.  
24 So it took on a life of its own.

25           The licensee initially more or less down

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1 played the issue. They did an apparent cause  
2 evaluation, didn't think it was a real significant  
3 issue. As we engaged and attempted to discuss how  
4 significant we thought it was, the licensee attempted  
5 to minimize the exposure time down from four years to  
6 something much more recent through some testing.

7 And they actually bolted up a test  
8 connection and would slowly loosen it and measure  
9 resistances and current capabilities, and attempted to  
10 use that kind of test data to say why they thought it  
11 would have been a very recent impact on operability  
12 instead of something that was considerable.

13 This illustrates a relatively,  
14 unfortunately, common occurrence we have when we have  
15 significant safety concerns about something, a  
16 finding, and we're attempting to do a significance  
17 determination. It's not always about the  
18 probabilities and the frequencies and things like  
19 that. It may come down to regulatory judgment,  
20 engineering judgment, on something like this.

21 And we know it was probably relatively  
22 good when they started, we know it was bad on the day  
23 that they found it. The exposure time is the number  
24 that weighs very heavily in the actual significance.  
25 And so even though they were attempting to do testing,

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1 it eventually became the regulatory requirement -- or  
2 regulatory responsibility for us to make a decision.

3 And so the licensee -- based on the  
4 significance that we arrived at, the licensee actually  
5 did several root cause evaluations and got very good  
6 insights. Many of them were organizational, but from  
7 a technical aspect they -- and we also found that they  
8 had a surprising history of loose electrical  
9 connections, and they were frequently hidden in  
10 maintenance procedures and things like that when  
11 somebody went in to do a clean and inspect or  
12 something like that, found a loose connection, they  
13 just tightened it, made a little note, and it really  
14 wasn't going into the process. And so it was, you  
15 know, through the rigor and depth of the inspection  
16 effort that the size of the problem really came to  
17 light.

18 Many of those problems were really minor,  
19 they may have no even evolved safety related  
20 equipment, but they involved the same maintenance  
21 people, the same planner, the same procedural controls  
22 that involved safety related equipment. So it ended  
23 up being very appropriate to have all the controls and  
24 all the things that went with having a white finding.

25 And it's also why you heard from Ryan that

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1 we haven't closed this finding out yet. The extent of  
2 things that they need to go do to change maintenance  
3 practices and attitudes and quality of procedures and  
4 things are still in progress, and we weren't satisfied  
5 when we checked it. And it's important for us to hold  
6 this one open, this is the one and only white finding  
7 we have right now.

8 Any questions on that answer?

9 CHAIRMAN SEIBER: Do you go so far as to  
10 trace back incidents that you find in the plant like  
11 the tightening connections incidents to see if in the  
12 training program for electricians that that material  
13 is covered?

14 MR. O'KEEFE: I'm not sure exactly on this  
15 one, but as you mentioned earlier, one of your  
16 mentioned earlier, there's kind of a fine line between  
17 the quality of the procedure, the depth of the  
18 procedure, and the experience and knowledge level, and  
19 skill of the craft is the phrase we use, for  
20 maintenance workers. And over time the -- sometimes  
21 we think, in my opinion, we see kind of a reduced  
22 level of skill of the craft, but the procedures aren't  
23 changing to kind of balance out.

24 And to make sure it's always working, you  
25 almost have to assume the lowest skill of the craft --

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1 CHAIRMAN SEIBER: Right.

2 MR. O'KEEFE: -- to ensure that whatever  
3 the level of the procedure quality is, is high enough.  
4 Occasionally you can do that, but really, as I  
5 mentioned, there were a lot of examples and many of  
6 them were not a big concern to us until you've got  
7 either a pattern or one that impacts that safety  
8 significance. In this case, we had a number of lesser  
9 cases where there were loose connections, and the  
10 depth that we pursued it to -- had to do with the  
11 safety significance.

12 Even though there was an element of like a  
13 cross-cutting aspect --

14 CHAIRMAN SEIBER: Right.

15 MR. O'KEEFE: -- that is one way you can  
16 carry it, but you need that pattern of four or more  
17 cross-cutting aspects to be able to put that into that  
18 category --

19 CHAIRMAN SEIBER: Right.

20 MR. O'KEEFE: -- if they're all green.  
21 And so we've got one white finding that really lets  
22 you turn on the light, where before that we were  
23 addressing it through cross-cutting aspects to where  
24 they were more than minor.

25 CHAIRMAN SEIBER: Okay.

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1 MR. CASTO: Mr. Chairman, this is Chuck  
2 Casto, just for clarity. We did look at that in this  
3 case, in the San Onofre case, and it was what's known  
4 as a tool pouch task, so it was skill of the craft and  
5 we did look at that and continue to look at all those  
6 issues as part of their root cause assessment and  
7 corrective actions for the white finding itself.

8 CHAIRMAN SEIBER: Okay. Thank you.

9 MR. O'KEEFE: Any other questions on this?

10 (No response.)

11 MR. O'KEEFE: Okay. The next issue was  
12 identified during a license renewal inspection. A  
13 license renewal inspection, as you know, is kind of an  
14 on demand inspection as part of the initial license  
15 reviews for license renewal. In Region IV, we're  
16 fortunate I guess to have newer plants and so we  
17 haven't even got half of our plants into the license  
18 renewal -- the first round of license renewal yet,  
19 we're still relatively new. But, on the other hand,  
20 we're learning a lot from the previous inspections at  
21 other regions; we coordinate a lot of with them.

22 And operating experience is very  
23 important. And I'd like to touch operating experience  
24 briefly. As you probably know -- I've even heard you  
25 talk a lot about operating experience -- there's more

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1 information available in the context of operating  
2 experience as ever been available before. The  
3 challenge is understanding and using that operating  
4 experience. It's easiest to go use it in retrospect  
5 after you've had a problem, then you go see if anybody  
6 else had that problem first. It's very hard to drink  
7 from the fire hose and do something meaningful with  
8 the large supply of operating experience that's  
9 available.

10 But you need to -- well, license renewal  
11 is flagging some of that operating experience as being  
12 age related. Plants that have not yet been involved  
13 in license renewal, and even, I'm afraid, some plants  
14 that are involved in license renewal, haven't really  
15 made that mind set adjustment that says some of these  
16 things are really going to be age related, and we need  
17 to include that kind of flag so other people can  
18 recognize it was age related.

19 And as you also probably know, the license  
20 renewal process requires you to go -- not only learn  
21 from your own age related experiences, but others, and  
22 so with that challenge that's not always -- currently  
23 it's a requirement that's not fully understood and  
24 fully implemented I think.

25 So when we were doing our license renewal

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1 inspection at Cooper, during operating experience type  
2 reviews, I go out, what kind of age related issues  
3 have you had. We identified the licensee had  
4 conducted three rounds of ASME code required  
5 inspections of the containment liner and within the  
6 torus, it's a BWR, boiling water reactor, Mark 1  
7 containment with a metal lined torus, which is about  
8 half full of water. The water chemistry was not  
9 great, and they had identified several thousand pits.

10 They had about 2100 that the code required  
11 them to continue to monitor to make sure they weren't  
12 getting worse. But the licensee was treating it as if  
13 it was an expected condition. The licensee decided  
14 that, Hey, the only requirement here was the ASME code  
15 and as long as we monitored it, it shouldn't be a  
16 problem.

17 Within the context of license renewal, we  
18 were fortunate to be able to look at that issue with  
19 that set of glasses and say, You're not managing  
20 agent. That is -- erosion is an aging effect, pitting  
21 is not a real predictable effect, it makes regulators  
22 nervous, you're not sure how fast the pit's going to  
23 go through, and you're talking about one of the  
24 primary fission product barriers. The licensee,  
25 partially because of the fact that they had a 20-year

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1 license riding on it, concluded it was appropriate to  
2 go recoat the torus.

3 CHAIRMAN SEIBER: Great.

4 MR. O'KEEFE: That decision was really  
5 only arrived because on we had to prove to them that  
6 their licensing basis had a coating on that torus.  
7 You know, it was acceptable corrosion, they had used a  
8 coating that was an appropriate corrosion protection,  
9 it was a coating that's like zinc impregnated paint.

10 But, when you looked it up, it was  
11 intended for about an 18-year service life. The  
12 plant's at about 36 years. And so when you use up  
13 the -- and the zinc is something that's going to get  
14 used up; when you use up the zinc, you'd expect this  
15 type of response.

16 The licensee wasn't really aware of their  
17 licensing basis, they believe that they were doing  
18 what the code required, and we were fortunate to be  
19 looking at -- with the view of aging management, which  
20 is unique. ROP is not normally thinking specifically  
21 in aging terms.

22 So we also -- the timing was also very  
23 good because Cooper and a similar vintage plant, Duane  
24 Arnold, were in the process one after the other.  
25 Duane Arnold had almost convinced the NRC, No, no, no,

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1 we don't have to do that based on how fast the measure  
2 of pit growth was and stuff like that. And when we  
3 kind of turned it around and said, No, no, no, this is  
4 the way it was designed, you're not maintaining the  
5 design, Duane Arnold relented and so we had the  
6 consequence of also getting Duane Arnold to commit to  
7 the same torus recoat.

8 CHAIRMAN SEIBER: Yes, in case you're  
9 interested, you saved us a lot of work --

10 (General laughter.)

11 CHAIRMAN SEIBER: -- because when that  
12 issue came before us, it was already resolved  
13 satisfactorily. So thank you very much.

14 MR. O'KEEFE: While we're at it, I'd like  
15 to thank you because since I said we're relatively new  
16 to this, having to stand up to the ACRS subcommittee  
17 and then come back and stand up to the ACRS committee  
18 provides a little bit of leverage when you're saying,  
19 Okay, let's let it ride a little while, you keep  
20 thinking about, and they start worrying about the vice  
21 president having to stand up in front of the ACRS and  
22 answer questions, and \$20 million starts to seem kind  
23 of a cheap for a 20-year license extension, so.

24 CHAIRMAN SEIBER: We're a pretty good  
25 team, wouldn't you say?

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1 (General laughter.)

2 MEMBER SHACK: They told us 30 million.

3 (General laughter.)

4 CHAIRMAN SEIBER: Yes, well, if they want  
5 to spend it, that's okay.

6 MR. O'KEEFE: Any questions about that?

7 (No response.)

8 MR. O'KEEFE: Okay. If not, that  
9 concludes my remarks.

10 MEMBER BLEY: I've got a general question  
11 that --

12 MR. O'KEEFE: Yes, sir.

13 MEMBER BLEY: -- all we've been hearing  
14 about inspections and like, and operating experience,  
15 is it typical, or do many of your inspectors have  
16 previous operating experience in power plants? Is it  
17 half, 10 percent, or do you even know?

18 MR. CASTO: This is Chuck Casto.  
19 Actually, I think it's increased. My intuition is,  
20 you know, a lot of our -- heretofore a lot of our  
21 inspectors came from the Navy. I mean we all know  
22 that. Right. And the Navy program has shrunk, we all  
23 know that.

24 So I would say over the last 10 years  
25 we've probably brought in a lot more -- I mean I

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1 started out in construction in a nuclear plant, and  
2 was in operations, I've been a licensed operator in  
3 three sites. So even that experience has, you know,  
4 gone up through the organization.

5 And so I would say that there's probably  
6 more industry experience just anecdotally in the  
7 resident staff and in the NRC than there probably has  
8 ever been.

9 MR. CANIANO: Yes, this is Roy Caniano.  
10 And, again, I reflected when you asked that question.

11 In the Division of Reactor Safety organization where  
12 we have the operating licensing program, I was  
13 reflecting, I'm going to guess about 50 percent of our  
14 recent hires in that area actually were former  
15 operators or chief operators at facilities.

16 CHAIRMAN SEIBER: I'm finding that the  
17 fire hose isn't quite as big if you've been out there  
18 a long time, a lot of it's embedded, so it's a good  
19 thing to have. Thanks.

20 MR. O'KEEFE: This is Neil O'Keefe again.  
21 And one thing I'd like to add though is, I'm an ex-  
22 Navy operator and, you know, it's much easier for me  
23 to hire in and train somebody that has experience.  
24 But while we've had some training challenges, a decent  
25 sized part of my group are straight-out-of-college

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1 kind of guys.

2 And we've gotten some very interesting  
3 insights and question from people that didn't know --  
4 didn't have preconceptions about why they thought that  
5 was that way, or something like that. And so we've  
6 got great findings that started from somebody who  
7 didn't have that kind of experience. So we've got a  
8 good mix. I think it works out pretty well.

9 CHAIRMAN SEIBER: Yes.

10 MR. O'KEEFE: Okay. If there aren't any  
11 other questions, Kelley Clayton is up next, and he'll  
12 be talking about how we've incorporated reviews of  
13 operator manual actions into engineering inspections.

14 CHAIRMAN SEIBER: Okay. Thank you very  
15 much.

16 I've never seen trousers like that.

17 (General laughter.)

18 CHAIRMAN SEIBER: I think I'll try that.

19 MR. KELLEY: These are actually fishing  
20 pants.

21 (General laughter.)

22 MR. KELLEY: Good morning, Mr. Chairman,  
23 and fellow ACRS members. I would like to thank you  
24 for this opportunity to speak. On behalf of my boss,  
25 Mark Haire, he's the Branch Chief for Operations here

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1 in Region IV, he's at an NEI meeting in Region III in  
2 Chicago. We're trying to improve -- make some  
3 improvements in the operator licensing program and the  
4 inspection aspect.

5 My talk today is about the component  
6 design basis inspection and the operations engineering  
7 aspects. We go -- as an operations engineer, you go  
8 on a CDBI inspection with the team, and in the last  
9 three or four years, we've been allowed to enhance  
10 that role and provide deeper insights. So I wanted to  
11 discuss that.

12 The component design basis inspection, as  
13 Neil O'Keefe had mentioned earlier, is when we verify  
14 the initial design basis, and that includes  
15 modifications and where they're temporary or permanent  
16 to the particular system or component at the plant.  
17 It allows us to have a monitoring --

18 MEMBER SHACK: Is this a 5059 thing, is  
19 that what this is?

20 MR. KELLEY: No, this is the -- this is  
21 where you pick high risk, low margin components. It's  
22 three-week inspection, it's one of the tri-annuals  
23 that's often referred to as part of the three-legged  
24 stool: fire protection, CDBI, and PINR. So it's a  
25 four-person NRC team, two contractors. We go out for

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1 three weeks on site.

2 So it's one of the most intensive  
3 engineering looks that you'll see at a nuclear power  
4 plant. In that inspection we get the ability to  
5 monitor the capability of these selected components  
6 and operator actions. They're ties to meet the design  
7 function or the safety function of that equipment.

8 So what I've done is I've got three items  
9 of improvement that we've done in the operations  
10 branch to add more insights on this inspection. One  
11 of those is a synergistic selection of the components.

12 When inspectors that are on the road and  
13 they're making their picks for which components to  
14 look at, if you make your picks based on not only the  
15 risk achievement worth and the Fussell-Vesely numbers,  
16 but also the operator actions that are ties to those,  
17 so not just initial operator actions, but also  
18 recovery actions, if they don't initial work,

19 What we found is you get a greater insight  
20 into the ability of the licensee to ensure those  
21 safety functions can be accomplished. This approach  
22 has helped Region IV in establishing the risk  
23 significance of findings and also has led to improved  
24 safety through improvement of procedures and time  
25 aspects on time critical operator actions.

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1           One tool that the OPS branch uses,  
2 operations engineers, is to identify these risk  
3 significant operator actions. Of course there's some  
4 in the FSAR, there's usually some in the EOP bases,  
5 but when we went to a risk informed agent, a risk  
6 informed process, the risk staff at the plants were  
7 required to come up with human reliability analysis  
8 worksheets.

9           Now these worksheets provide insights for  
10 what the PRA staff is going to take credit for in  
11 terms of initial and recovery credit, as I mentioned  
12 before, and also how much time they're going to give  
13 an operator to complete that particular task, and then  
14 when in the sequence it has to be accomplished for the  
15 task to be successful.

16           We use these worksheets when we're out on  
17 the road and meeting our inspection requirements to  
18 help pick the sample that we're going to look at, and  
19 that's led to some knowledge and valuable insight  
20 where we've improved safety through various  
21 methodologies. One example I'll give of that was  
22 several years ago we were at Palo Verde, and the  
23 engineering team, it picked station black out  
24 generators.

25           The operation action for station black out

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1 at Palo Verde, because of their complexity, they're a  
2 16-hour company plant, is one operator was assigned to  
3 do three tasks that were very lengthy. One of those  
4 was getting in a truck and driving three-quarters of a  
5 mile to the black out generators, getting them started  
6 and running. Another was stripping all the loads off  
7 of the emergency busses. A third action was going out  
8 to the nitrogen tank farms and getting nitrogen up to  
9 a safety related balance like atmospheric balance.

10 What we found was they could not meet  
11 that -- all those three tasks had to be done in one  
12 hour, by one individual. It could not be done. And  
13 just sitting here discussing it, I'm sure you're  
14 thinking, Well, of course it couldn't be done. So  
15 after the violation was -- after we had the finding  
16 there, they split it out into separate procedures,  
17 separate tasks, and by separate non-licensed operators  
18 outside the control room so that they could meet that  
19 task.

20 Another area where we have improved is the  
21 improving team capabilities. Operations engineers  
22 provide a valuable insight to the team because we, in  
23 the process of writing exams and watching crews in the  
24 simulator exams for bi-annual requal, we get to see  
25 more of integrated plant operations that an individual

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1 engineer might not get to see. So we get an insight  
2 into that.

3 That also helps us in terms of providing  
4 advice to the engineers on the team. If they're  
5 looking at service water, for example, they might not  
6 understand, you know, the hierarchy of the procedures  
7 and how you start from a system operating procedure  
8 all the way to an emergency operating procedure, or an  
9 alarm response procedure. So we help with that.

10 We also use the system training manuals  
11 because if you're an engineer and you're trying to do  
12 a first cut on a pick for a component, instead of  
13 looking at PNID drawing, it's easier to use the one-  
14 line drawing that they used in the system description  
15 manual which is used in training for operators for  
16 their first lectures. So those are very valuable and  
17 the operations engineers provide that insight.

18 One recent example, however, on this that  
19 illustrates this point is on a Comanche Peak CDBI.  
20 The engineer that was inspecting the ventilation in  
21 the battery rooms was having trouble ascertaining how  
22 the ventilation actually worked in the battery room.  
23 And he was looking at the design basis documents, the  
24 calculations, the engineers from Comanche Peak were  
25 coming and trying to explain things, and they just

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1 could not figure out exactly how things were supposed  
2 to work.

3 So I was on this team as the operations  
4 engineer, and so I lent my help and used the other  
5 manuals that we have available, which turned out those  
6 are the actual ways that they had trained on them, and  
7 for several years the ops people came in and helped  
8 provide that insight to actually how they worked. And  
9 we ended up having a finding because of that, not only  
10 because of the lack of understanding in the  
11 engineering department, but because their documents  
12 did not support the way the equipment actually  
13 functioned.

14 Well, the last item that I was going to  
15 talk about today for improvement is plant procedure  
16 use and quality. Of course, on any inspection, if you  
17 happen to land on a particular task and you're  
18 reviewing a procedure, if it doesn't look like it will  
19 actually, then you would have a criteria in five type  
20 issue.

21 This is a little bit different than that  
22 though, because when you're on a CDBI inspection as an  
23 ops engineer, a lot of times you're looking at the  
24 multiple procedures and whether or not the procedure  
25 itself in question might work, but if you get kicked

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1 out to a different procedure, the engineer may not be  
2 able to take you to that point. Where the ops  
3 engineer comes into play is when you're asked about,  
4 Okay, what are the other procedures that tie to that.

5 So the ops engineer reviews the quality of these  
6 procedures during the course of the inspection and  
7 then can help assess if there is a finding there.

8 An example of that is a recent Diablo  
9 Canyon CDBI and the event was alternate water sources  
10 to the steam generators. And we ended up having a  
11 procedure finding on that, a violation, because -- and  
12 this is a non-licensed operator action outside the  
13 control room that involves lining up things, you know,  
14 that are three or four levels down, you know, so a lot  
15 of things have happened, or failed to happen, that  
16 require them to be put to task. And so that led to  
17 that insight that the procedure in question didn't  
18 even cover these actions that were being taken, and so  
19 that was the finding.

20 So anyway, those were the three aspects  
21 for operations engineers that we have made  
22 improvements on for the component design basis  
23 inspection. If you guys have any questions, I'd love  
24 to entertain them.

25 MEMBER BLEY: I have one that's just an

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1 area I' not familiar enough with. There must be some  
2 gray area, and I'm wondering if there is or if it's  
3 always real clear when you find something that's not  
4 right, whether it's a finding or a violation. How  
5 does that get decided?

6 MR. KELLEY: Whether -- well, for issue  
7 there is -- the process itself will lend itself to if  
8 you have a finding that it does not apply to, for  
9 example, Appendix B, that would be something you'd  
10 classify merely as a finding. But generally we refer  
11 to -- a lot of these issues that I'm saying here I  
12 refer to as findings, but many of these were  
13 violations.

14 MEMBER BLEY: If it's a problem in meeting  
15 the exact regulation, it's a violation?

16 MR. KELLEY: Correct.

17 MEMBER BLEY: And if it's something that's  
18 just not quite right?

19 MR. CASTO: This is Chuck Casto. If it  
20 doesn't meet a regulation, then it's a violation.

21 MR. BLEY: Of the regulation.

22 MR. CASTO: Of the regulation. If it's --  
23 for sufficiency, if it's an accepted industry  
24 standard, and they don't comply with an accepted  
25 industry standard, then that would be a finding, for

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1 which there is no violation.

2 CHAIRMAN SEIBER: I guess I could comment  
3 a little bit on your discussion. First of all, I'm  
4 pleased with your discussion because it tells me that  
5 you have a pretty good idea of what the real scope.

6 And I also note that when people do a  
7 formal analysis of human performance modeling, that  
8 sometimes, as a former operator, I can tell you that  
9 when things go bad a lot of things go bad all at the  
10 same time. And when you model a specific train of  
11 operator actions to say, Can you do it in the time  
12 allowed or can you not.

13 Sometimes you forget that you've got 50  
14 annunciators going on trying to decide what do I have  
15 to do first, will it require extended attention, for  
16 example something that has to be modulated and so  
17 forth, and I'm not sure that when we model, for  
18 example to model an accident situation where operator  
19 action is required to achieve a good outcome, that we  
20 take into account all these other things that are  
21 happening in the background that perhaps distract the  
22 operator, take more time than is expected, and so  
23 forth.

24 And I get particularly concerned, for  
25 example, when we discuss things like containment --

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1 the use of containment over pressure to provide  
2 suction to a pump string in accident conditions.  
3 There's more -- if you're in that situation, there's a  
4 lot of things going on, and the operator's got more to  
5 do than that. On the other hand, if he has to spend a  
6 lot of time to make sure that he's modulating  
7 correctly to protect the containment and to continue  
8 to provide the suction, the pressure that's required  
9 for -- to meet MPSH requirements, it's not all clear  
10 to me that an analysis can really pick that up.

11 And I'd sort of like to hear a comment on  
12 those kinds of complex human performance situations,  
13 and whether you take that kind of thing into account  
14 when you evaluate things.

15 MR. KELLEY: Well, I can answer for one of  
16 those. In the ops branch, when we do the initial  
17 exams and requal, we do evaluate a lot of those  
18 aspects. Recently we gave an exam at Comanche Peak  
19 where they had lost the ability to have some suction  
20 for recirc. We killed their ability to use their  
21 recirc capability.

22 It puts you deep into the functional  
23 recoveries in a Westinghouse design where you're  
24 having to make a pick as the senior reactor operator  
25 in the control in charge of whether you're going to

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1 protect containment by keeping your containment spray  
2 pumps going and depleting your RWST water source, or  
3 are you going to secure those pumps so that you have  
4 the water to cool the core. And of course in the  
5 Westinghouse design the choice is you cool the core.

6 CHAIRMAN SEIBER: Right.

7 MR. KELLEY: So we do evaluate very  
8 complex procedures where they have to make some of  
9 those choices, and those are pretty taxing scenarios,  
10 very stressful. They do have, you know, hundreds of  
11 alarms going off during the scenario, and we even give  
12 them a reduced crew. During license exams there's  
13 three positions, whereas there might be six, seven,  
14 eight operators in the control room during the actual  
15 operation of the unit. So we do tax those types of  
16 things in exams and in these CDBI modules. We pick  
17 items that are deep in the EOPs to see if they can  
18 accomplish them.

19 MR. LOVELESS: Thank you. Mr. Chairman,  
20 David Loveless again. One of the things Troy  
21 mentioned earlier was that we do send risk analysts  
22 out to the site when we're doing more complex  
23 analyses, and this is exactly the kind of thing that  
24 we look at. We had an example, we were looking at a  
25 finding where they fail an air line during a loss of

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1 off site power with diesels running, and would end up,  
2 if it wasn't corrected, would fail the diesel  
3 generators.

4 The licensee initially came in and said,  
5 Well, you know, we've got an annunciated response  
6 procedure says send an operator out there, he's going  
7 to go out there, he's going to see this failure, he's  
8 going to isolate it, and we're going to have plenty  
9 air and everything's going to be fine.

10 But when we actually go out there and  
11 start at the very beginning, look at the scenario in  
12 detail with the twists and turns that would get you to  
13 where the problem is, we find that operator they're  
14 sending out is out aligning electrical supplies that  
15 the operators in the control room think are higher  
16 priority than this little nuisance alarm that they've  
17 seen a hundred times before, but this time happens to  
18 be telling them that there really is a problem. So we  
19 do look at those kind of interactions and how much  
20 effort it's going to take in analyzing those type of  
21 situations.

22 MR. CASTO: Mr. Chairman and committee,  
23 this is Chuck Casto. I would just add to that that I  
24 think the industry's done a lot of work in this area.  
25 They've done human factors assessments and they, you

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1 know, they have -- for instance, if you're doing a  
2 reactivity change of any type in the industry now,  
3 you'll have a dedicated licensed operator through the  
4 activity. So I think they've done -- they recognize  
5 this and have done a lot to make sure that the burden  
6 on the operators is not too severe.

7 That being said, I think we've had one  
8 recent incident where during an event the operators  
9 were spread too thin, and it complicated the event.  
10 And I think there's a dialogue in the industry right  
11 now about the shift technical advisor function, and,  
12 you know, we know why that -- we know the history of  
13 that. But there's still a dialogue out there of  
14 whether that function is needed in today's  
15 environment, and I don't -- so, you know, I guess  
16 there's different opinions on that, but that's -- I  
17 think that dialogue is on the table.

18 CHAIRMAN SEIBER: Yes, well, good luck on  
19 that one.

20 MR. CASTO: Right.

21 CHAIRMAN SEIBER: I think that there is a  
22 take away for ACRS from this conversation, because  
23 let's say a utility does make an application to use  
24 containment over pressure as an MPSH source for  
25 recirculation pumps, and here comes a human factor --

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1 the stylistic human factor analysis that says  
2 operators have to perform some actions, and it's  
3 pretty easy and we can show that they can easily  
4 accomplish the action in a given amount of time.

5 I think that, for us, and for NRR, you  
6 have to sort of take that with a grain of salt,  
7 because that's not the only thing the operator is  
8 doing at the time. His emotional level is different  
9 in the control room and in actual accident situation  
10 than it is in the simulator when nothing really  
11 happens if you don't accomplish the task, other than  
12 you end up with remedial training, or perhaps a  
13 different job. And so I continue to struggle with  
14 that, and that's something that I will certainly pay  
15 attention to as these issues come before the licensing  
16 end of the business, and so I appreciate your  
17 insights.

18 And I feel more comfortable by virtue of  
19 what you folks have told me, that in practicality, you  
20 are looking at operator response to multiple  
21 indications where he actually has to figure things out  
22 and decide what to do first, and how much time for  
23 this, and how many resources do I need to accomplish  
24 all the tasks that I have to do in a given amount of  
25 time. So I think that those aspects really reach to

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1 the realism of what it is to run -- to operate a  
2 plant. So I appreciate that insight. Thank you.

3  
4 MR. KELLEY: Thank you. The next speaker  
5 is Earnestine Clay.

6 MS. CLAY: Good morning. Mr. Chairman and  
7 fellow ACRS committee members; it's my pleasure to  
8 have the opportunity to speak with you today. I'm  
9 Earnestine Clay, the Administrative Team Leader in the  
10 Division of Resource Management. Today I'm going to  
11 speak to you about the Region's safety culture,  
12 specifically I want to focus on the Open Collaborative  
13 Work Environment and some initiatives that we've done  
14 in this area as a result of the Office of Inspector  
15 General climate survey.

16 To highlight a little bit on what the open  
17 collaborative work environment involves, it's a  
18 environment that encompasses the entire NRC, it  
19 involves employees working together, corporate,  
20 administrative, legal, technical, all working toward a  
21 common goal and mutual benefit. It's an environment  
22 that also encourages cooperation, problem solving, and  
23 decision making. It is an environment that values  
24 diverse views, alternate approaches, and critical  
25 thinking, unbiased evaluations, and honesty back on

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1 how decisions are made.

2 The Agency has named the Open  
3 Collaborative Work Environment as the theme for 2010.

4 You will hear me refer to it in my presentation as  
5 OCWE, and again, it's the Agency's top theme for this  
6 year.

7 In 2009, the Office of Inspector General  
8 conducted a climate survey, and I might say that  
9 Region IV did very well on the survey. However, we're  
10 very committed to being the best that we can be, so we  
11 wanted to take a look at the Open Collaborative Work  
12 Environment aspect of the survey. So what we did, we  
13 established some focus groups and we conducted them in  
14 June 2010, and from the survey, there was some  
15 recommendations that came back to management.

16 And during the survey, the specific areas  
17 that we looked at was the -- again, it was the open  
18 door policy that all falls under OCWE, and includes  
19 the non-concurrence process, the different  
20 professional opinions, and also we have something  
21 that's called Ask Management, and what Ask Management  
22 is, it's just another avenue for our employees to talk  
23 to management and ask different questions. It's done  
24 electronically. You can find it on our Region IV web  
25 page. It's located between our Regional

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1 Administrator, Mr. Collins, and Deputy Regional  
2 Administrator, Mr. Casto. So if you're interested in  
3 seeing that, that's where you can find it.

4 We had approximately 55 people participate  
5 in our focus group, and we have a various diverse  
6 group of people and employees that participated in it.

7 And some of the end results of the survey and  
8 recommendations that were made to management, was to  
9 increase awareness of the open door policy, DPO and  
10 non-concurrence process for administrative staff. We  
11 found in the survey that that's an area where some of  
12 the staff needed a little bit more information in that  
13 area.

14 We also recommended that we publicize  
15 results of a DPO, and that can be accomplished through  
16 the website, and also through e-mails, when you have a  
17 DPO or non-concurrence. Another area of  
18 recommendation was to define the use of Ask  
19 Management, and again, specifically what kind of  
20 questions would you submit to Ask Management.

21 The final recommendation was to enhance  
22 the implementation of the Open Collaborative Work  
23 Environment. And that will be accomplished by having  
24 meetings with the staff and making sure they  
25 understand, and then also communication between the

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1 manager and the employee, and vice versa, because all  
2 that ties in together. That sums my topic on the Open  
3 Collaborative Work Environment.

4 I'd like to emphasize, as a region, that  
5 we're also -- we're always interested in hearing what  
6 our staff has to say. It's very important to us, and  
7 I truly hope that I've enlightened you on our focus on  
8 the OCWE for the Agency.

9 I'll take any questions that you might  
10 have. Well, thank you very much.

11 MEMBER SHACK: Well, no, just don't do  
12 that.

13 (General laughter.)

14 MEMBER SHACK: Can you give me some of the  
15 guidelines you came up with for usage of Ask  
16 Management for example?

17 MS. CLAY: As far as the questions or --

18 MEMBER SHACK: Yes, what would be the  
19 usage of it. You say you need to better define it,  
20 well, what definition did you come up with?

21 MS. CLAY: Well, in some of the -- to  
22 better define specifically what types of questions do  
23 you channel through that avenue, you know, to further  
24 speak on that --

25 MEMBER SHACK: I mean was it being under-

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1 used, was that the concern, or you --

2 MS. CLAY: Well, some people wasn't fairly  
3 aware of what it was there for, and what type of  
4 questions would you channel through that avenue. So  
5 we just specifically wanted to enhance it a little bit  
6 more so people know what type of questions to funnel  
7 through that means, because it is going to management,  
8 and it's another way to communicate.

9 MEMBER SHACK: And the publicized results  
10 of the DPO, I mean so this would be you'd essentially  
11 post on the website the resolution of the DPO, is  
12 that --

13 MS. CLAY: Absolutely. When there's one,  
14 employees would like to see when we have one and what  
15 the results are, you know, so just an avenue so they  
16 can see them when they occur. You know, we haven't  
17 had any recently, but if there is one, you know, they  
18 like to know what the results were and, you know, kind  
19 of what happened with that.

20 MR. COLLINS: Mr. Chairman --

21 MS. CLAY: And that will be through e-  
22 mail.

23 MR. COLLINS: And, Dr. Shack, just to  
24 elaborate a little further, on usage of Ask  
25 Management, the other half of usage is what we --

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1 MEMBER SHACK: What you do with it.

2 MR. COLLINS: -- what we do with it --

3 MEMBER SHACK: Right.

4 MR. COLLINS: -- and what we come out to  
5 the website with. So it's evident that how we're  
6 framing our answers and are we being responsive, we've  
7 got to do some double checking for ourselves to make  
8 sure that the answers are framed -- articulated in a  
9 positive, effective manner to be responsive to what's  
10 coming in to us. So we're taking a look at that as  
11 well.

12 One of our challenges with publicizing  
13 results, DPOs and non-concurrence, we have very few.  
14 Yes, we actually -- our real goal is to drive down to  
15 solicit, understand the different views way before  
16 that to help us, and make it an active part of our  
17 decision making process. These avenues are always  
18 available in the event -- you know, and we're not  
19 saying we're going to agree with people, but we make  
20 it a point to understand them.

21 And my practical definition of objectivity  
22 is I'm objective when I understand the other view. I  
23 might not agree with it, but I have to understand it,  
24 and I need it to help me know that we're making our  
25 best decisions that we can make as an Agency. So we

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1 solicit that, those different views, way, way before  
2 that to try to bring it up. And then these are always  
3 there, these formal processes, if the people want to  
4 use it. We encourage it. But somehow when we do the  
5 work on the front end, they're not necessarily --  
6 they're not really needed.

7 MR. CANIANO: Yes, if I could add -- this  
8 is Roy Caniano again -- one thing that the region does  
9 a fairly good job in, and that is recognizing staff  
10 that actually provides their different view. The  
11 Agency, of course, has the team player award, and here  
12 in Region IV, I believe three or four groups of  
13 individuals actually have been recognized over the  
14 past year or so with the team player award.

15 And, again, those are individuals that  
16 have come forward, either on a technical issue or what  
17 have you, to present their views to us. And like Mr.  
18 Collins was just saying, the advantage of that is  
19 having all the available information in front of you,  
20 and all that data in front of you, so you can make  
21 that informed decision.

22 MS. CLAY: Any further questions?

23 CHAIRMAN SEIBER: I think it's important  
24 that you have a differing professional opinion or  
25 differing view program, because what it does is expand

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1 your inspection of the whole problem so that you  
2 consider all aspects, which, without a program like  
3 that, you may not do. And sometimes the DPO is  
4 correct, sometimes it's not, but after you're done,  
5 you know you've covered a wide possible breadth of the  
6 question and resolved all the issues.

7 And we occasionally participate in those  
8 by making final determinations through our own  
9 investigation as to which way it should go, and I've  
10 been pleased with the process, and I think the DPO  
11 folks, the ones who file them, are satisfied that it's  
12 getting a review. If it doesn't get a good review,  
13 the program is worse than not having a program at all.

14 And so these are aspects of our culture that I think  
15 need reinforcement and building. And I'm glad that  
16 it's working here.

17 MS. CLAY: Now Mr. Chuck Casto is going to  
18 come forward and talk about Region IV challenges.  
19 Thank you very much.

20 MR. CASTO: Thanks, Earnestine.

21 Good morning. I'm Chuck Casto. I work  
22 for everyone here in Region IV.

23 (General laughter.)

24 MR. CASTO: And I want to discuss some of  
25 the region's challenges.

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1 Next slide, Mike.

2 Some people in the region would probably  
3 argue my name should be up there as the first bullet,  
4 as the biggest challenge in th region.

5 (General laughter.)

6 MR. CASTO: But I wanted to discuss a  
7 little bit about the office move, development of  
8 staff, outreach initiatives, and our continued focus  
9 on oversight of some of our licensees. If you walk  
10 around our facilities here, you'll see that we are  
11 strapped for space. We've split up conference rooms,  
12 we're using space heretofore not used for staff  
13 members. As many of the offices in the Agency, space  
14 remains at a premium.

15 So we have -- we've identified a new  
16 facility, and it, right now, is under I guess you'd  
17 call reconstruction, reconstruction for our move in  
18 potentially late in 2010. And that facility is just  
19 down Lamar here about a half a mile, so we're to  
20 moving far away. You may have seen it on your way in,  
21 or someone pointed it out to you, or we can show you  
22 where it is.

23 So we look forward and there's been a lot  
24 of work accomplished on that move. It takes a -- it's  
25 a huge effort to move an office, any office, and I

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1 believe -- I think after we move we'll be the only  
2 regional office in a sole tenant building, which  
3 brings new challenges to us we've not seen before,  
4 security parking lot, building codes, things that  
5 we've not been faced with as a multi-tenant partner.

6           The next area is staff development.  
7 Region IV has a strong commitment to training and  
8 developmental programs. For instance, we support  
9 Manual Chapter 1245 and 1246 Cross-certifications such  
10 as inspectors becoming examiners or reviewers, we  
11 encourage internal and external rotational assignments  
12 through the Nuclear Safety Professional Development  
13 Program, and others in developmental programs.

14           We provide limited assistance with college  
15 tuition and book costs. Overall, this commitment has  
16 given us fungible staff embodied with a healthy work  
17 attitude and consequently ideal succession planning.  
18 And you can see some of that succession planning here  
19 in the room today. And we're grateful that we have  
20 that -- those processes and those developmental  
21 programs, which you all are familiar with and know to  
22 be very useful.

23           The Chairman asked a question of us, if  
24 the Region IV staffing experience is appropriate for  
25 its mission. This is an area of a challenge for us,

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1 but not unique to Region IV. To accommodate reduced  
2 staffing in certain program areas because of  
3 diminished oversight requirements, changes in the NRC  
4 inspection and licensing program, uncertain  
5 projections of new reactor construction and start  
6 dates, and changing licensee performance, we have  
7 employed matrix management of our resources, conducted  
8 targeted approaches to recruitment, and utilized  
9 Agency retirement and relocations incentives, and  
10 maintained -- to maintain a fungible staff.

11 So we trade people, we make sure that we  
12 use the right people in the right places. We are  
13 staffed with the necessary talent and depth to fulfill  
14 our mission requirements. We have no reason to expect  
15 that our attrition rate of about 3 percent to  
16 dramatically change in the foreseeable future. So our  
17 challenge in this area is to be vigilant --

18 Mr. Chairman?

19 CHAIRMAN SEIBER: No, go ahead --

20 MR. CASTO: To be vigilant --

21 CHAIRMAN SEIBER: All I've got is --

22 MR. CASTO: -- and identify --

23 CHAIRMAN SEIBER: -- a question.

24 MR. CASTO: -- upcoming impacts as soon as  
25 possible. So that's our job as a management team is

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1 to be prepared. You know, I sort of call it the  
2 lottery plan, you know, if somebody wins the lottery  
3 and walks out, what do we have in place to replace  
4 that skill set and that resource.

5 CHAIRMAN SEIBER: At headquarters we have  
6 an initiative which is basically called knowledge base  
7 preservation. And, you know, a lot of the knowledge  
8 that's institutionalized, which is in documents,  
9 training programs and so forth, helps preserve the  
10 culture and continue with the mission of each  
11 organization. I'm sure you rely on that to a great  
12 extent.

13 But with the NRC, it was formed at one  
14 time, you hired a bunch of people, and we all get  
15 older, I'm told, and we tend to retire as a set. And  
16 the human resources part of headquarter did plot as to  
17 when all these retiree eligibilities will come up, and  
18 it turns out it's like waves. You need to hire  
19 people, bring them in, but how do you get the old  
20 folks to tell the young folks everything they need to  
21 know to be able to continue at the highest quality  
22 level that we have.

23 And there are a number of departments in  
24 headquarters that are doing that actively, and there  
25 are some others who don't seem to be. And all of us,

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1 every organization, particularly technical  
2 organizations like this one, rely not only on your  
3 policies, procedures, and your math skills and your  
4 engineering skills, but on that depth and breadth of  
5 knowledge that people accumulate as they progress  
6 through your jobs and age, and they preserve it in  
7 their minds. How do you get that kind of transfer  
8 into the younger work force as they come in?

9 MR. CANIANO: Mr. Chairman, Roy Caniano  
10 again. And I serve as the Region IV knowledge  
11 management champion here.

12 CHAIRMAN SEIBER: Okay.

13 MR. CANIANO: I think we've got a very  
14 extensive program, and I'll use an example that's  
15 probably happening about right now. Today our  
16 Division Director of Reactor Projects, Dwight  
17 Chamberlain, is retiring.

18 CHAIRMAN SEIBER: Okay.

19 MR. CANIANO: This is his last day.  
20 Actually, one of the tasks he's undergoing right now  
21 is he's being interviewed by our Public Affairs  
22 officer to talk about his career, some of the  
23 experiences that he has had throughout that career so  
24 we can share that with others. And we actually have a  
25 KM web page that people can go to.

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1           We have a very active program over here.  
2           Earlier today you probably heard a couple of times  
3           reference to a morning meeting. It's a ten o'clock  
4           meeting that we have, it's invited -- it's open to all  
5           staff, but one of the things we try to capture on that  
6           meeting, in particular, on Monday is an opportunity  
7           for the lower staff to sit back afterwards and to be  
8           able to ask questions about those events that occurred  
9           during the day.

10           What does it mean when we're in -- and  
11           when serious weather conditions say, for example, what  
12           actions does a licensee take? We talk about things  
13           like that, events that have occurred during the  
14           evening. And we capture all that. We actually have  
15           seminars which happen about once a month, which we're  
16           capturing those on a video and they're placed on our  
17           KM web page. And we talk about events, actual  
18           experiences that individuals have had in the past, so  
19           we can capture that knowledge.

20           CHAIRMAN SEIBER: Well, I think that's one  
21           of the important aspects of missions of all of us.  
22           And, strangely enough, even at my age, I learn from  
23           the younger folks things that I should have learned  
24           before and perhaps forgotten. And so it works both  
25           ways.

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1 MR. CASTO: The next area is outreach. We  
2 continue to excel in outreach initiatives with  
3 external stakeholders, particularly -- I'll just say  
4 particularly California. California is a challenge.  
5 There's a lot of interested engaged stakeholders in  
6 California. So that's -- Mr. Ray may be familiar with  
7 that.

8 (General laughter.)

9 MR. CASTO: That's continued to be a  
10 challenge for us, but we've done well in that area.  
11 We also provide support to universities. For  
12 instance, Elmo is on the University of Texas,  
13 Arlington Engineering Board -- Oversight Board. So  
14 outreach is important to us, and we spend a lot of  
15 effort and focus on outreach.

16 Also, and the last item is continue to  
17 focus on the oversight of San Onofre and Wolf Creek.  
18 What I'd say there is we are focused on those two  
19 facilities because those are the two facilities that,  
20 you know, are of concern with us with substantive  
21 cross-cutting issues and where they're at in the  
22 action matrix.

23 Nevertheless, you know, at one time those  
24 facilities were good performers. They were among the  
25 best of their peers. So cyclical performance in

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1 industry still happens. So while we're focused on  
2 those two facilities, we don't take our eye off of the  
3 other facilities as well, and that's the beauty of the  
4 reactor oversight program. It forces us not to run  
5 with to ball, you know, so that we're not spending all  
6 of our resources in one or two facilities, and that we  
7 make sure that we keep a balance. It's a relentless  
8 process with continuous assessment of these licensees.

9 And I think we're comfortable where we're  
10 at. We have some improvements that need to be made in  
11 th reactor oversight process and we continue to do  
12 that. We have a reliability initiative right now that  
13 the regions are running to make sure -- you know, we  
14 talk about consistency, but really what the regions  
15 are running now is a reliability program to make sure  
16 we're reliable in our outcomes.

17 You know, you can be consistent and you  
18 can be consistently wrong, so the Agency's value is  
19 reliability. And we have quite a -- we've embarked on  
20 a reliability initiative for the program this year,  
21 and I think that's going to be a permanent feature  
22 within the reactor oversight process.

23 In closing, I'd like to thank you for your  
24 visit. What you probably don't know is we learned a  
25 lot about ourselves in preparation for this visit.

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1 When we were going through the preparations for the  
2 visit, it was helpful for us, I think, as a management  
3 team to go through that process and talk with the  
4 staff and dialogue about these topics. And we learned  
5 a great deal about ourselves in preparation for this  
6 meeting, and through your questions.

7 So you've really helped to make us a  
8 better organization, and we're fortunate that you came  
9 here, and we look forward to future visits. And I'll  
10 answer any questions that you.

11 CHAIRMAN SEIBER: Okay. And I just might  
12 comment on that. As I was thinking about your  
13 organization, trying to come up with an agenda and  
14 questions to ask, and I would provide that information  
15 to Kathy, I could see the interaction going back and  
16 forth between her, the senior staff engineer, and the  
17 region-based people to try to clarify what's going on,  
18 and, yes, we can probably answer this and so forth.  
19 So to me the benefit of us learning from a meeting  
20 like this extends to both sides.

21 MR. CASTO: Yes.

22 CHAIRMAN SEIBER: And I certainly  
23 appreciate all the effort and all the work that you've  
24 gone through, and I feel pretty comfortable with the  
25 responses that you've given us, and with your

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1 performance as a region, and particularly the work  
2 that resident inspectors and region-based inspectors  
3 are doing. So I congratulate all of you for that.  
4 And I'm sure I will go back to wherever it is I go  
5 next, with a feeling of comfort about Region IV and  
6 the job that you're doing.

7 MR. CASTO: Thank you. It's been a  
8 beneficial experience for us. And I'll turn it to Mr.  
9 Collins to close.

10 CHAIRMAN SEIBER: Well --

11 MR. CASTO: Oh, I'm sorry.

12 MEMBER RAY: Before -- I don't want to --

13 MR. CASTO: Are you done?

14 CHAIRMAN SEIBER: Yes.

15 (General laughter.)

16 CHAIRMAN SEIBER: This is a differing  
17 point of view.

18 MEMBER RAY: Well, I hope it's not  
19 differing, Jack.

20 CHAIRMAN SEIBER: Okay.

21 MEMBER RAY: I just thought I'd give it to  
22 Chuck instead of -- I guess I would just, in the  
23 spirit of interchange, say that independence of  
24 function is, in my opinion, important to look after.  
25 And to the extent that you guys wind up effectively

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1 creating the solution to the problems that exist  
2 whenever they exist, then you become the owner of the  
3 solution, and you become invested in it.

4 And so I hope that's not a different  
5 opinion.

6 CHAIRMAN SEIBER: No, I agree with that.

7 MEMBER RAY: And so although it may be  
8 frustrating to wait for others to solve their  
9 problems, I think it's essential, because believe me,  
10 if you wind up solving the problem wherever it is,  
11 then you became manager of the solution. And you've  
12 lost your independence. And so that's the -- for  
13 whatever it's worth, that's the feedback I would give  
14 you.

15 And the other thing, as I said, is I'm  
16 concerned by the lack of emphasis I see anywhere in  
17 this business anymore on independence of assessment.  
18 We mentioned it in the part of the resident  
19 inspectors, Jack had earlier, but within the licensee  
20 organization as well. I think that's a trend that's  
21 been going on for a long time and I find it very  
22 disturbing.

23 MR. CASTO: Thank you.

24 CHAIRMAN SEIBER: I agree with that 100  
25 percent.

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1 MR. COLLINS: Chairman Sieber, and members  
2 of the subcommittee, I guess I'm the only thing  
3 between us and lunch, so --

4 (General laughter.)

5 MR. COLLINS: -- but I do want to, once  
6 again, thank you for making the effort, taking the  
7 time to come and hear from the reactor oversight  
8 process implementers. It has been our privilege to  
9 present to you our work and our experiences here from  
10 Region IV. I've appreciated your questions, and the  
11 exchange of information we've had this morning has  
12 given me insights as well on what we're doing here in  
13 Region IV with the reactor oversight process.

14 As with the entire Agency, we at Region IV  
15 take our safety mission very seriously. I'd like to  
16 say the NRC is not just another agency, and we in  
17 Region IV understand that what we do is not just  
18 another job. While today we have focused on the  
19 performance difficulties of some Region IV nuclear  
20 power plants, it's worth stating, and once again, that  
21 the reactor oversight process results show that all 21  
22 nuclear power plants in Region IV are operating  
23 safely.

24 For those examples where there are  
25 performance difficulties, the reactor oversight

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1 process inspection and assessment results and  
2 performance indicators have engaged on safety relevant  
3 performance problems to make sure they're documented  
4 and understood. Ultimately it's the correction, the  
5 resolution of these items by the licensee that  
6 contributes to ensuring safe nuclear power plant  
7 operation.

8 So I appreciate your comments on the  
9 solutions and the fixes, but the responsibility for  
10 that, to identify it, and the ownership belongs with  
11 the operator for safe plant operation.

12 For Palo Verde there were many performance  
13 problems, and we exercised there in recent years the  
14 highest level of engagement for an operating nuclear  
15 power plant. For those performance problems we've  
16 looked hard, we've concluded that they've been  
17 addressed very well, and while there's still much room  
18 for improvement at Palo Verde, we reduced our  
19 engagement, our level of inspection to that  
20 essentially of a Column I nuclear power plant in the  
21 reactor oversight process.

22 For San Onofre and Wolf Creek, Callaway  
23 and Columbia, the reactor oversight process has us  
24 engaged on safety relevant issues. We are continuing  
25 that level of engagement as called by the reactor

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1 oversight process. These licensees either understand  
2 their performance issues, or they're at least actively  
3 engaged in the process of developing their  
4 understanding and corrective actions. So we're going  
5 to continue our engagement as called for by the  
6 reactor oversight process until we see that the  
7 performance problems have been corrected.

8 So it always comes back ultimately to the  
9 safe performance -- to the safety performance of the  
10 nuclear power plant licensee. And our goal in Region  
11 IV is to ensure their inspection and assessment  
12 results are an accurate representation of a licensee's  
13 safety performance, and that the performance issues  
14 are effectively resolved.

15 So thank you again for your time and for  
16 your attention.

17 CHAIRMAN SEIBER: Thank you very much,  
18 sir. And I can say from our visit to Columbia that my  
19 impression of the licensee's action and their response  
20 to what has been going on there has been very good,  
21 and I think that you're achieving your goals at that  
22 station also.

23 So I'm very pleased with the work that the  
24 region is doing. I think you're doing a good job, and  
25 I pray that you will always do a good job.

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1           What I'd like to do now is ask each of the  
2 members if they have any additional comments to make,  
3 or questions to ask at this time.

4           MEMBER BLEY: Well, I'd just like to echo  
5 Jack's thanks. It's been a very informative day, and  
6 I've learned a lot, and I'm pleased with what I've  
7 seen on our whole trip. But no new questions, no.  
8 Thanks.

9           CHAIRMAN SEIBER: Okay. Harold?

10          MEMBER RAY: Nothing more.

11          MR. COLLINS: I believe we have some  
12 logistics information about lunch.

13          CHAIRMAN SEIBER: Okay.

14          MR. COLLINS: We want to share it with the  
15 group.

16          MR. CASTO: Lunch has arrived. For most  
17 of the people in this room have ordered from Jason's  
18 Deli, and lunches are in a small conference room on  
19 this floor, right next to the receptionist station.  
20 If you walk out that door and turn right, you walk  
21 into that room and there should be a lunch there for  
22 you.

23                 For the committee members and the senior  
24 executive staff of Region IV, we have reserved a  
25 conference room also right next to the receptionist

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1 station for lunch. And for the ACRS staff and Region  
2 IV staff, we have reserved the DNMS conference room  
3 upstairs on the fifth floor. It's also our back up  
4 instant response center, so if something really goes  
5 wrong, you want to take your lunch there.

6 (General laughter.)

7 MR. CASTO: Thank you

8 CHAIRMAN SEIBER: And I might mention, we  
9 have an hour allocated for lunch today. And so with  
10 that I think I will call a recess for lunch time, and,  
11 again, thank you very much. This has been an  
12 excellent meeting.

13 (Whereupon, at 12:00 p.m., the meeting was  
14 adjourned, to reconvene later this same day, Thursday,  
15 July 29, 2010.)

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A F T E R N O O N S E S S I O N

(Time Noted: 1:00 p.m.)

1  
2  
3 MR. HOUGHTON: I very much appreciate your  
4 giving us the opportunity to come and speak with you  
5 today. We did do a presentation before the PRA  
6 subcommittee back in, I believe it was November, where  
7 we talked about this process, and we had not yet  
8 started our pilot programs. We're now at the other  
9 end and we've got of pilots -- four pilots going, and  
10 I'll talk a little bit about that.

11 What I want to talk about is what we see  
12 as challenges, three areas that we're focusing on as  
13 an industry, we'll talk a little bit about each of  
14 those, and then Tim Bowman, who was one of the pilots,  
15 will talk about the details of the process at the  
16 South Texas plant.

17 So moving -- let's see; I've got it  
18 here -- so, you know, with the BP example of safety  
19 culture and, more close to home for me in Washington,  
20 DC, is the recent report that came out on the metro  
21 system, there's a lot of interest in safety culture  
22 and a lot of interest in what are the industries doing  
23 about safety culture?

24 So there are some challenges that we see  
25 that are out there. First of all, sort of mea culpa,

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1 our industry has -- we got principles and attributes  
2 of safety culture, but we really haven't hit it as  
3 hard as we should have. And we're trying to  
4 recompense for that now with what we're doing.

5 Our feeling is that the session findings  
6 as the metric for safety-culture issues is a limited  
7 data set. It's a good input; we feel it's a limited  
8 data set, and I'll explain that.

9 Our feeling is there is that substantive  
10 cross-cutting issues as an approach can add value;  
11 however, we feel that it's not as effective as an  
12 approach might be. That's not a criticism of it,  
13 other than to say I think we do -- we, as an industry,  
14 can do better.

15 We haven't taken advantage of all the data  
16 we have out there. We've got a lot of data on the  
17 site, which I'll explain in a little bit in a minute.

18 But we've got a lot of things we can look at, at the  
19 site, to determine whether we think we have a safety-  
20 culture issue.

21 Next point is that there's no industry-  
22 wide guidance on how to approach a safety-culture  
23 assessment, or how to do this integrated approach, and  
24 that's something that's lacking that we need so that  
25 we have an industry-wide consistent way of looking at

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1 safety culture, both in a snapshot, like a one-week  
2 self-assessment and survey, and secondly, on an  
3 ongoing basis with the site management team.

4 And finally we have different languages,  
5 we're speaking in two different tongues. We've got  
6 the INPO principles and attributes, and we've got the  
7 NCR's components and aspects, and we really think that  
8 we should have one language. It's sort of the  
9 historical thing that happened, but there's really no  
10 reason, we don't think, why we can't have one set of  
11 definitions and language to use.

12 So these are the three areas -- given the  
13 challenges, these are the three areas that we're going  
14 after. The first one is to have a consistent  
15 approach, and that is in NEI 09-07 fostering a strong  
16 nuclear safety culture. I'll describe that. But we  
17 want to integrate all the data available, and we want  
18 to let -- have NRC have a transparent, independent  
19 look at what we're doing.

20 Secondly, we want a common methodology for  
21 conducting surveys and conducting onsite assessments.

22 Right now it's really all over the map. There are  
23 all kinds of different approaches to doing this, and  
24 we think that, A, that's inefficient, and, B, you  
25 really can't compare very well yourselves with your

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1 peers.

2 And thirdly, we're working with NRC and  
3 other stakeholders on the common language. So going  
4 to the 09-07 approach -- and I believe all the  
5 committee members were provided a copy of the  
6 document -- this slide right here really captures  
7 what's in that document. And I'll spend just a couple  
8 of minutes on that.

9 Along the bottom, and it may be hard to  
10 see, but what you've got here is daily input, and  
11 starting on the left-hand side we have the NRC  
12 aspects, that's going to be -- continue to be a really  
13 valuable part of this program, but it's one part of  
14 it.

15 We're also going to have nuclear safety-  
16 culture assessments. These are required by INPO after  
17 the Davis-Besse event that each plant conduct a self-  
18 assessment every other year. The problem has been  
19 that they didn't give any guidance on how to conduct  
20 that survey or assessment, and so we're going to  
21 provide that to the industry.

22 Another input are industry evaluations,  
23 and that's kind of slang for INPO evaluations, but it  
24 could also include American Nuclear Insurers or other  
25 industry looks at stations and to look into those

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1 reports and in their findings and conclusions look for  
2 safety-culture clues within all of these aspects.

3 Another is operating experience. And  
4 operating experience mostly has to do with hardware,  
5 but there are things you can look at and see, in  
6 operating experience, to see what might have been the  
7 safety-culture causes for that OE.

8 Also, the QA/QC self-assessment and  
9 benchmarking work; also the observation program where  
10 managers go out -- the supervisors and managers go out  
11 in the field and look at work being done, look at  
12 cleanliness and housekeeping, look at doors open, look  
13 at flammables. That also plays a role in going into  
14 the program.

15 An employee concerns program. Now I had  
16 some challenge about, well, gee, that's really  
17 personal information and why have you got that there?

18 Well, the point is that it would not include  
19 individual cases by name, but it would include themes  
20 that the employee-concerns manager brings forward and  
21 looks at what is going on by the employee-concerns  
22 manager.

23 Then we've got performance trends there.  
24 All of these are -- can be termed artifacts. They're  
25 hardware or they're actual behavioral actions that

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1 take place that you then can try to triangulate into  
2 looking at cultural aspects from.

3 And the way we do that, in addition to the  
4 CAP program that problems in all these areas feed to  
5 is what we call the nuclear safety-culture monitoring  
6 panel. And this is a panel made up of primarily the  
7 owners of these inputs, plus some other supervisors  
8 and managers, and Tim will give you the specifics of  
9 the team membership at the South Texas Project.

10 So the panel meets approximately  
11 quarterly. I think during the pilot program they'd  
12 been meeting more often. We're figuring out how to do  
13 this. It's not intuitive; you've got to be able to  
14 both trend data within a program and put it together  
15 across programs.

16 I think probably the NRC does the same  
17 thing in mid-year assessments and annual assessments.

18 You try to put together the whole picture, and that's  
19 exactly what this panel is working on doing.

20 Then you have a site leadership team, or  
21 some places call it a senior management team. But  
22 it's the site VP, his direct reports, and some other  
23 folks that get together quarterly or semi-annually.  
24 It depends really on how they feel they're doing.

25 And this group is the one that is going to

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1 take the -- is going to really take the action. And  
2 those actions really include communications efforts to  
3 the site and to other organizations. They also are  
4 going to have particular responses.

5 They may change policies, they may change  
6 organizational structure, they may provide training.  
7 The whole range of things that could be done is the  
8 responsibility of the site leadership team to decide  
9 on, based on the data they get and based on their  
10 integrated view of what's going on at the station.

11 In terms of outside looks, you know, who's  
12 watching the watchman here and this kind of thing,  
13 we've got the oversight board, whatever it's called,  
14 Nuclear Safety Oversight Board, or -- everybody has  
15 one of those. In the pilots they've had an individual  
16 responsible for looking at what's going on here. We  
17 perceive that this group would be able to -- we know  
18 this group would be able to go to the CEO and say, I'm  
19 not happy with what the site VP is doing with this  
20 date. We need a better look.

21 The NRC plays a role, obviously a very  
22 important role, and frankly, we've got the PINR  
23 inspection 71152 up here. And I reread it just  
24 recently, and in February a very good revision came  
25 out, which I think added some focus on safety culture

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1 which was not there before. And we envision that as  
2 an avenue that the NRC can use to look at this  
3 process, see if it's working or not working, comment  
4 on it, and get that information so we're more  
5 transparent with the public about what we're doing  
6 here.

7 MEMBER RAY: Tom?

8 MR. HOUGHTON: Yes.

9 MEMBER RAY: On your site leadership team  
10 there's a member called the department head  
11 responsible for regulatory assurance. I take it  
12 that's not the quality program.

13 MR. HOUGHTON: That is not the quality  
14 program.

15 MEMBER RAY: Why is the quality program  
16 guy not a member of the team?

17 MR. BOWMAN: He is on my team.

18 MEMBER RAY: I know he is, and I took that  
19 for granted, but I'm asking why it's not in the  
20 guidance.

21 MR. HOUGHTON: Because it's missing.  
22 I'll put it in there.

23 MEMBER RAY: Thank you. Make some impact  
24 once in a while.

25 CHAIRMAN SEIBER: But it's really odd to

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1 me that there's such a complete absence of anybody  
2 with independent quality program responsibility in any  
3 of this stuff.

4 MR. HOUGHTON: I wouldn't bet my paycheck,  
5 but I believe that all four of the pilots have their  
6 manager of oversight on the team.

7 CHAIRMAN SEIBER: That's why you're going  
8 to tell us they were so successful, too.

9 You're going to tell us, when you find  
10 out, what the answer to that question is somehow?

11 MR. HOUGHTON: We will get back to you.

12 MEMBER RAY: The question being why  
13 there's no explicit requirement to the leadership team  
14 to include a quality person.

15 MR. HOUGHTON: The advantage of doing  
16 these pilots -- and we did these in the ROP, as Elmo  
17 and many others remember, is that we're really  
18 looking, experimenting, and we're gathering data and  
19 we're making a stronger program as a result of it.

20 Let's see, I think -- any other questions  
21 about this framework here, the -- let me go on to the  
22 next -- if not, let me go on to the next slide.

23 Okay. Where are we with this? We  
24 submitted our Rev 0 version to NRR back last year. We  
25 went out, looked for a pilot in each of the four

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1 regions. The pilot programs started in November. The  
2 plants, for your information, are Hope Creek in Region  
3 I, North Anna in Region II, Braidwood in Region III,  
4 and STP in Region IV.

5 In terms of where they stood, Braidwood  
6 had a white, so they were in Column II, and they also  
7 had a substantive cross-cutting issue in decision  
8 making. Hope Creek has been on the verge of  
9 substantive cross-cutting issue and procedure  
10 adherence, so they weren't lily-white, either, we  
11 started. North Anna had had an SCCI that they've just  
12 some out of I believe in December.

13 So I asked STP if they would please get  
14 white or get an SCCI so we could show that everybody  
15 wasn't lily-white, but they didn't --

16 MR. BOWMAN: And unfortunately we turned  
17 NEI's request down.

18 MR. HOUGHTON: So what else has happened?  
19 We had a meeting yesterday as a matter of fact at NRR  
20 where we received comments back from each of the  
21 regions who've been observing these panels and  
22 leadership team meetings; got a lot of feedback and  
23 then we presented from each of the pilots their  
24 lessons learned and what they've been getting out of  
25 it.

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1           One of the interesting things has been  
2 that by having a procedure that wasn't too  
3 prescriptive, we let each of the pilots to try to  
4 figure out how they would bin issues, their artifacts,  
5 and what they would do. And so we are now going to go  
6 back, take the four different pilots, and take the  
7 best practices and put it into the 09-07 document. So  
8 we'll revise the document based on comments and  
9 lessons learned.

10           And then this last item on the page, the  
11 Nuclear Strategic Issues Advisory Committee, NSIAC.  
12 That is the -- one of the Nuclear Energy Institute's  
13 governing groups; it's all the chief nuclear officers,  
14 and they're going to be meeting in the latter half of  
15 August, and they're going to review what we've done,  
16 and they're going to decide what steps going forward  
17 we're going to take as an industry on this pilot.

18           Now, Tim will be giving you a lot more  
19 detail on how this worked at a station. Let me shift  
20 gears here, if there are no more questions right now,  
21 and talk about the second of our three areas that  
22 we're working on. And this area is a common  
23 methodology for surveys and for onsite assessments.

24           My first one point is that there was a lot  
25 of confusion initially at Palo Verde -- and, Elmo, I

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1 think -- nod your head or disagree with me, but I  
2 think there was lot of confusion about what  
3 constituted a good survey, what constituted --

4 MR. COLLINS: There was no template.

5 MR. HOUGHTON: There was no template, and  
6 NRC in fact asked us, NEI, to develop a template that  
7 could be used so that the NRC could move from not  
8 having to study the methodology to actually looking at  
9 the results and how the methodology was applied.

10 So we picked up that assignment, and we  
11 looked at it and we said, You know, it makes no sense  
12 to do it just for a third party. Let's do it for any  
13 assessment that's required. I mentioned to you that  
14 after the Davis-Besse event, INPO required a self-  
15 assessment every other year, and then NRC can request  
16 an independent safety-culture assessment, or it can  
17 call for a third-party safety assessment.

18 So what we said was, Let's have a common  
19 methodology; we can scale this methodology up  
20 depending on whether it's self-, independent, or third  
21 party, and we can also increase the independence of  
22 the membership in that assessment such that in a self-  
23 assessment, although it's called self, we have a team  
24 of half outside and half inside people, with the team  
25 leader and the team executive coming from outside.

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1           At an independent we would have nobody  
2 from site on the team, and for a third party we'd have  
3 nobody in the company on the team. And, again, we  
4 would have a bigger team, and we'd increase the sample  
5 size of what we're looking at.

6           On a self-assessment, we have about a 12-  
7 person team, half outside people. We interview about  
8 70, 75 people, that gives us a error margin, if you  
9 look at statistics, of about 10 percent with a 90  
10 confidence factor.

11           So as we were we're looking around for  
12 what to do, and we said, Well, what's out there? And  
13 we looked and we saw different surveys that people  
14 did, we saw different methodologies; we even looked  
15 internationally at what the IAEA does. They have an  
16 approach called SCART, Safety Culture Assessment  
17 Review Team.

18           And we looked at all of those, and we  
19 looked around and we found that the USA Organization,  
20 which is headquartered in Kansas City, had a product  
21 which we felt could be augmented and strengthened to  
22 serve industry's purpose, and we've been working over  
23 the last year on doing that.

24           It consists of a survey which looks at all  
25 of the INPO principles and attributes, and then

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1 there's an onsite visit where the interview questions  
2 are based on the INPO principles and attributes. And  
3 the report comes together with recommendations,  
4 conclusions, strengths, weaknesses, et cetera.

5 The NRC observed three of these -- at  
6 South Texas, at North Anna, and at Braidwood -- and  
7 gave us a lot of good comments. We're implementing  
8 those. The biggest issues that were raised were, you  
9 haven't validated your survey in a psychometric way  
10 with statistics. Your training is weak, and your  
11 scoring of the interviews is inconsistent.

12 And we've taken those on board, and we're  
13 developing some specific planning on how to do these  
14 and improving the rigor of the scoring and the  
15 questions.

16 So what's going to happen is we're going  
17 to go back in February, and we're going to do one more  
18 at Hope Creek to test out whether we've incorporated  
19 the enhancements that NRC saw that we needed to do.  
20 The validation -- the academic validation is underway  
21 right now. What we're doing is we're asking 50 people  
22 at each of the 66 sites nationwide to complete a  
23 survey, and then that will be looked at in terms of  
24 content validity, factor analysis, and some other  
25 approaches, such that the survey has the pedigree that

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1 was of concern, as I understand it, initially at Palo  
2 Verde.

3 We also will be looking at being able to  
4 collect data nationwide so that this comparisons can  
5 be made between plants. USA didn't have that at the  
6 time.

7 A final point on this page is that there's  
8 a lot of international interest in this approach. The  
9 Chinese are translating into Chinese and are going to  
10 start implementing it. The Spanish are translating  
11 it, and they're going to use it. There've been  
12 Belgians over looking some of these. I think there  
13 was one at Palo Verde when they did it a couple of  
14 weeks ago.

15 There's a team going over to Slovakia to  
16 do this assessment. Clay Warren has asked that a team  
17 come over. The Ukrainians have been visited, and the  
18 Russians are interested. So we're on a roll here I  
19 think in terms of having a product that really can be  
20 used with a lot of rigor.

21 Any questions about the survey or the  
22 assessment?

23 (No response.)

24 MR. HOUGHTON: Okay. So we move into the  
25 third item, which is the common language, and there's

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1 a good story to tell here, too. The NRC has underway  
2 in an effort to have a policy statement on nuclear  
3 safety culture, safety culture insecurity, which  
4 there's a little bit of a contentious issue, but  
5 they're working on that.

6 They had an industry panel, and by  
7 industry, I mean they had everybody -- every industry  
8 which has NRC oversight. They had doctors, they had  
9 lawyers, they even had an Indian chief from Prairie  
10 Island; they had health physics people, they' had  
11 union, they had new construction and they had fuel  
12 facilities.

13 So this panel works together to work on a  
14 definition and on some traits, some common traits  
15 that would apply across all licensees. For instance,  
16 a safety-conscious work environment is something that  
17 everybody should have whether you're a well logger or  
18 whether you're a hospital or whether you're a  
19 university. There are universal constants here, and  
20 what we need is to speak the same language.

21 The Commission is going to review this  
22 effort in January, and the next step after that is  
23 that the individual industries, the power reactors,  
24 the hospitals, the universities will go off with their  
25 NRC oversight organization -- in our case, of course

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1 NRR -- and with regional support and develop some  
2 specific language that we can use so that we're  
3 speaking together, so we know what we're talking  
4 about.

5 And we know some things were missing from  
6 the INPO principles that didn't call -- for instance  
7 it didn't call out procedure adherence and work  
8 processes the way it should have. That's a weakness  
9 there, but we're convinced that we can come up with a  
10 common language so we can all say the same thing when  
11 we're talking to each other.

12 Any questions about the common language?

13 (No response.)

14 MR. HOUGHTON: Okay. I think -- let me  
15 just conclude -- Tim, come on up -- let me just  
16 conclude by saying we take this very seriously. We  
17 want to have consistent approaches in the industry; we  
18 want strong NRC oversight, and I think we can get  
19 there.

20 And let me let Tim come up and speak to  
21 you about how did it work at South Texas plant.

22 MR. BOWMAN: Thank you.

23 MR. HOUGHTON: Thank you very much.

24 MR. BOWMAN: Thank you, Chairman and  
25 members. Appreciate you having me here to speak on

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1 this very -- what we consider a very serious subject.

2 I was noticing that during this morning's dialogue  
3 the number of times safety culture was mentioned in  
4 the dialogue, and then the references to Davis-Besse  
5 on the walls in here.

6 And I think of all the things that we --  
7 that I work with, I think this is one of the more  
8 important items that we are working on.

9 At South Texas we take our safety culture  
10 and our culture very seriously. My name is Tim  
11 Bowman. I am the General Manager of Oversight. I  
12 have responsibilities for quality, regulatory affairs,  
13 security, emergency preparedness access and PRA. And  
14 I have senior management responsibility for this pilot  
15 project, which we volunteered to do when we heard that  
16 NEI 09-07 -- that that was going to be piloted; we  
17 volunteered for that because we felt like this was  
18 value added for us.

19 I'm going to talk a little bit, just an  
20 overview of how we implemented the 09-07 process. I'm  
21 going to talk about the assessment that we've done,  
22 the nuclear safety culture assessment that was done  
23 and some of the information that was gleaned from  
24 that. We'll talked about our panels; we've talked  
25 about a nuclear safety-culture monitoring panel, the

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1 panel -- the senior leadership team at our station --  
2 it's a the senior management team.

3 I'll also talk about the involvement of  
4 Region IV throughout this that's been provided, and  
5 the feedback they've provided us, which has been very,  
6 very helpful and which led to some process  
7 improvements and things we did along the way; and then  
8 talk about -- just give you a glimpse of some of the  
9 results of our process to give you idea of some of the  
10 items that have come up through this process to kind  
11 of lend some weight and validity to how well this  
12 process can -- works and can be improved upon.

13 So let me go ahead. At South Texas, we  
14 took the 09-07 process and we wrote a site-specific  
15 procedure. So we implemented into the South Texas  
16 language, created our own forms, but used the basic  
17 process.

18 We did find out that we had to bin -- and  
19 we had to use both quantitative and qualitative  
20 information. When you deal with safety culture, you  
21 can't just look at a group of trends on graphs from  
22 condition reports and things. You have to actually go  
23 out and ask people what's going on in the culture, and  
24 sometimes you'll get those what we call faint signals  
25 out there that need to be addressed.

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1           And so we had to bin those against the  
2 INPO principles and attributes that you gentlemen and  
3 folks have been handed, the book that's got the eight  
4 principles and about 70-something attributes.

5           As we said, when used all the findings  
6 with cross-cutting aspects that we had for the last  
7 couple of years was put into this and binned  
8 appropriately. And all the actions that came out of  
9 this process were tracked in our corrective action  
10 program. We either wrote a specific condition report  
11 with a problem statement, or we had ones that were  
12 lower level; we said, We need to track -- and take  
13 care of this one and track the actions we're taking.

14           I will just say that we had great  
15 feedback. I know Troy was there for one of our senior  
16 management team meetings, Chuck Casto was there for  
17 the first panel meeting, which was quite arduous, and  
18 we learned quite a bit from it.

19           I know we bored him to tears while we were  
20 talking about a lot of these subjects, but we were  
21 kind of making sausage and doing things as we were  
22 going along, and we're a lot better today. And I've  
23 actually invited him to come back and see the better  
24 process today than it was when we started.

25           And so -- and also John Dixon, our senior

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1 resident inspector, has been -- sat through several,  
2 and he's even sat through the last senior management  
3 team meeting we had.

4 We have continued -- we didn't just stop  
5 the pilot after we did our original scope; we  
6 continued, and we're going to continue this process  
7 till we've finished our three assessments, three  
8 quarterly assessments, and we're going to continue on.

9 We have our -- next quarter will end at  
10 the end this month, and we will have our next round of  
11 meetings at the end of August and September, because  
12 we believe -- we've got so much value out of this we  
13 are going to continue with this. This provides us a  
14 very good method for assessing ourselves and where  
15 we're at on safety culture.

16 Now, Tom showed you this. This is the STP  
17 version of it, and I'll just real quickly talk about  
18 some of the differences. Most of it is governance  
19 structure, what we call our governance. You notice  
20 that his has senior leadership team; mine says senior  
21 management team.

22 Our executive -- we have an executive  
23 offsite board; Ellis Merschoff is one of the members.

24 They also provide oversight for this and they provide  
25 feedback to our president and CEO, Ed Halpin, who is

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1 one of the members of the executive team.

2 And I am the leader of the panel --  
3 monitoring panel, but I'm also a member on the senior  
4 management team, so I provide the tie between the two  
5 panels. And when they ask questions, Well, how did  
6 you come to this, I can answer those questions myself  
7 and the safety-culture specialist that works with us.

8 As you can see -- and I'll talk about  
9 this -- communications became very vital, both from a  
10 strength and from a weakness area that we found. And  
11 so we very much worked on how we communicate the  
12 results of what we're doing.

13 The other thing is, is you have a senior  
14 leadership team that's a group of managers, and  
15 they're the actionable part; they're the ones that  
16 take the results of this and they may take action.

17 So that's kind of how South Texas has kind  
18 of taken the NEI 09-07 process and turned it into our  
19 own process.

20 MEMBER BLEY: When you say you have a  
21 safety-culture expert, is that a consultant, or is  
22 that somebody on your staff?

23 MR. BOWMAN: Well, there's two. We have  
24 now gone to having a full-time equivalent person that  
25 is our safety-culture person that oversees the

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1 process. He has some extensive training in  
2 organizational development. I wouldn't -- he doesn't  
3 have pedigree -- i.e., Ph.D. or anything -- but he has  
4 extensive background in human performance and that.

5 And I'm going to get into it in a  
6 minute -- we also -- part of our process, we wrote in  
7 an independent organizational development person that  
8 does have the pedigree that looks at our information  
9 and gives us feedback, because a lot of the comments  
10 we had was, How do you that -- you know, if you're in  
11 the hen house, how do you know -- you know, what's the  
12 difference.

13 And so we've contracted with an  
14 organizational development person that's part of our  
15 process who gives us feedback and challenges us on  
16 things to make sure that we don't get off track or  
17 we're too easy on ourselves.

18 Which is my second bullet: The monitoring  
19 panel consisted of about 11 managers and supervisors  
20 from line organizations -- all the major organizations  
21 on site are covered by a person involved.

22 Specifically we asked the -- we have a  
23 leadership development person. We saw that this was  
24 probably going to -- the outputs of this will probably  
25 have a lot of impact on our leadership development

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1 area, and so this leadership development person sits  
2 on this, and human resources, because we saw those  
3 were other fruitful areas.

4 As I've talked about, we have an  
5 independent consultant, and he's doing a lot of work  
6 in Spain and so sometimes he was on telecom, but he  
7 had the information, and sometimes he fed the  
8 information back after reviewing it. But he is  
9 intimately involved with giving us feedback.

10 We've met arduously once each quarter;  
11 sometimes it's three to four hours -- I know Chuck sat  
12 through the one that went three hours and we had to  
13 come back and meet again the very first meeting. So  
14 we spend quite a bit of time looking at this  
15 information.

16 And how this information comes up is all  
17 the trends, the indicators, the information comes up  
18 from the organizations and the line, from improvement  
19 from our quality organization, and they get it prior  
20 to the meeting.

21 And we sit down and mostly we talk about  
22 analysis: Are they binned in the right area and  
23 what's the clumping, or what are things that look like  
24 we need to take action on? Sometimes it's we see  
25 three or four or five clumps in an area and say, Hey,

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1 that's looks right; what's the problem statement?  
2 Sometimes it's a single item. We say, You know, that  
3 really speaks to us; we need to go take some action on  
4 that singular event, which is I call the faint signal.

5 We write a report that makes  
6 recommendations to our senior management team about  
7 the health of each of those eight principles. We also  
8 develop proposed actions, and we also review -- once  
9 we got started, we started reviewing the progress on  
10 other actions for timeliness and effectiveness.

11 And I see this group -- as I talk about  
12 evolution, this group will probably spend a lot --  
13 start splitting their time more on, Are we being  
14 effective and are we being timely with the actions  
15 that we say we're going to go our culture.

16 So that's what the panel does. It meets  
17 once a quarter, and I've invited to come back -- we're  
18 going to meet again in late August for our next  
19 quarterly, and we'll continue that.

20 The senior management team is led by our  
21 site Vice President, David Rencurrel --

22 Yes, sir. Is there a question? I'm  
23 sorry.

24 -- made up of the general manager levels  
25 at our site. We have also added -- I mentioned this

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1 before, we have new build going on. We recognized  
2 after the first couple of quarters that we needed to  
3 have new-build people represented, because we wanted  
4 our safety culture to be consistent across one, two  
5 and three, four organizations and so we've now added  
6 new-build representation into this -- both of these  
7 panels and the senior management team.

8 I will say that -- this group looks at the  
9 recommendations, and I will say that the senior  
10 management team is a lot tougher or a lot more  
11 concerned about taking action than the panel.

12 It's interesting that the dialogue -- they  
13 read something, they say, Well, maybe this action is  
14 not strong enough, or We see something that's  
15 interesting that's how it's working; we fed that back  
16 to the panel, and the panel is taking that feedback.

17 The senior management team either agrees  
18 or modifies the panel recommendations. In most cases  
19 they've agreed. There's been some modifications.  
20 There has not be any deletions of actions, and they  
21 have actually added additional actions as necessary  
22 that they feel like need to be taken to strengthen the  
23 items that were noted. And then they agree to who's  
24 going to own the action to take care of this.

25 MEMBER RAY: Tim?

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1 MR. BOWMAN: Yes, sir.

2 MEMBER RAY: You're on a roll here; I hate  
3 to interrupt you but --

4 MR. BOWMAN: That's all right.

5 MEMBER RAY: -- I'm going to do it anyway.

6 During the break you were very helpful in  
7 pointing out that in the principles here there appears  
8 something that I have yet to get the NRC to put in  
9 their system, which is a statement that the system of  
10 rewards and sanctions is aligned with strong nuclear  
11 safety policies and reinforces desired behaviors and  
12 outcomes. I think that's a very good acknowledgment  
13 of incentives.

14 But before you leave this team, have you  
15 guys ever discussed the role of incentives in safety  
16 culture?

17 MR. BOWMAN: You're a great straight man  
18 for me. Can you -- I think I --

19 MEMBER RAY: You can't tell me you put  
20 this in the presentation.

21 MR. BOWMAN: It's here.

22 MEMBER RAY: All right.

23 MR. BOWMAN: No, let me talk real quick  
24 about -- one of the things out of the nuclear safety-  
25 culture assessment that was done as part of this back

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1 in January -- one of the negative comments that was  
2 cited to us was that our people did not -- we did not  
3 communicate well enough for our people to understand  
4 the tie between incentives and nuclear safety.

5 MEMBER RAY: That's very hard.

6 MR. BOWMAN: And that we -- even though we  
7 looked back and we have our incentives -- 60 percent  
8 are safety and 40 percent are production reliability,  
9 and we actually a gate that if you -- in safety, if  
10 you don't make it, you don't get anything, we had not  
11 communicated that well enough to people for them to  
12 really absorb and internalize that. So that was  
13 identified, and we're taking action on that.

14 MEMBER RAY: That's super. But also I  
15 want to say I think your gate and the way you designed  
16 it is also -- sounds like you gave a lot more thought  
17 to it than a lot of people did.

18 MR. BOWMAN: Yeah, our gate's a PRA risk-  
19 index gate that we monitor, and if we don't do well on  
20 the PRA, how we do our core damage frequents of the  
21 year --

22 MEMBER RAY: No production incentive?

23 MR. BOWMAN: No production incentive.

24 MEMBER RAY: All right. That's great, but  
25 I think the NRC ought to do -- some recognition that

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1 that's necessary, because it is such a huge --

2 MR. BOWMAN: It's quite an incentive.

3 MEMBER RAY: -- impact. You better  
4 believe it.

5 MR. HOUGHTON: This is Tom Houghton. I  
6 just wanted to add that when this program is up and  
7 running, we will have a lessons learned go out to the  
8 whole industry of what are learned at these individual  
9 items. We probably won't -- we won't attach the label  
10 which plan it was, but we'll be able to share this  
11 safety culture OE across the industry.

12 CHAIRMAN SEIBER: Does the industry have  
13 any kind of a study that shows the extent to which  
14 incentive practices are employed in the nuclear  
15 industry?

16 MR. HOUGHTON: I'm not aware of one.

17 MR. BOWMAN: I'm not aware of anything  
18 either.

19 CHAIRMAN SEIBER: Yeah, because I'm not --  
20 you know, we did not have things like that, except for  
21 executive level, and I hadn't realized until Harold  
22 keeps talking about it that it's out there and it's  
23 available to employees, and it can defeat safety  
24 culture if the incentives are geared to the wrong  
25 things.

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1           And I'd be curious to know the extent to  
2           which the incentives are used in general as a form of  
3           payment to nuclear power plant staff workers below the  
4           executive level, just for my personal own information  
5           but not necessarily as part of the --

6           MEMBER RAY:     Well, I'm going to keep  
7           harping on it, but I do want to acknowledge that NEI  
8           put it in here, and I think that's --

9           CHAIRMAN SEIBER:  Well, that tells me that  
10          it's out there.

11          MEMBER RAY:  Yes.  Oh, yes.  Everybody at  
12          my plant for 20 years had production incentives,  
13          because it went throughout the company and applied to  
14          all employees; it wasn't unique to -- it had to do  
15          with your business unit's performance, and you  
16          couldn't exempt your employees from it; you know, the  
17          union would go berserk.

18          CHAIRMAN SEIBER:  Yeah, but a good safety  
19          culture demands that you take the safe action as  
20          opposed to trying to produce more.

21          MEMBER RAY:  Well, yes.  But it has a more  
22          subtle effect than just that kind of --

23          CHAIRMAN SEIBER:  It changes the culture.

24          MEMBER RAY:  -- plus and minus decision.  
25          Anyway, that was a great answer, Tim.

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1 MR. BOWMAN: Okay. Thank you.

2 Let me talk about some process  
3 improvements that we learned and we implemented along  
4 the way. Many of these we got from the Region IV  
5 staff and the senior resident. We learned early that  
6 we had to bin our information based on attributes and  
7 not principles, because where there's eight principles  
8 and about 70-something attributes, and throwing all  
9 your thing in one principle, you got a big clumping  
10 and then you had no way of developing a problem  
11 statement.

12 So that made our meetings go a lot quicker  
13 and we got to our analysis a lot better. We improved  
14 the definition of our observation types and, you know,  
15 how we bucketized things, and we realized our  
16 definitions didn't help our team put them in the right  
17 buckets, so we worked on that.

18 We got some real clear feedback the first  
19 time that we didn't have enough representation from  
20 line management, and we fed that back and we added  
21 some additional line management personnel to the  
22 monitoring panel.

23 And that specific feedback I believe that  
24 was either from Troy or Chuck or one of you -- both of  
25 you all. And then as I said, as we moved along, we

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1 actually added new-build people to this process.

2 The other thing that -- one of the things  
3 Troy gave us back was, Hey, you guys do a lot of --  
4 the tendency is to focus on the negative when you're  
5 doing this. Okay.

6 And so what happened is the first quarter  
7 everything was negative. Okay. And then we got --  
8 you know, I think Troy gave us some feedback, say,  
9 Hey, there's some good things you're doing that you  
10 don't want to miss and you don't want to forget and  
11 you don't want to let go away. So make sure that you  
12 stay -- keep the positive items in there. So we spent  
13 some more time talking about positive, because there  
14 were good things that we were doing that we didn't  
15 want to lose.

16 And then one of the key things is we  
17 needed to develop a clear communication plan --  
18 strategic plan on what we were doing and what we found  
19 and what we were going to do about it. So we have --  
20 we're working with our communications people, and  
21 we're going to roll out a very specific strategic  
22 communication plan in this coming month, in August, to  
23 talk about what our process is, what we're finding,  
24 what we're doing, have a website on site where people  
25 can go look at the principles, they can look at our

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1 procedures and documents.

2 Because one of the things our safety-  
3 culture assessment also told us was you do all these  
4 safety-culture assessments but people didn't know what  
5 you learned from it and what was actually took from  
6 it. And we weren't doing a really good job with that  
7 either. So clearly communication of this is a key  
8 role in this process.

9 MEMBER RAY: Tim, you used the word  
10 bucketize, but I think the message I took from that  
11 was accumulating these attributes under the principles  
12 wasn't as useful to you as accumulating them under  
13 some other hierarchical scheme that you found helpful  
14 in --

15 MR. BOWMAN: No, no, what -- there's eight  
16 principles, and each principle has a group of  
17 attributes, and we tried to do it under principles and  
18 ended up with 50 items in a principle, and you go,  
19 What do these all mean? And if you tag it to an  
20 attribute, then you say, Well, I got five or six in  
21 this area. What does this mean?

22 So it just helps you -- and then you had a  
23 problem statement, and you had an attribute that said,  
24 Hey, this is what it is; this is the problem  
25 statement; this is the behavior I need to go after.

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1 So it really helps --

2 MEMBER RAY: It wasn't combining  
3 attributes across principles.

4 MR. BOWMAN: No, sir. No, sir.

5 MEMBER RAY: Okay. Thank you.

6 MR. BOWMAN: Well, let me give you an  
7 example of one that we identified in our first  
8 quarterly, and the principle three says, Trust  
9 permeates the organization. And what we found was  
10 there were some organizations where the people lacked  
11 confidence that their concerns would be fully  
12 addressed by supervisors.

13 Now, we first say, well, that sounds a  
14 SCCI issue, and then we go out, and we find out, well,  
15 no. All these people say they'll bring up safety  
16 issues and they'll go to the right people, but what  
17 they're saying is, I've had situations in the past  
18 where I've brought up pay issues or policy issues or  
19 something like that with my supervisor, and I didn't  
20 get good satisfaction; I don't think my supervisor  
21 knows real well how to deal with these things.

22 And so we went and we said, Hey, you know,  
23 this is an issue we need to go address, because if we  
24 don't, this may degrade to the point where a safety  
25 concern isn't brought up to a supervisor.

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1           And so what we did was, we took some  
2 actions in place to improve supervisory behaviors.  
3 Very specifically we had a couple of contract  
4 organizations that their leadership wasn't getting the  
5 same level of training that ours were, and we went and  
6 did that training and raised their training level and  
7 did some additional observations and oversight in  
8 those areas.

9           And the reason that we focused on this was  
10 because it did have a potential to impact if we didn't  
11 take care of it at this low threshold.

12           And so I think this is one of the things  
13 of this process we really want to find those faint  
14 signals, those things out there that haven't gotten to  
15 the point where, you know, there's really a big safety  
16 culture; you really have lots and lots of allegations  
17 and things going on and we can address it at this  
18 level.

19           Here's some other results that we've  
20 found -- we talked about that -- clearly communicating  
21 the relationship between our incentive pay and nuclear  
22 safety. At our site --

23           CHAIRMAN SEIBER: That's great. Thank  
24 you. I didn't know it was there.

25           MR. BOWMAN: At our site everybody at

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1 STPNOC has the opportunity for incentive compensation  
2 based on performance. And so we've got to make sure  
3 that the incentives are clearly communicated how  
4 safety overrides production in what we're doing.

5 We got some feedback that we needed to get  
6 more people visible in the field, and so our senior  
7 leadership team -- our station leadership team is  
8 working on that particular one.

9 We found our from principle eight that we  
10 needed to improve our strategic benchmarking. We had  
11 some gaps in excellence in some of our processes that  
12 we were doing and that it would have helped if we'd  
13 have been out in the industry looking, and then we  
14 would have been able to make some gap changes or close  
15 some gaps.

16 And then I think one of the better things  
17 that we learned was there were some relationship  
18 issues between some organizations that needed to be  
19 dealt with. We had some specific people that weren't  
20 working together well, and we got them together and we  
21 used our crucial conversations and our facilitative  
22 leadership skills, and we kind of got those on the  
23 table and improved those relationships. And I think  
24 that's one of the other strengths of this.

25 Let me talk about some conclusions, and

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1 I'll give you an example. You know, this process  
2 provides us a way to get the issues identified and  
3 action taken.

4 I've tried, as the oversight manager, for  
5 the last three or four years to have an oversight  
6 process that did this, and it's been lukewarm  
7 successful at best. I do have an independent  
8 oversight group that does independent quality  
9 oversight, but I wanted something that was more  
10 holistic. This provides a way for the station to do  
11 this, and I get more involved in it.

12 This also provides a forum for perception  
13 issues, those faint signals, because we've had some  
14 really good comments from organizations about issues  
15 that they had and we were able to take action.

16 As far as we're concerned, this is  
17 transparent. One, it's auditable. All our actions  
18 are in our corrective action program. We've  
19 invited -- it's open to our resident, anybody can come  
20 sit down through it. We have had one of our -- our  
21 former CEO, Joe Sheppard, was asked Ed to sit in the  
22 last one. He gave us some candid feedback; he's been  
23 working with San Onofre to make -- and it's well  
24 defined and repeatable; we've used it at three other  
25 stations.

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1           And this process is repeatable across the  
2 industry. And I will say the most important thing  
3 that I think this has done at South Texas, even though  
4 we had -- we felt like we had a good safety culture --  
5 this drives management accountability.

6           We talk about it, we look at it, we see  
7 the data. We're accountable for putting the reports  
8 out and taking the action. And I see that's the  
9 strength here.

10           So hopefully I've given you good insights  
11 today on where we're at on the safety-culture pilot.

12           So questions, sir?

13           CHAIRMAN SEIBER: Well, I think you've  
14 said some important things here, and these are things  
15 that I need to follow up, because like so many people,  
16 my view is very narrow to my own personal experiences,  
17 and Harold teaches me that there's more to the world  
18 than what I've seen.

19           And I'm very interested. Are you folks  
20 putting together some kind of a report that describes  
21 what has happened during this pilot plant process?

22           MR. BOWMAN: I believe the pilot stations  
23 are going to get together, but -- I guess Tom and I,  
24 we can talk about how we collect the learnings.

25           MR. HOUGHTON: That's a good suggestion.

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1           CHAIRMAN SEIBER:    Yes, well, I have a two  
2 suggestions.   One of them is I think it would be a  
3 good idea to put that together.    And another  
4 suggestion is that I think it would be a good idea if  
5 I were able to read it.

6           MR. BOWMAN:    Okay.

7           CHAIRMAN SEIBER:   I know that I will keep  
8 a copy of this transcript and read through it so that  
9 I understand every word that's been said.    But  
10 obviously this is an outline presentation, does not  
11 have all the detail, and there's obviously been a lot  
12 of person-hours put into developing the concepts that  
13 you have here, which I think are important.

14           And actually you sort of changed my view a  
15 little bit, and I want to learn more about that so  
16 that I can say that maybe I ought to really make  
17 permanent my change of view.

18           And so the more I can get learn about what  
19 it is you're doing and understand it and appreciate  
20 it, the better off I'm going to be.

21           MR. BOWMAN:    All right.   Tom, I think we  
22 can do that for him.

23           CHAIRMAN SEIBER:   It sounds like you folks  
24 are really headed down the right path.

25           MR. BOWMAN:    We believe so.

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1 CHAIRMAN SEIBER: Well, you still have to  
2 convince me, but, on the other hand, from what you've  
3 said so far and the way that I understand it, it  
4 really looks that way to me. Perhaps some of the  
5 other members would --

6 MEMBER SHACK: Well, I just had a  
7 question. I noticed that Tim was careful to include  
8 his contract organizations here in the safety culture.  
9 Is that true for all the pilots?

10 MR. HOUGHTON: That's true. The survey  
11 instrument goes out by e-mail to every company and  
12 every long-term contractor, including the security  
13 organizations.

14 We found that every site we know has an e-  
15 mail for all employee and long-term contractors,  
16 because they use it for pay and communications and  
17 emergency things and so forth. So everyone  
18 participates in that. The data looks at that.

19 And also, when we did the onsite, we pick  
20 a sample from each of the organizations on site,  
21 including security. The NRC made a good suggestion to  
22 us to make sure if there are people that are just  
23 back-shift that we have a way of approaching them  
24 also. So, yes, we cover everybody who's -- the whole  
25 group.

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1           And we've got about a 70 percent -- 65, 70  
2 percent return on the survey instrument, which is  
3 pretty darn good, although NRC beat it, I know, in  
4 their survey. I think you were up around 90 percent  
5 or something in the one NRC did.

6           CHAIRMAN SEIBER: Now, the mission between  
7 security and operations is different. Do you change  
8 any elements of your program to recognize the  
9 differences in mission between the two organizations?

10          MR. BOWMAN: No, sir, because I view that  
11 the same principle apply to operations equally to  
12 security. I know their missions are different, but  
13 the principles of --

14          CHAIRMAN SEIBER: In the conceptual  
15 variety, I agree with that. But -- well, I have to  
16 think about it a little. Okay.

17          MR. BOWMAN: But since I have security  
18 work as one of my organizations -- and it is a  
19 contract organization -- all of those people had the  
20 opportunity, were asked to fill out the survey; they  
21 were interviewed as part of the 77 interviews on site.

22          Roy knows well that this is a very touchy  
23 subject having to deal with culture and security at  
24 South Texas, and when we had this discussion with the  
25 other three pilots, it was very -- some had contract,

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1 some had in-house, but security was very clearly --  
2 I'll just say my opinion is safety culture applies to  
3 everybody on site equally.

4 Their missions may be different, but those  
5 principles and those attributes apply equally across  
6 all the organizations. That's why my incentives for  
7 my security contract match the STPNOC people.

8 CHAIRMAN SEIBER: Well, I think the same  
9 management principles apply to security as to the rest  
10 of the plant. And basically any organization that  
11 exists that has missions, goals, standards and  
12 principles -- you know, it's not even just a nuclear  
13 thing. It could be government; it could be military,  
14 could be a steel mill someplace, chemical plant, food  
15 plant; makes no difference.

16 MR. BOWMAN: Any more questions?

17 (No response.)

18 MR. BOWMAN: Thank you very much.

19 CHAIRMAN SEIBER: I think that was very,  
20 very interesting.

21 MR. HOUGHTON: Thank you for the  
22 opportunity to present it.

23 CHAIRMAN SEIBER: Well, I think that we  
24 have reached the end of our agenda. But what I'd like  
25 to ask before we start wrapping up is, for the

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1 members, if they have additional questions or  
2 information they feel that they would like to have or  
3 need to have, now would be a good time --

4 Dennis?

5 MEMBER BLEY: Nothing more for me.  
6 Thanks. I appreciate the day very much.

7 CHAIRMAN SEIBER: Okay. Harold?

8 MEMBER RAY: No, I've weighed in at  
9 different points in time, and I have nothing to add.

10 CHAIRMAN SEIBER: Okay. Bill?

11 MEMBER SHACK: Is the actual form that you  
12 use for the safety culture survey available? I have  
13 the 09-07, but I don't have the questionnaire, and I  
14 was wondering, is that something that's publicly  
15 available or --

16 MR. HOUGHTON: We can share that with you,  
17 be happy to. I might suggest that we send you the  
18 survey that's being validated right now. It's got a  
19 few more questions than the USA original one, but I'd  
20 be happy to send that to you to look at.

21 MEMBER SHACK: I'd be interested.

22 CHAIRMAN SEIBER: Any additional  
23 questions?

24 (No response.)

25 CHAIRMAN SEIBER: Okay. With that, well,

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1 I'd like to say I already knew before I got here that  
2 this would be a big effort for the regional staff, and  
3 what you've given us is an outstanding product and an  
4 outstanding meeting.

5 I take away from this meeting more than I  
6 expected to take away, with better insights and a good  
7 level of feeling of comfort that the job's being done  
8 properly and effectively.

9 So I appreciate all the effort that you  
10 all have gone to in hosting us and preparing for the  
11 meeting and making your presentations, plus our  
12 ability to communicate with one another, and certainly  
13 this is a major factor in I think our ability to  
14 advise the Commission with regard to new regulations,  
15 new policies that they might adapt, and in particular  
16 the safety culture issue is -- it should have been  
17 around for a long time, and in some plants it has  
18 been, but that's a key issue, particularly as plants  
19 age.

20 And so I think the effort to pursue it is  
21 important, and I think the effort to find a single  
22 focus, a single set of definitions, a single  
23 methodology, it's not crucial, but it certainly will  
24 help us get to the goals faster and to do it with less  
25 confusion and less misunderstanding, and if it's done

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1 properly, then the safety culture will go all the way  
2 down through the organization, and everyone will be a  
3 participant, and that's the goal that we need to  
4 achieve.

5 And so in closing what I'd like to do is  
6 thank everyone who has participated in this, and I'm  
7 very proud of the work that you do. It makes me proud  
8 to be an employee of the NRC.

9 And of all the different employers that  
10 I've had for the last 50-some years, this is the best  
11 one. Thank you.

12 Mr. Collins, would you like to say  
13 anything?

14 MR. COLLINS: Just I appreciate your kind  
15 remarks. It's been our privilege to be able to talk  
16 to you about what we do here in Region IV. I think  
17 we're the true beneficiary, and as I said earlier, we  
18 gain from the insights to dialogue to the questions  
19 that you asked.

20 They've been very thought provoking and  
21 challenge us to continue to do a better job. We do  
22 maintain a strong commitment to safety and hold that  
23 up to ourselves as what we're trying to achieve. So  
24 thank you very much.

25 CHAIRMAN SEIBER: And that commitment is

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1 obvious.

2 So with that, I would like to adjourn the  
3 meeting. And, again, thank you very much.

4 (Whereupon, at 2:00 p.m., the meeting was  
5 concluded.)

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# REGION IV

**Advisory Committee on Reactor Safeguards**

**Subcommittee on Plant Operations and Fire Protection Meeting**

Arlington, Texas

July 29, 2010

# **ELMO COLLINS**

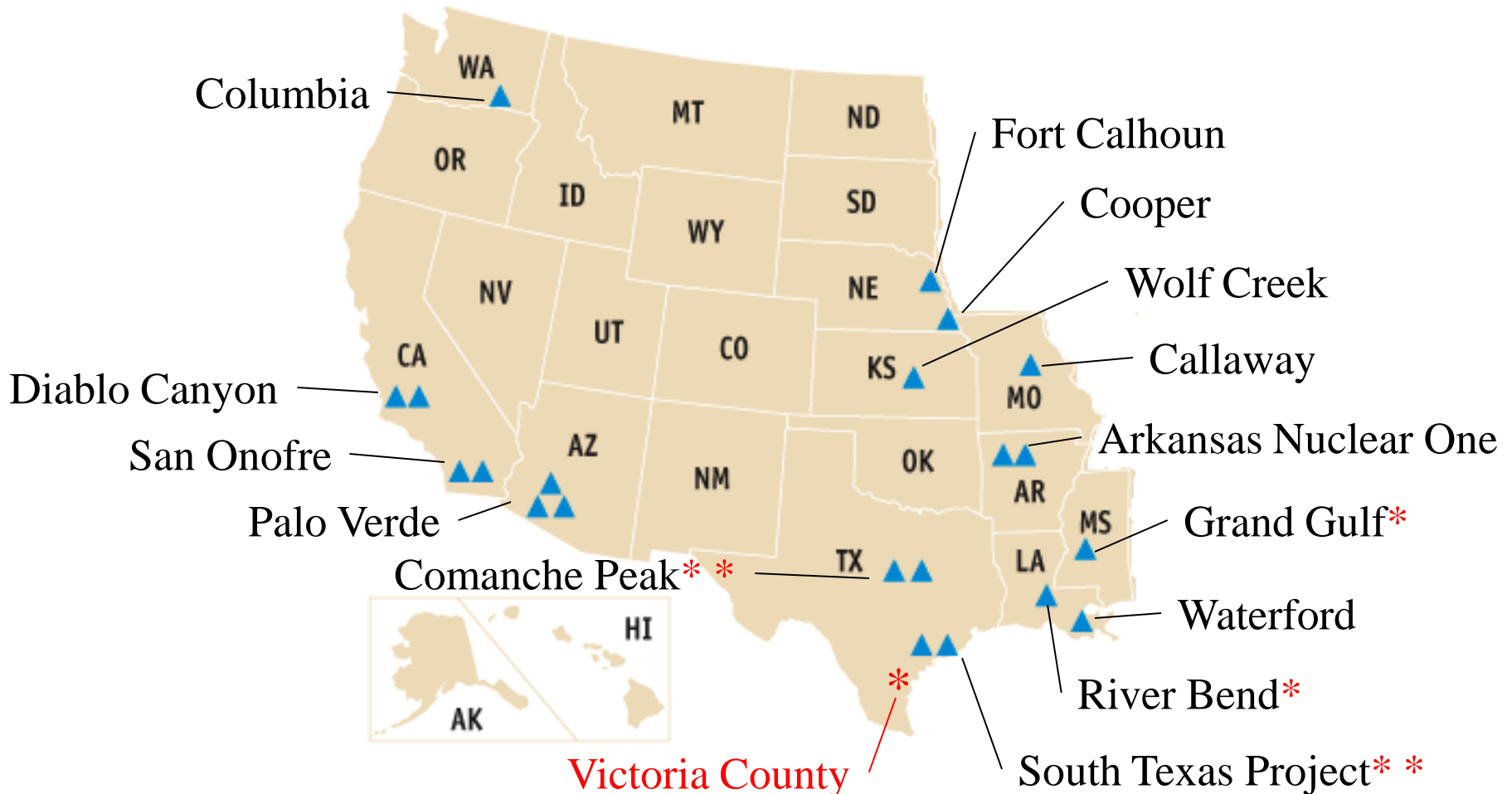
## **Regional Administrator**

Region IV Introduction

# Today's Presenters

<b>Tony Vogel</b>	Region IV Plant Performance Overview
<b>Jeff Clark</b>	Reactor Oversight Process Implementation
<b>Ryan Lantz</b>	Reactor Oversight Process Implementation
<b>David Loveless</b>	Assessment of Significant Findings
<b>Ryan Treadway</b>	Plant Safety Culture Assessment Process
<b>Neil O'Keefe</b>	Experiences from Engineering and Operations Inspections
<b>Kelly Clayton</b>	Improving Component Design Bases Inspection Results
<b>Earnestine Clay</b>	Open Collaborative Work Environment
<b>Chuck Casto</b>	Region IV Challenges
<b>Elmo Collins</b>	Region IV Closing Remarks

# Operating and New Reactor Site Map



\*New reactors under discussion

# **TONY VEGEL**

**Deputy Director, Division of Reactor Projects**

**Region IV Plant Performance Overview**

## **Region IV Plant Performance Overview**

- **Reactor Oversight Process Action Matrix**
  - Column II: San Onofre, Columbia, Callaway
  - Column III: Wolf Creek
- **Crosscutting Issues Greater than 4 Assessment Periods**
  - Problem Identification & Resolution: Wolf Creek
  - Problem Identification & Resolution and Human Performance: San Onofre

# **JEFF CLARK**

**Chief, Projects Branch E**

Reactor Oversight Process Implementation for  
Declining Plant Performance



# Reactor Oversight Process Maturity

- The Reactor Oversight Process baseline inspection program has been effective in identifying and processing a broad variety of issues, including significant issues.
- The Reactor Oversight Process has evolved over the years, and to maintain reliability, should continue to evolve.

**RYAN LANTZ**  
**Chief, Projects Branch D**

Safety Culture Affects on Plant Performance in  
Region IV

# Safety Culture Impact on Performance

- First safety culture insights in late 2007
- WHITE finding with safety culture roots in December 2008 – Column 2 status
- Reactor Oversight Process provides graduated response

# **DAVID LOVELESS**

**Senior Reactor Analyst**

Assessment of Significant Findings

# **Affect of Significance Determination Process on Safety**

- Emphasize Systematic Focus on Issues of Significance
- Incorporate Risk in Planning Inspections
- Respond to Findings of Significance (Examples)

# **RYAN TREADWAY**

**Senior Resident Inspector, Palo Verde**

**Plant Safety Culture Assessment Process**

# **NRC's Safety Culture Assessment Process**

- Inspection Manual Chapter and Inspection Procedure Guidance including Substantive Cross-cutting Issues
- Reactor Oversight Process Recommended Safety Culture Assessments
- Overview of Safety Culture Assessments within the Reactor Oversight Process

**NEIL O'KEEFE**  
**Chief, Engineering Branch 2**

How Insights from Engineering Inspections are  
Improving Safety



# **Licensee Responses to Engineering Inspection Findings Are Improving Safety**

- Flood Protection
- Electrical Issue
- License Renewal Issue

# **KELLY CLAYTON**

**Senior Examiner, Operations Branch**

Improving Component Design Bases Inspection  
Results

# **Operations Engineers Support of Component Design Bases Inspections**

- Synergistic Selection of Components/Actions
- Improved Team Capabilities
- Plant Procedure Usage and Quality

# **EARNESTINE CLAY**

**Administrative Management Team Leader**

Regional Safety Culture  
(Open Collaborative Work Environment)

## **Region IV Safety Culture Insights**

- Office of Inspector General Climate Survey May 2009
- Region IV Focus Group June 2010

## **Focus Group Recommendations**

- Increase awareness of Open Door Policy, Differing Professional Opinion, and Non-Concurrence Process for Administrative Staff
- Publicize results of Differing Professional Opinion and Non-Concurrence Processes
- Better define usage of “Ask Management”
- Enhance implementation of the Open, Collaborative Work Environment

# **CHUCK CASTO**

## **Deputy Regional Administrator**

### **Region IV Challenges**

## Challenges

- Prepare for office move in late 2010
- Continue to develop staff and managers in support of succession planning while managing full time equivalents
- Continue to conduct outreach initiatives with external stakeholders
- Continue to focus on the oversight of San Onofre and Wolf Creek



**ELMO COLLINS**  
**Regional Administrator**

Region IV Closing Remarks

## Conclusion

- Appreciate the opportunity to host the subcommittee, and welcome meeting with other subcommittees or the full committee
- Reactor successes

# STP Nuclear Operating Company Nuclear Safety Culture Pilot

Tim Bowman,  
General Manager, Oversight  
July 28, 2010

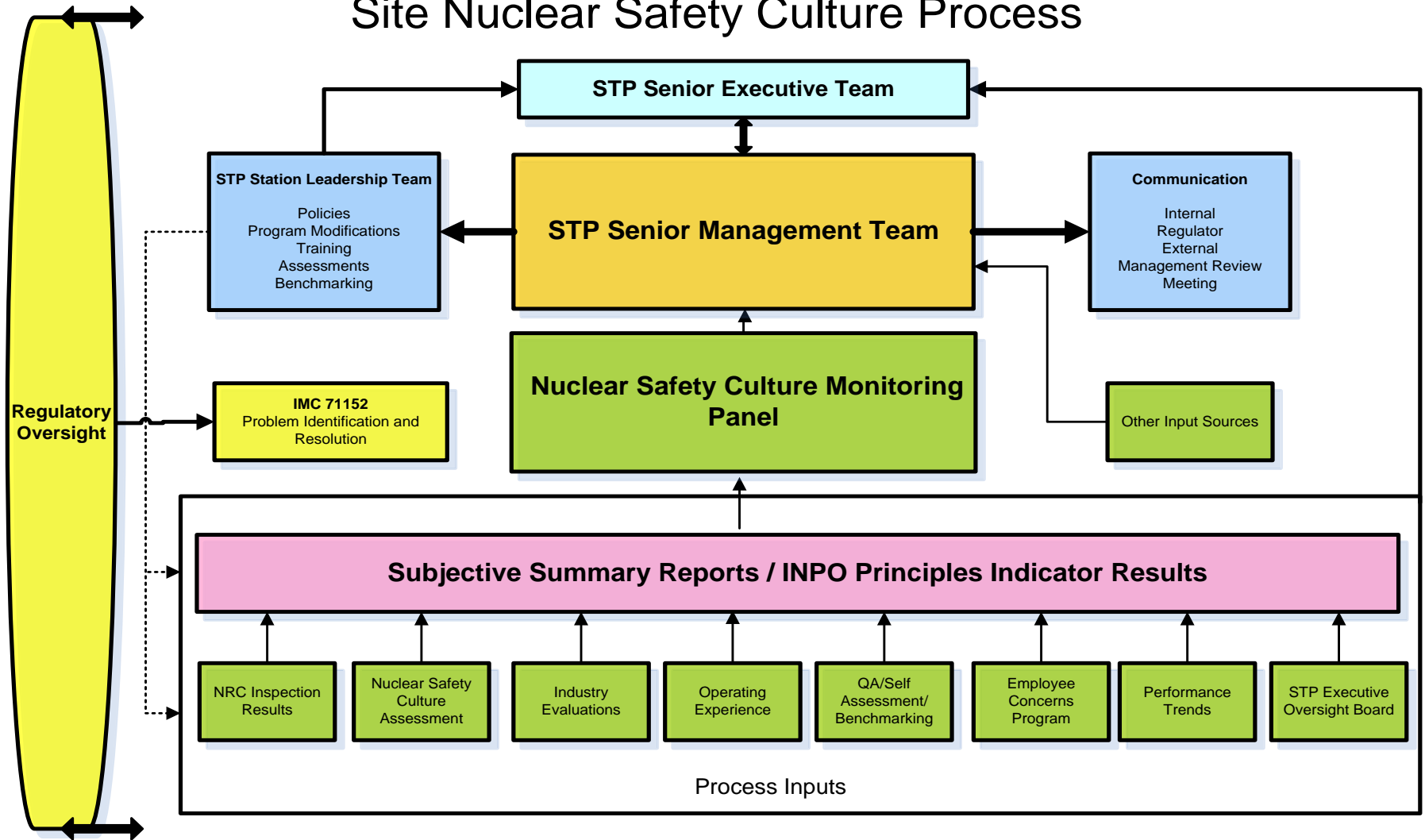


# Overview

- ◆ Incorporated NEI 09-07 process into a station specific procedure
- ◆ Binned quantitative and qualitative data against the INPO Nuclear Safety Culture Principles and Attributes
- ◆ NRC cross-cutting aspect findings are one of the data inputs
- ◆ Actions are tracked in the Corrective Action Program
- ◆ Independent oversight built into the process
- ◆ NRC observed meetings from first two assessments
- ◆ Completed three (3) quarterly assessments

# The Process

## Site Nuclear Safety Culture Process



# Nuclear Safety Culture Monitoring Panel (NSCMP)

- ◆ Consists of department-level managers plus leaders in leadership development and human resources
- ◆ An independent organizational development consultant either participated or provided feedback
- ◆ Met for three to four hours each quarter to review data
- ◆ Made recommendations to the Senior Management Team (SMT) regarding the health of each Principle
- ◆ Developed proposed actions to address areas of concern
- ◆ Reviewed progress of previously identified actions

# Senior Management Team

- ◆ Led by the Site Vice President
- ◆ Reviewed and dialogued on the NSCMP recommendations
- ◆ Provided additional insight and clarification
- ◆ Agreed to or modified NSCMP recommended actions
- ◆ Created additional actions as necessary
- ◆ Assigned ownership of actions

# Process Improvements

- ◆ Binned process inputs directly to an INPO Nuclear Safety Culture Principle and Attribute.
- ◆ Improved the definitions of observation types.
- ◆ Added members to Nuclear Safety Culture Monitoring Panel including member from new build organization.
- ◆ Ensured “positive” process inputs were included and communicated to learn from successes.
- ◆ Development of a communications plan for the process and results.



# Results

## **Improvement Opportunity identified against Principle 3, *Trust Permeates the Organization.***

- ◆ Personnel in some organizations lacked confidence that some concerns would be fully addressed by their supervisors.
- ◆ This issue did not deter individuals from expressing nuclear safety concerns in each organization.
- ◆ Actions were put in place to improve supervisory behaviors that build trust.
- ◆ This issue had the potential to impact the safety culture if not addressed at a low threshold.

# Results

- ◆ Communicate more clearly to station personnel the relationship between the STP Incentive Compensation Plan and nuclear safety
- ◆ Improve manager and supervisor visibility in the field
- ◆ Improve strategic benchmarking
- ◆ Resolve relationship issues between organizations that are hindering station performance

# Conclusions

- ◆ **The Nuclear Safety Culture process:**
  - ◆ Provides a method to identify nuclear safety culture issues and take action
  - ◆ Provides a forum for perception issues (i.e., faint signals) to be addressed
  - ◆ Is transparent
  - ◆ Is well-defined and repeatable
  - ◆ Promotes management accountability for nuclear safety culture

# Fostering a Strong Nuclear Safety Culture



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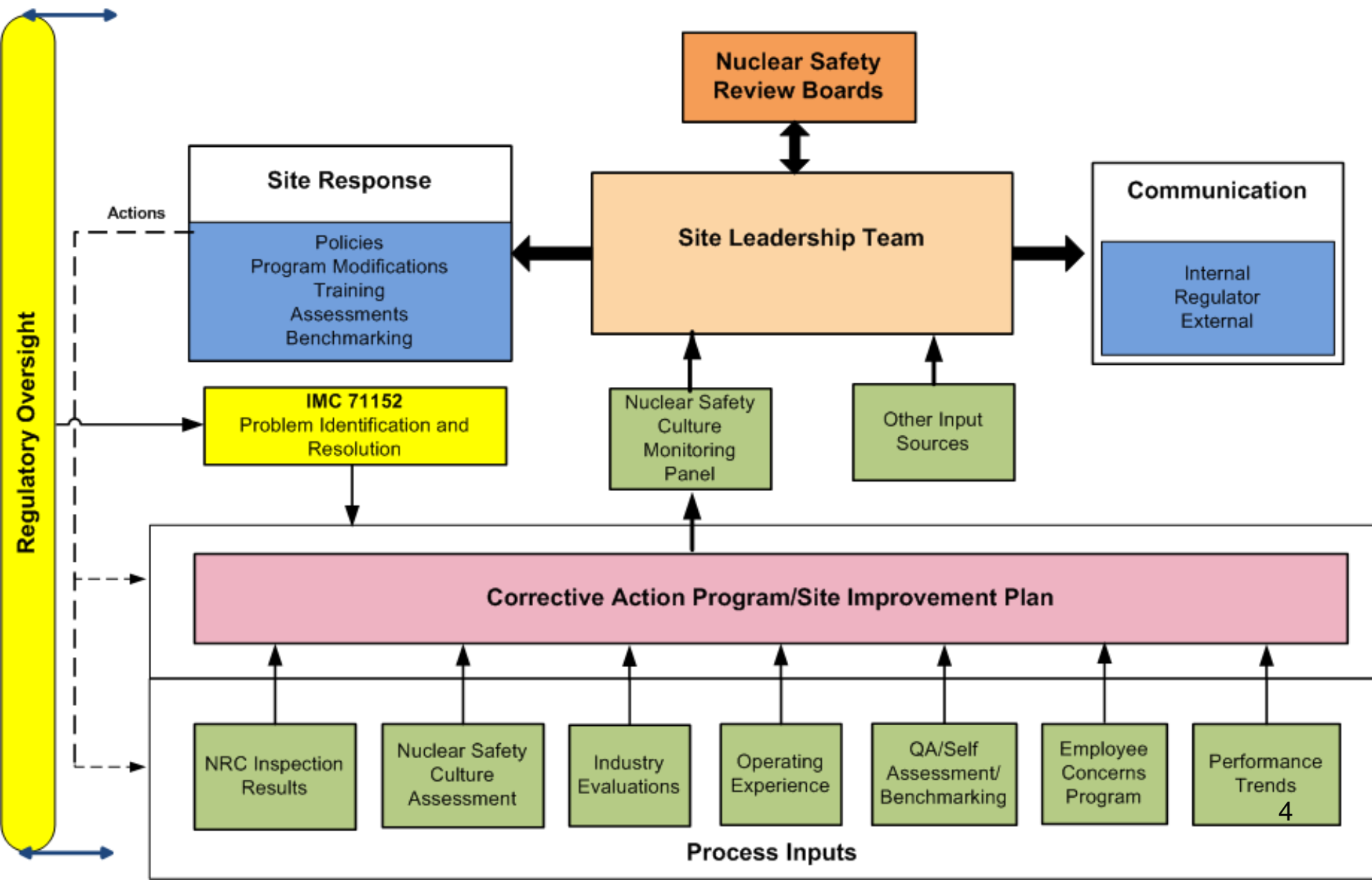
# Challenges with the Existing Situation

- **Industry is responsible but has not taken the lead**
- **Inspection findings, with cross-cutting aspects, are a very limited set of data**
- **Substantive Cross Cutting Issues are not effective**
- **Industry has not taken full advantage of all the possible indications of safety culture weakness**
- **There is no industry-wide guidance for conducting safety culture assessments**
- **Different NRC/INPO terminology creates confusion**

# Industry's Objective: Achieve A Strong Nuclear Safety Culture

- 1. Establish a consistent, holistic approach (NEI 09-07) for sites to use in assessing safety culture on a continuing basis**
  - Integrate all data available
  - NRC provide appropriate and transparent oversight
- 2. Establish a common methodology for conducting surveys and snapshot assessments**
- 3. Work with NRC and other stakeholders to develop a common language of nuclear safety culture**

# Site Nuclear Safety Culture Process



# Status of Industry Initiative

- **NEI 09-07 submitted for NRC endorsement**
- **Pilot program at four stations with NRC observation**
- **July 28 meeting discussed NRC observation and pilot lessons learned**
- **NEI 09-07 will be revised based on NRC comments and lessons learned**
- **NSIAC to consider initiative in August**



## **2. Establish a common methodology for conducting surveys and snapshot assessments**

- **NRC and industry dissatisfied with 95003 safety culture assessment at Palo Verde**
- **NEI agreed to develop industry guideline applicable to self, independent and third party assessments**
- **Utilities Service Alliance methodology chosen and upgraded as the Nuclear Safety Culture Assessment**
- **Piloted at three sites with NRC observation**
- **Conducting validation study of survey instrument and will conduct an additional NSCA at Hope Creek**
- **Considerable international interest in USA approach**

## **3. Common Language**

- **Office of Enforcement has been working with stakeholders to develop a policy statement and traits of nuclear safety culture**
- **Commission review expected in January**
- **When approved, individual nuclear industry sectors will develop more detailed language to describe the attributes or aspects of culture applicable to their sector**
- **Power reactors are the lead sector**



## **Presentation to the ACRS**

**Draft Final Interim Staff Guidance (ISG) DC/COL–  
ISG–016, Compliance with 10 CFR 50.54(hh)(2) and  
10 CFR 52.80(d)**

April 8, 2010

Earl Libby  
Mark Caruso

## **Purpose**

- Describe Interim Staff Guidance for compliance with 10 CFR 50.54(hh)(2) and 10 CFR 52.80 (d) – DC/COL-ISG-016
- Discuss the resolution of public comments on the draft ISG.

## Regulatory Requirements for New Reactors

- Section 50.54(hh)(2) requires licensees to develop and implement guidance and strategies intended to maintain or restore core cooling, containment and spent fuel pool cooling capabilities under the circumstances associated with loss of large areas of the plant due to explosions or fire, to include strategies in the following areas: Fire fighting; Operations to mitigate fuel damage; and Actions to minimize radiological release.
- Section 52.80(d) requires a COL applicant to submit a description and plans for implementation of the guidance and strategies to maintain/restore core cooling, containment, and spent fuel pool cooling capabilities following the loss of large areas of the plant due to explosions or fires as required by 50.54(hh)(2).

## **Commission Guidance in the Statement of Considerations**

- Protection at a level consistent with operating reactors is adequate.
- Strategies and guidance implemented by operating reactors may be acceptable.
- Strategies and guidance for new reactors should account for specific design features, including those made in compliance with the aircraft impact assessment rule (10 CFR 50.150).
- NRC will inspect implementation 10 CFR 50.54(hh)(2) at new reactors.

# Guidance for Operating Reactors

- NRC developed Phase-1 guidance document for operating reactors in February 2005.
  - Phase 1 includes strategies for fire fighting, operations to mitigate fuel damage and minimize radiological release.
- NEI developed a guidance document for operating reactors in December 2006 in support of implementing Section B.5.b of the ICM Order.
  - NEI 06-12, “B.5.b Phase 2 & 3 Submittal Guideline,” Rev 2, December 2006.
  - Phase 2 includes specific measures to restore/maintain cooling of fuel in the spent fuel pool.
  - Phase 3 includes specific measures to restore/maintain cooling of fuel in the reactor vessel and to minimize radiological release.

## Guidance for New Reactors

- NEI developed a new Chapter (Chapter 4) to address application of NEI 06-12 to new reactors.
  - NEI also developed a new template (Appendix D) to address requirements of 10 CFR 52.80(d) for COL applicants.
- NEI submitted NEI 06-12, Revision 3 to NRC for endorsement on July 17, 2009.
- Interim Staff Guidance (ISG) issued for comment in October 2009.
  - It endorses the use of NEI 06-12, Revision 3 for new reactor applications.
  - It also includes additional guidance/clarifications.
- NEI submitted comments on ISG-016 to NRC on November 20, 2009.
- Comments on the draft ISG have been addressed by staff in the final ISG.



# Summary of ISG Content

- Applies to new reactor applicants and licensees only.
- Endorses use of NEI guidance for new reactor applicants and licensees.
- Articulates staff positions on issues not addressed in NEI guidance.

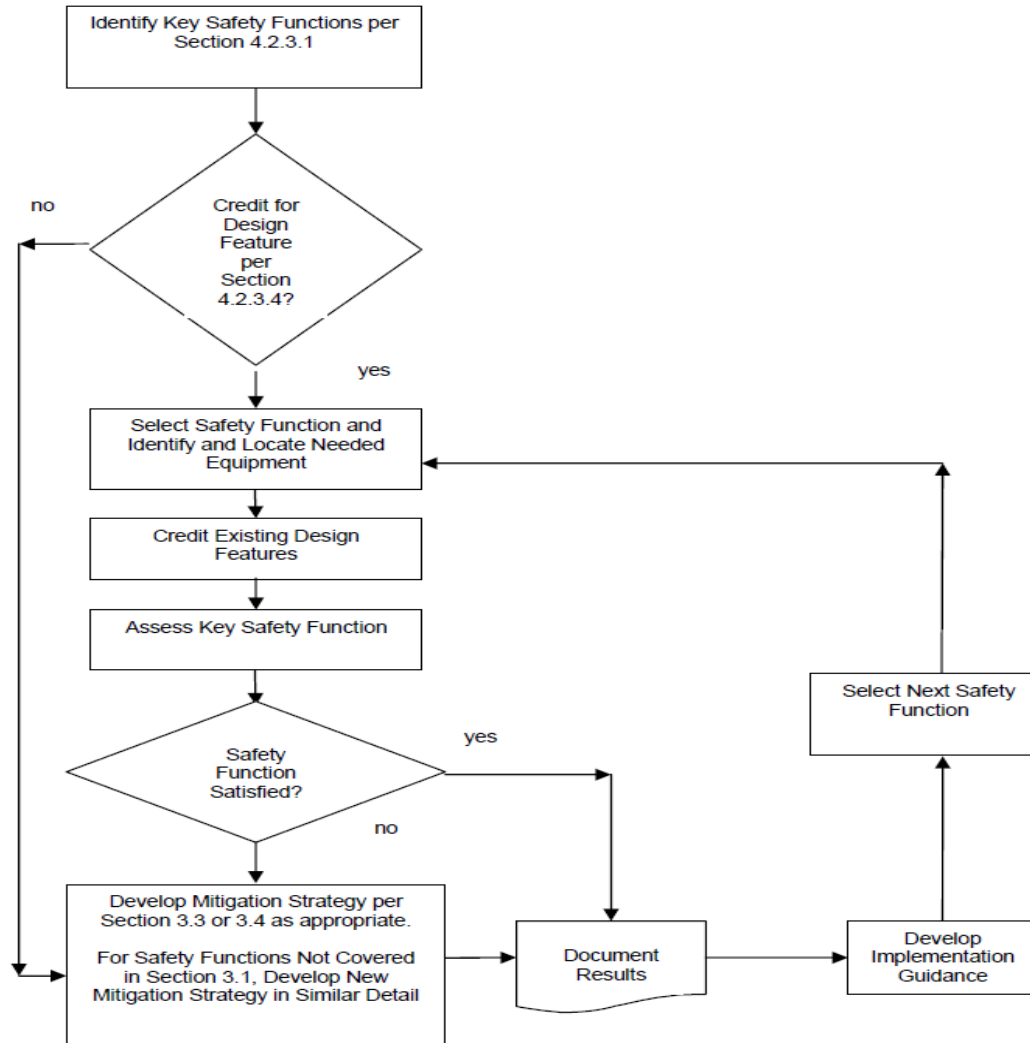
# NEI Guidance (NEI 06-12 Rev. 3)

- Fire Fighting and Emergency Response (Phase 1)
  - Use NRC guidance issued February 25, 2005
- Spent Fuel Pool (SFP) Cooling Strategies (Phase 2)
  - diverse SFP make-up source
  - flexible power-independent make-up source
  - flexible power-independent spray capability
- Core Cooling & Release Mitigation Strategies (Phase 3)
  - lays out process for developing strategies
  - use of operating reactor strategies must be justified
  - establishes separation criteria for crediting redundant safety systems in mitigation strategies

## **NEI Guidance (NEI 06-12 Rev. 3)**

- 52.80(d) requires applicants to submit a description and plans for implementation of 50.54(hh)(2) requirements.
- Reporting template included in NEI 06-12, Rev. 3 provides for standardized license submittals.

# Phase 3 Strategy Development for New Reactor Applicants



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## **Exceptions to NEI 06-12 Rev. 3**

- Phase 1 guidance in NEI 06-12, Rev. 3 is incomplete.
- ISG adds additional Phase 1 guidance used by operating fleet.
- ISG describes lessons learned identified during operating reactor inspections and provides guidance for addressing them (not in NEI 06-12, Rev. 3).

## Resolution of Major NEI Comments on ISG

- **Comment:** ISG establishes new staff positions in Attachment 2 without a regulatory basis.
- **Resolution:** Staff reviewed Attachment 2 and modified several positions to assure that expectations did not exceed those for operating reactors. The language in several positions was modified based on the review.

## Resolution of Major NEI Comments on ISG

- **Comment:** Provide a basis for the 30 day limit on unavailability of equipment needed to implement strategies.
- **Resolution:** A 30 day limit is consistent with “back-stop” approaches considered acceptable in the risk-informed TS arena. However, since a hard limit has not been established for operating reactors, Position is now that availability controls should be established with reasonable limits on unavailability.

## Resolution of Major NEI Comments on ISG

- **Comment:** Position on having two SFP spray strategies inconsistent with NEI 06-12, Rev. 3 approach for new reactors.
- **Resolution:** Position re-written to make clear that applicants adopting NEI 06-12, Rev. 3 approach do not need two spray strategies and those following operating reactor approach do need two.



## Resolution of Major NEI Comments on ISG

- **Comment:** Should be able to credit SFP portable spray for spraying leaks of radiation from containment.
- **Resolution:** Staff agrees; Position modified appropriately.

## **Other changes to Draft ISG**

- NEI process (NEI 99-04) for managing regulatory commitments acknowledged as acceptable for managing commitments associated with 10 CFR 50.54 (hh)(2).
- ISG now indicates that an implementation schedule be established by license condition; and, NRC expects to perform inspection prior to fuel load.